

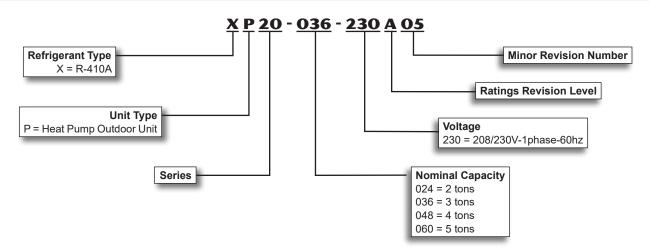
PRODUCT SPECIFICATIONS

HEAT PUMP OUTDOOR UNITS **XP20** ELITE[®] Series Variable Capacity

Bulletin No. 210852 February 2019 Supersedes January 2018



MODEL NUMBER IDENTIFICATION



* iComfort® Communicating Thermostat required. Not furnished - Order separately.

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NOTE!

For the latest AHRI System Matches please see the **Residential Matchup Tool** at <u>www.LennoxPros.</u> <u>com</u> or see the separate document **AHRI Heat Pump Matches** that contains all outdoor unit matches.

WARRANTY

Compressor - Limited warranty for **ten years** in residential installations and five years in non-residential installations.

All other covered components - Limited warranty for five years in residential installations and one year in non-residential installations.

Refer to Lennox Equipment Limited Warranty certificate included with unit for specific details.

APPROVALS

AHRI Certified to AHRI Standard 210/240-2008.

Sound rated in Lennox reverberant sound test room in accordance with test conditions included in AHRI Standard 270-2008.

Tested in the Lennox Research Laboratory environmental test room.

Rated according to U.S. Department of Energy (DOE) test procedures.

Heat pumps and components within bonded for grounding to meet safety standards for servicing required by UL and CEC.

Units are ETL certified for the U.S. and Canada.

ISO 9001 Registered Manufacturing Quality System.

For expanded ratings, see www.LennoxPros.com.

ENERGY STAR[®] certified units are designed to use less energy, help save money on utility bills, and help protect the environment.



APPLICATIONS

2 through 5 ton.

Sound levels as low as 65 dB.

Single phase power supply.

Vertical air discharge allows concealment behind shrubs at grade level or out of sight on a roof.

Designed for applications with matching air handlers or add-on furnace indoor coils. See AHRI System Matches. See Air Handlers and Indoor Coils sections for indoor unit data.

Units shipped completely factory assembled, piped, and wired. Each unit is test operated at the factory insuring proper operation.

Installer must set heat pump, connect refrigerant lines, and make electrical connections to complete job.

When heat pumps are used with gas furnaces, a dualfuel compatible thermostat or a zone control system with dual-fuel capabilities must be used (order separately).

NOTE - The XP20 heat pump can only be matched with iComfort[®] Communicating variable-speed indoor furnaces and air handlers.

REFRIGERATION SYSTEM

R-410A Refrigerant

Non-chlorine, ozone friendly, R-410A.

Unit is factory pre-charged. See Specification table.



Total system refrigerant charge is dependant on outdoor unit size, indoor unit size and refrigerant line length. Refer to the unit-mounted charging sticker to determine correct amount of charge required.

REFRIGERATION SYSTEM (continued)

Outdoor Coil Fan

Direct drive fan moves large air volumes uniformly through entire condenser coil for high refrigerant cooling capacity.

Vertical air discharge minimizes operating sounds and eliminates damage to lawn and shrubs.

Fan guard constructed of corrosion-resistant PVC (polyvinyl chloride) coated steel.

Fan service access accomplished by removal of fan guard.

2 Variable-Speed Outdoor Coil Fan Motor With Integrated Control

Outdoor coil fan motor with integrated control is programmed for variable capacity operation. Fan speed is directly controlled by the iComfort[®] communications between the outdoor unit iComfort[®] Communicating control and the iComfort[®] Communicating Thermostat.

Fan motor is inherently protected.

