These instructions must be affixed on or adjacent to the boiler.

**WARNING**

Improper installation, adjustment, alteration, service, or maintenance could result in death or serious injury. Refer to this manual for assistance. For additional information consult a qualified installer, service agency, or the gas supplier.

**WALL MOUNTED GAS-FIRED HOT WATER BOILERS**

These Gas-Fired Water boilers are low pressure, stainless steel boilers Design Certified by CSA (Canadian Standards Association) for use with Natural and Propane Gases. They are constructed and hydrostatically tested for a maximum working pressure of 50 psi (pounds per square inch) in accordance with A.S.M.E. (American Society of Mechanical Engineers) Boiler and Pressure Vessel Code Section IV Standards for Heating Boilers.
<table>
<thead>
<tr>
<th>Item Description</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fully Assembled Boiler (50-100 size shown)</td>
<td>Metal Wall Bracket w/ Lag Bolt, 3/8&quot; x 3&quot; Hex (4 ea)</td>
</tr>
<tr>
<td></td>
<td>*Safety Relief Valve w/ 3/4&quot; Tee, 3/4&quot; Nipple, 3/4&quot; x 1/4&quot; Elbow and Air Vent</td>
</tr>
<tr>
<td></td>
<td>**Temperature Pressure Gauge w/ 3/4&quot; x 1/4&quot; Bushing, 3/4&quot; Nipple, 1¼ x 5½ 4&quot; Tee,</td>
</tr>
<tr>
<td></td>
<td>Used for packaging holes on back of boiler</td>
</tr>
<tr>
<td></td>
<td>Used for packaging holes on back of boiler</td>
</tr>
<tr>
<td></td>
<td>Stopper, Rubber 5/16&quot; (2 ea)</td>
</tr>
<tr>
<td></td>
<td>Plastic Plug (2 ea)</td>
</tr>
<tr>
<td></td>
<td>Used for measuring outside temperature</td>
</tr>
<tr>
<td></td>
<td>11&quot; x 17&quot; Page for critical installation issues.</td>
</tr>
<tr>
<td></td>
<td>Includes essential documents.</td>
</tr>
</tbody>
</table>

* Boiler provided with 30 psig (206 kpa) safety relief valve. Field source safety relief valve if system pressure greater than 25 psig.

** Boiler provided with 75 psig temperature pressure gauge. Field source temperature pressure gauge if system pressure greater than 60 psig.
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Table 1: Physical Data

<table>
<thead>
<tr>
<th>Models</th>
<th>050/075/100</th>
<th>150/200</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width (A)</td>
<td>20” (508mm)</td>
<td>23” (584mm)</td>
</tr>
<tr>
<td>Height (B)</td>
<td>31” (762mm)</td>
<td>42” (1067mm)</td>
</tr>
<tr>
<td>Depth (C)</td>
<td>14.7” (375mm)</td>
<td>16.0” (406mm)</td>
</tr>
<tr>
<td>Bracket (D)</td>
<td>27.7” (737mm)</td>
<td>38.7” (1016mm)</td>
</tr>
<tr>
<td>Height (E)</td>
<td>32” (813mm)</td>
<td>43” (1092mm)</td>
</tr>
<tr>
<td><strong>Water Connections</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Size (F)</td>
<td>1-1/4” NPT</td>
<td>1-1/4” NPT</td>
</tr>
<tr>
<td>Location (G)</td>
<td>2” (51mm)</td>
<td>2” (51mm)</td>
</tr>
<tr>
<td>Location (H)</td>
<td>5” (127mm)</td>
<td>3” (76mm)</td>
</tr>
<tr>
<td>Location (I)</td>
<td>3.5” (89mm)</td>
<td>4.5” (114mm)</td>
</tr>
<tr>
<td><strong>Gas Connection</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Location (J)</td>
<td>4.9” (311mm)</td>
<td>7.7” (196mm)</td>
</tr>
<tr>
<td>Size (K)</td>
<td>1/2” NPT</td>
<td>3/4” NPT</td>
</tr>
<tr>
<td><strong>Condensate Drain Connection (L)</strong></td>
<td>3/4” NPT</td>
<td>3/4” NPT</td>
</tr>
<tr>
<td><strong>Weight</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Shipping</td>
<td>111 lb (50 kg)</td>
<td>~182 lb (83 kg)</td>
</tr>
<tr>
<td>Unit</td>
<td>91 lb (41 kg)</td>
<td>~157 lb (71kg)</td>
</tr>
<tr>
<td><strong>Vent Connector</strong></td>
<td>2” (51mm)</td>
<td>3” (76mm)</td>
</tr>
</tbody>
</table>
**PHYSICAL DATA**

Dimensions

**Front View**

- A
- B
- C
- D
- E

**Rear View**

- Wall Bracket

**Top View**

- Combustion Air
- Vent Connector
- Safety Relief Valve Connection (¾ NPT)

**Bottom View**

**Connection Identification 50-100 MBH**

- Return Water (F)
- Condensate Drain Connection (L)
- Supply Water (F)
- Gas Connection (K)

**Bottom View Dimensions 50-100 MBH**

- I
- H
- G

**Connection Identification 150-200 MBH**

- Return Water (F)
- Supply Water (F)
- Gas Connection (K)
- Condensate Drain Connection (L)

**Bottom View Dimensions 150-200 MBH**

- I
- H
- G

**Bottom View Dimensions 150-200 MBH**

- I
- H
- G

**Dimensions**

- 50-100 MBH
- 150-200 MBH
1. Safety Information

Boiler installation shall be completed by qualified agency. See glossary for additional information.

<table>
<thead>
<tr>
<th><strong>CAUTION</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Indicates a hazardous situation which, if not avoided, <strong>could result in minor or moderate injury.</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>WARNING</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Indicates a hazardous situation which, if not avoided, <strong>could result in death or serious injury.</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>DANGER</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Indicates a hazardous situation which, if not avoided, <strong>WILL result in death or serious injury.</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>WARNING</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Indicates a hazardous situation which, if not avoided, <strong>could result in death or serious injury.</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>WARNING</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Do not tamper with or use this boiler for any purpose other than its intended use. Failure to follow these instructions could result in death or serious injury. Use only manufacturer recommended parts and accessories.</td>
</tr>
</tbody>
</table>

---

**WHAT TO DO IF YOU SMELL GAS**

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor’s phone. Follow gas supplier’s instructions.
- If you cannot reach your gas supplier, call the fire department.

