ML296DFV MERIT® SERIES

Downflow - Two-Stage Heating - Variable Speed Blower - 60 Hz

RESIDENTIAL PRODUCT SPECIFICATIONS

LENNOX

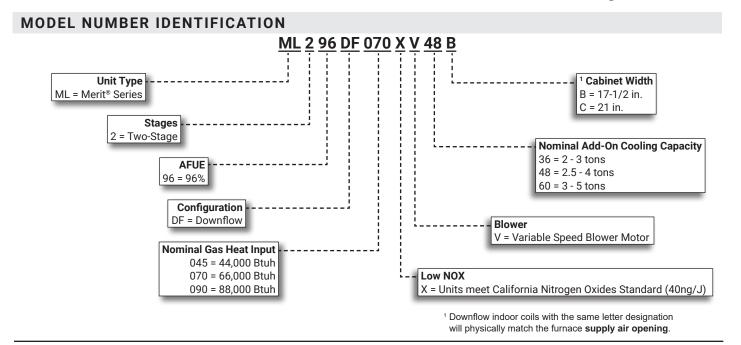
Bulletin No. 210870 June 2020 Supersedes May 2020







AFUE - 96% Input - 44,000 to 88,000 Btuh Nominal Add-on Cooling - 3 to 5 Tons



- 1. Lennox Duralok Plus[™] Heat Exchanger
- 2. Secondary Heat Exchanger
- 3. Inshot Burners
- 4. Two-Stage Gas Control Valve
- 5. Two-Speed Combustion Air Inducer
- 6. SureLight[®] Integrated Furnace Control
- 7. Variable Speed Direct Drive Blower
- 8. Insulated Cabinet
- 9. Safety Interlock Switch
- 10. Gas Piping And Electrical Inlets



NOTE - ML296DFV FURNACES CANNOT BE TWINNED! NOTE - ML296DFV FURNACES CANNOT BE USED FOR ZONING!

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APPROVALS AND WARRANTY

APPROVALS

- AHRI Certified
- Certified by CSA International
- Tested and rated according to US DOE test procedures and FTC labeling regulations
- Approved by the California Energy Commission and meets California Nitrogen Oxides Standard (NOx) limits of 40 ng/J
- ENERGY STAR[®] certified units are designed to use less energy, help save money on utility bills, and help protect the environment
- · ISO 9001 Registered Manufacturing Quality System
- · Blower data from unit tests conducted in Lennox Laboratory air test chamber

California Only

- These furnaces <u>do not meet</u> the South Coast Air Quality Management District (SCAQMD) Rule 1111 and San Joaquin Valley Air Pollution Control District (SJVAPCD) Rule 4905 NOx emission limit (14 ng/J) and cannot be installed within the SCAQMD and SJVAPCD areas
- These furnaces are approved by the California Energy Commission and meets California Nitrogen Oxides Standard (NOx) limits of 40 ng/J

WARRANTY

- Duralok Plus™ Aluminized Steel Heat Exchanger:
 - · Limited twenty years in residential applications
 - · Limited ten years in non-residential applications
- All other covered components:
 - · Limited five years in residential installations
 - Limited one year in non-residential installations

NOTE - Refer to Lennox Equipment Limited Warranty certificate included with unit for specific details.

FEATURES

APPLICATIONS

- Input capacities of 44,000, 66,000 and 88,000 Btuh
- Energy efficiency (AFUE) 96%
- Compact cabinet for downflow applications without any internal modifications
- Lennox add-on indoor coils, high-efficiency air cleaners and humidifiers can easily be added to furnace
- Shipped factory assembled with controls installed and wired
- · Each unit factory test operated to ensure proper operation

HEATING SYSTEM

Lennox Duralok Plus[™] Heat Exchanger Assembly

- Lennox developed heat exchanger assembly consists of primary heat exchanger and secondary condenser coil assembly
- Main multi-pass crimped seam design clamshell type heat exchanger
- · Constructed of heavy-gauge, aluminized steel
- Designed for normal expansion and contraction with maximum efficiency and minimum resistance to air flow

- 2 Secondary heat exchanger condenser coil constructed of aluminum fins fitted to stainless steel tubes
 - · Coil is factory tested for leaks
 - Condensate drain header box assembly located on front of coil
 - Compact size of complete heat exchanger assembly permits low overall design of furnace cabinet
 - Heat exchanger assembly has been laboratory life cycle tested in excess of industry standards

Lennox Designed Header Box

- Header box on end of condenser coil collects flue condensate for disposal through condensate drains
- The drains are located on each side of the cabinet for easy field installation of condensate drain trap
- Only one drain is used, the other drain is sealed
- Condensate drain trap is included with unit for field installation

Lennox Designed Flue Condensate Trap Assembly

- Condensate trap assembly is mounted outside the conditioned air stream
- Assembly can be mounted on either side of cabinet. See Installation Instructions
- 90° street elbow furnished for ease of drain trap installation
- Drain connection can be made with field provided PVC pipe, PVC coupling, or vinyl tubing with hose clamp
- Drain cap on trap allows easy cleaning and winterizing

Inshot Burners

- Aluminized steel inshot burners provide efficient, trouble-free operation
- Burner venturi mixes air and gas in correct proportion for proper combustion
- Burner assembly is removable from the unit as a single component for ease of service

SureLight® Hot Surface Ignitor

- Tough, reliable, long-life, trouble-free performance
- Silicon nitride ignitor
- Cemented to steatite block for protection against current leakage
- Ignition leads are constructed of nickel plated copper and are enclosed in high temperature Teflon[®] insulation for dependable operation

4 Two-Stage Gas Control Valve

• 24 volt redundant combination two-stage gas control valve combines manual shut off switch (On-Off), automatic electric valve (dual) and gas pressure regulation into a compact combination control

5 Two-Speed Combustion Air Inducer

- Permanent split capacitor (PSC) motor
- Heavy duty blower prepurges heat exchanger and safely vents flue products
- Dual pressure switches (low fire/high fire) prove blower operation before allowing gas valve to open
- · Operates only during heating cycle

Flame Rollout Switches (2)

- Factory installed on burner box
- Switch provides protection from abnormal operating conditions
- Manual reset

Limit Control

- Primary limit is accurately located on vestibule panel on all units
- Automatic reset

Optional Accessories

High Altitude Orifice Kits

- Required on all units for proper unit operation at altitudes from 7501 to 10,000 ft.
- Kits are available for natural gas and LPG/propane

High Altitude Pressure Switch Kit

Required for proper unit operation on installations above 4500 ft.
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Natural Gas to LPG/Propane Conversion Kit

 Required for field changeover from natural gas to LPG/ Propane

LPG/Propane to Natural Gas Conversion Kit

Required for field changeover from LPG/Propane to natural gas

Muffler (US Only)

- Significantly reduces outdoor operating sound levels
- Two-inch diameter muffler is optional for 045 through 90 input models
- · See Optional Accessory Dimension Drawing

DIRECT VENT / NON-DIRECT VENT SEALED COMBUSTION SYSTEM

- Furnace features a "sealed combustion" system and can be installed in either Direct Vent or Non-Direct applications
- In Direct Vent applications, combustion air is supplied from outdoors and flue gases are discharged outdoors
- In Non-Direct Vent applications, combustion air is supplied from indoors and flue gases are discharged outdoors
- **NOTE** Lennox has approved the use of DuraVent[®] PolyPro[®] and Centrotherm InnoFlue[®] manufactured vent pipe and terminations as an alternative to PVC vent pipe. Must be ordered separately.
- Tested and listed to the ULC S636 standard in Canada
- The polypropylene venting system must follow the uninsulated and unconditioned space vent lengths listed in the table on Page 10
- Refer to the Installation Instructions for additional details

Flue Coupling

- · Assists with exhaust flue piping connection and servicing
- Includes flexible one 2 inch rubber coupling and two adjustable bands
- Approved for all Lennox 90% furnaces

<u>DIRECT VENT / NON-DIRECT VENT</u> SEALED COMBUSTION SYSTEM (continued)

Termination Kits

- Facilitates installation of combustion air intake pipe and flue exhaust pipe
- Refer to venting table in this bulletin to determine pipe size needed and proper termination kit required
- Certain Termination Kits are certified to ULC S636 standard for use in Canada only
- See Optional Accessories table and dimension drawings

Concentric - Direct Vent Applications

- 2 or 3 inch kit contains concentric termination assembly, reducer bushing and 45 degree elbow
- 2 inch kit for -045-070 models contains an outdoor exhaust accelerator
- Kit requires single hole penetration of roof or wall for installation
- Roof Termination Flashing Kit is available for use with 2 inch Kits
- CSA certified

Flush-Mount

- Kit contains flush-mount termination, accelerator, mounting template and hardware
- Kit may be used with 2, 2-1/2 or 3 in. pipe

