AIR CONDITIONERS

XC13N ELITE[®] Series R-410A - 60 Hz

> Bulletin No. 210839 May 2020 Supersedes June 2019

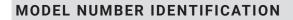


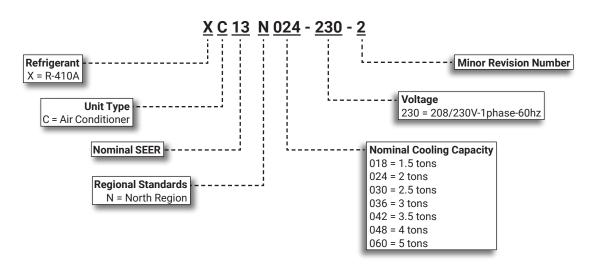
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RESIDENTIAL PRODUCT SPECIFICATIONS



SEER up to 16.00 1.5 to 5 Tons Cooling Capacity - 17,500 to 59,000 Btuh







- 1. Condenser Fan
- 2. Copper Tube/Enhanced Fin Coil
- 3. High Pressure Switch
- 4. High Capacity Liquid Line Drier
- 5. Scroll Compressor
- 6. Heavy Gauge Steel Cabinet
- 7. SmartHinge[™] Louvered Coil Protection
- 8. Refrigerant Line Access

CONTENTS

Approvals And Warranty
Controls - Order Separately
Dimensions
Electrical Data
Features
Field Wiring
Installation Clearances
Model Number Identification.
Optional Accessories - Order Separately
Sound Data
Specifications
TXV/Orifice Usage

APPROVALS AND WARRANTY

APPROVALS

- AHRI Certified to AHRI Standard 210/240
- For AHRI Certified system match-ups and expanded ratings, visit www.LennoxPros.com
- Sound rated in Lennox reverberant sound test room in accordance with test conditions included in AHRI Standard 270-2008
- Tested in the Lennox Research Laboratory environmental test room
- Rated according to U.S. Department of Energy (DOE) test procedures
- Region specific models meet the minimum efficiency requirements for U.S. DOE Federal Regional Standards in that area
- Air conditioners and components within bonded for grounding to meet safety standards for servicing required by ETL and CEC
- · Units are ETL certified for the U.S. and Canada
- ISO 9001 Registered Manufacturing Quality System

WARRANTY

- Compressor:
 - Limited ten years in residential installations
- Limited five years in non-residential installations
- · All other covered components:
 - · Limited fve years in residential installations
- Limited one year in non-residential installations

NOTE - Refer to Lennox Equipment Limited Warranty certificate included with unit for specific details.

FEATURES

APPLICATIONS

- 1.5 through 5 tons
- Single phase power supply
- Sound levels as low as 74 dBA
- Vertical air discharge
- Matching add-on furnace indoor coils or air handlers provide a wide range of cooling capacities and applications. See AHRI System Matches
- · See Indoor Coils and Air Handlers tab sections for data
- Shipped completely factory assembled, piped, and wired
- Each unit is test operated at the factory ensuring proper operation
- **NOTE** Installer must set air conditioner, connect refrigerant lines, and make electrical connections to complete job.

REFRIGERATION SYSTEM

R-410A Refrigerant

- Non-chlorine, ozone friendly
- Unit is factory pre-charged
- **NOTE** Total system refrigerant charge is dependant on outdoor unit size, indoor unit size and refrigerant line length.
- **NOTE** Refer to the unit-mounted charging sticker to determine correct amount of charge required.