---

This is the safety alert symbol. Symbol alerts you to potential personal injury hazards. Obey all safety messages following this symbol to avoid possible injury or death.
2 - INTRODUCTION

2.1 Installation shall conform to requirements of authority having jurisdiction or in absence of such requirements:
- United States
  - National Electrical Code, NFPA 70.
- Canada
  - Natural Gas and Propane Installation Code, CAN/CSA B149.1.
  - Canadian Electrical Code, Part I, Safety Standard for Electrical Installations, CSA C22.1

2.2 Where required by authority having jurisdiction, installation shall conform to Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI/ASME CSD-1. Additional manual reset low water cutoff may be required.

2.3 Requirements for Commonwealth of Massachusetts:
Boiler installation must conform to Commonwealth of Massachusetts code 248 CMR which includes but is not limited to: Installation by licensed plumber or gas fitter.

2.4 Designated Use
- Hot water heating boiler.
- Indoor installation.
- Closet or alcove installation.
- Direct vent boiler.
- For use with natural gas or liquefied petroleum gases (LP/propane).

2.5 The unit MUST NOT:
- Directly heat potable water. Indirect heating is acceptable.
- Heat water with non-hydronic heating system chemicals present (example, swimming pool water).
- Exceed 150 psig (1.03 MPa) maximum allowable working pressure.
- Exceed 195°F (90.5°C) system design temperature.

2.6 Operational Features
- Modulating: 20-100%.
- Integral Dual Limit.
- Integral Low Water Cutoff (with test button).
- Outdoor Temperature Reset.
- Integral Multiple Boiler Control.
- Heat exchanger over heat protection.

Information and specifications outlined in this manual in effect at the time of printing of this manual. Manufacture reserves the right to discontinue, change specifications or system design at any time without notice and without incurring any obligation, whatsoever.
3.1 Component Listing - Refer to diagrams on following pages.

1. **User Interface** Displays information regarding boiler condition. Allows adjustment of boiler operating parameters. NOTE: Does not replace thermostat used to control central heating space.

2. **Combustion Air Inlet (2"/3")** See section 6.

3. **Return Water From Heating System (In)** Connection supplied at bottom of boiler. See section 5.

4. **Low Voltage Terminal Strip Connection** of all low voltage wiring, including thermostat.

5. **Igniter**

6. **Flame Sensor**

7. **Sight Glass** permits observation of burner flame.

8. **Burner** (see page 43)

9. **Heat Exchanger**

10. **Condensate Collector**

11. **Return Water Temperature Sensor**

12. **Drain Valve** (see page 16)

13. **Internal Primary Loop Ball Valve**

14. **Supply Water Outlet to Heating System (Out)** Connections supplied for connecting from bottom of boiler. See section 5.

15. **Vent Temperature Sensor**

16. **Condensate Drain** Boiler produces a liquid (condensate) as a by-product of combustion. Condensate must be piped to appropriate drain. See section 6.

17. **Heat Exchanger Pump**

18. **Gas Shutoff Valve** Fuel supply isolation during servicing. See section 7

19. **Combustion Air Blower** Delivers proper quantity of combustion air, receives fuel from gas valve, mixes air and fuel sending mixture to burner for combustion.

20. **Gas (Control) Valve** Delivers proper quantity of fuel to Combustion Air Blower. See section 7.

21. **Supply Water Temperature Sensor and High Limit Switch**

22. **Low Water Cutoff** Senses inadequate quantity of water. Turns off boiler before damage can occur.

23. **Safety Relief Valve** Factory supplied, Field installed. See section 5.

24. **High Voltage Junction Box** For connection of 120V components. See section 8.

25. **Vent Connector** See section 6.

26. **Gas Connection** See section 7.

27. **Wall Hanging Support Bracket** (see page 13) Integral to boiler. Allows wall mounting when used with supplied wall mounting bracket. See section 4.

28. **Air Vent**

29. **Boiler Control Module**

30. **Transformer** Supplies 24V power to low water cutoff.

31. **Flue Air Mixture Pressure Test Port** - Not available on all models.

32. **Combustion Analysis Test Port**

33. **Internal Pump Relay** - Not available on all models.

34. **Heat Exchanger Surface Temperature Switch**

35. **ASME Plate**
3 - COMPONENT LISTING

**FIGURE 3-1** Boiler Components  (Viewed from Back of Boiler)

- Air Vent
- Safety Relief Valve
- Vent Connector
- Combustion Air Inlet
- Wall Mount Support Bracket

**FIGURE 3-2** Jacket Removal - Viewed from Bottom of Boiler (50-100 MBH shown)

- Jacket Latch
- Lift latch to dis-engage
- Bottom of Boiler

**FIGURE 3-3** Jacket Removal - Viewed from Left Side of Boiler (50-100 MBH shown)

- Jacket Support (Lip)
- Jacket Latch

**Note**
Dis-engage latch lift jacket up and off jacket support
FIGURE 3-4  Boiler Components 50/75/100 MBH (View from Front of Boiler) As seen on front cover

- Safety Relief Valve
- Air Vent
- Supply Water Temperature Sensor & High Limit Switch
- Low Water Cutoff
- Internal Primary Loop Ball Valve
- Gas (Control) Valve
- Blower Venturi
- Gas Shutoff Valve (Shown In Open Position)
- Heat Exchanger Pump
- Heat Exchanger Surface Temperature Switch
- Vent Temperature Sensor
- Combustion Analysis Test Port
- Return Water Temperature Sensor
- Condensate Trap
- Condensate Drain
- Supply Water To Heating System (Out)
- Gas Connection
- Vent Connector
- Combustion Air Inlet
- Igniter
- Flame Sensor
- Sight Glass
- Flue Air Mixture Pressure Test Port
- User Interface
- Boiler Control Module
- Fuse And Holder
- Heat Exchanger
- Transformer
- ASME Plate
- Low Voltage Terminal Strip
- Flue Collector
- High Voltage Junction Box
- Return Water From Heating System (In)

See Section 5 For Piping Instructions

Note
FIGURE 3-5 Boiler Components 150-200 MBH (View from Front of Boiler)

See Section 5 For Piping Instructions

3 - COMPONENT LISTING

- Safety Relief Valve
- Air Vent
- Supply Water Temperature Sensor & High Limit Switch
- Low Water Cutoff
- Gas (Control) Valve
- Blower Venturi
- Internal Primary Loop Ball Valve
- Gas Shutoff Valve (Shown In Open Position)
- Heat Exchanger Surface Temperature Switch
- Heat Exchanger Pump
- Vent Temperature Sensor
- Combustion Analysis Test Port
- Return Temperature Sensor
- Supply Water To Heating System (Out)
- Gas Connection
- Combustion Air Inlet
- Vent Connector
- Igniter
- Flame Sensor
- Sight Glass & Heat Exchanger
- User Interface
- Boiler Control Module Fuse and Holder
- Internal Pump Relay
- ASME Plate
- Transformer
- Low Voltage Terminal Strip
- Flue Collector
- High Voltage Junction Box
- Condensate Drain
- Return Water From Heating System (In)
4.1 Boiler Location Considerations

