

GAS UNITS KITS & ACCESSORIES

507368-05

01/2021

Supersedes 507368-04

GAS CHANGEOVER KIT

INSTALLATION INSTRUCTIONS FOR NATURAL TO LP/PROPANE KIT 11K49 USED WITH ML180, EL180, 80AF1, ML193, ML195, ML196, EL195, EL196, 92AF1 & 95AF1 SERIES UNITS

WARNING

This conversion kit is to be installed by a licensed professional service technician (or equivalent) or other qualified agency in accordance with the manufacturer's instructions, all codes and requirements of the authority having jurisdiction in the USA, and the requirements of the CSA-B149 installation codes in Canada. If the information in these instructions is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life. The qualified agency performing this work assumes responsibility for this conversion.

Shipping and Packing List

Package 1 of 1 contains:

- 12 -Main burner orifices (0.034)
- 1 - Gas converter sticker
- 1 - Nameplate conversion sticker
 - 1 - Bag assembly containing:
 - 1- Gas valve regulator spring
 - 1- Low gas inlet pressure switch (S145)
 - 1- Gas valve inlet fitting
 - 1- Wiring harness

Application

Use natural to LP/Propane gas conversion kit 11K49 to convert ML180, EL180, 80AF1, ML193, ML195, ML196, EL195, EL196, 92AF1 and 95AF1 units from natural gas to LP/Propane.

WARNING

Danger of explosion.

There are circumstances in which odorant used with LP/propane gas can lose its scent. In case of a leak, LP/propane gas will settle close to the floor and may be difficult to smell. An LP/propane leak detector should be installed in all LP applications.

CAUTION

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

Installation

- 1 - Set the thermostat to the lowest setting. If the gas supply line has been connected, shut off the gas supply to the furnace, then disconnect the electrical power.
- 2 - Remove the heating compartment access panel. Turn the automatic gas valve switch to the OFF position. See figure 4.
- 3 - Disconnect the gas supply and the two wires at the gas valve.
- 4 - Remove the burner box cover (if equipped). Remove the four manifold securing screws. Slide the manifold/gas valve assembly out of the burner box.
- 5 - Replace the burner orifices with the provided gas orifices. Torque to approximately 35 in-lbs. Do not use sealant on orifices. Figures 5 and 6 show manifold/gas valve assembly.

IMPORTANT

DO NOT use pipe dope or any pipe sealant on gas orifice threads.

- 6 - Replace the gas valve regulator spring with the provided regulator spring. See figure 7.
- 7 - ML180(X), EL180(X) and 80AF1(X) NOX units being converted from natural to LP /Propane.
 - a - Remove the burner box assembly from the vestibule panel.
 - b - Remove the screws which secure each of the NOx inserts to the clamshell. Remove the NOx inserts and reinstall the screws. See figure 1.
 - c - Re-install the burner box assembly.
- 8 - Re-install the manifold/valve assembly.

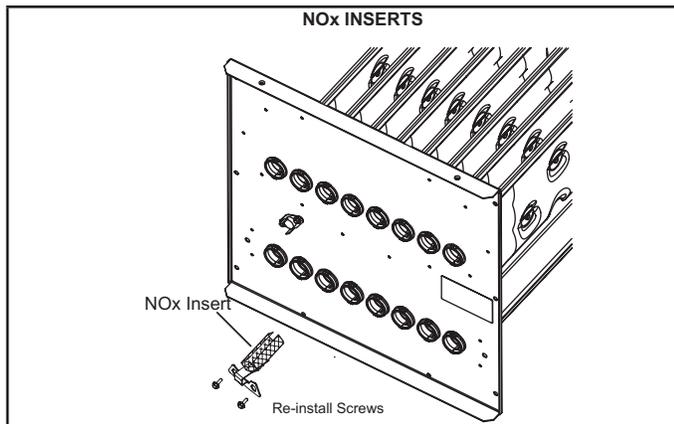


FIGURE 1

- 9 - Thread provided fitting to gas valve inlet until hand tight. Using properly sized wrench, tighten fitting 2 to 3 full turns being careful to position the side port to allow clearance for the pressure switch and harness. See figure 2 or 3.

