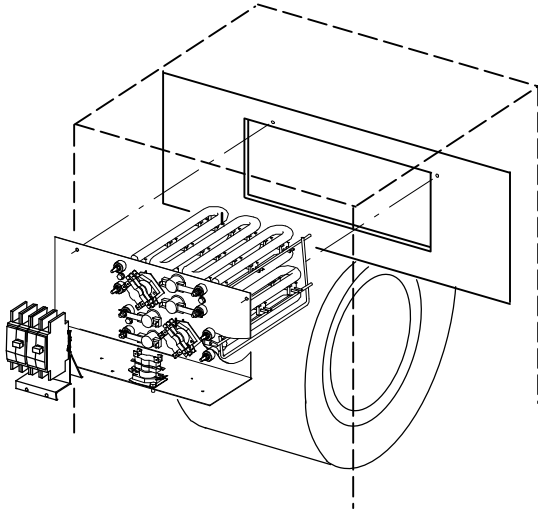


INSTALLATION INSTRUCTIONS

AEHK SERIES UNITS

ELECTRIC HEAT SECTIONS
507513-01
02/2015

Litho U.S.A.



**THIS MANUAL MUST BE LEFT WITH THE
HOMEOWNER FOR FUTURE REFERENCE**

⚠ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause personal injury, loss of life, or damage to property.

Installation and service must be performed by a licensed professional installer (or equivalent) or a service agency.

⚠ CAUTION

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and use protective clothing.

Shipping and Packing List

Package 1 of 1 contains

- 1 - Assembled electric heat section
- 1 - Bag assembly containing the following:
 - 6 - Screws
 - 1 - Wiring diagram
- 2 - Adhesive-backed foam seals
- 1 - Circuit breaker cover

Check equipment for shipping damage. If you find any damage, immediately contact the last carrier.

Electric Heat Section

The AEHK series electric heat section provides field-installed electric heat for the BCE4 air handler units. These electric heat sections are available for use in single-phase applications and are equipped with circuit breakers.

Refer to the model-specific air handler product specification bulletin for heat section applications.

General Information

These instructions are a general guide and do not supersede local codes. Local authorities having jurisdiction should be consulted before installation. Read these instructions thoroughly before starting installation.

Be sure to disconnect all power to the unit before you install and service this equipment. Use proper tools and protective equipment during installation and service.

Installation of air handler with or without optional electric heat must conform with standards in the National Fire Protection Association (NFPA) Standard for Installation of Air Conditioning and Ventilation Systems NFPA No. 90A, and Standard for Installation of Resident Type Warm Air Heating and Air Conditioning System, No. 90B, the manufacturer's installation instructions, and local municipal building codes.

Heat Section Installation

Before installing the electric heat section, check the unit rating plate to ensure that the unit meets the job requirements, that proper electrical power is available, and that proper duct clearances are maintained.

⚠ WARNING

Before installing or servicing unit, be sure ALL power to the unit is OFF. More than one disconnect switch may be present. Electrical shock can cause personal injury or death!