Wall Assembly

Close Couple (US Only) - Direct Vent Applications

- 2 or 3 inch kit consists of close-couple, side-by-side PVC piping with galvanized steel wall cover plate for sealing and isolating piping penetration of the wall
- Piping spacing and length is sized for proper wall installations
- CSA certified

Close Couple WTK (Canada Only) - Direct Vent Applications

• 2 or 3 inch kit contains one insulated faceplate, one insulated exhaust pipe, elbow and fittings. Certified to ULC S636 standard

Wall Ring - Direct Vent or Non-Direct Vent Applications

- 2 inch kit contains 2 stainless steel outside seal caps, 2 galvanized steel inside seal caps, 4 seal rings for the caps and 18 inch insulation sleeve for sealing and isolating intake and exhaust piping penetration of wall
- **NOTE** Maintain a maximum of 6 inches between the inlet and outlet openings in the installation of the pipes

Roof Termination Flashing Kit

- · For vertical venting through a roof
- 3 inch kit contains two neoprene rubber roof flashings
- · Vent pipe and insulation not furnished
- Flashing Kit can also be used with 2 inch Concentric Vent Termination Kits used in vertical venting rooftop applications

Left Side Vent Kit

Allows venting out the left side of the cabinet Kit contains left vent tube and seal plate

CONTROLS

6 SureLight[®] Integrated Two-Stage / Variable Speed Blower Furnace Control

- Contains all necessary controls and relays to operate furnace
- Combustion air inducer is operated by the integrated furnace control. Prior to ignition, a low speed pre-purge cycle for 15 seconds is initiated. After the main burners are turned off, a post-purge cycle for 5 seconds is run
- Flame sensor utilizes flame rectification for safe and reliable operation
- Should flame fail to ignite, control will initiate 5 reattempts at ignition before locking out unit operation for 60 minutes
- Watchguard type circuit automatically resets ignition controls after one hour of continuous thermostat demand after unit lockout, eliminating nuisance calls for service
- Jumper settings for single or two-stage thermostat operation
 - Two selectable second stage recognition times (5 and 10 minutes) are available when the furnace is used with a single stage thermostat
 - When used with a two-stage thermostat, furnace will only initiate second stage operation with a second stage thermostat demand
- Three LED's indicate unit status and aid in troubleshooting:
 - CFM LED (amber) Indicates blower cfm
 - STATUS LED (red) Flashes diagnostic codes
 - HIGH HEAT LED (green) On indicates high heat demand
- Two accessory terminals are furnished for additional power supply requirements for 120 volt (less than 1 amp) powered IAQ accessories
- Two blower speeds, second stage heat and second stage cool (with four air volume selections for each (A, B, C, D) are selected by jumpers on control
- Heat speed can be adjusted to optimize discharge temperature
- Cool speed can be adjusted to correct optional cooling capacity
- See Blower Performance tables
- First stage blower speed is a percentage of second stage speed

CONTROLS (continued)

- The ADJUST jumper allows normal (NORM), 10% higher (+ plus) or 10% lower (- minus) motor speed selection within the HEAT and COOL speeds selected for fine tuning air volume
- Controls humidity by controlling blower and compressor speed on two-stage outdoor units when used with Lennox iComfort[®] M30 Smart Wi-Fi Thermostat or separate humidity control
- Passive Dehumidification For situations where humidity control is a desired, a dehumidification feature is built into the variable speed motor
- Motor runs at 82% for 7-1/2 minutes and then at 100% (if needed) until demand is satisfied. Once demand is met, motor ramps down to 82% for one minute before shut off
- Active or Humiditrol® Dehumidification A jumper on the control must be clipped to enable active dehumidification and/or operation with a Humiditrol® Whole-Home Dehumidification System
- A humidity controlling thermostat or separate humidity control is also required
- 1st Stage Demand Motor runs at 57% for 7-1/2 minutes of 1st stage cooling demand and then at 70% until demand is satisfied
- 2nd Stage Demand Motor runs at 100% of the selected cooling air flow. When the demand for cooling is met, the blower runs at 57% for 1 minute before shut off
- In heat mode, blower on time is fixed at 30 seconds (non-adjustable), blower off time is integral to ECM blower motor
- For air-conditioning applications, blower on time is 2 seconds (non-adjustable) following thermostat demand for cooling
- · Control is factory installed in the unit control box

24 Volt Transformer

- Furnished and factory installed in control box
- 40VA transformer has circuit breaker wired in series

Field Wiring Make-Up Box

- Furnished for line voltage wiring
- Factory installed internally on left side of furnace
- Box may be installed internally or externally on either side of furnace

Optional Accessories

iComfort® M30 Smart Wi-Fi Thermostat

- Wi-Fi-enabled, electronic 7-day, universal, multi-stage, programmable, touchscreen thermostat
- 4 Heat/2 Cool
- Auto-changeover
- Dual-fuel control with optional outdoor sensor
- Controls dehumidification during cooling mode and humidification during heating mode



- Offers enhanced capabilities including humidification / dehumidification / dewpoint measurement and control, Humiditrol® control, and equipment maintenance reminders
- Easy to read 4.3 in. color touchscreen (measured diagonally)
- LCD display with backlight shows the current and set temperature, time, inside relative humidity, system status (operating mode and schedules) and outside temperature (optional outdoor sensor required)
- Smooth Setback Recovery starts system early to achieve setpoint at start of program period
- Compressor short-cycle protection (5 minutes)
- Up to four separate schedules are available plus Schedule IQ[™]
- One-Touch Away Mode A quick and easy way to set the cooling and heating setpoints while away
- Smart Away[™] Uses geo-fencing technology to determine when the homeowner is within a predetermined distance from the home to operate the system when leaving, away and arriving
- Wi-Fi remote monitoring and adjustment through a home wireless network for desktop PCs, laptops and apps for smartphones or tablets
- Smart home automation compatible with Amazon Alexa $^{\rm \tiny B}$, Google Assistant and IFTTT
- Service Dashboard features online real-time monitoring of installed iComfort® thermostats
- **NOTE** See the iComfort[®] M30 Smart Wi-Fi Thermostat Product Specifications bulletin in the Controls section for more information.

Remote Outdoor Temperature Sensor

- Used with the iComfort® M30 Smart Wi-Fi Thermostat
- Outdoor sensor allows thermostat to display outdoor temperature
- Automatically detected when connected to thermostat
- **NOTE** Sensor is required for the Enhanced Dehumidification Accessory (EDA)

Thermostat

- Thermostat is not furnished with unit
- Lennox Price Book for selection

BLOWER

Variable Speed Direct Drive Blower

- Each blower assembly statically and dynamically balanced
- · Blower assembly easily removed for servicing

Variable Speed Blower Motor

- Variable speed motor maintains specified air volume from 0 though 0.8 in. w.g. (heating) and 0 through 1.0 in. w.g. (Cooling) static range
- Variable speed operation is achieved by the use of an ECM (Electronically Commutated Motor) motor
- · Motor is controlled by furnace control
- Change in blower speed is easily accomplished by simple jumper change on the furnace control
- During start-up the blower motor slowly ramps up to normal operating speed to minimize noise and increase comfort
- At the end of a cooling or heating cycle the motor slowly ramps down after a short blower "off" delay
- If continuous blower operation has been selected, the variable speed motor will slowly ramp down until it reaches the airflow for that condition
- · Motor is resiliently mounted
- See Blower Data tables

CABINET

- Low-profile, narrow width cabinet allows easy installation
- · Heavy-gauge, cold rolled steel construction
- Pre-painted cabinet finish
- Flanges provided on supply air opening for ease of plenum connection or alignment with indoor coil
- Insulated with foil faced insulation on sides and back of heating compartment
- · Sealed blower compartment
- · Cabinet door can be removed without any tools
- Complete service access
- Safety interlock switch automatically shuts off power to unit when blower compartment access door is removed
- Gas piping and electrical inlets are provided in both sides of cabinet

Coil Match-Up

• All Lennox downflow indoor coils will physically match the furnace supply air opening with the same letter designation (A, B, C, D) as in the furnace model number

Low Leakage Cabinet

• All models have less than 2% air leakage and meet ANSI/ASHRAE Standard 193-2010 "Method of Test for Determining the Air Tightness of HVAC Equipment"

Optional Accessories

Condensate Drain Heat Cable Kits

• Self-limiting wattage heat cable prevents condensate drain from freezing in unconditioned areas

ally applications

Includes 2 or 3 in. sanitary tee, 2 in. PVC assembly, PCV boot and clamp

Allows venting through a crawl space for downflow

• Kit for Canada is certified to ULC S636

Downflow Combustible Flooring Base

- Required for heating only units installed on combustible floors
- · Not required in add-on cooling applications
- See Dimension Drawing

Crawl Space Vent Drain Kit

High Performance Economizer (Commercial Applications Only)