- Ambient room temperature always above 32°F (0°C) to prevent freezing of liquid condensate.
- Approved for installation in closets.
- Protect gas ignition system components from water (dripping, spraying, rain, etc.) during operation and service (circulator replacement, condensate trap, control replacement, etc.).
- Wall mount only.
- Access to outdoors to meet minimum and maximum pipe lengths for combustion air and vent piping. See section 6.
- Disposal of condensate. See section 6.
- Drainage of water (or water - antifreeze solution) during boiler service or from safety relief valve discharge. See section 5.
- Access to system water piping, gas supply, and electrical service. See sections 5, 7 and 8.
- Clearances to combustible materials and service clearances. See Table 2 and figure 4-1.
- Multiple Boilers can be wall mounted, placed side by side, or back to back.

### FIGURE 4-1 Clearance to Combustible Materials

<table>
<thead>
<tr>
<th>Dimension</th>
<th>Combustible Materials (1)</th>
<th>Service(1)(2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top (A)</td>
<td>0” (0 cm)</td>
<td>14” (36 cm)</td>
</tr>
<tr>
<td>Left Side (B)</td>
<td>0” (0 cm)</td>
<td>0” (0 cm)</td>
</tr>
<tr>
<td>Right Side (C)</td>
<td>0” (0 cm)</td>
<td>0” (0 cm)</td>
</tr>
<tr>
<td>Front (D)</td>
<td>0” (0 cm)</td>
<td>6” (16 cm)</td>
</tr>
<tr>
<td>Back (E)</td>
<td>0” (0 cm)</td>
<td>0” (0 cm)</td>
</tr>
<tr>
<td>Bottom (F)</td>
<td>0” (0 cm)</td>
<td>12” (32 cm)</td>
</tr>
<tr>
<td>Combustion Air/Vent piping</td>
<td>0” (0 cm)</td>
<td>6” (16 cm)</td>
</tr>
<tr>
<td>Hot Water Piping</td>
<td>See local code</td>
<td>6” (16 cm)</td>
</tr>
</tbody>
</table>

(1) Required distances measured from boiler jacket.
(2) Service, proper operation clearance recommendation.

---

**TABLE 2: BOILER CLEARANCES**
4 - LOCATING BOILER

**CAUTION**

Boiler weight exceeds 75 pounds (34 kg). Do not lift boiler onto wall without assistance.

**Note**

- Lift boiler using chassis. Using front jacket, vent piping, water or gas fittings to lift boiler may cause damage to the boiler.
- Use two (2) wrenches when tightening and fitting to pipe boiler’s threaded fittings. Boiler’s internal piping can be damaged if subjected to excessive torque.

4.2 Pre-pipe supply and return water connections with factory fittings before wall mounting.

4.3 Wall Mounting

Mount boiler on wall using wall mounting bracket included with unit.

- Structure must be capable of supporting boiler weight plus 60 lbs (28 kg). See Table , page 4.
- Wall mount bracket has 4 slots allowing mounting on two (2) wall studs spaced at 11½" to 16½" on center. See figure 4-2.
- Boiler includes (4) 3/8" x 3" lag screws and (4) washers for attaching wall mount bracket to wood studs. Field source appropriate fasteners for other wall constructions (masonry, concrete).
- Attach wall mount bracket level on wall.
- Boiler must engage with wall mount bracket.
- Avoid overhang on sides of wall mount bracket. Verify boiler bracket is centered on wall bracket. See figure 4-2.
- When mounting boiler onto wall insert two plastic stoppers and two plastic plugs to packaging holes on back of boiler. See parts listed on page 2.
- Mount boiler vertically or slightly tilted backward to insure the low water cutoff functions properly. See figure 4-3 for low water cutoff orientation.
Boiler rated at 150 psig (1.03 MPa) maximum allowable working pressure. boiler provided with 30 psig (206 kPa) safety relief valve. Field source safety relief valve for system pressures greater than 25 psig. Temperature Pressure Gauge satisfactory for 60 psig operation. Field source temperature pressure gauge for system pressures greater than 60 psig.

FIGURE 5-1 Safety Relief Valve & Air Vent (Viewed from front of boiler)

Position Air Vent and Safety Relief Valve to provide space for discharge piping.

Note

WARNING

• Poison hazard. Ethylene glycol is toxic. Do not use ethylene glycol.
• Never use automotive or standard glycol antifreeze, even ethylene glycol made for hydronic systems.
• Ethylene glycol can attack gaskets and seals used in hydronic systems.
• Use only inhibited propylene glycol solutions certified by fluid manufacturer as acceptable for use with closed water heating system.
• Thoroughly clean and flush any system that used glycol before installing new boiler.
• Provide user with Material Safety Data Sheet (MSDS) on fluid used.

5.1 General

• Install piping in accordance with authority having jurisdiction.
• Support system piping and safety relief valve discharge piping. Boiler's internal piping and wall mount bracket can be damaged if subjected to excessive weight.
• Size central heating pump (and domestic hot water pump, if used) for system requirements only. Internal heat exchanger pump compensates for pressure drop through boiler internal piping and heat exchanger.
• Thoroughly clean and flush system before connecting to boiler.
• If oil is present in system water, use approved detergent to wash system.
• Flush system to remove any solid objects such as metal chips, fibers, or Teflon tape, etc.

5.2 Special Conditions

Do not expose boiler and condensate piping to freezing temperatures.