Motor totally enclosed for maximum protection from weather, dust and corrosion.

3 Copper Tube/Enhanced Fin Coil

Lennox designed and fabricated coil.

Ripple-edged aluminum fins.

Copper tube construction.

Lanced fins provide maximum exposure of fin surface to air stream resulting in excellent heat transfer.

Fin collars grip tubing for maximum contact area.

Inverted coil circuiting prevents ice buildup at coil base in low ambients. Discharge gas enters bottom of coil during defrost and heat of refrigerant flows counter to water drainage resulting in extremely clean and unobstructed fins and tubes.

Fin spacing allows rapid and complete water drainage.

Flared shoulder tubing connections/silver soldering construction.

Coil is factory tested under high pressure to insure leakproof construction.

Entire coil is accessible for cleaning.

4 Expansion Valve - Outdoor Unit

Designed and sized specifically for use in heat pump system.

Sensing bulb is located on the line between reversing valve and the coil thus sensing suction temperature in the heat cycle.

Factory installed and piped.

Discharge Temperature Switch

Shuts off unit if operating conditions cause the compressor discharge line temperature to rise above setpoint.

Protects compressor from excessive pressure / temperature.

Automatic reset when temperature drops below

setpoint.

High Pressure Switch

Shuts off unit if abnormal operating conditions cause the discharge pressure to rise above setting.

Protects compressor from excessive condensing pressure. Auto-reset.

6 Low Pressure Switch

Shuts off unit if suction pressure falls below setting. Provides loss of charge and freeze-up protection. Auto-reset.

7 Hi-Capacity Liquid Line Drier

Factory installed in the liquid line, the drier traps moisture or dirt that could contaminate the refrigerant system.

100% molecular-sieve bead type drier.

8 Reversing Valve

4-way interchange reversing valve effects a rapid change in direction of refrigerant flow resulting in quick changeover from cooling to heating and vice versa.

Valve operates on pressure differential between outdoor unit and indoor unit of the system. Factory installed.

Optional Accessories

Expansion Valve Kits

Must be ordered separately and field installed on certain indoor units. See TXV Usage table.

Chatleff style fitting.

Freezestat

Installs on or near the discharge line of the evaporator or on the suction line.

Senses suction line temperature and cycles the

compressor off when suction line temperature falls below its setpoint.

Opens at 29°F and closes at 58°F.

Refrigerant Line Kits

Refrigerant lines (suction & liquid) are shipped refrigeration clean. Lines are cleaned, dried, pressurized, and sealed at factory.

Suction line fully insulated.

L15 lines are stubbed at both ends.

See Specifications table for selection.

Not available for -060 model and must be field fabricated.

NOTE - The XP20 is a variable capacity heat pump utilizing variable speed compressor technology. With the variable speed compressor and variable pumping capacity, additional consideration must be given to refrigerant piping sizing and application.

Please refer to the Installation Instructions or Service Literature for Line Set Requirements and Refrigerant Piping Guidelines.

PRECISE COMFORT® TECHNOLOGY

The Variable Capacity Compressor and DC Inverter Control is an integrated system that operates together to reduce overall energy usage when compared to conventional heat pumps.

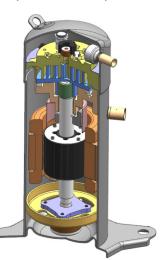
9 Variable Capacity Scroll Compressor

Operates on a variable frequency determined by the DC

Inverter Control to vary capacity based on the cooling load required.

Features high efficiency with uniform suction flow, constant discharge flow, high volumetric efficiency and quiet operation.

Consists of two involute spiral scrolls matched together to generate a series of crescent shaped gas pockets between them.



During compression, one scroll remains

stationary while the other scroll orbits around it.

Gas is drawn into the outer pocket, the pocket is sealed as the scroll rotates.

As the spiral movement continues, gas pockets are pushed to the center of the scrolls. Volume between the pockets is simultaneously reduced. When the pocket reaches the center, gas is now at high pressure and is forced out of a port located in the center of the fixed scrolls.