- Designed for applications requiring outdoor air to be utilized in a commercial HVAC system. Allows the entry of fresh outdoor air for free cooling, reducing the requirement for mechanical cooling
- Heavy gauge galvanized steel cabinet lined with thick fiberglass insulation. Mixed air sensor, outdoor air sensor and 24VAC transformer furnished
- Approved for California Title 24 building standards. ASHRAE 90.1-2010 compliant
- See separate Product Specifications bulletin for additional information and available control and sensor options

FILTER (not furnished)

• Filter and provisions for external mounting must be field provided

Optional Accessories

Downflow Filter Cabinet

- · Filter cabinet mounts directly on top of furnace
- "B and "C" width cabinets have two filters
- Filter rails are furnished
- · Front access for servicing
- Cleanble filter(s) are furnished

Available in 6 or 24 ft. lengths

| Gas | | Model No. | ML296DF045XV36B | ML296DF070XV48B | ML296DF090XV60C | | |
|---------------|-----------|--|---------------------|--------------------------------|---------------------|--|--|
| Heating | | AHRI Reference No. | 202575917 | 202575918 | 202575919 | | |
| Performance | | ¹ AFUE | 96% | 96% | 96% | | |
| | High | Input - Btuh | 44,000 | 66,000 | 88,000 | | |
| | Fire | Output - Btuh | 43,000 | 64,000 | 85,000 | | |
| | T | emperature rise range - °F | 35-65 | 35-65 | 40-70 | | |
| | Gas N | /anifold Pressure (in. w.g.) Nat. Gas / LPG/Propane | 3.5 / 10.0 | 3.5 / 10.0 | 3.5 / 10.0 | | |
| | Low | Input - Btuh | 29,000 | 43,000 | 57,000 | | |
| | Fire | Output - Btuh | 28,000 | 42,000 | 56,000 | | |
| | T | emperature rise range - °F | 20 - 50 | 25 - 55 | 30 - 60 | | |
| | Gas N | /anifold Pressure (in. w.g.) Nat. Gas / LPG/Propane | 1.7 / 4.5 | 1.7 / 4.5 | 1.7 / 4.5 | | |
| High static - | | Heating | 0.8 | 0.8 | 0.8 | | |
| in. w.g. | | Cooling | 1.0 | 1.0 | 1.0 | | |
| Connections | In | take / Exhaust Pipe (PVC) | 2/2 | 2/2 | 2/2 | | |
| in. | | Gas pipe size IPS | 1/2 | 1/2 | 1/2 | | |
| Cond | lensate [| Drain Trap (PVC pipe) - i.d. | 3/4 | 3/4 | 3/4 | | |
| | with | furnished 90° street elbow | 3/4 slip x 3/4 Mipt | 3/4 slip x 3/4 Mipt | 3/4 slip x 3/4 Mipt | | |
| with | field sup | plied (PVC coupling) - o.d. | 3/4 slip x 3/4 MPT | 3/4 slip x 3/4 MPT | 3/4 slip x 3/4 MPT | | |
| ndoor | Wheel | nom. diameter x width - in. | 10 x 9 | 11 x10 | 11 x 11 | | |
| Blower | | Motor output - hp | 1/2 | 3/4 | 1.0 | | |
| | | Tons of add-on cooling | 3 | 4 | 5 | | |
| | | Air Volume Range - cfm | 545 - 1360 | 575 - 1800 | 753 - 1982 | | |
| Electrical | | Voltage | | 120 volts - 60 hertz - 1 phase | 9 | | |
| Data | В | lower motor full load amps | 7.7 | 7.7 10.1 | | | |
| | Maxim | num overcurrent protection | 15 | 20 | 20 | | |
| Shipping Data | a | lbs 1 package | 131 | 138 | 166 | | |

NOTE - Filters and provisions for mounting are not furnished and must be field provided.

¹ Annual Fuel Utilization Efficiency based on DOE test procedures and according to FTC labeling regulations. Isolated combustion system rating for non-weatherized furnaces.

| INSTALLATION CLEARANCES | | | | | | | | | |
|------------------------------|--|--|--|--|--|--|--|--|--|
| ¹ 0 inches (0 mm) | | | | | | | | | |
| 0 inches (0 mm) | | | | | | | | | |
| 1 inch (25 mm) | | | | | | | | | |
| 0 inches (0 mm) | | | | | | | | | |
| 24 inches (610 mm) | | | | | | | | | |
| ² Combustible | | | | | | | | | |
| | | | | | | | | | |

NOTE - Air for combustion must conform to the methods outlined in the National Fuel Gas Code (NFPA 54/ ANSI-Z223.1) or the National Standard of Canada CAN/CSA-B149.1 "Natural Gas and Propane Installation Code".

NOTE - In the U.S. flue sizing must conform to the methods outlined in the current National Fuel Gas Code (NFPA 54/ANSI-Z223.1) or applicable provisions of local building codes. In Canada flue sizing must conform to the methods outlined in National Standard of Canada CAN/CSA-B149.1.

¹ Allow proper clearances to accommodate condensate trap and vent pipe installation.

² Clearance for installation on combustible floor if Optional Downflow Combustible Flooring Base is installed between furnace and combustible floor. Not required in add-on cooling applications if installed in accordance with local codes or National Fuel Gas Code ANSI-Z223.1 or CAN/CGA-149.1, 2. Do not install the furnace directly on carpeting, tile, or other combustible materials other than wood flooring.

OPTIONAL ACCESSORIES

NOTE - FURNACES CANNOT BE TWINNED!

| | | "B" Width Models | "C" Width Models |
|---|------------------------------|------------------|------------------|
| CABINET ACCESSORIES | | | 1 |
| Downflow Combustible Flooring I | Base | 11M60 | 11M61 |
| High Performance Economizer (C | commercial Only) | 10U53 | 10U53 |
| CONDENSATE DRAIN KITS | | | |
| Condensate Drain Heat Cable | 6 ft. | 26K68 | 26K68 |
| | 24 ft. | 26K69 | 26K69 |
| Crawl Space Vent Drain Kit | US | 51W18 | 51W18 |
| | Canada | 15Z70 | 15Z70 |
| CONTROLS | | | |
| iComfort [®] M30 Smart Wi-Fi Therm | ostat | 15Z69 | 15Z69 |
| Remote Outdoor Temperature Ser | nsor | X2658 | X2658 |
| FILTERS | | | |
| ¹ Downflow Filter Cabinet | | 51W07 | 51W08 |
| | No. and Size of filter - in. | (2) 16 x 20 x 1 | (2) 16 x 20 x 1 |
| | | | |

TERMINATION KITS

See Installation Instructions for specific venting information.

| Termination Kits - | Concentric | US - 2 in. | 71M80 | 69M29 |
|---|------------------|------------------------|-------|---------|
| Direct Vent | | 3 in. | | 60L46 |
| Applications Only | | Canada - 2 in. | 44W92 | 44W92 |
| | | 3 in. | | 44W93 |
| | Flush- Mount | US - 2, 2-1/2 or 3 in. | 51W11 | 51W11 |
| | | Canada - 2, 2-1/2 or | 51W12 | 51W12 |
| | | 3 in. | | |
| | Wall - Close | US - 2 in. | 22G44 | |
| | Couple | 3 in. | 44J40 | 44J40 |
| | Wall - Close | Canada - 2 in. | 30G28 | |
| | Couple WTK | 3 in. | 81J20 | 81J20 |
| Termination Kits - | Roof | 2 in. | 15F75 | 15F75 |
| Direct or Non-Direct | Wall Ring Kit | 2 in. | 15F74 | ³ 15F74 |
| ² Roof Termination Fla Direct Vent (2 flashin | | ct or Non- 3 in. | 44J41 | 44J41 |
| /ENTING | | | | · |
| Flue Coupling | | 2 in. | 17H92 | 17H92 |
| Left Side Vent Kit | | 2 or 3 in. | 87W73 | 87W73 |

¹ Cleanable polyurethane, frame-type filter.

² Kits contain enough parts for two, non-direct vent installations.

³ Non-direct vent only.

⁴ NOTE - The curved exhaust pipe furnished with the Left Side Vent Kit counts as one additional 2 in. diameter 90° elbow. When using 3 in. diameter pipe, the furnished curved exhaust pipe and field provided fittings to transition from 2 in. to 3 in. count as 20 feet of equivalent pipe on all units.

NOTE - Termination Kits (44W92, 44W93, 30G28, 51W12, 51W19, 81J20) and Crawl Space Vent Drain Kit (15Z70) are certified to ULC S636 standard for use in Canada only.