NOTE - Never use channel lock pliers or a pipe wrench on the brass fitting.

NOTE - Some installations may require the pressure switch and fitting assembly to be positioned differently than shown in figures 2 and 3.

- 10 - Thread the gas supply to the fitting until hand tight. A field provided coupling may be needed. See figure 2. Using properly sized wrench to support fitting, tighten supply line into fitting 2 to 3 full turns to achieve leak free joint.

NOTE - Do not over tighten. (Maximum 3 full turns past hand tight for 1/2" NPT per ASME B1.20.1-2013)

- 11 - Thread pressure switch (S145) to fitting 2 to 3 turns past hand tight, then wire as shown in figure 8.
- 12 - Restore the electrical power to the unit.
- 13 - Inspect all sides of assembly. Turn on gas supply. Immediately check the entire fitting surface and assembly joints for gas leaks.
- 14 - Affix nameplate conversion sticker next to unit nameplate.
- 15 - Complete the information required on the gas converter sticker: date, name, and address. Affix sticker to the exterior of the unit in a visible area
- 16 - Follow the steps given in the start-up and adjustment section.

⚠ IMPORTANT

Carefully check all piping connection for gas leaks. **DO NOT** use matches, candles, open flames or other means of ignition to check for gas leaks. Use a soap solution or other preferred means.

⚠ CAUTION

Some soaps used for leak detection are corrosive to certain metals. Carefully rinse piping thoroughly after leak test has been completed.

