508091-01 8/2020

# BURNER BOX LINER REPLACEMENT KIT

## INSTALLATION INSTRUCTIONS FOR BURNER BOX LINER REPLACEMENT KIT USED WITH LG 036H, 048H, 060H ULNOx UNITS

#### **Shipping and Packing List**

#### Package 1 of 1 contains:

- 1- Burner box liner
- 2- Gaskets
- 14- Screws

### **▲WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer or equivalent, service agency, or the gas supplier.

### **ACAUTION**

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

#### **Application**

Use this instruction to replace the burner box liner in LGH036H, 048H, and 060H ultra-low NOx units. See table 1 for application.

#### TABLE 1

Cat. No.	Print	Unit
21A46	620602-05	036
21A47	620602-06	048
21A48	620602-07	060

#### Installation

#### See figure 1.

- 1- Turn off both electrical and gas power supplies to unit.
- 2- Open heat access panel and label the wires from gas valve, thermal switch, primary limit switch and disconnect them.
- 3- Disconnect gas supply piping. Remove the air / gas elbow, gas manifold, and gas valve from the plenum box as one component.

- 4- Remove the 14 screws securing the air / gas plenum box. Discard screws.
- 5- Remove the air / gas plenum box, burner premix plate, and burner box liner. Discard the gaskets on both sides of the burner premix plate.
- 6- Remove and discard the burner box liner.
- 7- Install the provided burner box liner.
- 8- Reinstall the burner premix plate with provided gaskets.
- 9- Reinstall the air / gas plenum with the 14 provided screws. Make note of the numbered sequence when installing the air / gas plenum. Follow the sequence as shown in Figure 1. Torque screws to a maximum of 100 + 5 in lbs. and a minimum 60 in lbs. Re-torque the screws using the same procedure, then repeat once again.
- 10- Replace the air / gas elbow, gas manifold, and gas valve assembly onto the air / gas plenum.
- 11- Reconnect gas valve, thermal switch, and primary limit.
- 12- Reconnect gas supply piping.
- 13- Turn on power and gas supply to unit.
- 14- Set thermostat and check for proper operation.
- 15- Check all piping connections, factory and field, for gas leaks. Use a leak detecting solution or other preferred means.
- 16- Once furnace is leak free turn off unit and prepare to check manifold pressure. Follow the steps below.
  - a Remove the threaded plug from the outlet side of the gas valve and install a field-provided barbed fitting. Connect measuring device "+" connection to barbed fitting to measure manifold pressure.
  - b Start unit (two-stage units in low fire) and allow 15 minutes for unit to reach steady state.
  - c After allowing unit to stabilize for 15 minutes (two -stage units in low fire), record manifold pressure and compare to value given in Table 2. Make manifold adjustment if necessary (two-stage units make adjustment in low fire).
  - d Shut unit off and remove manometer as soon as an accurate reading has been obtained.
- 17- Close access panel.



## **ACAUTION**

Can cause personal injury.

Burner and all gas air mixing components remain HOT immediately after burner shutdown. DO NOT handle burner or components until adequate time period has passed.

## TABLE 2 MANIFOLD PRESSURE

Unit	High Fire or Single Stage	Low Fire
060KBtuh	3.2-3.6 in. w.c.	1.7-2.1 in. w.c.
100KBtuh		

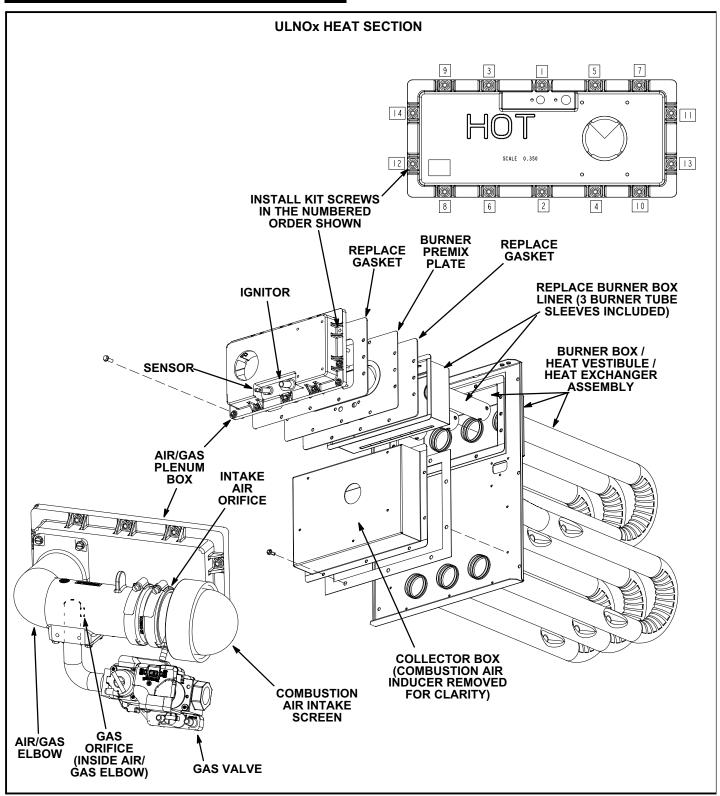


FIGURE 1