OUTDOOR TERMINATION KIT USAGE

| | | | Standa | rd Terminatio | ons | | Conc | entric Termina | tions | |
|-------|--------------|----------------------------|----------------------------|----------------------------|------------------|---------------------------------|----------------------------|----------------------------|----------------------------|--|
| Input | Vent Pipe | Flush Mount | Wall | Kit | Wall Ring Kit | Field Fabricated | Concentric Kit | | | |
| | Diameter | Kit | 2 inch | 3 inch | 2 inch | Exhaust | 1-1/2 inch | 2 inch | 3 inch | |
| | (in.) | 51W11 (US) ⁴ 51W12 (CA) | 22G44 (US) ⁴ 30G28 (CA) | 44J40 (US) ⁴ 81J20 (CA) | 15F74 | Accelerator Size Required | 71M80 (US) ⁴ 44W92 (CA) | 69M29 (US) ⁴ 44W92 (CA) | 60L46 (US) ⁴ 44W93 (CA) | |
| | 2 | ³ YES | YES | ¹ YES | YES | 1-1/2 in. | ² YES | | | |
| 045 | 2-1/2 | ³ YES | YES | ¹ YES | YES | 1-1/2 in. | ² YES | | | |
| | 3 | ³ YES | YES | ¹ YES | YES | 1-1/2 in. | ² YES | | | |
| | 2 | ³ YES | YES | ¹ YES | YES | 1-1/2 in. | ² YES | | | |
| 070 | 2-1/2 | ³ YES | YES | ¹ YES | YES | 1-1/2 in. | ² YES | | | |
| | 3 | ³ YES | YES | ¹ YES | YES | 1-1/2 in. | ² YES | | | |
| | 2 | ³ YES | | YES | ¹ YES | 2 in. | | YES | YES | |
| 090 | 2-1/2 | ³ YES | | YES | ¹ YES | 2 in. | | YES | YES | |
| | 3 | ³ YES | | YES | ¹ YES | 2 in. | | YES | YES | |

NOTE - Standard Terminations do not include any vent pipe or elbows external to the structure.

Any vent pipe or elbows external to the structure must be included in total vent length calculations. See Vent Length Tables.

¹ Requires field provided 1-1/2 in. outdoor exhaust accelerator.

² Concentric Kits **71M80** and **44W92** include 1-1/2 in. outdoor exhaust accelerator, required when used with 045 and 070 input models. Accelerator is not used with 090 input model.

³ Flush Mount Kit 51W11 and 51W12 includes 1-1/2 in. outdoor exhaust accelerator, required when used with 045, 070 and 090 input models.

⁴ Termination Kits **30G28**, **44W92**, **44W93**, **51W12** and **81J20** are certified to ULC S636 standard for use in Canada only.

VENT LENGTHS - UNINSULATED EXHAUST PIPE IN UNCONDITIONED SPACE

| | | | Unit Input Size | | | | | | | | |
|----------------------------|-----------|--|---------------------|-----|---------------------|-----|---------------------|--|--|--|--|
| ¹ Winter Design | Vent Pipe | 04 | 45 | 07 | 70 | 090 | | | | | |
| Temperatures | Diameter | Maximum Un-Insulated Exhaust Vent Length (ft.) | | | | | | | | | |
| | | PVC | PolyPro InnoFlue | PVC | PolyPro InnoFlue | PVC | PolyPro InnoFlue | | | | |
| | 2 in. | 21 | 18 | 33 | 30 | 46 | 42 | | | | |
| 32 to 21°F | 2-1/2 in. | 16 | N/A | 26 | N/A | 37 | N/A | | | | |
| | 3 in. | 12 | 12 | 21 | 21 | 30 | 30 | | | | |
| | 2 in. | 11 | 9 | 19 | 17 | 28 | 25 | | | | |
| 20 to 1°F | 2-1/2 in. | 7 | N/A | 14 | N/A | 21 | N/A | | | | |
| | 3 in. | N/A | N/A | 9 | 9 | 16 | 16 | | | | |
| | 2 in. | 6 | 4 | 12 | 10 | 19 | 16 | | | | |
| 0 to –20°F | 2-1/2 in. | N/A | N/A | 7 | N/A | 13 | N/A | | | | |
| | 3 in. | N/A | N/A | N/A | N/A | 8 | 8 | | | | |

NOTE - Concentric terminations are equivalent to 5 ft. of straight pipe and should be included when measuring total pipe length.

¹ Refer to 99% Minimum Design Temperature table provided in the current edition of ASHRAE Handbook-Fundamentals.

PolyPro® poly-propylene vent pipe is a registered trademark of DuraVent®.

Innoflue® is a registered trademark of Centrotherm Eco Systems.

VENT LENGTHS - FEET

STANDARD TERMINATION AT ELEVATION 0 - 4500 ft.

| | Pipe Size | | 2 in. | | | 2-1/2 in. | | 3 in. | | | |
|--------|-----------|-----|-------|-----|-----|-----------|-----|-------|-----|-----|--|
| | Input | 045 | 070 | 090 | 045 | 070 | 090 | 045 | 070 | 090 | |
| | 1 | 71 | 56 | 34 | 105 | 105 | 83 | 128 | 127 | 108 | |
| | 2 | 66 | 51 | 29 | 100 | 100 | 78 | 123 | 122 | 103 | |
| | 3 | 61 | 46 | 24 | 95 | 95 | 73 | 118 | 117 | 98 | |
| | 4 | 56 | 41 | 19 | 90 | 90 | 68 | 113 | 112 | 93 | |
| No. of | 5 | 51 | 36 | 14 | 85 | 85 | 63 | 108 | 107 | 88 | |
| 90 ELL | 6 | 46 | 31 | 9 | 80 | 80 | 58 | 101 | 102 | 83 | |
| | 7 | 41 | 26 | 4 | 75 | 75 | 53 | 98 | 97 | 78 | |
| | 8 | 36 | 21 | N/A | 70 | 70 | 48 | 93 | 92 | 73 | |
| | 9 | 31 | 16 | N/A | 65 | 65 | 43 | 88 | 87 | 68 | |
| | 10 | 26 | 11 | N/A | 60 | 60 | 38 | 83 | 82 | 63 | |

STANDARD TERMINATION ELEVATION 4501 - 10,000 ft.

| | Pipe Size | | 2 in. | | | 2-1/2 in. | | | 3 in. | |
|--------|-----------|-----|-------|-----|-----|-----------|-----|-----|-------|-----|
| | Input | 045 | 070 | 090 | 045 | 070 | 090 | 045 | 070 | 090 |
| | 1 | 71 | 56 | 34 | 105 | 105 | 83 | 128 | 127 | 108 |
| | 2 | 66 | 51 | 29 | 100 | 100 | 78 | 123 | 122 | 103 |
| | 3 | 61 | 46 | 24 | 95 | 95 | 73 | 118 | 117 | 98 |
| | 4 | 56 | 41 | 19 | 90 | 90 | 68 | 113 | 112 | 93 |
| No. of | 5 | 51 | 36 | 14 | 85 | 85 | 63 | 108 | 107 | 88 |
| 90 ELL | 6 | 46 | 31 | 9 | 80 | 80 | 58 | 103 | 102 | 83 |
| | 7 | 41 | 26 | 4 | 75 | 75 | 53 | 98 | 97 | 78 |
| | 8 | 36 | 21 | N/A | 70 | 70 | 48 | 93 | 92 | 73 |
| | 9 | 31 | 16 | N/A | 65 | 65 | 43 | 88 | 87 | 68 |
| | 10 | 26 | 11 | N/A | 60 | 60 | 38 | 83 | 82 | 63 |

CONCENTRIC TERMINATION AT ELEVATION 0 - 4500 ft.

| | Pipe Size | | 2 in. | | | 2-1/2 in. | | | 3 in. | |
|--------|-----------|-----|-------|-----|-----|-----------|-----|-----|-------|-----|
| | Input | 045 | 070 | 090 | 045 | 070 | 090 | 045 | 070 | 090 |
| | 1 | 63 | 48 | 32 | 95 | 95 | 79 | 111 | 111 | 104 |
| | 2 | 58 | 43 | 27 | 90 | 90 | 74 | 106 | 106 | 99 |
| | 3 | 53 | 38 | 22 | 85 | 85 | 69 | 101 | 91 | 94 |
| | 4 | 48 | 33 | 17 | 80 | 80 | 64 | 96 | 96 | 89 |
| No. of | 5 | 43 | 28 | 12 | 75 | 75 | 59 | 91 | 91 | 84 |
| 90 ELL | 6 | 38 | 23 | 7 | 70 | 70 | 54 | 96 | 86 | 79 |
| | 7 | 33 | 18 | 2 | 65 | 65 | 49 | 81 | 81 | 74 |
| | 8 | 28 | 13 | N/A | 60 | 60 | 44 | 76 | 76 | 69 |
| | 9 | 23 | 8 | N/A | 55 | 55 | 39 | 71 | 71 | 64 |
| | 10 | 18 | 3 | N/A | 50 | 50 | 34 | 66 | 66 | 59 |