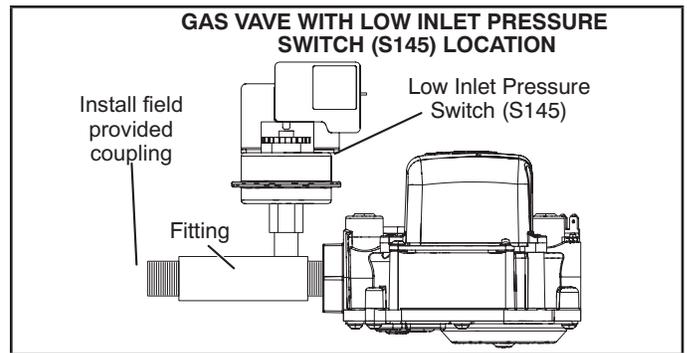


FIGURE 2

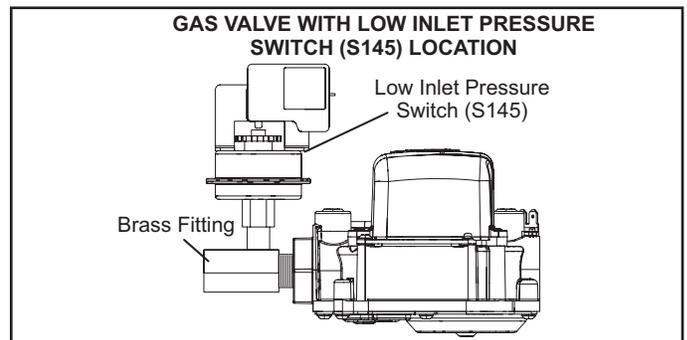


FIGURE 3

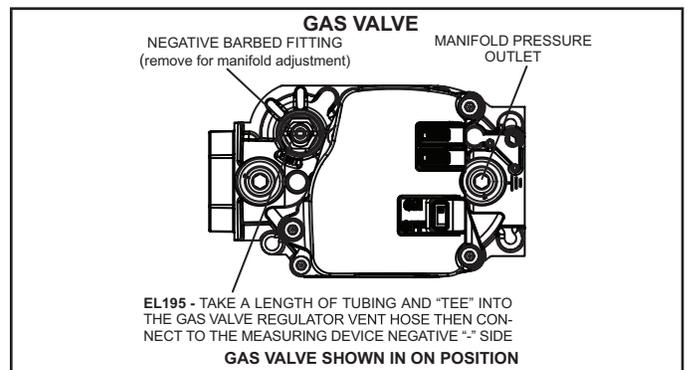


FIGURE 4

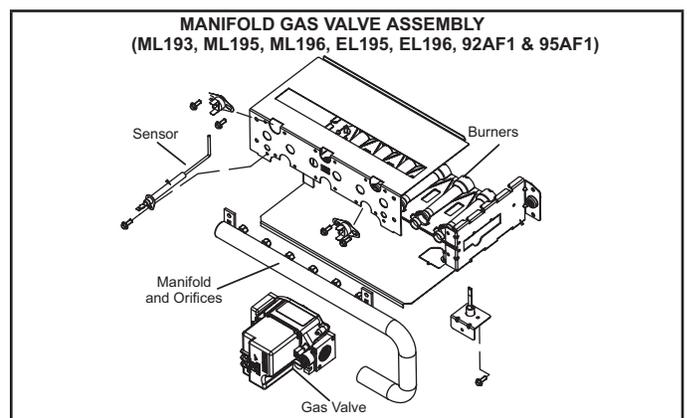


FIGURE 5

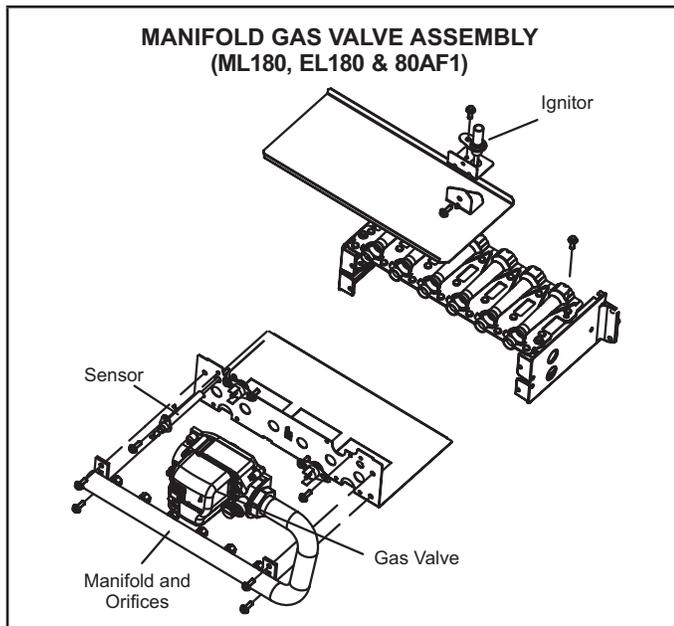


FIGURE 6

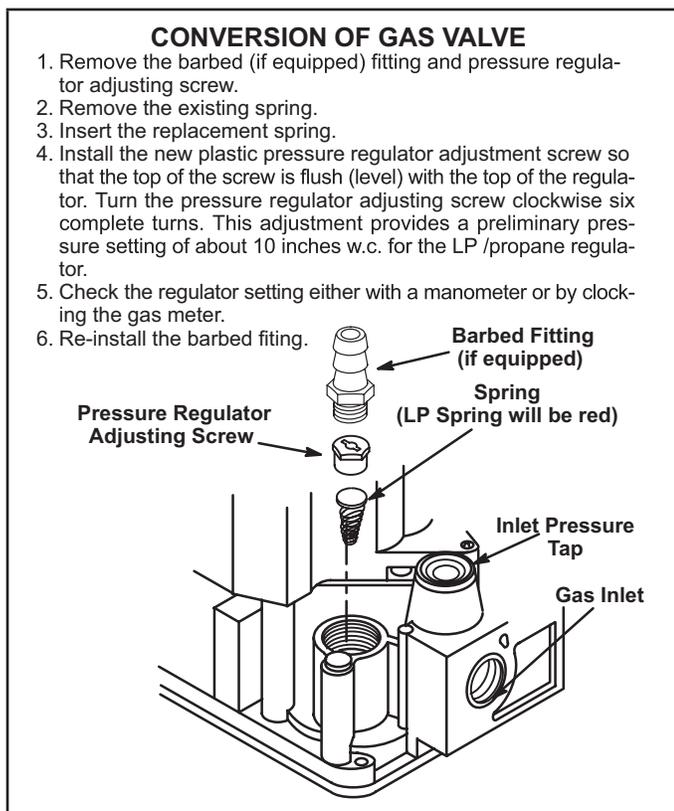


FIGURE 7

Start-Up & Adjustment

BEFORE LIGHTING - Smell all around the appliance area for gas. Be sure to smell next to the floor because LP/Propane gas is heavier than air and will settle on the floor. Use only your hand to move the gas control switch. Never use tools. If the switch will not move by hand, do not try to repair it. Force or attempted repair may result in a fire or explosion.

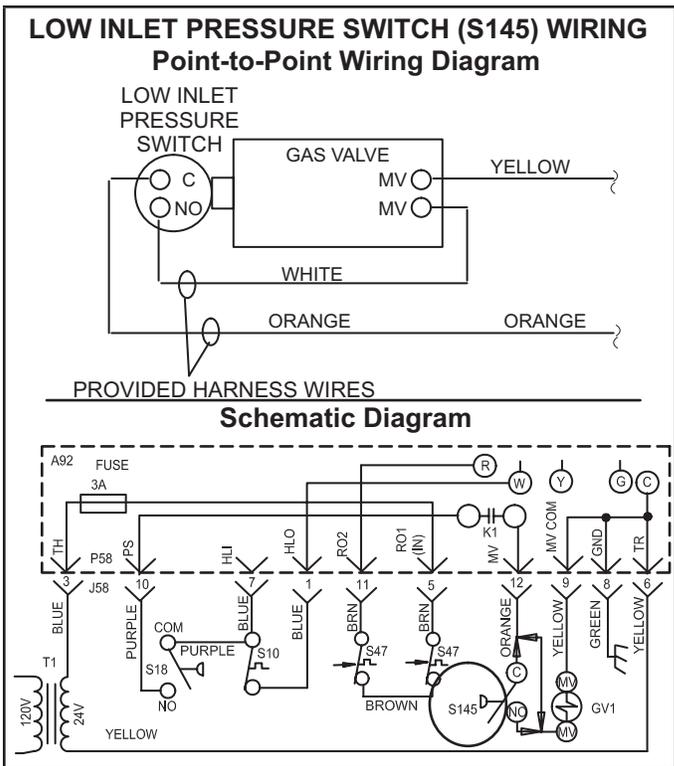


FIGURE 8

A - Placing the Unit into Operation

IMPORTANT
Follow the lighting instructions provided on the unit. If lighting instructions are not available, refer to the following section.

Units are equipped with a hot surface ignition system. The ignition system automatically lights the burners each time the thermostat calls for heat

- 1 - **STOP!** Read the safety information at the beginning of this section.
- 2 - Set the thermostat to its lowest setting.
- 3 - Turn off all electrical power to the furnace.
- 4 - Do not try to light the burners by hand.
- 5 - Remove the unit access panel.
- 6 - Move gas valve switch to OFF. See figure 4.