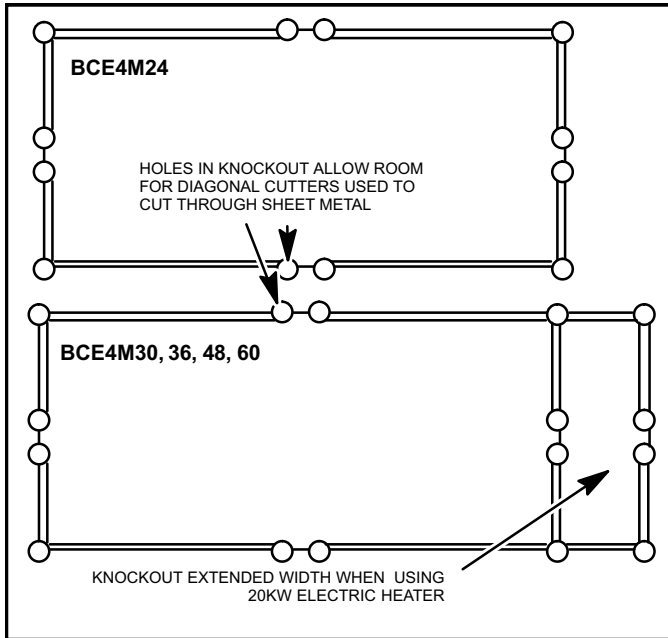


Figure 1. Air Handler Knockouts

NOTE - It is easier to install the electric heat section inside the air handler unit before the unit is set and the plenum is attached.

⚠ WARNING

If these instructions and/or codes are not followed, or if the equipment is not properly installed, possible injury or death could occur during installation or operation.

1. Shut off all power to the air handler. More than one disconnect may be required.
2. Remove air handler access panel.
3. Remove the electric heat knockout from the air handler vestibule panel to accommodate the heater being used. Remove the extended width knockout to allow for installation of 20kW heater (see figure 1).
4. Slide the electric heat section into the air handler. Be careful that the heating elements do not rub against the sheet metal opening when they slide into the air handler. The hole(s) on each side of the heater line up with holes in the air handler control box. Secure the electric heater into place with the screws that are provided in the bag assembly.

⚠ WARNING



Electric Shock Hazard. Can cause injury or death. Unit must be grounded in accordance with national and local codes.

Line voltage is present at all components when unit is not in operation on units with single-pole contactors. Disconnect all remote electric power supplies before opening access panel. Unit may have multiple power supplies.

Circuit Breaker Installation

1. Install the circuit breaker on the air handler deck flange. Use the provided six screws to secure the circuit breaker (see figure 2).

NOTE - When applied in the down flow position, the circuit breakers must be rotated to the UP position.
See figure 2 and follow the procedure below:

- A Disconnect power to the unit if present.
- B Remove the screw and slide the breakers off the mounting rail.

NOTE - You may need to remove the wire tie closest to the circuit breaker to allow rotation.

- C Rotate the circuit breaker 180 degrees.
 - D Slide the circuit breaker back on the rail and secure in place with previously removed screw.
2. The air handler access panels are factory supplied. There is a patch plate over the circuit breaker opening. Remove the circuit breaker patch plate from the air handler access panel. See figure 3.
 3. Replace the air handler access door.
 4. Choose the appropriately sized adhesive-backed circuit breaker seal and remove any perforated sections (if needed). Apply the seal to the outside of the air handler access panel so that the seal is snug around the circuit breakers.

5. Break the patch plate for the specific size of electric heat section that you are installing. Discard the unused piece of patch plate. See figure 4 for the **BCE4M24** units. See figure 5 for all other BCEM sizes.
6. Secure the patch plate on the air handler access door.