• System piping exposed to freezing conditions: Use inhibited propylene glycol solutions certified by fluid manufacturer for use with closed water heating system. Do not use automotive or ethylene glycol.
• Boiler installed above radiation level (or as required by authority having jurisdiction). Integral low water cutoff provided in boiler. See pages 10 & 11.
• Boiler used in connection with refrigeration system. Install piping in parallel with boiler, with appropriate valves to prevent chilled medium from entering boiler.
• System piping connected to heating coils located in air handling unit exposed to refrigerated air circulation. Install flow control valves or other automatic means to prevent gravity circulation of boiler water during cooling cycle.
5.3 Safety Relief Valve and Air Vent

- Install safety relief valve and air vent using pipe fittings provided with boiler. See figure 5-1
- Install safety relief valve with spindle in vertical position.
- Do not install shutoff valve between boiler and safety relief valve.
- Install discharge piping from safety relief valve. See figure 5-2.
- Use ¾” or larger pipe.
- Use pipe suitable for temperatures of 375°F (191°C) or greater.
- Individual boiler discharge piping shall be independent of other discharge piping.
- Size and arrange discharge piping to avoid reducing safety relief valve relieving capacity below minimum relief valve capacity stated on rating plate.
- Run pipe as short and straight as possible to location protecting user from scalding and properly drain piping.
- Install union, if used, close to safety relief valve outlet.
- Install elbow(s), if used, close to safety relief valve outlet and downstream of union (if used).
- Terminate pipe with plain end (not threaded).
5 - HYDRONIC PIPING

5.4 Trim Piping

- Temperature - Pressure Gauge. Install temperature pressure gauge using nipple, tee and bushing provided with boiler. See figure 5-3.
- Drain Valve. Install drain valve using nipple, tee and bushing provided with boiler. See figure 5-3.

5.5 System Piping

- See Table 3 for basic system piping configurations.
- Systems with automatic fill valves require back flow prevention device.
- Single boiler system. See figures 5-5, 5-6, 5-7A, & B for general guidance. Additional considerations:
  - Boiler control is designed for single central heating pump. Installer responsible for integration of multiple central heating pumps.
  - Boiler control allows domestic hot water prioritization. Function could be lost if central heating pump not directly connected to control system.
- Multiple boiler system. See figure 5-8A, B & C for general guidance. Additional considerations:
  - Control system requires equivalent water temperatures entering each boiler to properly sequence and adjust system supply temperature.
  - Install multi boiler sensor kit. See "Parts, Kits & Optional Accessories" manual for part number.
  - Heating system with existing primary loop, close internal primary loop ball valve.
  - Heating system without existing primary loop, leave internal primary loop ball valve open to use internal primary loop.

FIGURE 5-3 Temperature Pressure Gauge and Drain Valve Installations

Gas Supply
Temperature Pressure Gauge shown at System Supply Connection
Drain Valve shown at System Return Connection to Boiler

Gas Supply
Temperature Pressure Gauge shown at System Supply Connection
Drain Valve shown at System Return Connection to Boiler
Illustrations are meant to show system piping concept only. Installer responsible for all equipment and detailing required by authority having jurisdiction.