During compression, several pockets are compressed simultaneously resulting in a smooth continuous compression cycle. Continuous flank contact, maintained by centrifugal force, minimizes gas leakage and maximizes efficiency.

Compressor is tolerant to the effects of slugging and contaminants. If this occurs, scrolls separate, allowing liquid or contaminants to to be worked toward the center and discharged.

Top Cap Thermal Sensor Switch

Located on top of the compressor casing.

Discontinues compressor operation in case of abnormal operating conditions.

Compressor Sound Dampening System

A polyethylene compressor cover containing a 2 inch thick batt of fiberglass insulation for better sound dampening.

All open edges are sealed with a one-inch wide hook and loop fastening tape.

Crankcase Heater

Crankcase heater prevents migration of liquid refrigerant into compressor and ensures proper compressor lubrication.

XP20 - 2 to 5 Ton Heat Pump / Page 4

DC Inverter Control

Converts AC line voltage into filtered variable DC voltage.

Provides continuous compressor operation, while adjusting the capacity according to indoor temperature.

Adjusts compressor output in increments as small as 1%.

The accurate sensing of cooling load prevents frequent changes in capacity and ensures efficient, economical operation.



Power Factor Correction (PFC) circuit monitors the DC bus for high, low and abnormal voltage conditions to protect the compressor.

Two LEDS (red and green) indicate inverter operating status and aid in troubleshooting.

Noise filter reduces unwanted electromagnetic interference (EMI). Integrated on the control for 024 and 036 models, external to the control for 048 and 060 models.

The inverter reactor (mounted separately) adds inductance to the line between the inverter and the compressor to limit current rise and protect the compressor.

CONTROLS

IIiComfort[®] Communicating Control

Advanced control communicates information about various operating parameters in the air conditioner to the iComfort[®] Communicating Thermostat to constantly maintain the highest level of comfort, performance and efficiency available.



Auto Configuration - On start-up the control automatically sends a

description of the unit to the iComfort[®] Communicating Thermostat to automatically configure

the features available. Control also features:

- Seven-Segment Display shows information about outdoor unit type and capacity and also displays alerts for common fault conditions (electrical and mechanical).
- Low voltage protection prevents compressor operation when voltage is not within the specified range.
- Compressor defrost shift delay Adjustable 0 (factory) or 30 seconds.
- Demand defrost using outdoor ambient air temperature, coil temperature and compressor run-time inputs. 14 minute maximum defrost time.
- Selectable defrost termination temperature 50, 70, 90 or 100°F. Default setting is 50°F.
- High and low pressure switch monitoring with provisions for lockout.
- Five-Strike lockout protection protects compressor.
- Discharge line temperature and outdoor air temperature monitoring.
- EEPROM storage of all local configurations.
- Non-volatile memory storage of 100 alarm codes with display of last 10 codes for troubleshooting.
- Built-in low ambient control.

Low Ambient Operation

Cooling Mode - The heat pump can operate down to 0°F outdoor air temperature in the cooling mode. NOTE - A freezestat is recommended for extra protection during low ambient cooling operation.

Heating Mode (Low Temperature Protection) -

Outdoor unit will not operate in the heating mode when the outdoor temperature is at or below -4° F. If the unit is operating and the outdoor temperature drops below -4° F, the unit will continue to operate until the room thermostat is satisfied or the outdoor temperature drops to -15° F.

Climate IQ[™] Technology

Optimizes dehumidification settings for specific climates to improve home comfort during cooling or heating operation.

iComfort® S30 Thermostat Setting:

 Climate IQ (Auto) - Dry, Normal, Basic and Humid modes are automatically set based on the difference between the measured relative humidity and the relative humidity setting.