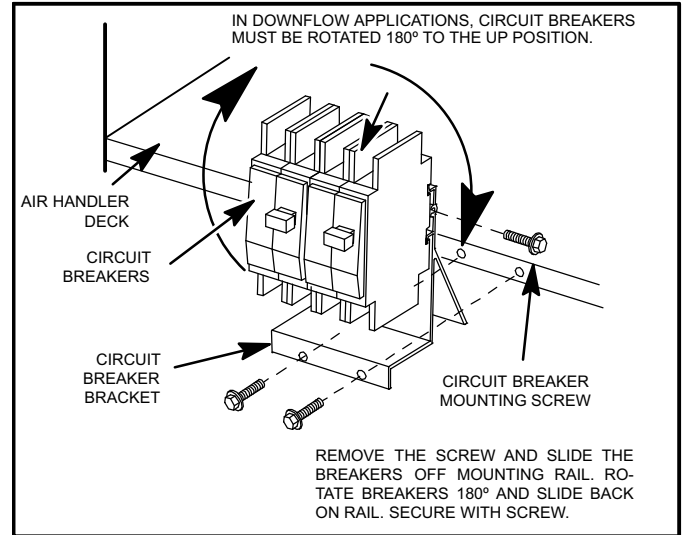


Figure 2. Electric Heat Section with Circuit Breakers

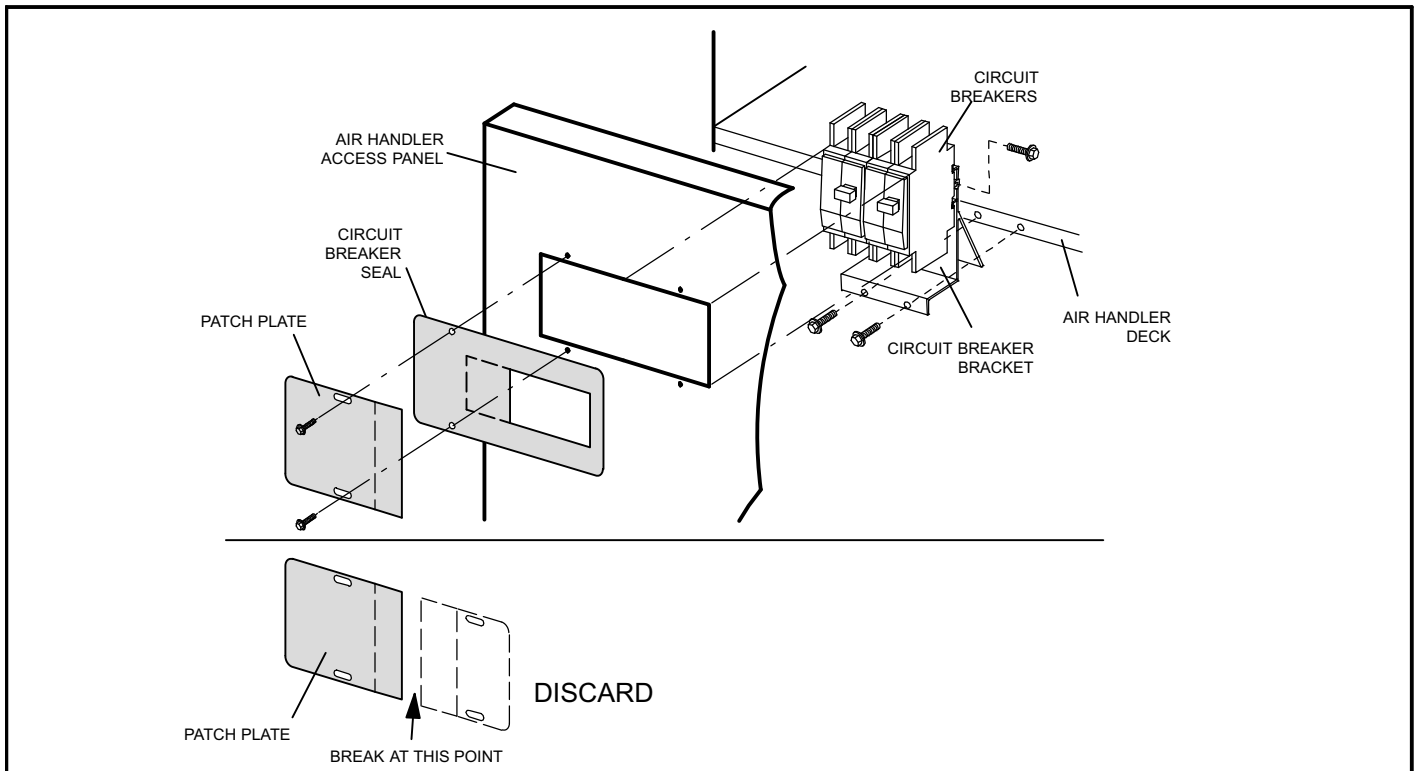


