



INSTALLATION INSTRUCTIONS

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**COILS / BLOWER COILS KITS
AND ACCESSORIES**

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REPLACEMENT DRAIN PAN

**INSTALLATION INSTRUCTIONS FOR REPLACEMENT DRAIN PAN FOR
HORIZONTAL HEATCRAFT (HH SERIES) EVAPORATOR COILS**

SHIPPING AND PACKING LIST

Package 1 of 1 contains:

- 1- Replacement drain pan

FIELD PROVIDED ITEMS NEEDED

- 2- 3/4" X 3/4" PVC adapters
- 1- Vapor line sweat fitting (sized to fit line)
- 1- Liquid line coupling (sized to fit line)
- 1- Sheet metal insulation shield (cut to fit)

APPLICATION

This kit is used to replace the drain pan for Heatcraft HH series evaporator coils. See table 1 for HH series model numbers and corresponding drain pan catalog numbers.

**TABLE 1
HH SERIES COIL REPLACEMENT DRAIN PAN**

COIL SIZE	LENNOX COIL CAT. #	HEATCRAFT COIL MODEL #	REPLACEMENT DRAIN PAN CAT. #
2 TON	56J90	HH52330	92J29
3 TON	56J91	HH53336	92J30
4 TON	56J92	HH59448	92J30
5 TON	56J93	HH60460	92J31

INSTALLATION

- 1- Pump refrigerant into outdoor unit if line clearance will not allow coil removal without cutting refrigerant lines.
- 2- Disconnect drain lines.
- 3- Remove two screws to remove coil door.
- 4- Remove six screws securing coil to cabinet. See figure 1.
- 5- Cut or notch bottom of two vertical flanges as shown in figure 1.
- 6- Slide coil and drain pan assembly out of cabinet.
- 7- Remove old drain pan and place new drain pan under the coil.
- 8- Slide coil with new drain pan into the cabinet using a field provided sheet metal shield to ensure insulation is not torn. Remove shield when coil is in place.
- 9- Replace the six screws to secure coil in place.
- 10- Fold notched flanges back in place and replace coil door.
- 11- Reconnect refrigerant lines with field provided couplings.
- 12- Lightly coat a few threads of the PVC adapters with PVC glue and screw adapters onto drain lines **hand tight**. (DO NOT USE A WRENCH!) Make sure drain works properly.
- 13- Check refrigerant lines for leaks and check unit operation.

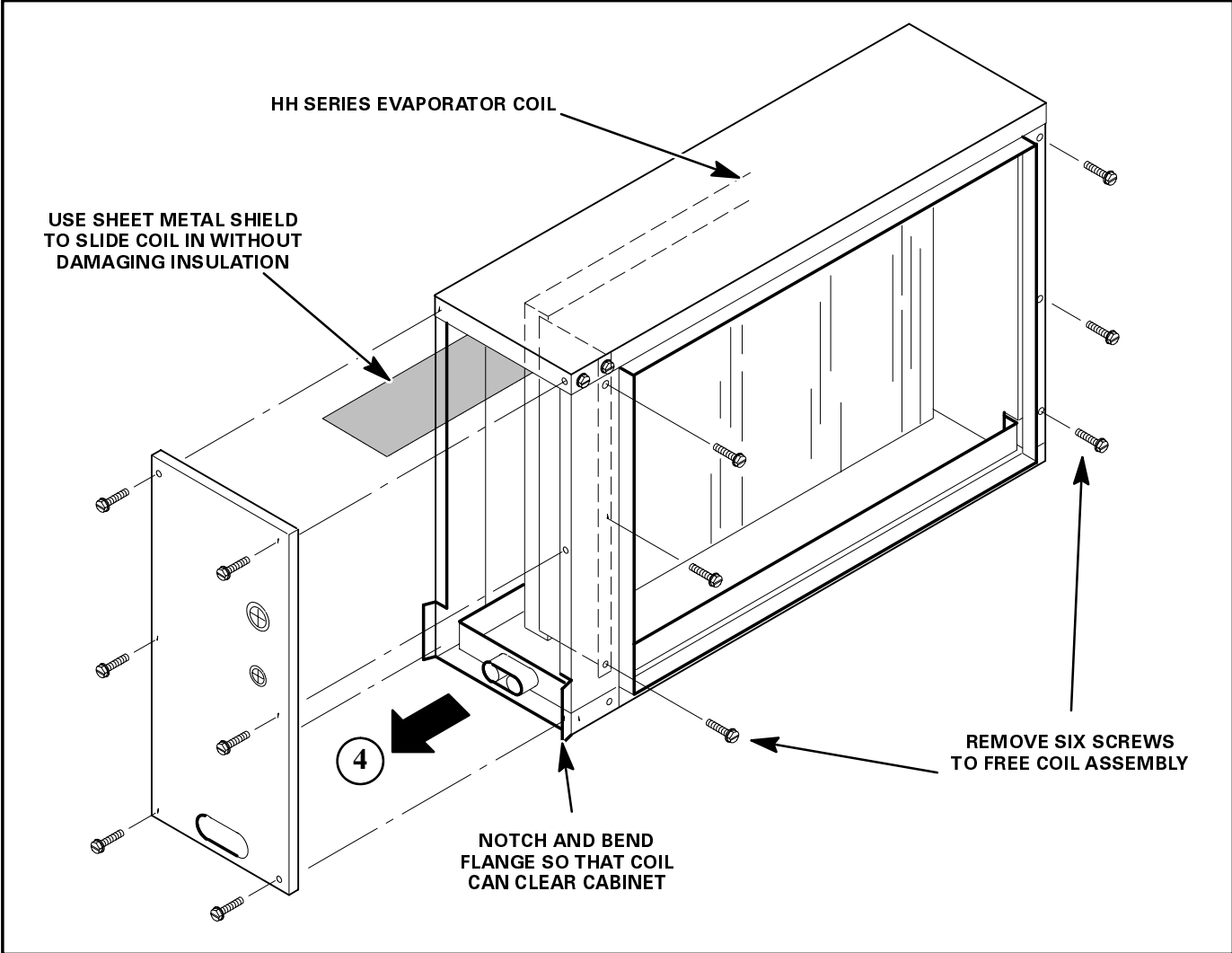


FIGURE 1