All modes are selected on the iComfort[®] Communicating Thermostat.

iComfort Wi-Fi® Thermostat Settings:

Cooling Mode

Three climate settings are available:

- Dry The system supplies higher indoor airflow at all compressor capacities, increasing efficiency by operating at a higher sensible to total ratio.
- Moderate The system supplies indoor airflow that balances efficiency and comfort.
- Humid The system supplies lower indoor airflow at all compressor capacities, improving humidity removal by operating at a lower sensible to total ratio.

Heating Mode

Two climate settings are available:

- Comfort The system reduces indoor airflow, increasing supply air temperature.
- Normal Standard system operation.

Outdoor Air Temperature Sensor

Used with iComfort[®] Communicating Thermostats.

Sensor allows thermostat to display outdoor temperature. Sensor is auto-detected when connected to thermostat.

CONTROLS (continued)

REQUIRED COMPONENTS

NOTE - The XP20 heat pump can only be used with an iComfort[®] Communicating Thermostat.

iComfort[®] S30 Ultra-Smart (part of the iComfort[®] Residential Communicating Control System)

The iComfort[®] S30 Thermostat recognizes and connects to all iComfort[®] Communicating products to automatically

configure and control the heating/cooling system (based on user-specified settings) for the highest level of comfort, performance and efficiency. Also recognizes model and serial number information



for iComfort[®] Communicating products to simplify system setup.

Wi-Fi remote temperature monitoring and adjustment through a home wireless network for desktop PCs, laptops and apps for smartphones or tablets. Also displays service alerts and reminders.

Apple HomeKit[™] compatible. Control the S30 thermostat from an iPhone, iPad or iPod device and use Siri[®] voice commands.

Amazon[®] Alexa-enabled, smart-home-compatible. Works with Amazon Echo, Echo Dot and Tap devices.

Dealer Dashboard features online real-time monitoring of installed iComfort[®] Communicating systems.

A simple easy-to-use touchscreen allows complete system configuration. Scheduled maintenance alerts, system warnings and troubleshooting are also displayed on thermostat screen.

Easy to read 7 in. high definition color display (measured diagonally).

Installer setup screens allow quick and simple system configuration without a manual, Installer can also run tests on complete system or individual components for easy maintenance and troubleshooting.

Serial communications bus (RSBus), with less wiring than a conventional heating/cooling system, allows system communication. Uses 4-wire, 18-gauge standard thermostat wiring.

Remote outdoor temperature sensor (furnished with outdoor unit) allows the thermostat to display outdoor temperature. Required in dual-fuel and *Humiditrol*[®] applications.

High Definition Color Display, Mag-Mount, Smart Hub Controller, wallplate (for retrofit installations) furnished for easy installation.

See the *iComfort*[®] S30 *Thermostat* Product Specifications bulletin in the Controls section for more information.

iComfort Wi-Fi[®] Thermostat (part of the iComfort[®] Residential Communicating Control System) The *iComfort Wi-Fi[®]* Thermostat recognizes and connects to all iComfort[®] Communicating products to automatically configure and control the heating/cooling system (based on user-specified settings) for the highest level of comfort, performance and efficiency. Also recognizes model and serial number information for iComfort[®] Communicating products to simplify system setup.

Wi-Fi remote temperature monitoring and adjustment through a home wireless network for desktop PCs, laptops and apps for smartphones or



tablets. Also displays service alerts and reminders.

Dealer Dashboard features online real-time monitoring of installed iComfort[®] Communicating systems.

A simple easy-to-use touchscreen allows complete system configuration. Scheduled maintenance alerts, system warnings and troubleshooting are also displayed on thermostat screen.

Easy to read 7-inch color screen (measured diagonally).

Installer setup screens allow quick and simple system configuration without a manual, Installer can also run tests on complete system or individual components for easy maintenance and troubleshooting.

Serial communications bus (RSBus), with less wiring than a conventional heating/cooling system, allows system communication. Uses 4-wire, 18-gauge standard thermostat wiring.

Remote outdoor temperature sensor (furnished with outdoor unit) allows the thermostat to display outdoor temperature. Required in dual-fuel and *Humiditrol*[®] applications.