**FIGURE 5-4 System Piping**

![Piping Legend Diagram](image)

```plaintext
Table 3 - System Piping Configurations

<table>
<thead>
<tr>
<th></th>
<th>Single Boiler</th>
<th>Multiple Boilers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Two Pipe Zoned System</td>
<td>Two Pipe Zoned System</td>
</tr>
<tr>
<td></td>
<td>With Zone Valves</td>
<td>With Zone Valves</td>
</tr>
<tr>
<td></td>
<td>With Zone Pumps</td>
<td>With Zone Valves</td>
</tr>
<tr>
<td></td>
<td>Closed External Primary Loop</td>
<td>Not Shown</td>
</tr>
<tr>
<td></td>
<td>Open External Primary Loop</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Closed External Primary Loop</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Open External Primary Loop</td>
</tr>
</tbody>
</table>

*Note: Illustrations are meant to show system piping concept only. Installer responsible for all equipment and detailing required by authority having jurisdiction.*
FIGURE 5-5 Single Boiler Two-Pipe Zoned System With Zone Valves

FIGURE 5-6 Single Boiler Two-Pipe Zoned System With Zone Pumps

Heat exchanger ball valve open (as shipped)

3/8"/10mm Open End Wrench may be required to turn valve

DHW Pump

CH/System Pump

Zone Pump

Heat exchanger ball valve open (as shipped)

3/8"/10mm Open End Wrench may be required to turn valve
FIGURE 5-7A Single Boiler Using Primary/Secondary Pumping With Closed External Primary Loop

Heating system with existing primary loop. Internal primary loop ball valves closed.

Limit length to 5’ (1.6m)

Existing closely spaced tees in primary system loop.

12”(305mm) Maximum separation

CH/System Pump

FIGURE 5-7B Single Boiler Using Primary/Secondary Pumping With Open External Primary Loop

Internal primary loop ball valves open. Heating system without existing primary loop.

Limit length to 5’ (1.6m)

Existing closely spaced tees in primary system loop.

12”(305mm) Maximum separation

CH/System Pump

3/8”/10mm Open End Wrench may be required to turn valve

3/8”/10mm Open End Wrench may be required to turn valve
FIGURE 5-8A Multiple Boiler Two Pipe Zoned System With Zone Valves - (See Multiple Boiler Guide)

- Up to 16 boilers
- DHW Pump
- CH/System Pump
- 12"/305mm Maximum Separation

System Temperature Sensor

Size common piping per maximum heat capacity of entire system

Limit length to 5' (1.6m)

All internal primary loop ball valves closed

3/8"/10mm Open End Wrench may be required to turn valve

(See Multiple Boiler Guide)
5 - HYDRONIC PIPING

FIGURE 5-8B Multiple Boilers Using Primary/Secondary Pumping with Closed External Primary Loop

-existing closely spaced tees in primary system loop

-12"/305mm Maximum Separation

-CH/System Pump

-System Temperature Sensor

-Size common piping per maximum heat capacity of entire system

-Limit length to 5' (1.6m)

-All internal primary loop ball valves closed

-Up to 16 boilers

-3/8"/10mm Open End Wrench may be required to turn valve
5-8C Multiple Boilers Using Primary/Secondary Pumping with Open External Primary Loop

12"/305mm Maximum Separation
Existing closely spaced tees in primary system loop

CH/System Pump
System Temperature Sensor

Limit length to 5' (1.6m)

Heat exchanger ball valve open (as shipped)

Up to 16 boilers

3/8"/10mm Open End Wrench may be required to turn valve

Size common piping per maximum heat capacity of entire system
6.1 General
This boiler requires a dedicated direct vent system. Install combustion air and vent piping in accordance with these instructions, authority having jurisdiction, and:

• USA - National Fuel Gas Code, ANSI Z223.1/NFPA 54.
• Canada - Natural Gas and Propane Installation Code, CAN/CSA B149.1

Vent connections serving appliances vented by natural draft shall not be connected into any portion of mechanical draft systems operating under positive pressure.

Install vent system in accordance with these instructions.

6.2 Removal of Existing Boiler From Common Vent System
When existing boiler is removed from common venting system, common venting system is likely to be too large for proper venting of appliances remaining connected to it.

After removal of existing boiler, following steps shall be followed with each appliance remaining connected to common venting system placed in operation, while other appliances remaining connected to common venting system are not in operation:

• Seal any unused openings in common venting system.
• Visually inspect venting system for proper size and horizontal pitch. Determine there is no blockage or restrictions, leakage, corrosion and other deficiencies which could cause an unsafe condition.
• When practical, close all building doors, windows, and all doors between space in which appliances remaining connected to common venting system are located and other spaces of building. Turn on clothes dryer and any appliance not connected to common venting system. Turn on exhaust fans, such as range hoods and bathroom exhaust so they will operate at maximum speed. Do not operate summer exhaust fan. Close fireplace dampers.
• Turn on appliance being inspected. Follow lighting instructions. Adjust thermostat so appliances will operate continuously.
• Test for spillage at draft hood relief opening after 5 minutes of main burner operation. Use flame of match or candle, smoke from cigarette, cigar or pipe.
• Determine each appliance remaining connected to common venting system properly vents when tested as outlined above. Then return doors, windows, exhaust fans and any other gas-burning appliance to their previous condition of use.

Any improper operation of common venting system should be corrected so installation conforms with National Fuel Code, ANSI Z223.1/NFPA 54 and/or Natural Gas and Propane Installation Code, CAN/CSA B149.1. When re-sizing any portion of common venting system, common venting system should be re-sized to approach minimum size as determined using appropriate tables in Chapter 13 of the National Fuel Gas Code, ANSI Z223.1/NFPA 54 and/or Natural Gas and Propane Installation Code, CAN/CSA B149.1.

6.3 Venting Materials
• See Table 4

<p>| Table 4 - Combustion air and vent pipe fittings must conform with the following: |
|--------------------------------------|-----------------|------------------|</p>
<table>
<thead>
<tr>
<th>Item</th>
<th>Material</th>
<th>Standards</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vent Pipe and Fittings</td>
<td>PVC schedule 40</td>
<td>ANSI/ASTM D1785</td>
</tr>
<tr>
<td></td>
<td>PVC - DWV</td>
<td>ANSI/ASTM D2665</td>
</tr>
<tr>
<td></td>
<td>CPVC schedule 40</td>
<td>ANSI/ASTM D1784/ F441</td>
</tr>
<tr>
<td></td>
<td>SDR-21 &amp; SDR-26 PVC</td>
<td>ANSI/ASTM D2241</td>
</tr>
<tr>
<td></td>
<td>ABS-DWV</td>
<td>ANSI/ASTM D2661</td>
</tr>
<tr>
<td></td>
<td>Schedule 40ABS</td>
<td>ANSI/ASTM F628</td>
</tr>
<tr>
<td>Pipe Cement/Primer</td>
<td>PP (Polypropylene) Pipe and Components</td>
<td>UL 1738 ULC S636-08</td>
</tr>
<tr>
<td></td>
<td>PVC</td>
<td>ANSI/ASTM D2564</td>
</tr>
<tr>
<td></td>
<td>CPVC</td>
<td>ANSI/ASTM F493</td>
</tr>
<tr>
<td></td>
<td>Schedule 40 ABS</td>
<td>ANSI/ASTM D2235</td>
</tr>
</tbody>
</table>

• IPEX is approved vent manufacturer in Canada listed to ULC-S636.