Figure 3. Circuit Breaker Seal and Patch Plate Installation

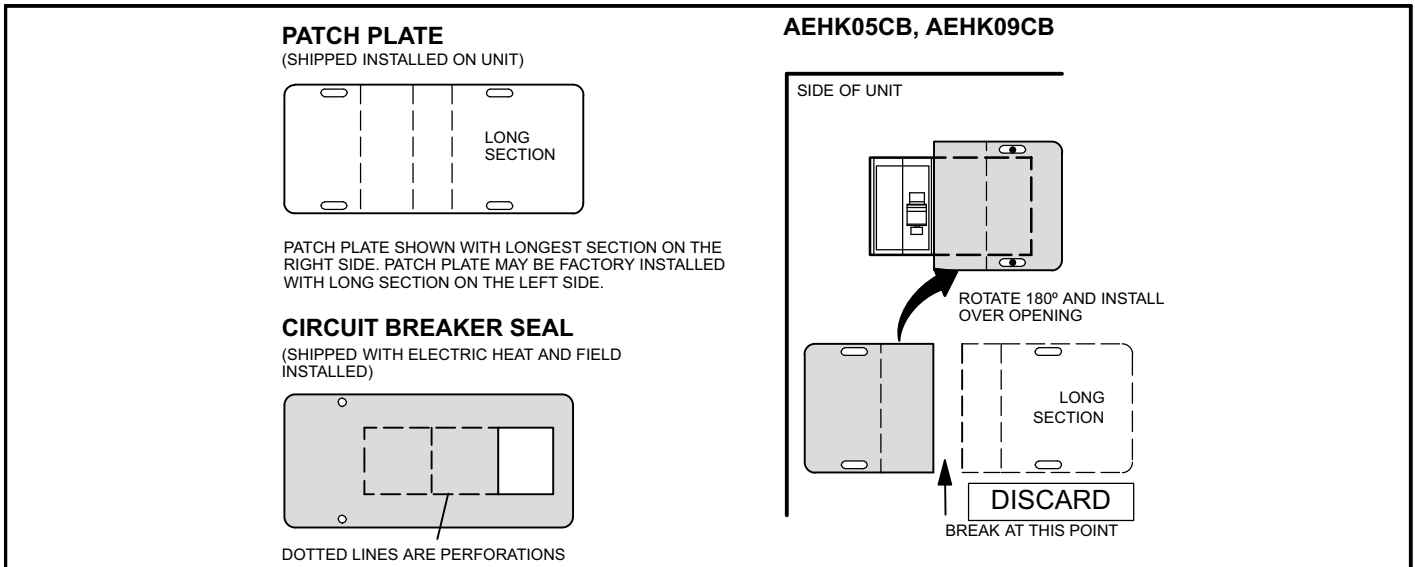


Figure 4. Circuit Breaker Heater and Patch Plate Configuration (BCE4M24)