See the *iComfort Wi-Fi*[®] *Thermostat* Product Specifications bulletin in the Controls section for more information.

CABINET

Heavy-gauge steel construction

Pre-painted cabinet finish.

Control box is conveniently located with all controls factory wired.

Large removable panel provides service access.

Drainage holes are provided in base section for moisture removal.

High density polyethylene unit support feet raise the unit off of the mounting surface, away from damaging moisture.

PermaGuard[™] Unit Base

Durable zinc-coated base section resists rust and corrosion.

2 SmartHinge™ Louvered Coil Protection

Steel louvered panels provides complete coil protection.

Panels are hinged to allow easy cleaning and servicing of coils.

Panels may be completely removed.

Interlocking tabs and slots assure tight fit on cabinet.



Refrigerant Line Connections, Electrical Inlets and Service Valves

Vapor and liquid lines are located on corner of unit cabinet and are made with sweat connections. See dimension drawing.

Fully serviceable brass service valves prevent corrosion and provide access to refrigerant system. Vapor valve can be fully shut off, while liquid valve may be front seated to manage refrigerant charge while servicing system.

Refrigerant line connections and field wiring inlets are located in one central area of the cabinet. See dimension drawing.

Optional Accessories

Snow Guard

For use in locations where the possibility of heavy snow or freezing rain accumulation may occur.

Heavy gauge powder coated steel guard deflects snow and ice away from the outdoor fan and prevents buildup on the fan guard.

SPECIFIC	ATIONS						
General Model			XP20-024	XP20-036	XP20-048	XP20-060	
Data	Nominal Tonna	age	2	3	4	5	
Connections	Liquid line (o.d.) - in.		3/8	3/8	3/8	3/8	
(sweat)	Vapor line (o.d.)	- in.	3/4	7/8	7/8	1-1/8	
Refrigerant	¹ R-410A charge furnis	hed	7 lbs. 9 oz.	10 lbs. 11 oz.	12 lbs. 11 oz.	13 lbs. 15 oz.	
Outdoor	Net face area - sq. ft. Outer	coil	21.00	21	24.5	27.22	
Coil	Inner	Coil		20.27	23.64	26.36	
	Tube diameter	- in.	5/16	5/16	5/16	5/16	
	No. of ro	ows	1	2	2	2	
	Fins per i	nch	22	22	22	22	
Outdoor	Diameter -	- in.	26	26	26	26	
Fan	No. of bla	des	3	3	3	3	
	Motor hp	(W)	1/3	1/3	1/3	1/3	
	Cfm - Min. Sp	eed	1500	2012	2900	2400	
	Max. Sp	eed	2520	3678	3850	4160	
	Rpm - Min. Sp	eed	400	405	600	480	
	Max. Sp	eed	700	750	800	835	
	Watts - Min. Sp	eed	30	29	77	47	
	Max .Sp	eed	63	149	178	203	
Shipping Data -	lbs 1 pkg.		247	280	326	330	
ELECTRIC	AL DATA						
Line voltage da	ta - 60hz	2	208/230V-1ph	208/230V-1ph	208/230V-1ph	208/230V-1pl	
² Maximum ove	rcurrent protection (amps)		30	35	50	60	
³ Minimum circu	uit ampacity		19.1	20.8	29.3	34.9	
Compressor	Rated load ar	nps	13.0	14.4	21.2	25.7	
	Locked rotor ar	nps	13	13	20	20	
	Power fac	ctor	.98	.99	.99	.99	
Outdoor Coil Fa	an Motor - Full load amps		2.8	2.8	2.8	2.8	
REQUIRED	O COMPONENTS - OR	DER	SEPARATE	LY			
iComfort® S30 1	Thermostat 12	J67	•	•	•	•	
iComfort Wi-Fi®	Thermostat 10	F81	•	•	•	•	
^₄ Discharge Ten	nperature Sensor 88	< 38	•	•	•	•	
OPTIONAL	ACCESSORIES - ORI	DERS	SEPARATEL	Y			
⁵ Freezestat	3/8 in. tubing 930	G35	•	•	•	•	
	5/8 in. tubing 50/	493	•	•	•	•	
⁶ Refrigerant Line Sets	L15-41-20 , L15-41-30, L15-41- L15-41		•				
	L15-65-30, L15-65-40, L15-65-50			•	•		
	Field Fabric	ate				•	
⁷ Snow Guard	39-1/2 x 35-5/8 in. Y1	033	•	•	•		