• IPEX System 636 Cements and Primers are approved in Canada listed to ULC-S636.

Use of cellular core PVC (ASTM F891), cellular core CPVC, or Radel®, (Polyphenolsulfone) in venting systems shall be prohibited.

WARNING
Use of cellular core PVC for venting flue gas could result in death, or serious injury.

WARNING
Covering non-metallic vent pipe and fittings with thermal insulation shall be prohibited.
6.4 Vent Pipe Installation

- Minimum and maximum combustion air and vent pipe lengths listed in Table 5. Pipe length counted from combustion air connector to termination.
- Install field-sourced 2” to 3” or 3” to 6” transition, if used, in vertical section at combustion air inlet and vent connector.
- 90° elbows equivalent to 5.0 ft (1.6 m). 45° elbows equivalent to 3.5 ft (1.1 m). 2” to 3” or 3” to 6” transition has no equivalent length. See Table 6.
- Use flexible Polypropylene piping (PP) in a vertical position only. Check PP pipe manufacturer for details. Each foot of PP flexible pipe is equivalent to 2 5/8 feet of smooth pipe of same diameter.
- Slope vent pipes minimum 1/4” per foot (21 mm/m) back toward boiler. Support horizontal sections to prevent sags capable of accumulating condensate.
- Support piping in accordance with pipe manufacturer’s instruction and authority having jurisdiction. In absence of manufacturer’s instruction use pipe hooks, pipe straps, brackets, or hangers of adequate and strength located at intervals of 4 ft (1.2m) or less. Allow for expansion/contraction of pipe.
- Combustion air and vent piping must be air tight and water tight.
- Certified vent system components must NOT be interchanged with other vent systems or unlisted pipe/fitting.

- Canadian installations only. All venting material, primer and glue must be listed to ULC S636.
- Canadian installations only. First 3 ft (0.9 m) of plastic vent pipe from vent connector must be readily accessible for visual inspection.

6.5 Vent Termination

- Terminate combustion air and vent pipes with fittings or concentric vent kit.
  A. See "Parts, Kits and Optional Accessories" manual for concentric vent kit part numbers.
  B. Use horizontal pipe for vent and 90° elbow for combustion air termination when using fittings.
- Separate vent terminal from air inlet terminal to prevent flue gas recirculation. If T-Terminal is used on flue pipe at sidewall, air inlet terminal shall be at least 36” or more away from vent terminal.
- Locate combustion air termination as far as possible from swimming pool, swimming pool pump house, and other sources of airborne chlorine.
- Locate combustion air and vent terminals as required by authority having jurisdiction.

<table>
<thead>
<tr>
<th>Table 5 - Combustion Air and Vent Piping Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum/Maximum Vent Lengths</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>Model</td>
</tr>
<tr>
<td>Min.</td>
</tr>
<tr>
<td>Max.</td>
</tr>
</tbody>
</table>

For Example: Boiler can be installed on outside wall and vented with one 90° elbow and 1 ft (0.30 m) of vent pipe.

<table>
<thead>
<tr>
<th>Table 6 - Equivalent Length of Venting Components</th>
</tr>
</thead>
<tbody>
<tr>
<td>Component</td>
</tr>
<tr>
<td>90° Elbow</td>
</tr>
<tr>
<td>45° Elbow</td>
</tr>
<tr>
<td>2” x 4” Adapter</td>
</tr>
<tr>
<td>3” x 4” Adapter</td>
</tr>
<tr>
<td>Concentric Vent Kit</td>
</tr>
<tr>
<td>Polypropylene Flexible Pipe per Foot</td>
</tr>
</tbody>
</table>

WARNING

Vent extending through exterior wall shall not terminate adjacent to wall or below building extensions such as eaves, balconies, parapets or decks. Failure to comply could result in death or serious injury.
6.6 Venting Configurations

Various venting configurations can be applied to this boiler. For guidance see Venting Configuration Table 7A and corresponding figures.

Table 7A - Combustion Air - Venting Locations

<table>
<thead>
<tr>
<th>Flue Gas Location</th>
<th>Combustion Air Location</th>
<th>Flue Gas Terminals</th>
<th>Corresponding Figures</th>
</tr>
</thead>
<tbody>
<tr>
<td>Venting (Flue Gas)</td>
<td>Roof</td>
<td>Two Pipe</td>
<td>Figure 6-1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Concentric</td>
<td>Figure 6-7</td>
</tr>
<tr>
<td></td>
<td>Side Wall</td>
<td>Single Pipe</td>
<td>Figure 6-8</td>
</tr>
<tr>
<td></td>
<td>Inside Air</td>
<td>Single Pipe</td>
<td>Figure 6-9</td>
</tr>
</tbody>
</table>

Table 7B - Combustion Air - Venting Terminal Type

<table>
<thead>
<tr>
<th>Type</th>
<th>Location</th>
<th>Terminal Type</th>
<th>Corresponding Figures</th>
</tr>
</thead>
<tbody>
<tr>
<td>Venting (Flue Gas)</td>
<td>Side Wall</td>
<td>S-Terminal with 90° elbow</td>
<td>Figure 6-2, 6-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>S-Terminal with 45° elbow</td>
<td>Figure 6-12</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Concentric</td>
<td>Figure 6-4, 6-5, 6-6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Concentric with accelerator</td>
<td>Figure 6-13</td>
</tr>
<tr>
<td></td>
<td></td>
<td>T-Terminal</td>
<td>Figure 6-10, 6-11, 6-14</td>
</tr>
<tr>
<td></td>
<td>Roof</td>
<td>Straight Terminal</td>
<td>Figure 6-1, 6-8, 6-9</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Concentric</td>
<td>Figure 6-7</td>
</tr>
<tr>
<td>Combustion Air (Fresh Air)</td>
<td>Side Wall</td>
<td>Raised 90° down elbow</td>
<td>Figure 6-2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>90° down elbow</td>
<td>Figure 6-3, 6-8, 6-9</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Concentric</td>
<td>Figure 6-4, 6-5, 6-6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>No Terminal (inside air)</td>
<td>Figure 6-9, 6-11</td>
</tr>
<tr>
<td></td>
<td>Inside Air</td>
<td>Raised 90° down elbow</td>
<td>Figure 6-1, 6-10</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Concentric</td>
<td>Figure 6-7</td>
</tr>
</tbody>
</table>

Note: Use of vent covers may cause freezing. If using vent covers overall vent length must be considered. Failure to heed this information may compromise operation of this boiler.
**Roof Terminations**

- 12” (205mm) Min. horizontal separation between combustion air intake and vent of same appliance.
- 12” (205mm) Min. 84” (2134mm) Max. vertical separation between combustion air intake and vent of different appliances.
- 15” (381mm) Max. horizontal length of vent.
- Min. vent/intake between different appliances 12” (305mm).
- Max. allowable total vertical vent length with outside exposure is 10 ft. (3.05m).
- Abandoned unused masonry chimney may be used as chaseway for combustion air and vent. Both combustion air and vent pipe must exit above top of chimney with clearances as shown in figure 6-1.

**Side Wall Terminations**

- 3” (76mm) Min. 24” (610mm) Max. Separation horizontal separation between combustion air intake and vent terminations.
- 12” (305mm) Min. vertical separation between combustion air intake and vent terminations.
- 12” (305mm) 24” (610mm) Max. Separation between bottom of combustion air intake and bottom of vent.
- Multiple terminations as shown in 6-1, and 6-3 must be a min. of 12” (305mm) horizontally between vent of one termination and air intake of next appliance. Manufacturer recommends greater separation.