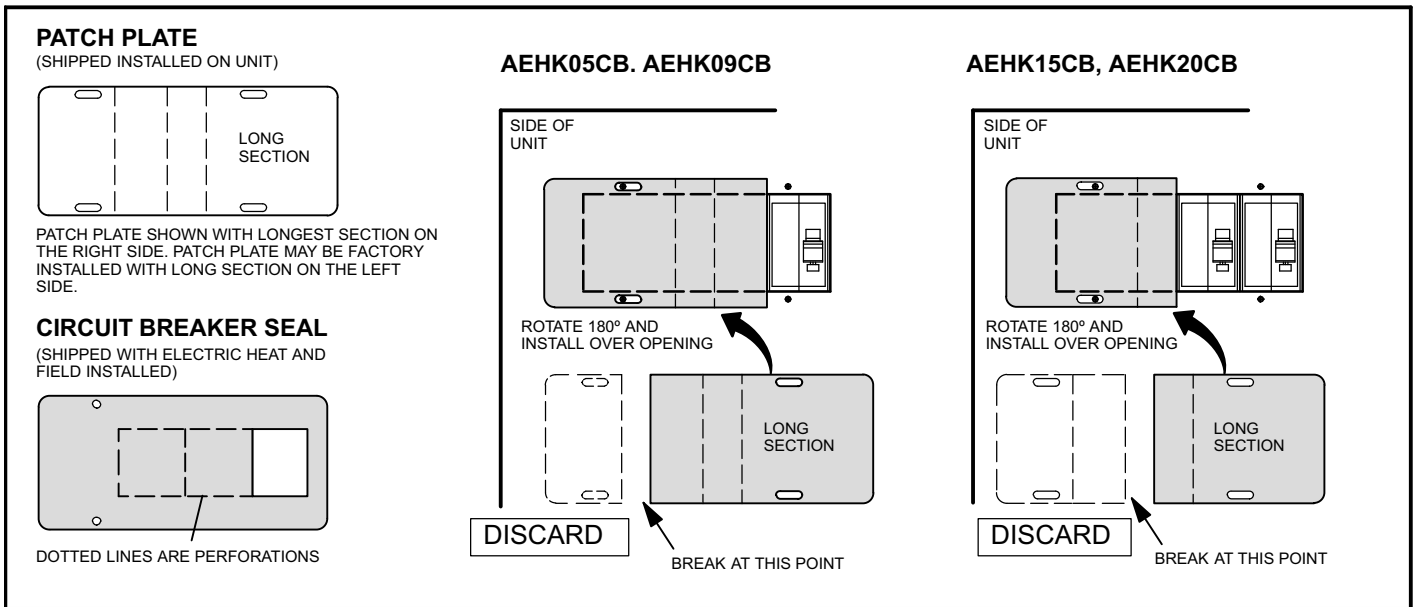


Figure 5. Circuit Breaker Heater and Patch Plate Configuration (BCE4M30, 36, 48, 60)

Circuit Breaker Cover Installation

If the air handler is installed in an unconditioned space the provided circuit breaker cover must be installed.

1. Use isopropyl alcohol to clean the surface that the circuit breaker cover will be attached to.

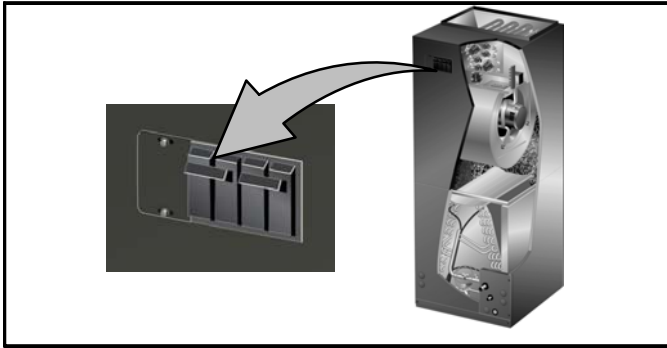


Figure 6. Circuit Breaker Location

2. Remove paper backing from foam seal around perimeter of circuit breaker cover (figure 7).

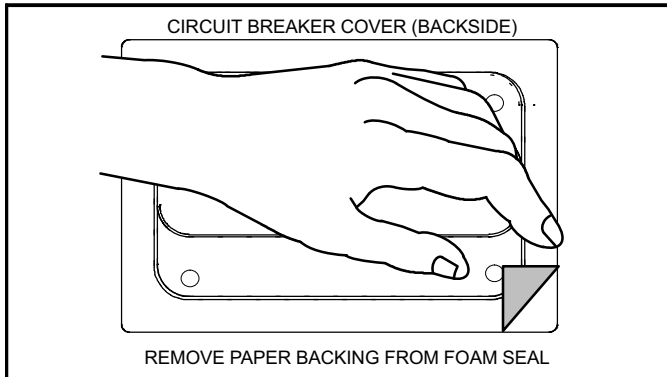


Figure 7. Remove Paper Backing

3. Run a bead of clear silicon around the perimeter of the circuit breaker cover to seal any gaps between the cabinet access door and the circuit breaker cover.
4. Position the breaker cover over the air handler circuit breaker opening (figure 8).