Condenser Fan

- Direct drive fan
- Vertical air discharge
- Sleeve bearings

- Inherently protected
- Enclosed moto fan motor
- Corrosion-resistant PVC (polyvinyl chloride) coated steel fan guard

2 Copper Tube/Enhanced Fin Coil

- · Lennox designed and fabricated coil
- Ripple-edged aluminum fins
- Copper tube construction
- Lanced fins for maximum fin surface exposure
- · Fin collars grip tubing for maximum contact area
- Flared shoulder tubing connections
- Silver soldering construction
- · Coil is factory tested under high pressure
- · Entire coil is accessible for cleaning

3 High Pressure Switch

- Shuts off unit if abnormal operating conditions cause the discharge pressure to rise above setting
- Automatic reset

Discharge Thermostat

- Factory installed on the discharge line of the compressor
- SPST, auto-reset
- Removes power from the compressor when discharge temperature exceeds the factory setting of 220°F

4 High Capacity Liquid Line Drier

- Factory installed in the liquid line
- Drier traps moisture or dirt
- 100% molecular-sieve, bead type, bi-flow drier

REFRIGERATION SYSTEM (continued)

Refrigerant Flow Control

Units applicable to expansion valve systems or RFC systems when matched with specific indoor coils

RFCIV:

RFCIV METERING SYSTEM Accurately meters RFCIV **ORIFICE BODY** refrigerant in "BULLET (On Coil) system ORIFICE Ø Refrigerant control is accomplished LIQUID O-RING by exact sizing of LINE refrigerant metering (LIQUID orifice LINE SCREEN • The principle SEAL NUT involves matching SWEAT CONNECTION indoor coil with

proper bore size of orifice in metering device

- Equalizes pressure shortly after compressor stops, unit starts unloaded, eliminating need for additional controls
- See RFC Orifice Usage Table on Page 10 for correct matches

Optional Accessories

Expansion Valve Kits

- Field installed on certain indoor units
- See TXV Usage Table
- Chatleff-style fittings

Freezestat

- · Senses suction line temperature
- Cycles compressor off when suction line temperature falls below it's setpoint
- Opens at 29°F and closes at 58°F
- Installs on or near the discharge line of the evaporator or on the suction line

Loss of Charge Switch Kit

- Protects compressor from damage from low refrigerant charge conditions
- SPST
- Normally-closed
- Automatic reset

Refrigerant Line Kits

- Refrigerant lines are shipped refrigeration clean
- Lines are cleaned, dried, pressurized and sealed at factory
- Suction line fully insulated
- Lines are stubbed at both ends
- **NOTE** Not available for -060 models and must be field fabricated

COMPRESSOR

5 Scroll Compressor

- High efficiency with uniform suction flow
- Constant discharge flow, high volumetric efficiency and quiet operation
- Low gas pulses during compression reduces operational sound levels
- Compressor motor is internally protected from excessive current and temperature
- Muffler in discharge line reduces operating sound levels
- Compressor is installed in the unit on resilient rubber mounts for vibration free operation

Scroll Compressor Operation

- Two involute spiral scrolls matched together generate a series of crescent-shaped gas pockets between them
- During compression, one scroll remains stationary while the other scroll orbits around it
- Gas is drawn into the outer pocket, the pocket is sealed as the scroll rotates
- As the spiral movement continues, gas pockets are pushed to the center of the scrolls. Volume between the pockets is simultaneously reduced
- When the pocket reaches the center, gas is now at high pressure and is forced out of a port located in the center of the fixed scrolls
- During compression, several pockets are compressed simultaneously resulting in a smooth continuous compression cycle
- Continuous flank contact, maintained by centrifugal force, minimizes gas leakage and maximizes efficiency
- Compressor is tolerant to the effects of slugging and contaminants. If this occurs, scrolls separate, allowing liquid or contaminants to be worked toward the center and discharged

Optional Accessories

Compressor Crankcase Heater

• Protects against refrigerant migration that can occur during low ambient operation

Compressor Sound Cover

- Reinforced vinyl compressor cover
- 1-1/2 inch thick batt of fiberglass insulation
- Hook and loop fastening tape on all open edges



FEATURES

CONTROLS

Optional Accessories

iComfort® E30 Smart Wi-Fi Thermostat

- Wi-Fi enabled, electronic 7-day, universal, multi-stage, programmable, touchscreen thermostat
- 3 Heat/2 Cool
- Auto-changeover
- Controls dehumidification during cooling mode and humidification during heating mode