- Max. allowable total outside exposure vent length equals 10 ft. (3.05m).
- Maintain a pitch of 1/2” per ft. (42mm/m) outside exposure back to boiler to ensure proper condensate drainage for horizontal runs.
**Note: 2" (51mm) For use with models 050/075/100.  
3" (77mm) For use with models 075/100/150/200**
### Concentric Vent Roof Terminations

- Glue inner vent pipe to prevent recirculation.
- Maintain 12” (305mm) US (18” (457mm) Canada) minimum clearance above highest anticipated snow level. Maximum of 24” (610mm) above roof.
- Support must be field installed to secure termination kit to structure.
- Elbow, roof boot/flashing field supplied.
- Allowed Wall/Roof thickness 1/2” - 30” (12.7mm - 762mm).
- Vertical concentric vent system can be installed in unused masonry chimney.

### Grade, Snow & Ice

Avoid locations where snow may drift and block vent and combustion air. Ice or snow may cause boiler to shut down if vent or combustion air becomes obstructed.

### Doors & Windows

Combustion air and vent termination must be 12” (305mm) from or below doors, windows or gravity inlet.

*See Tables 4 & 5* Combustion air and Vent Piping Length Page 22.
FIGURE 6-10  Flue on Sidewall, Combustion Air on Roof

Maintain 12"(305mm) US (18"(457mm) Canada) clearance above highest anticipated snow level 24" (610mm) above roof

FIGURE 6-11  Flue on Sidewall, Inside Combustion Air

Maintain 12"(305mm) US (18"(457mm) Canada) clearance above highest anticipated snow line

FIGURE 6-12 Two Pipe Side Wall with 45° Vent

3° (76mm) Min. 24" (610mm) Max. Separation

12" (205mm) Min. 24" (610mm) Max. Separation

See Snow & Ice Page 27

FIGURE 6-13 Side Wall Concentric Terminal w/Accelerator

1" (25.4mm) Max. Separation

See Snow & Ice Page 27

FIGURE 6-14 Side Wall Venting Terminal w/T-Terminal

12" (305mm) Min. Separation of Combustion Air and Vent shall be maintained. No Maximum separation is required when using T-Terminal for vent.

Vent w/T-Terminal

See Snow & Ice Page 27

Note

Configurations of single pipe vent with flue on the sidewall, requires a tee as the vent terminal. See figures 6-10 and 6-11.

Note

If separation in Fig. 6-2 or Fig 6-12 is not large enough to prevent cross flow contamination between flue gas and fresh air use T-Terminal as shown in Fig. 6-14. Use of T-Terminal for vent as shown in Fig. 6-14 does not have a max. separation requirement between flue gas and fresh air.
6.7 Side Venting Terminal Requirements of:
- Canada - Natural Gas and Propane Installation Code, CAN/CSA B149.1

<table>
<thead>
<tr>
<th>Venting terminal from doors and windows</th>
<th>See figure 6-15</th>
</tr>
</thead>
<tbody>
<tr>
<td>Venting terminal from forced air inlet of other appliances</td>
<td>See figure 6-16</td>
</tr>
<tr>
<td>Venting terminal from snow level</td>
<td>See figure 6-17</td>
</tr>
<tr>
<td>Venting terminal from vegetation</td>
<td>See figure 6-18</td>
</tr>
<tr>
<td>Venting terminal from public walkway</td>
<td>See figure 6-19</td>
</tr>
</tbody>
</table>

**FIGURE 6-15**

Termination must be min. 12" (305mm) from or below doors, windows or gravity inlet. If boiler uses inside air min. 4' (1219 mm).

**Doors & Windows**
Combustion air and vent termination must be min. 12" (305mm) from or below doors, windows or gravity inlet. If boiler uses inside air min. 4' (1219 mm).

**Condensate**
Vent gas may condense, forming moisture, may be corrosive. Protect building materials at vent from exhaust of vent gas.

**FIGURE 6-16**

Termination

3' (0.9m)
[If located within 10' (3m) of forced air inlet]

**Forced Air Inlet**
Terminate venting system 3' (914mm) above and 10' (3.0m) from any forced air inlet (except boiler’s combustion air inlet).

**FIGURE 6-17**

3' (914mm)
Min.

**Grade, Snow & Ice**
Maintain 12”(305mm) US, 18”(457mm) Canada clearance above highest anticipated snow level, 24” (610mm) above roof.

Avoid locations where snow may drift and block vent and combustion air. Ice or snow may cause boiler to shut down if vent or combustion air becomes obstructed.

**"L" Corner**
Vent termination shall NOT be installed closer than 3' (914mm) from inside corner of “L” shaped structure.
### Multiple Family Dwellings

Vent shall not terminate directly above paved sidewalk or paved driveway located between two single-family dwellings serving both dwellings.

### Ventilation

| **Vegetation, Plants & Shrubs** | Keep vent termination 3’ minimum (914mm) away from vegetation. Position termination where vent vapors will not damage plants/shrubs or air conditioning equipment. |
| **Meters, Regulators, deck, porch** | Vent termination US only - 4’ (1.2m), Canada - 6’ (1.9m) horizontally from, no case above or below, electric meters, gas meters, regulators, and relief equipment, or under deck or porch. |
| **Walkways** | Locate vent termination minimum 7’ (2.1m) above any public walkway, with consideration to condensate. |
| **People or Pets** | Locate combustion air and vent termination to prevent accidental contact with people or pets. |
| **Stones, Balls, Etc.** | Position combustion air and vent termination where it will NOT be damaged by foreign objects, such as stones, balls, etc. |
| **Vapors** | Position termination where vent vapors are not objectionable. |
| **Eddy, Flue Gases** | Position termination so it will not be effected by wind eddy, air born leaves, snow, or recirculated vent gases. Give consideration to excessive wind and locate away from windward side of building. |
### 6.8 Multiple Boiler Venting Installation

- Multiple boiler application boiler can vent individually or use common vent pipes.

- If boilers vent individually follow guidelines as described in figures 6-1 through 6-7.

- If boilers vent through common vent pipes, as shown in Figure 6-17, choose common vent pipe per Table 8. Choose size from Table 9 for pipes between boiler and common vent pipes.

- Longest individual vent lengths and common vent length together must be shorter than 100 ft. (30m).

\[ H + L \leq 100 \text{ ft} (30\text{m}) \] (See Table 9)

- Each boiler must have flow check valve to prevent flue gas back flow.

- External terminals follow same rule as single boiler venting as described in Section 6.6 and 6.7

- Locate combustion air and vent terminals as required by authority having jurisdiction.

#### Table 8 - Minimum Diameter for Individual Boiler in Common Venting System

<table>
<thead>
<tr>
<th>Model</th>
<th>Minimum Diameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>050</td>
<td>2&quot; (51mm)</td>
</tr>
<tr>
<td>075</td>
<td>3&quot; (73mm)</td>
</tr>
<tr>
<td>100</td>
<td>3&quot; (73mm)</td>
</tr>
<tr>
<td>150</td>
<td>3&quot; (73mm)</td>
</tr>
<tr>
<td>200</td>
<td>3&quot; (73mm)</td>
</tr>
</tbody>
</table>

#### Table 9 - Common Venting Pipe Diameters

<table>
<thead>
<tr>
<th>Total Firing Rate</th>
<th>Minimum Diameter of Common vent pipes if L &lt; 50 ft (16m)</th>
<th>Minimum Diameter of Common vent pipes if L &gt; 50 ft (16m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>400</td>
<td>4&quot; (101mm)</td>
<td>5&quot; (127mm)</td>
</tr>
<tr>
<td>600</td>
<td>5&quot; (127mm)</td>
<td>6&quot; (152mm)</td>
</tr>
<tr>
<td>800</td>
<td>6&quot; (152mm)</td>
<td>7&quot; (177mm)</td>
</tr>
<tr>