CONCENTRIC TERMINATION ELEVATION 4501 - 10,000 ft.

| | Pipe Size | | 2 in. | | | 2-1/2 in. | | 3 in. | | |
|--------|-----------|-----|-------|-----|-----|-----------|-----|-------|-----|-----|
| | Input | 045 | 070 | 090 | 045 | 070 | 090 | 045 | 070 | 090 |
| | 1 | 63 | 48 | 32 | 95 | 95 | 79 | 111 | 111 | 104 |
| | 2 | 58 | 43 | 27 | 90 | 90 | 74 | 106 | 106 | 99 |
| | 3 | 53 | 38 | 22 | 85 | 85 | 69 | 101 | 101 | 94 |
| | 4 | 48 | 33 | 17 | 80 | 80 | 64 | 96 | 96 | 89 |
| No. of | 5 | 43 | 28 | 12 | 75 | 75 | 59 | 91 | 91 | 84 |
| 90 ELL | 6 | 38 | 23 | 7 | 70 | 70 | 54 | 86 | 86 | 79 |
| | 7 | 33 | 18 | 2 | 65 | 65 | 49 | 81 | 81 | 74 |
| | 8 | 28 | 13 | N/A | 60 | 60 | 44 | 76 | 76 | 69 |
| | 9 | 23 | 8 | N/A | 55 | 55 | 39 | 71 | 71 | 64 |
| | 10 | 18 | 3 | N/A | 50 | 50 | 34 | 66 | 66 | 59 |

VENT LENGTHS (EXHAUST) - VENTILATED ATTIC OR CRAWLSPACE INTAKE AIR - FEET STANDARD TERMINATION AT ELEVATION 0 - 10,000 ft.

| | Pipe Size | | 2 in. | | | 2-1/2 in. | | 3 in. | | |
|--------|-----------|-----|-------|-----|-----|-----------|-----|-------|-----|-----|
| | Input | 045 | 070 | 090 | 045 | 070 | 090 | 045 | 070 | 090 |
| | 1 | 61 | 46 | 24 | 90 | 90 | 68 | 108 | 107 | 88 |
| | 2 | 56 | 41 | 19 | 85 | 85 | 63 | 103 | 102 | 83 |
| | 3 | 51 | 36 | 14 | 80 | 80 | 58 | 98 | 97 | 78 |
| | 4 | 46 | 31 | 9 | 85 | 75 | 63 | 93 | 92 | 73 |
| No. of | 5 | 41 | 26 | 4 | 70 | 70 | 48 | 88 | 87 | 68 |
| 90 ELL | 6 | 36 | 21 | N/A | 65 | 65 | 43 | 83 | 82 | 63 |
| | 7 | 31 | 16 | N/A | 60 | 60 | 38 | 78 | 77 | 58 |
| | 8 | 26 | 11 | N/A | 55 | 55 | 33 | 73 | 72 | 53 |
| | 9 | 21 | 6 | N/A | 50 | 50 | 28 | 68 | 67 | 48 |
| | 10 | 16 | 1 | N/A | 45 | 45 | 23 | 63 | 62 | 43 |

GAS HEAT ACCESSORIES

| Input | - | ltitude Switch Kit | Natural Gas to LPG/Propane Kit | LPG/Propane to Natural Gas Kit | Natural Gas High Altitude Orifice Kit | LPG/Propane High Altitude Orifice Kit | Muffler (US Only) |
|-------|-----------------|-----------------------|--------------------------------------|--------------------------------------|---|---|----------------------|
| | 4501 - 7500 ft. | 7501 - 10,000 ft. | 0 - 7500 ft. | 0 - 7500 ft. | 7501- 10,000 ft. | 7501- 10,000 ft. | |
| 045 | 14A47 | 14A50 | 11K51 | 77W09 | 73W37 | 11K46 | 15Y66 (2-inch) |
| 070 | 14A55 | 14A56 | 11K51 | 77W09 | 73W37 | 11K46 | 15Y66 (2-inch) |
| 090 | 14A54 | 14A53 | 11K51 | 77W09 | 73W37 | 11K46 | 15Y66 (2-inch) |

HIGH ALTITUDE DERATE

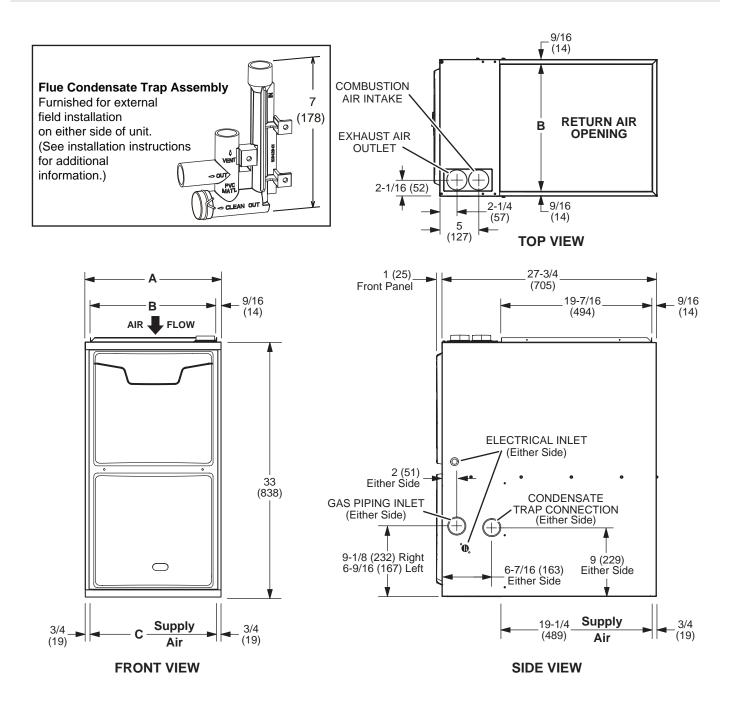
NOTE - Units may be installed at altitudes up to 10,000 ft.

At altitudes above 4501 ft. the unit must be derated to match the manifold pressure information shown below. Units installed at altitudes of 4501 to 10,000 ft. require a pressure switch change. Units installed at altitudes of 7501 to 10,000 ft. require an orifice change. See the Gas Heat Accessories table for ordering information.

NOTE - This is the only permissible derate for these units.

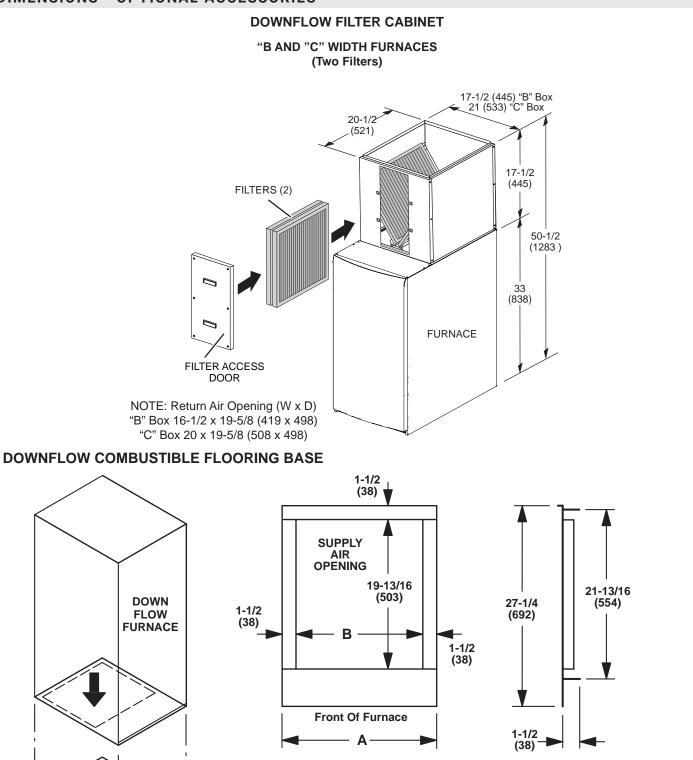
NOTE - In Canada, certification for installations at elevations over 4500 feet is the jurisdiction of local authorities.

| Input | Gas | 0 - 45 | 600 ft. | 4501 - | Man 5500 ft. | | essure i 6500 ft. | | 7500 ft. | 7501 - 1 | 0,000 ft. | Pres | y Line sure w.g. 000 ft. |
|-----------|-------------|-------------|--------------|-------------|-----------------|-------------|----------------------|-------------|--------------|-------------|--------------|------|-----------------------------------|
| | | Low Fire | High Fire | Low Fire | High Fire | Low Fire | High Fire | Low Fire | High Fire | Low Fire | High Fire | Min. | Max. |
| | Natural | 1.7 | 3.5 | 1.6 | 3.3 | 1.5 | 3.2 | 1.5 | 3.1 | 1.7 | 3.5 | 4.5 | 13.0 |
| All Sizes | LPG/Propane | 4.5 | 10.0 | 4.2 | 9.4 | 4.0 | 9.1 | 3.9 | 8.9 | 4.5 | 10.0 | 11.0 | 13.0 |



| Model No. | | A | E | 3 | С | | | |
|-----------------|--------|-----|--------|-----|--------|-----|--|--|
| | in. | mm | in. | mm | in. | mm | | |
| ML296DF045XV36B | 17-1/2 | 446 | 16-3/8 | 416 | 16 | 406 | | |
| ML296DF070XV48B | | | | | | | | |
| ML296DF090XV60C | 21 | 533 | 19-7/8 | 505 | 19-1/2 | 495 | | |