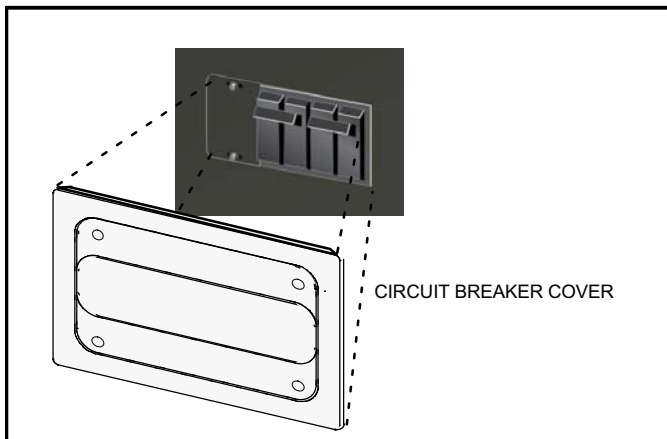


Figure 8. Circuit Breaker Cover Installation

IMPORTANT

Confirm airtight seal between breaker cover and air handler access panel. Apply the adhesive-backed foam seal to the back of the cover before installing it on the access door. Apply a thin silicone bead around the perimeter of the cover after installation to ensure an airtight seal.

Failure to seal circuit breaker cover will allow warm moist air to be pulled into control panel. Moisture can condense on the circuit breaker and other electrical components on the control panel.

Electrical Connections

⚠ WARNING

USE COPPER CONDUCTORS ONLY.

NOTE - Refer to the nameplate on the air handler unit for minimum circuit ampacity and maximum over-current protection size.

The air handler units are provided with openings to be used with 1-1/2 inch trade size (1-31/32 inch diameter) conduit. A conduit reducer washer has been provided if you are installing a smaller sized conduit.

For single-point power supply, refer to the nameplate on the single-point power supply accessory for minimum circuit ampacity and maximum over-current protection size. Select the proper supply circuit conductors in accordance with tables 310-16 and 310-17 in the National Electric Code, ANSI/NFPA No. 70 or tables 1 through 4 in the Canadian Electric Code, Part I, CSA Standard C22.1.

Make wiring connections

1. Make wiring connections as follows:
 - Connect field power supply wiring to circuit breaker(s).
2. Disconnect the interface harness from the air handler unit. Connect the plug from the heater to the matching plug inside the air handler.
3. **If using a two-stage thermostat**—Remove the jumper between terminals **W2** and **R** of **TB1** terminal block and connect the second-stage heat bulb lead to **W2**.
4. **If using an outdoor thermostat**—Remove the jumper between terminals **W2** and **R** of **TB1** terminal block and connect leads to **W2** and **R**.

Unit Start-Up

1. Replace the air handler access cover.
2. Restore power to the unit.
3. Set the thermostat heat anticipator to 0.4 amps.
4. Align the provided wiring diagram sticker with the air handler diagram on the blower housing. Remove the backing and affix the sticker to the housing.
5. Set the thermostat above room temperature.

6. Check the system for normal operation.

7. Set the thermostat to desired setting.

Air Handler Blower Speed Connections

When using AEHK heat section with the BCE4M series air handler units, adjust the blower speed according to the size of electric heat and air handler unit. The **minimum blower setting** for each air handler size with any heat sections in any application is **HIGH**. See specific air handler installation instructions for blower speed adjustment procedure.

Electric Heat Wiring Diagram Cross Reference

The following table provides a cross-reference for diagrams for specific electric heat models.

Table 1. Wiring Diagrams

Electric Heat Section Model	Wiring Diagram #
AEHK05CB-1	537801-01
AEHK09CB-1	537802-01
AEHK15CB-1	537803-01
AEHK20CB-1	537804-01