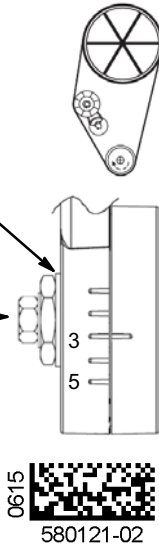


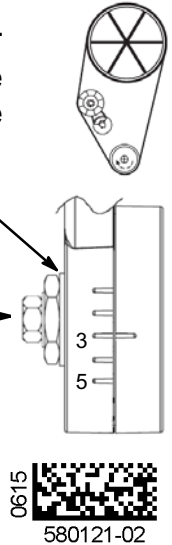
BELT TENSIONING PROCEDURE

- 1- Place belt over all three pulleys.
- 2- Using a 15/16" wrench on the tensioner body nut, apply force until marks align as shown.
- 3- While holding the tensioner in this position, tighten the mounting bolt to 22 ft-lbs using a 9/16" wrench.
- 4- After tightening, marks should align between the 3rd and 5th position.



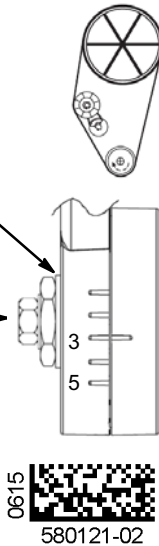
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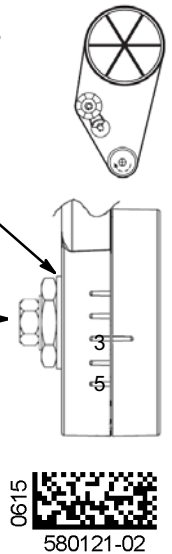
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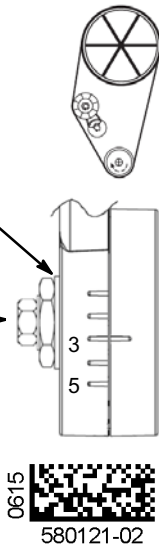
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