- 7 - Wait five (5) minutes for any gas to clear out. If you then smell gas, **STOP!** Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas, go to the next step.
- 8 - Move gas valve switch to ON. See figure 4.
- 9 - Replace the unit access panel.
- 10 - Turn on all electrical power to the unit.
- 11 - Set the thermostat to desired setting.
- 12 - If the furnace will not operate, see the section "Turning Gas Off to the Unit" and call your the gas supplier.

Gas Pressure Measurement

A - Gas Flow (Approximate)

TABLE 1
GAS METERING CLOCKING CHART

| Unit | Natural 1000 btu/cu ft | | LP 2500 btu cu/cu ft | |
|------------------------|----------------------------|-------------------|----------------------|--------------|
| | Seconds For One Revolution | | | |
| | 1 cu ft dial | 2 cu fr dial | 1 cu ft Dial | 2 cu ft Dial |
| -045 | 80 | 160 | 200 | 400 |
| -070 | 55 | 110 | 136 | 272 |
| -090 | 41 | 82 | 102 | 204 |
| -110 | 33 | 66 | 82 | 164 |
| -135 | 27 | 54 | 68 | 136 |
| Natural-1000 btu/cu ft | | LP-2500 btu/cu ft | | |

Furnace should operate at least 5 minutes before checking gas flow. Determine time in seconds for two revolutions of gas through the meter. (Two revolutions assures a more accurate time.) Divide by two and compare to time in table 1 below. If manifold pressure matches table 2 and rate is incorrect, check gas orifices for proper size and restriction. Remove temporary gas meter if installed.