DIMENSIONS - OPTIONAL ACCESSORIES



TOP VIEW

FLOORING BASE FLOOR OPENING

C

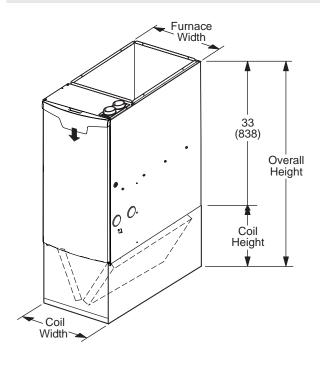
SIDE VIEW

| DOWNFLOW COMBUSTIBLE | Cabinet | Catalog | Α | | В | | C | |
|-------------------------|---------|---------|---------|-----|---------|-----|--------|-----|
| FLOORING | Width | Number | in. | mm | in. | mm | in. | mm |
| BASE | В | 11M60 | 19-9/16 | 497 | 16-9/16 | 421 | 18-3/4 | 476 |
| FLOOR | С | 11M61 | 23-1/16 | 586 | 20-1/16 | 510 | 22-1/4 | 565 |
| | | | | | | | | |

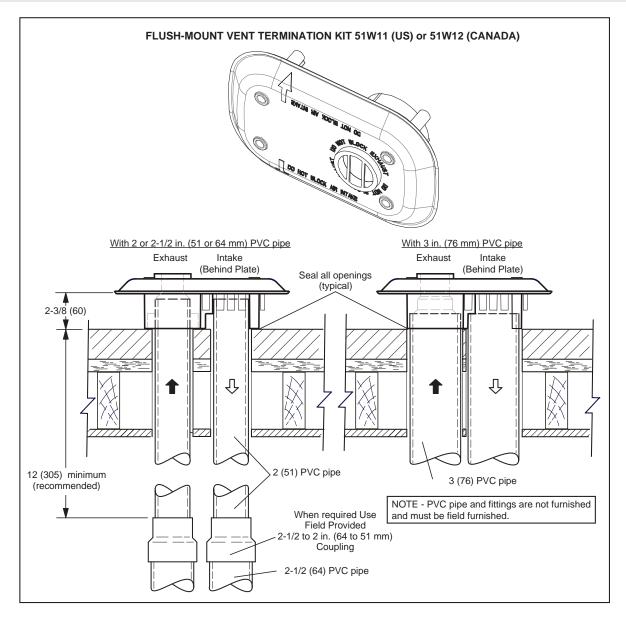
ML296DFV / Page 14

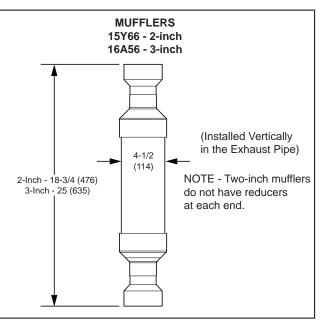
22 (559)

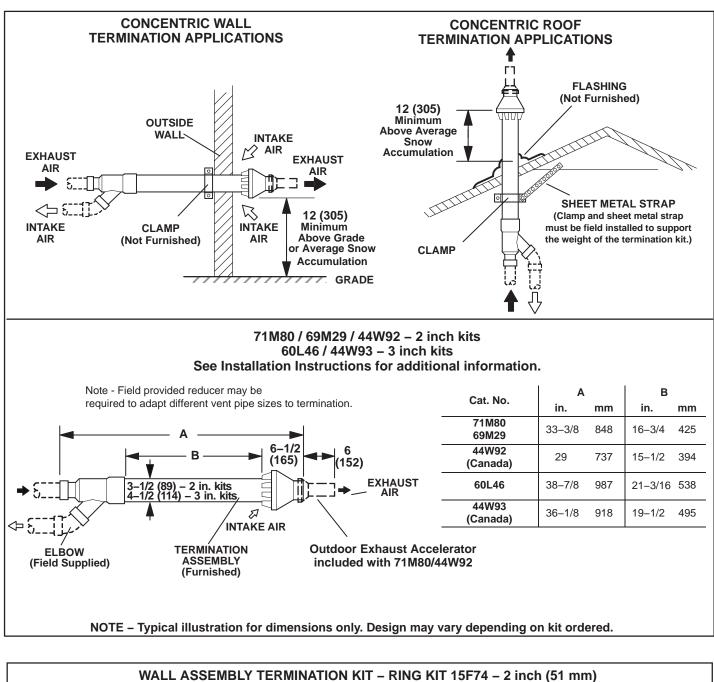
DIMENSIONS - FURNACE/COIL COMBINED DIMENSIONS

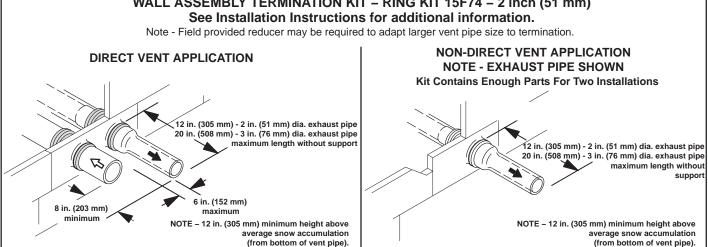


| Model Number | Co Wid | | Furn Wid | | Co Heig | | Overall Height | | |
|-----------------|-----------|-----|-------------|-----|------------|-----|-------------------|------|--|
| Number | in. | mm | in. | mm | in. | mm | in. | mm | |
| CR33-24B-F | 17-1/2 | 446 | 17-1/2 | 446 | 13-1/4 | 337 | 46-1/4 | 1175 | |
| CR33-30/36B-F | 17-1/2 | 446 | 17-1/2 | 446 | 16-1/8 | 410 | 49-1/8 | 1248 | |
| CR33-30/36C-F | 21 | 533 | 21 | 533 | 16-1/8 | 410 | 49-1/8 | 1248 | |
| CR33-48B-F | 21 | 533 | 17-1/2 | 446 | 20 | 508 | 53 | 1346 | |
| CR33-48C-F | 21 | 533 | 21 | 533 | 20 | 508 | 53 | 1346 | |
| CR33-50/60C-F | 24-1/2 | 622 | 21 | 533 | 23-5/8 | 600 | 56-5/8 | 2276 | |

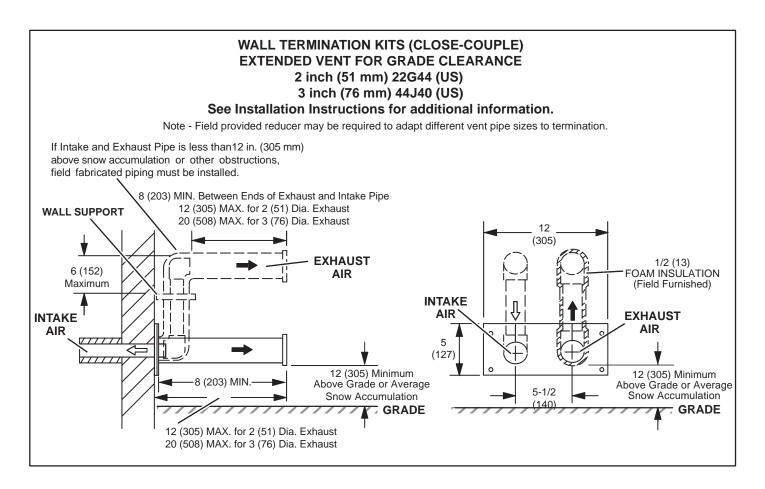


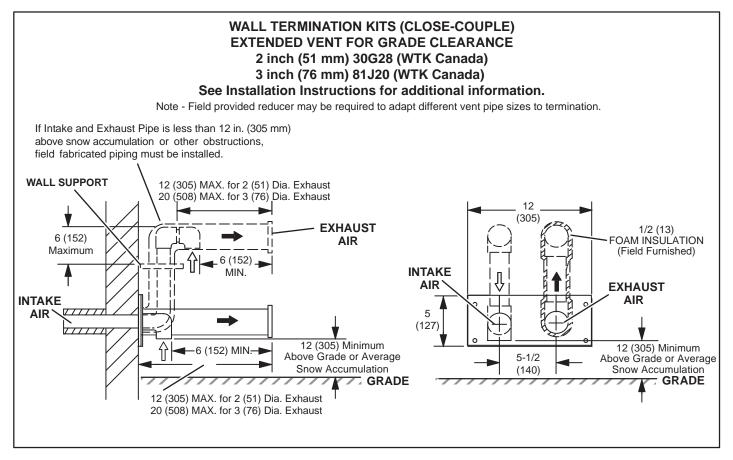






DIMENSIONS - OPTIONAL ACCESSORIES - VENTING





BLOWER DATA

ML296DF045XV36B BLOWER PERFORMANCE (less filter)