- Offers enhanced capabilities including humidification / dehumidification / dewpoint measurement and control, Humiditrol® control, and equipment maintenance reminders
- Easy to read 7 in. color touchscreen (measured diagonally)
- LCD display with backlight shows the current and set temperature, time, inside relative humidity, system status (operating mode and schedules) and outside temperature (optional outdoor sensor required)
- Smooth Setback Recovery starts system early to achieve setpoint at start of program period
- Compressor short-cycle protection (5 minutes)
- Up to four separate schedules are available plus Schedule IQ[™]
- One-Touch Away Mode A quick and easy way to set the cooling and heating setpoints while away
- Smart Away[™] Uses geo-fencing technology to determine when the homeowner is within a predetermined distance from the home to operate the system when leaving, away and arriving
- Wi-Fi remote monitoring and adjustment through a home wireless network for desktop PCs, laptops and apps for smartphones or tablets
- Smart home automation compatible with Apple HomeKit[™], Amazon Alexa[®], Google Assistant and IFTTT
- High Definition Color Display with Subbase, Smart Hub Controller, wallplate (for retrofit installations) furnished for easy installation
- See the iComfort® E30 Smart Wi-Fi Thermostat Product Specifications bulletin for more information

Remote Outdoor Temperature Sensor

- iComfort® E30 Smart Thermostat
- When installed outdoors, sensor allows thermostat to display outdoor temperature
- **NOTE** Sensor is required for Enhanced Dehumidification Control (EDA) applications.
- **NOTE** The outdoor sensor is furnished as standard with iComfort[®] Communicating outdoor units, optional for conventional units.

Optional Accessories (continued)

Remote Outdoor Temperature Sensor

- Used with the iComfort® E30 Smart Thermostat.
- Outdoor sensor allows thermostat to display outdoor temperature.
- Sensor is auto-detected when connected to thermostat
- **NOTE** Sensor is required required for high and low balance points option.



NOTE - Sensor is required for the Enhanced Dehumidification Accessory (EDA).

Thermostat

- Thermostat is not furnished with unit
- See Lennox Price Book for selection

Compressor Hard Start Kit

- Single-phase units are equipped with a PSC compressor motor
- This type of motor normally doesn't need a potential relay and start capacitor
- For conditions such as low voltage kit may be required to increase the compressor starting torque

Indoor Blower Off Delay Relay

Delays the indoor blower-off time during the cooling cycle

Low Ambient Kit

- Air conditioners can operate down to 45°F outdoor air temperature without additional controls
- Allows unit to operate properly down to 30°F
- **NOTE** Crankcase heater and freezestat should be installed on compressors equipped with a low ambient kit.
- **NOTE** A compressor lock-out thermostat should be added to terminate compressor operation below recommended operation conditions.

Compressor Time-Off

- Kit prevents compressor short-cycling and allows time for suction and discharge pressure to equalize
- Permits compressor start-up in an unloaded condition
- Automatic reset with 5 minute delay between compressor shut-off and start-up

FEATURES

CABINET

- (6) Heavy-gauge steel construction
 - Pre-painted cabinet finish
 - Control box is conveniently located with all controls factory wired
 - Corner patch plate allows access to compressor components
 - Drainage holes are provided in base section
 - High density polyethylene unit support feet raise the unit off of the mounting surface, away from damaging moisture

PermaGuard[™] Unit Base

Durable zinc-coated base section resists rust and corrosion

7 SmartHinge[™] Louvered Coil Protection

- Steel louvered panels provides complete coil protection
- Panels are hinged to allow easy cleaning and servicing of coils

• Panels may be completely

removed



- Interlocking tabs and slots assure tight fit on cabinet
- 8 Refrigerant Line Connections, Electrical Inlets, Service Valves
 - Sweat connection suction and liquid lines
 - Located on corner of unit cabinet
 - Fully serviceable brass service valves
 - Suction valve can be fully shut off, while liquid valve may be front seated to manage refrigerant charge while servicing system
 - Refrigerant line connections and field wiring inlets are located in one central area of cabinet for easy access
 - See dimension drawing