NOTE - Extremes of operating range are plus 10% and minus 5% of line voltage.

¹ Refrigerant charge sufficient for 15 ft. length of refrigerant lines. For longer line set requirements see the Installation Instructions for information about line set length and additional refrigerant charge required.

² HACR type breaker or fuse.

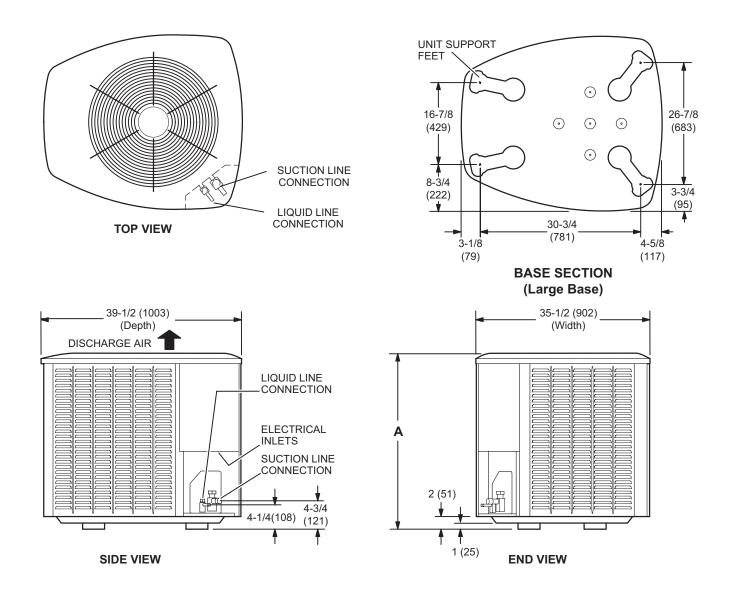
³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

⁴ Used with the iComfort[®] Communicating Thermostats for optional service diagnostics.

⁵ Freezestat is recommended for Low Ambient operation.

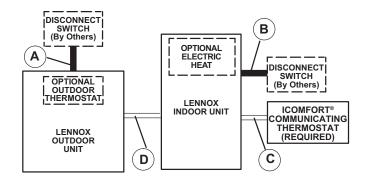
⁶ Refer to the Installation Instructions or Service Literature for Line Set Requirements and Refrigerant Piping Guidelines.

⁷ Adds 11-1/2 inches (292 mm) to unit height.



Model No.	Α				
Model No.	in.	mm			
XP20-024	39	991			
XP20-036	39	991			
XP20-048	45	1143			
XP20-060	45	1143			

FIELD WIRING



- A Two Wire Power (see Electrical Data)
- B Two or Three Wire Power (size to heater capacity)
- C Four Wire Low Voltage RSBus (not furnished) 18 ga. minimum
- D Four Wire Low Voltage RSBus (not furnished) 18 ga. minimum

NOTE - Field Wiring Not Furnished

All wiring must conform to NEC or CEC and local electrical codes.