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

| "ADJUST" | | Speed Switch Positions | | | | | | | | | | | | | |
|---------------------|---|------------------------|----------------|------|------|--------------|--------------|----------------|--|--|--|--|--|--|--|
| Switch | Sec | ond Stage "H | EAT" Speed - | cfm | Seco | ond Stage "C | OOL" Speed · | - cfm | | | | | | | |
| Positions | D | С | ¹ B | Α | D | С | В | ¹ A | | | | | | | |
| + | 770 | 860 | 945 | 1045 | 915 | 1100 | 1200 | 1320 | | | | | | | |
| ¹ NORM | 710 | 780 | 860 | 960 | 845 | 1010 | 1110 | 1215 | | | | | | | |
| _ | 635 | 710 | 775 | 855 | 750 | 905 | 995 | 1100 | | | | | | | |
| "ADJUST" | First Stage "HEAT" Speed - cfm First Stage "COOL" Speed - | | | | | | | | | | | | | | |
| Switch Positions | D | С | ¹ B | Α | D | С | В | ¹ A | | | | | | | |
| + | 700 | 760 | 855 | 940 | 625 | 785 | 860 | 965 | | | | | | | |
| ¹ NORM | 645 | 690 | 775 | 855 | 585 | 710 | 770 | 870 | | | | | | | |
| _ | 590 | 630 | 700 | 765 | 545 | 660 | 705 | 780 | | | | | | | |

¹ Factory default jumper setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately **91%** of the same second stage HEAT speed position. First stage COOL (two-stage air conditioning units only) is approximately **70%** of the same second stage COOL speed position.

Continuous Fan Only speed is approximately 38% of the same second stage COOL speed position.

ML296DF045XV36B BLOWER MOTOR WATTS (COOLING)

| | | | | | | N | lotor | Watts | @ Va | rious | Exter | nal S | tatic F | Press | ures - | in. w | g. | | | | |
|------------------|---|--------|-------|--------|-------|---------|--------|--------|------|-------|-------|-------|---------|-------|--------|-------|------|-----|-----|-----|-----|
| Jumper Positi | - | | | | Fir | st Sta | ige | | | | | | | | Sec | ond S | tage | | | | |
| 1 0310 | 0115 | 0 | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0 | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 |
| "+" (Plus | s) SETT | 'ING (| "Adjı | ıst" J | umpe | r at "- | ⊦" Set | ting) | | | | | | | | | | | | | |
| | Tap D | 38 | 61 | 83 | 98 | 121 | 145 | 166 | 191 | 212 | 108 | 134 | 156 | 184 | 208 | 238 | 261 | 281 | 305 | 325 | 350 |
| "COOL" | Тар С | 69 | 91 | 120 | 144 | 166 | 192 | 212 | 233 | 250 | 178 | 210 | 231 | 262 | 293 | 316 | 350 | 376 | 409 | 432 | 458 |
| Speed | Тар В | 88 | 111 | 141 | 162 | 191 | 212 | 234 | 260 | 281 | 220 | 250 | 287 | 320 | 347 | 388 | 419 | 438 | 473 | 506 | 524 |
| | Тар А | 122 | 148 | 176 | 205 | 232 | 258 | 282 | 304 | 332 | 300 | 330 | 368 | 402 | 429 | 463 | 500 | 529 | 532 | 537 | 531 |
| "NORM" | "NORM" (Normal) SETTING ("Adjust" Jumper at "NORM" Setting) | | | | | | | | | | | | | | | | | | | | |
| | Tap D | 34 | 55 | 71 | 92 | 107 | 133 | 148 | 174 | 187 | 85 | 107 | 132 | 160 | 187 | 202 | 232 | 256 | 278 | 300 | 322 |
| "COOL" | Тар С | 48 | 72 | 94 | 121 | 148 | 164 | 185 | 208 | 229 | 146 | 167 | 198 | 228 | 256 | 277 | 300 | 329 | 357 | 384 | 398 |
| Speed | Тар В | 63 | 84 | 116 | 139 | 158 | 185 | 196 | 230 | 250 | 186 | 208 | 243 | 280 | 304 | 330 | 356 | 381 | 406 | 438 | 466 |
| | Тар А | 86 | 112 | 143 | 168 | 196 | 222 | 239 | 267 | 283 | 242 | 268 | 302 | 338 | 364 | 399 | 417 | 453 | 476 | 503 | 526 |
| "—" (Mir | nus) SE | TTIN | G ("A | djust' | ' Jum | per at | "" | Settir | ng) | | | | | | | | | | | | |
| | Tap D | 34 | 51 | 71 | 86 | 106 | 123 | 144 | 161 | 177 | 57 | 79 | 105 | 127 | 153 | 175 | 196 | 220 | 239 | 264 | 283 |
| "COOL" | Тар С | 35 | 53 | 82 | 105 | 123 | 147 | 168 | 191 | 207 | 101 | 121 | 157 | 182 | 206 | 234 | 251 | 283 | 299 | 332 | 346 |
| Speed T | Tap B | 44 | 66 | 91 | 120 | 138 | 159 | 179 | 200 | 219 | 133 | 162 | 185 | 212 | 239 | 268 | 294 | 323 | 348 | 365 | 388 |
| | Тар А | 61 | 85 | 114 | 143 | 164 | 189 | 207 | 235 | 252 | 170 | 200 | 226 | 255 | 292 | 316 | 347 | 377 | 398 | 424 | 453 |

BLOWER DATA

ML296DF070XV48B BLOWER PERFORMANCE (less filter) BOTTOM RETURN AIR

0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

| "ADJUST" | | Speed Switch Positions | | | | | | | | | | | | | |
|---------------------|------|------------------------|----------------|------|--------------------------------|---------------|------------|----------------|--|--|--|--|--|--|--|
| Switch | Sec | ond Stage "H | EAT" Speed - | cfm | Seco | ond Stage "Co | OOL" Speed | - cfm | | | | | | | |
| Positions | D | С | ¹ B | Α | D | С | В | ¹ A | | | | | | | |
| + | 1135 | 1300 | 1450 | 1620 | 1125 | 1360 | 1580 | 1805 | | | | | | | |
| ¹ NORM | 1025 | 1175 | 1325 | 1475 | 1020 | 1220 | 1435 | 1650 | | | | | | | |
| _ | 930 | 1060 | 1185 | 1315 | 920 | 1110 | 1290 | 1500 | | | | | | | |
| "ADJUST" | Fir | st Stage "HE | AT" Speed - o | fm | First Stage "COOL" Speed - cfm | | | | | | | | | | |
| Switch Positions | D | С | ¹ B | Α | D | С | В | ¹ A | | | | | | | |
| + | 855 | 945 | 1050 | 1185 | 770 | 970 | 1105 | 1275 | | | | | | | |
| ¹ NORM | 770 | 810 | 960 | 1085 | 700 | 850 | 1010 | 1160 | | | | | | | |
| — | 680 | 725 | 820 | 970 | 615 | 755 | 875 | 1045 | | | | | | | |

¹ Factory default jumper setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately **73%** of the same second stage HEAT speed position.

First stage COOL (two-stage air conditioning units only) is approximately 70% of the same second stage COOL speed position.

Continuous Fan Only speed is approximately 38% of the same second stage COOL speed position.