SPECIFICATIONS									
General	Model No. North Re	egion	XC13N018	XC13N024	XC13N030	XC13N036	XC13N042	XC13N048	XC13N060
Data	Nominal Tor	nnage	1.5	2	2.5	3	3.5	4	5
Connection	s Liquid line o.c	1 in.	3/8	3/8	3/8	3/8	3/8	3/8	3/8
(sweat)	Suction line o.c	d in.	3/4	3/4	3/4	3/4	7/8	7/8	7/8
¹ Refrigeran	t (R-410A) Furnished		4 lbs. 1 oz.	3 lbs. 14 oz.	4 lbs. 4 oz.	5 lbs. 4 oz.	6 lbs. 9 oz.	7 lbs. 12 oz.	9 lbs. 0 oz.
RFCIV Mete	ring Orifice Size Furnished	k	0.051	0.057	0.065	0.073	0.076	0.082	0.092
Outdoor	Net face area Out	er coil	11.33	11.33	13.22	13.22	21.00	18.67	16.33
Coil	sq. ft. Inne	er coil							15.71
	Tube diamete	er - in.	5/16	5/16	5/16	5/16	5/16	5/16	5/16
	Number of	rows	1	1	1	1	1	1	2
	Fins pe	r inch	26	26	26	26	26	26	22
Outdoor	Diamete	er - in.	18	18	18	18	22	22	22
Fan	Number of b	lades	3	3	4	4	4	4	4
	Mo	tor hp	1/10	1/10	1/5	1/5	1/4	1/4	1/4
		Cfm	2350	2350	2400	2400	3670	3670	3600
		Rpm	1075	1075	1075	1075	825	825	825
		Watts	165	165	185	185	295	295	285
Shipping Da	ata - Ibs. 1 package		150	150	161	164	240	232	249
	ICAL DATA								
	Line voltage data - 60 hz	- 1ph	208/230V	208/230V	208/230V	208/230V	208/230V	208/230V	208/230V
² Maxim	num overcurrent protection (a		20	25	30	35	45	50	60
	³ Minimum circuit am	• •	12.4	14.7	18.8	22.1	28.1	32.0	34.6
Compresso			9.4	11.2	14.1	16.7	21.2	24.2	26.3
	Locked rotor	•	56.6	60.8	73	79	112	100	125
	Power	•	0.98	0.98	0.98	0.99	0.99	0.99	0.99
Condenser	Full load		0.7	0.7	1.2	1.1	1.7	1.7	1.7
Fan Motor	Locked rotor		1.4	1.4	2.0	2.0	3.2	3.2	3.2
CONTRO	DLS - ORDER SEPAR		1	I	1 -	1 -			
		5563	•	•	•	•	•	•	•
Thermostat									
Remote Out Sensor	tdoor Temperature	(2658	•	•	•	•	•	•	•
OPTION	AL ACCESSORIES -	ORI	DER SEP	ARATELY	1				
Compresso	r Crankcase Heater 9	3M04	•	•	•	•			
	9	3M05					•	•	•
Compresso		0J42	•	•	•	•	•	•	•
Hard Start H	Kit LG 8	8M91	•	•	•	•	•	•	•
Compressor Low Ambient 45F08 Cut-Off Switch			•	•	•	•	•	•	•
Compresso	r Sound Cover 1	8J42	•	•	•	•	•	•	•
		17J27	•	•	•	•	•	•	•
Freezestat		3G35	•	•	•	•	•	•	•
		0A93	•	•	•	•	•	•	•
Loss of Charge Switch Kit 84M23			•	•	•	•	•	•	•
Indoor Blower Off Delay Relay 58M81			•	•	•	•	•	•	•
		4M72	•	•	•	•	•	•	•
Refrigerant Line Sets	L15-41-20, L15-4 L15-41-40, L15-		•	•	•	•			
	L15-65-30, L15-6						•	•	
Field Fabricate									•
NOTE - Extremes of operating range are plus 10% and minus 5% of line voltage.								I	

