

**INSTALLATION INSTRUCTIONS FOR AIR HANDLER DOWNFLOW COMBUSTIBLE
FLOORING BASE KIT (34J72) WITH ELECTRIC HEAT**

**RETAIN THESE INSTRUCTIONS
FOR FUTURE REFERENCE**

⚠ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause personal injury, loss of life, or damage to property.

Installation and service must be performed by a licensed professional installer (or equivalent) or a service agency.

⚠ CAUTION

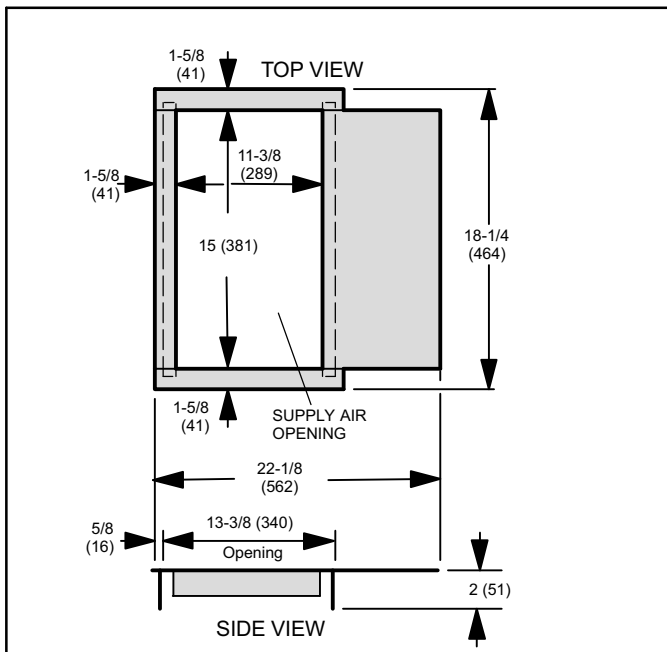
As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and use protective clothing.

Shipping and Packing List

Package 1 of 1 contains the following:

- 1 - Downflow Combustible Flooring Base assembly

Application



**Figure 1. Downflow Additive Base
Dimensions - inches (mm)**

The downflow combustible flooring base assembly is required for all downflow configured air handler units that have electric heat installed. Dimensions are provided in figure 1.

Installation

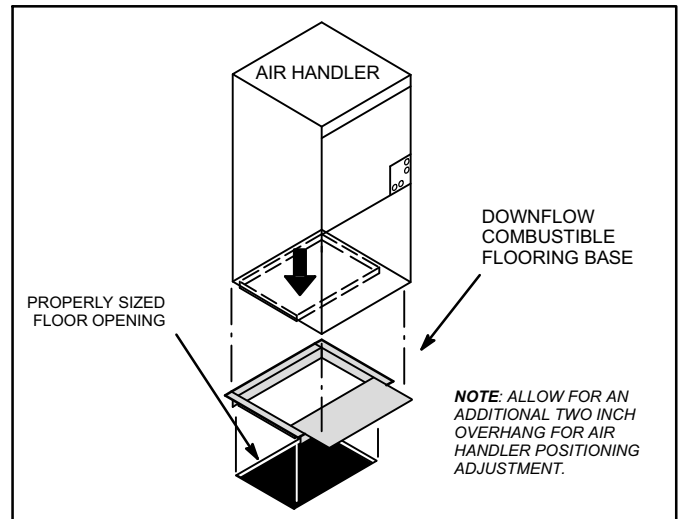


Figure 2. Downflow Combustible Flooring Base

1. Cut an opening appropriately sized for the bottom flange of the downflow combustible flooring base (see figure 1).
2. After opening has been made, set the base into the opening as shown in figure 2. The entire bottom of the air handler must rest on the downflow combustible flooring base.
3. Connect outlet air plenum to the downflow combustible flooring base. Set the unit on the downflow combustible flooring base so flanges of the unit drop into the base opening and seal against the insulation strips which are pre-installed on the base flanges. The unit is now locked in place.
4. Install return air plenum and secure with sheet metal screws.
5. Complete the air handler unit installation per air handler installation instructions.