ML296DF070XV48B BLOWER MOTOR WATTS (COOLING)

| | | | | | | M | otor | Watts | @ Va | rious | Exter | nal S | tatic F | Pressi | ures - | in. w | g. | | | | |
|---|---------|--------|--------|--------|-------|---------|--------|--------|------|-------|-------|-------|---------|--------|--------|-------|------|-----|-----|-----|-----|
| Jumper Positi | • | | | | Fir | st Sta | ge | | | | | | | | Sec | ond S | tage | | | | |
| 1 0510 | 0115 | 0 | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0 | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 |
| "+" (Plus | s) SETT | 'ING (| ("Adjı | ıst" J | umpe | r at "- | -" Set | ting) | | | | | | | | | | | | | |
| | Tap D | 57 | 79 | 102 | 124 | 147 | 169 | 194 | 208 | 237 | 138 | 166 | 196 | 224 | 251 | 286 | 313 | 339 | 362 | 389 | 417 |
| "COOL" | Тар С | 89 | 118 | 144 | 175 | 202 | 228 | 253 | 273 | 291 | 241 | 273 | 305 | 338 | 368 | 397 | 425 | 457 | 490 | 519 | 548 |
| Speed | Tap B | 136 | 163 | 196 | 224 | 251 | 281 | 307 | 332 | 356 | 381 | 417 | 456 | 492 | 527 | 553 | 596 | 626 | 654 | 695 | 734 |
| | Тар А | 204 | 233 | 265 | 290 | 323 | 353 | 383 | 414 | 441 | 560 | 603 | 648 | 699 | 735 | 747 | 744 | 749 | 737 | 738 | 736 |
| "NORM" (Normal) SETTING ("Adjust" Jumper at "NORM" Setting) | | | | | | | | | | | | | | | | | | | | | |
| | Tap D | 46 | 66 | 87 | 106 | 127 | 145 | 165 | 186 | 216 | 108 | 139 | 159 | 188 | 221 | 242 | 275 | 297 | 315 | 341 | 364 |
| "COOL" | Тар С | 65 | 93 | 114 | 138 | 169 | 190 | 215 | 238 | 266 | 183 | 211 | 241 | 269 | 296 | 325 | 359 | 387 | 416 | 439 | 465 |
| Speed | Tap B | 99 | 127 | 155 | 185 | 210 | 237 | 261 | 293 | 308 | 290 | 322 | 356 | 392 | 421 | 452 | 486 | 520 | 552 | 577 | 616 |
| | Тар А | 158 | 184 | 211 | 238 | 263 | 299 | 326 | 352 | 376 | 431 | 469 | 510 | 545 | 586 | 618 | 649 | 682 | 713 | 734 | 738 |
| "—" (Miı | nus) SE | TTIN | G ("A | djust' | ' Jum | per at | "" | Settir | ng) | | | | | | | | | | | | |
| | Tap D | 37 | 54 | 74 | 91 | 109 | 125 | 148 | 170 | 194 | 84 | 111 | 136 | 165 | 191 | 212 | 237 | 260 | 286 | 312 | 342 |
| "COOL" | Тар С | 53 | 75 | 96 | 119 | 140 | 161 | 181 | 206 | 231 | 129 | 157 | 190 | 217 | 245 | 274 | 304 | 331 | 355 | 381 | 404 |
| | Tap B | 73 | 98 | 123 | 146 | 171 | 199 | 223 | 250 | 276 | 200 | 233 | 266 | 302 | 332 | 358 | 396 | 424 | 451 | 481 | 503 |
| | Тар А | 111 | 138 | 166 | 197 | 220 | 245 | 275 | 296 | 323 | 324 | 360 | 390 | 427 | 461 | 496 | 522 | 553 | 588 | 618 | 650 |

BLOWER DATA

ML296DF090XV60C BLOWER PERFORMANCE (less filter) BOTTOM RETURN AIR, RETURN AIR FROM BOTH SIDES OR RETURN AIR FROM BOTTOM AND ONE SIDE 0 through 0.8 in. w.g. (Heating) and 0 through 1.0 in. w.g. (Cooling) External Static Pressure Range

| "ADJUST" | | Speed Switch Positions | | | | | | | | | | | | | |
|---------------------|---|------------------------|----------------|-------|------|--------------|------------|----------------|--|--|--|--|--|--|--|
| Switch | Sec | ond Stage "H | EAT" Speed - | · cfm | Seco | ond Stage "C | OOL" Speed | - cfm | | | | | | | |
| Positions | D | С | ¹ B | Α | D | С | В | ¹ A | | | | | | | |
| + | 1430 | 1555 | 1725 | 1865 | 1350 | 1550 | 1755 | 1985 | | | | | | | |
| ¹ NORM | 1300 | 1415 | 1570 | 1685 | 1240 | 1445 | 1635 | 1815 | | | | | | | |
| _ | 1195 | 1275 | 1415 | 1515 | 1120 | 1290 | 1455 | 1630 | | | | | | | |
| "ADJUST" | First Stage "HEAT" Speed - cfm First Stage "COOL" Speed - cfm | | | | | | | | | | | | | | |
| Switch Positions | D | с | ¹ B | A | D | С | В | ¹ A | | | | | | | |
| + | 1175 | 1275 | 1415 | 1505 | 985 | 1130 | 1280 | 1440 | | | | | | | |
| ¹ NORM | 1075 | 1165 | 1295 | 1375 | 905 | 1035 | 1180 | 1315 | | | | | | | |
| _ | 980 | 1045 | 1160 | 1240 | 835 | 940 | 1070 | 1195 | | | | | | | |

¹ Factory default jumper setting.

NOTES - The effect of static pressure is included in air volumes shown.

First stage HEAT is approximately 80% of the same second stage HEAT speed position.

First stage COOL (two-stage air conditioning units only) is approximately 70% of the same second stage COOL speed position.

Continuous Fan Only speed is approximately **38%** of the same second stage COOL speed position.

ML296DF090XV60C BLOWER MOTOR WATTS (COOLING)

| | | | | | | N | lotor | Watts | @ Va | rious | Exter | nal S | tatic F | Press | ures - | in. w | g. | | | | |
|------------------|---|--------|--------|--------|-------|---------|--------|--------|------|-------|-------|-------|---------|-------|--------|-------|------|-----|-----|-----|-----|
| Jumper Positi | • | | | | Fir | st Sta | ge | | | | | | | | Sec | ond S | tage | | | | |
| 1 0510 | 0115 | 0 | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0 | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 |
| "+" (Plus | s) SETT | 'ING (| ("Adjı | ıst" J | umpe | r at "- | -" Set | ting) | | | | | | | | | | | | | |
| | Tap D | 90 | 113 | 139 | 156 | 181 | 206 | 228 | 248 | 267 | 208 | 235 | 264 | 294 | 321 | 347 | 372 | 396 | 430 | 453 | 483 |
| "COOL" | Тар С | 127 | 151 | 178 | 204 | 222 | 254 | 275 | 295 | 324 | 302 | 334 | 364 | 396 | 429 | 454 | 482 | 516 | 546 | 580 | 611 |
| Speed | Tap B | 179 | 205 | 233 | 255 | 284 | 310 | 333 | 368 | 388 | 430 | 464 | 504 | 536 | 576 | 598 | 640 | 672 | 703 | 744 | 768 |
| | Тар А | 245 | | | | | | | | | | | | | | | | 963 | | | |
| "NORM" | "NORM" (Normal) SETTING ("Adjust" Jumper at "NORM" Setting) | | | | | | | | | | | | | | | | | | | | |
| | Tap D | 72 | 93 | 116 | 139 | 158 | 180 | 202 | 226 | 244 | 179 | 203 | 228 | 250 | 276 | 300 | 318 | 353 | 381 | 400 | 430 |
| "COOL" | Тар С | 105 | 128 | 150 | 174 | 197 | 218 | 244 | 265 | 287 | 258 | 290 | 312 | 344 | 374 | 399 | 423 | 449 | 474 | 506 | 536 |
| Speed | Tap B | 138 | 161 | 189 | 217 | 241 | 262 | 288 | 310 | 340 | 368 | 392 | 436 | 456 | 485 | 513 | 543 | 574 | 594 | 631 | 667 |
| | Тар А | 190 | 216 | 245 | 269 | 291 | 324 | 343 | 372 | 403 | 466 | 501 | 547 | 581 | 617 | 648 | 686 | 717 | 749 | 782 | 808 |
| "—" (Mir | าus) SE | TTIN | G ("A | djusť | ' Jum | per at | "" | Settir | ng) | | | | | | | | | | | | |
| | Tap D | 61 | 80 | 104 | 125 | 146 | 164 | 187 | 202 | 224 | 134 | 159 | 182 | 211 | 233 | 254 | 279 | 305 | 326 | 348 | 375 |
| "COOL" | Тар С | 81 | 103 | 126 | 147 | 168 | 193 | 217 | 238 | 257 | 190 | 213 | 245 | 269 | 291 | 318 | 348 | 378 | 400 | 427 | 444 |
| Speed | Tap B | 114 | 137 | 161 | 182 | 205 | 230 | 256 | 273 | 298 | 261 | 287 | 322 | 347 | 372 | 403 | 428 | 453 | 489 | 516 | 544 |
| | Tap A | 148 | 174 | 199 | 227 | 249 | 276 | 298 | 328 | 353 | 341 | 375 | 417 | 449 | 484 | 514 | 544 | 573 | 608 | 639 | 662 |

REVISIONS

| Sections | Description of Change |
|------------------------|--|
| Approvals and Warranty | Updated "California Only" section for Low NOx. |
| High Altitude Derate | Manifold Pressure updated for Low Fire with LPG/Propane. |











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