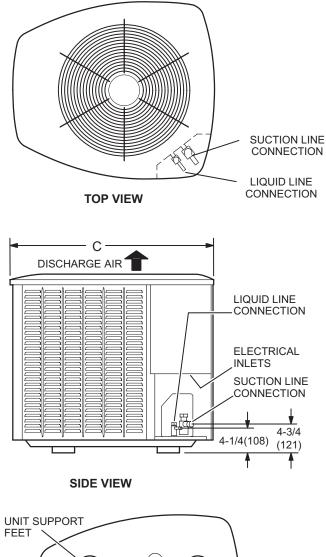
NOTE - Extremes of operating range are plus 10% and minus 5% of line voltage. ¹ Refrigerant charge sufficient for 15 ft. length of refrigerant lines.

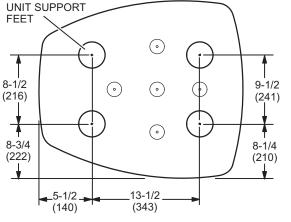
² HACR type circuit breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

⁴ Crankcase Heater and Freezestat are recommended with Low Ambient Kit.

DIMENSIONS





018 TO 036 BASE SECTION (Small Base)



27-1/8

(689)

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20-5/8

(524)

4-1/2 (114)

4

3-5/8

(92)

Model		4	E	3	С		
woder	in.	mm	in.	mm	in.	mm	
018, 024	27	686	27	686	28	711	
030, 036	31	787	27	686	28	711	
042	39	991	30-1/2	775	35	889	
048	35	889	30-1/2	775	35	889	
060	31	787	30-1/2	775	35	889	

A 2 (51) 1 (25) END VIEW

UNIT SUPPORT

FEET

13-7/8

(352)

7-3/4

(197)

3-1/4

(83)

SOUND DATA

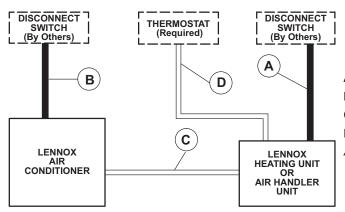
¹ Unit	Octave Band Sound Power Levels dBA, re 10 ⁻¹² Watts Center Frequency - HZ					¹ Sound Rating				essure L A at dista	evel at nce in ft.)		
Model	125	250	500	1000	2000	4000	8000	Number (dBA)	3	5	10	15	50
018	67.5	66.5	68.5	66.5	60.5	56	52	74	67	62	56	53	42
024	69.5	66	68.5	65.5	61	61.5	58.5	74	67	62	56	53	42
030	70.5	71	73.5	70.5	67.5	61.5	57.5	76	69	64	58	55	44
036	69.5	72.5	74.5	71.5	68.5	63.5	58.5	76	69	64	58	55	44
042	73.5	71.5	72.5	69.5	65.5	60.5	57.5	76	69	64	58	55	44
048	73.5	72.5	72.5	71.5	66.5	61.5	61.5	76	69	64	58	55	44
060	75	72.5	73.5	71	65.5	61	60	76	69	64	58	55	44

NOTE - the octave sound power data does not include tonal correction.

¹ Tested according to AHRI Standard 270-2008 test conditions.

² Estimated sound pressure level at distance based on AHRI Standard 275-2010 method for equipment located on the ground, roof, or on side of building wall with no adjacent reflective surface within 9.8 feet. Sound pressure levels will increase based on changes to assumptions. For other applications, refer to AHRI Standard 275.

FIELD WIRING



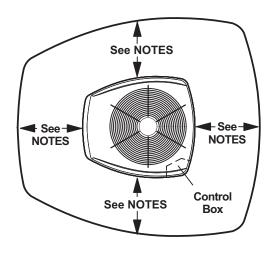
- A Two Wire Power (not furnished)
- B Two Power (not furnished). See Electrical Data

C - Four Wire Low Voltage (not furnished). 18 ga. minimum

D - Five Wire Low Voltage (not furnished). 18 ga. minimum

All wiring must conform to NEC or CEC and local electrical codes.