SOUND DATA

¹ Unit						¹ Sound Rating	² Estimated Sound Pressure Level at Distance From Unit (dB at distance in ft.)						
Model	125	250	500	1000	2000	4000	8000	Number (dB)	3	5	10	15	50
024 Min.	50.7	50.8	48.9	50.6	47	46.9	53.3	65	58	53	47	44	33
024 Max.	51.7	54.5	58.2	60.9	60.2	58	58	72	65	60	54	51	40
036 Min.	50.6	51.1	52	52.3	45.8	43.5	48.7	67	60	55	49	46	35
036 Max.	54.1	59.6	65.5	64.6	60.4	57.9	58.7	75	68	63	57	54	43
048 Min.	52.8	54.7	59.9	57.8	51.9	50.6	58.2	68	61	56	50	47	36
048 Max.	57.7	59.2	65.6	64.6	60.2	59.6	58.4	75	68	63	57	54	43
060 Min.	51.1	53.5	56.8	55.3	49.7	50.4	56.7	69	62	57	51	48	37
060 Max.	53.8	59.8	66.5	65.5	61.7	60.7	59.4	75	68	63	57	54	43

NOTE - the octave sound power data does not include tonal correction.

¹ Tested according to AHRI Standard 270-2008 test conditions. "SRN" is the overall A-Weighted Sound Power Level, (LWA), dB (100 Hz to 10,000 Hz).

² Estimated sound pressure level at distance based on AHRI Standard 275-2010 method for equipment located on the ground, roof, or on side of building wall with no adjacent reflective surface within 9.8 feet. Sound pressure levels will increase based on changes to assumptions. For other applications, refer to AHRI Standard 275.

INSTALLATION CLEARANCES

NOTES:

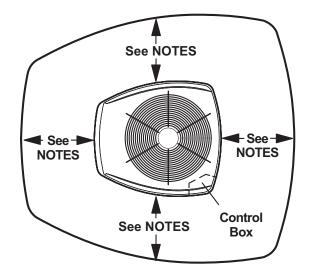
Service clearance of 30 in. (762 mm) must be maintained on one of the sides adjacent to the control box.

Clearance to one of the other three sides must be 36 in. (914 mm)

Clearance to one of the remaining two sides may be 12 in. (305 mm) and the final side may be 6 in. (152 mm).

A clearance of 24 in. must be maintained between two units.

48 in. (1219 mm) clearance required on top of unit.



TXV USAGE

Order No.
12J18
12J19
12J20
12J20

CX35 upflow coils and all Lennox air handlers are shipped with a factory installed TXV.

C35 and CH33/CH35 coils - Replace the factory installed orifice with the expansion valve listed.

CR33 and CH23 - Use the expansion valve listed.

MOST POPULAR MATCHES

Outdoor Unit Model No.	Indoor Unit Model No
XP20-024	CBX32MV-024/030
XP20-036	CBX32MV-036
XP20-048	CBX32MV-048
XP20-060	CBX32MV-060

AHRI STANDARD 210/240

Cooling or heating capacities are net values, including the effects of blower motor heat, and do not include supplementary heat. Power input is the total power input to the compressor(s) and fan(s), plus any controls and other items required as part of the system for normal operation.

Units which do not have an indoor air-circulating blower furnished as part of the model, i.e., split system with indoor coil only, is established by subtracting from the total cooling capacity 1250 Btu/h per 1,000 cfm, and by adding the same amount to the heating capacity. Total power input for both heating and cooling is increased by 365 W per 1,000 cfm of indoor air circulated.

NOTE!

For the latest AHRI System Matches please see the **Residential Matchup Tool** at <u>www.LennoxPros.</u> <u>com</u> or see the separate document **AHRI Heat Pump Matches** that contains all outdoor unit matches.

REVISIONS	
Sections	Description of Change
Sound Data	Added expanded sound data for Estimated Sound Pressure Level at Distance From Unit.









Visit us at www.lennox.com For the latest technical information, www.LennoxPros.com Contact us at 1-800-4-LENNOX

NOTE - Due to Lennox' ongoing commitment to quality, Specifications, Ratings and Dimensions subject to change without notice and without incurring liability. Improper installation, adjustment, alteration, service or maintenance can cause property damage or personal injury. Installation and service must be performed by a qualified installer and servicing agency. ©2019 Lennox Industries, Inc.