B - Supply Pressure Measurement

When testing supply gas pressure, use the 1/8" N.P.T. supply line tap located on the gas valve to facilitate test gauge connection. See figure 4. Check gas line pressure with unit firing at maximum rate. Low pressure may result in erratic operation or underfire. High pressure can result in permanent damage to gas valve or overfire.

On multiple unit installations, each unit should be checked separately, with and without units operating. Supply pressure must fall within range listed in table 2.

NOTE - To obtain accurate reading, shut off all other gas appliances connected to meter.

C - Manifold Pressure Measurement

ML180, EL180, 80AF1, ML193, ML195, ML196, 92AF1 & 95AF1

- 1 - Connect test gauge to manifold pressure tap (figure 3) on gas valve.
- 2 - Start unit and allow 5 minutes for unit to reach steady state.
- 3 - After allowing unit to stabilize for 5 minutes, record manifold pressure and compare to value given in table 2.
- 4 - If necessary, make adjustments. Figure 4 shows location of adjustment screw.
- 5 - Shut unit off and remove manometer as soon as an accurate reading has been obtained. Take care to replace pressure tap plug.
- 6 - Start unit and perform leak check. Seal leaks if found.

D - Manifold Pressure Measurement EL195 & EL196

When testing manifold gas pressure, use the 1/8" N.P.T. plugged tap (manifold pressure outlet) located on the gas valve to facilitate test measuring device. See figure 4.

- 1 - Remove the threaded manifold pressure outlet plug from the gas valve and install the barbed fitting.
- 2 - Take a length of square tubing and connect one end to the barbed fitting and the other to the positive "+" side of the measuring device.
- 3 - Take another length of tubing and "tee" into the gas valve regulator vent hose. Connect to the measuring device negative "-" side.
- 4 - Start unit and allow 5 minutes for unit to reach steady state.
- 5 - After allowing unit to stabilize for 5 minutes, record manifold pressure and compare to value given in table 2.
- 6 - If necessary make adjustment. Turn off unit and remove the tubing from the negative (-) barbed fitting on the gas valve.
- 7 - Remove the negative barbed fitting as shown in figure 4 and using a screw driver make adjustment to increase or decrease manifold pressure.
- 8 - Repeat steps 1 through 7 until manifold pressure is correct.
- 9 - Shut unit off and remove manometer as soon as an accurate reading has been obtained. Take care to replace pressure tap plug.
- 10 - Start unit and perform leak check. Seal leaks if found.

TABLE 2

| Unit | Manifold Pressure in wg 0-7500 ft | Suuply Line Pressure in wg | |
|------------|--------------------------------------|----------------------------|------|
| | | Min | Max |
| All Models | 10.0 | 11.0 | 13.0 |

E - Proper Combustion

Furnace should operate minimum 15 minutes with correct manifold pressure and gas flow rate before checking combustion. Take combustion sample beyond the flue outlet and compare to table 3.

TABLE 3

| Model | CO2% For LP |
|---|-------------|
| All ML193, ML195, ML196, EL195, EL196, 92AF1, 95AF1 Units | 8.4 - 9.6 |
| All ML180, EL180, 80AF1 Units | 7.5 - 9.0 |
| The carbon monoxide reading should not exceed 100 ppm. | |

E - Turning Off Gas To the Unit

- 1 - Set the thermostat to its lowest setting.
- 2 - Turn off all the electrical power to the unit.
- 3 - Remove the access panel.
- 4 - Move the switch on the gas valve to **OFF**. Do not force the switch.