INSTALLATION CLEARANCES



NOTES:

Service clearance of 30 in. (762 mm) must be maintained on one of the sides adjacent to the control box.

Clearance to one of the other three sides must be 36 in. (914 mm)

Clearance to one of the remaining two sides may be 12 in. (305 mm) and the final side may be 6 in. (152 mm).

A clearance of 24 in. (610 mm) must be maintained between two units.

48 in. (1219 mm) clearance required on top of unit.

TXV/ORIFICE USAGE

Use this table for C35, CH23, CH35 and CR33 Field Installed TXV/Orifice Match-Ups.

Outdoor Unit	Refrigerant I (RFC)	Thermal Expansion					
	Order No.	Orifice Size	Valve (TXV)				
018	10W92	0.050	12J18				
024	97M75	0.057	12J18				
030	10W99	0.065	12J18				
036	10W85	0.072	12J19				
042	97M78	0.076	12J20				
048	97M79	0.082	12J20				
060	10M13	0.090	12J20				

CX35 and CHX35 coils and all Lennox air handlers are shipped with a factory installed TXV. In most cases, no change out of the valve is needed.

If a change out is required it will be listed in the "TXV SUBSTITUTIONS" table by size. The correct TXV must be ordered separately and field installed. C35 and CH35 coils - Use the RFC orifice shipped with the outdoor unit or replace the factory installed RFC orifice with the expansion valve listed. CR33 and CH23 coils - Use the RFC orifice shipped with the outdoor unit or use the expansion valve listed.

TXV SUBSTITUTION

A general guide for replacing the factory installed TXV if the indoor unit (coil/air handler) is larger than the outdoor unit.

() 5							
Outdo	or Unit	Indoo	r Unit	TXV	ТХУ		
Size	Tons	Size	Tons	Furnished	Replacement		
024	2	38	3.5	12J19	12J18		
024	2	42	3.5	12J20	12J18		
024	2	48	4	12J20	12J18		
024	2	49	4	12J20	12J18		
030	2.5	38	3.5	12J19	12J18		
030	2.5	42	3.5	12J20	12J18		
030	2.5	43	3.5	12J20	12J18		
030	2.5	44/48	4	12J20	12J18		
030	2.5	48	4	12J20	12J18		
030	2.5	50/60	4	12J20	12J18		

TXV Ranges:

12J18 - 1.5 to 2.5 ton systems - Use on 2.5 ton and lower systems.

12J19 - 3 ton systems - Use down to 2 ton systems.

12J20 - 3.5 to 5 ton systems - Use down to 3 ton systems.

AHRI STANDARD 210/240

Cooling or heating capacities are net values, including the effects of blower motor heat, and do not include supplementary heat. Power input is the total power input to the compressor(s) and fan(s), plus any controls and other items required as part of the system for normal operation.

Units which do not have an indoor air-circulating blower furnished as part of the model, i.e., split system with indoor coil only, is established by subtracting from the total cooling capacity 1250 Btu/h per 1,000 cfm, and by adding the same amount to the heating capacity. Total power input for both heating and cooling is increased by 365 W per 1,000 cfm of indoor air circulated.

REVISIONS				
Sections	Description of Change			
Optional Accessories	Sound Cover updated.			









Visit us at <u>www.lennox.com</u> For the latest technical information, <u>www.LennoxPros.com</u> Contact us at 1-800-4-LENNOX

NOTE - Due to Lennox' ongoing commitment to quality, Specifications, Ratings and Dimensions subject to change without notice and without incurring liability. Improper installation, adjustment, alteration, service or maintenance can cause property damage or personal injury. Installation and service must be performed by a qualified installer and servicing agency. ©2020 Lennox Industries, Inc.