<td>1000</td>
<td>1000</td>
<td>1200</td>
</tr>
<tr>
<td>1200</td>
<td>1200</td>
<td>1400</td>
</tr>
<tr>
<td>1400</td>
<td>1400</td>
<td>1600</td>
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<tr>
<td>1600</td>
<td>1600</td>
<td>1800</td>
</tr>
<tr>
<td>1800</td>
<td>1800</td>
<td>2000</td>
</tr>
</tbody>
</table>

**FIGURE 6-17  Multiple Boilers With Common Venting Pipe**

![Multiple Boiler Venting Diagram](image)
6.9 Condensate Piping

- Use materials acceptable to authority having jurisdiction. In absence of such authority:
  - USA - PVC or CPVC per ASTM D1785/D2845 Cement or primer per ASME D2564 or F493.
  - Canada - CSA or ULC certified PVC/CPVC pipe, fittings and cement.
- Attach PVC tee provided with boiler and field sourced piping to condensate drain at bottom of boiler. See figure 6-18.
- Slope condensate drain pipe minimum 1/4" per foot (21mm/m) away from boiler.
- Use field source condensate pump if boiler located below disposal point.
- Field source condensate neutralizing kit as required by authority having jurisdiction or for environmentally friendly condensate disposal.

FIGURE 6-18  Condensate Drain

Do not glue cap on if used for dust protection. End must be left open.

Condensate Tee (field installed) on condensate drain pipe

Do not place in environment with temperatures below freezing. Condensate outlet will block if condensate freezes.
7 - GAS SUPPLY PIPING

FIGURE 7-1 Gas Connection

Use two (2) wrenches when tightening and fitting to pipe boiler’s threaded fittings. Boiler’s internal piping can be damaged if subjected to excessive torque.

Note: See Glossary - Piping Table 16

<table>
<thead>
<tr>
<th>MODEL</th>
<th>Natural Gas</th>
<th>Propane</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Min.</td>
<td>Max.</td>
</tr>
<tr>
<td>050</td>
<td>3.0&quot; w.c. (0.7 kPa)</td>
<td>13.5&quot; w.c. (3.3 kPa)</td>
</tr>
<tr>
<td>075</td>
<td></td>
<td></td>
</tr>
<tr>
<td>100</td>
<td></td>
<td></td>
</tr>
<tr>
<td>150</td>
<td></td>
<td></td>
</tr>
<tr>
<td>200</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note: See Glossary - Piping Table 16
7 - GAS SUPPLY PIPING

**DANGER**
Fire Hazard. Do not use matches, candles, open flames, or other methods providing ignition source. Failure to comply will result in death or serious injury.

### 7.3 Leak Check Gas Piping
Pressure test boiler and gas connection before placing boiler in operation.

- Pressure test over 1/2 psig (3.5 kPa). Disconnect boiler and its individual gas shutoff valve from gas supply system.

- Pressure test at 1/2 psig (3.5 kPa) or less. Isolate boiler from gas supply system by closing manual gas shutoff valve. See figure 7-2.

- Locate leakage using gas detector, noncorrosive detection fluid, or other leak detection method acceptable to authority having jurisdiction. Do not use matches, candles, open flames, or other methods that can provide ignition source.

- Correct leaks immediately and retest.
8.1 General
Electrically bond boiler to ground in accordance with requirements of authority having jurisdiction. Refer to:
- USA - National Electrical Code, ANSI/NFPA 70.

8.2 Electric Knockouts (figure 8-1)
- Five knockouts located on bottom of chassis.
  A. Three knockouts located under junction box are reserved for high voltage wires. Choose connectors using total diameter of wire bundles.
  B. Two knockouts located to right of high voltage knockouts (outside of junction box) are reserved for low voltage wiring. Use supplied grommets when using these knockouts.

8.3 Line Voltage Connections (figure 8-2)
- Boiler
  A. Provide individual 120V, 15 amp circuit (recommended) with fused disconnect or service switch as required by authority having jurisdiction.
  B. Open High Voltage Junction Box (see figures 3-4 and 3-5) to access line voltage terminal strip.
  C. Connect 120 VAC circuit to line voltage terminal strip 120 VAC L,N,G.

- Central Heating Pump, if used.
  A. Isolate pump from control module if pump FLA (Full Load Amps) exceeds maximum allowable current draw. See Figure 8-3 and Table 11.
  B. Connect pump to line voltage terminal strip CH PUMP L,N,G.

- Domestic Hot Water Pump, if used.
  A. Isolate pump from control module if pump FLA exceeds maximum allowable current draw. See Figure 8-3 and Table 11.
  B. Connect pump to line voltage terminal strip DHW PUMP L,N,G.

8.4 External Connections (figure 8-4)
- User Interface Terminals
  A. Factory wired to USER INTERFACE terminals
  B. Optional - Remote mount user interface for improved access. Use low voltage knockout.
  C. Maximum wire length is 100 ft (30m) for 22 ga. wire, or 150 ft (45m) for 18 ga. wire.

- Argus Link (Multiple boiler applications only)

---

**WARNING**
Electrical shock hazard. Turn OFF electrical power supply at service panel before making electrical connections. Failure to do so could result in death or serious injury.

**Note**
See Section 14 of this Manual for wiring diagrams.

**FIGURE 8-1 Electric Knockouts Bottom Of Boiler**

**FIGURE 8-2 Line Voltage Connections**

**Table 11 - Maximum Allowable Current Draw**

<table>
<thead>
<tr>
<th>MBH</th>
<th>CH PUMP</th>
<th>DHW PUMP</th>
<th>NOTE</th>
</tr>
</thead>
<tbody>
<tr>
<td>50</td>
<td>1 A</td>
<td>1 A</td>
<td>Powered by Control Board</td>
</tr>
<tr>
<td>75</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>150</td>
<td>10 A</td>
<td>10 A</td>
<td>Powered by installed 10 Amp relay</td>
</tr>
<tr>
<td>200</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

If CH or DHW pump current is more than the maximum allowable current draw install proper field sourced relays as shown in figure 8-3.
8 - ELECTRICAL CONNECTIONS

• Outdoor Sensor, if used.
  A. Provided with boiler.
  B. Locate outdoor sensor to protect against wind and direct sunlight. Mounting instructions provided with sensor.
  C. Maximum wire length is 100 ft (30m) for 22 ga. wire, or 150 ft (45m) for 18 ga. wire.
  D. Connect wires to OUTDOOR SENSOR terminals. Wires are interchangeable.

• System Sensor (Multiple boiler applications only)

• Domestic Hot Water (DHW) Thermostat, if used.
  A. Use temperature control with dry contacts rated at 0.5 amps @ 120 VAC. Boiler control does not provide power to DHW temperature control.
  B. Maximum wire length is 330 ft (100m) 22 gauge wire.
  C. Connect wires (interchangeable) to DHW T-T terminals. Wires are interchangeable.

• Central Heating Thermostat
  A. Use thermostat or boiler system control with dry contacts related 0.5 amps @ 120 VAC. Boiler control does not provide 24 VAC power to central heating thermostat.
  B. Locate and install thermostat per manufacturer's instructions. Maximum wire length is 330 ft (100m) for 22 ga. wire.
  C. Connect wires to CH T-T terminals. Wires are interchangeable.

Use dry contact for wires to CH T-T terminal and DHW T-T terminal. E33 error code is displayed if voltage is sent back to the control board. If error is not corrected for extended period of time, this voltage can permanently damage control board.
9 - START UP PROCEDURE

Condensate trap must be manually filled with water at initial start up.

FIGURE 9-1 Condensate Drain Assembly

1. Disconnect spring tension clip from hose barb and fill Condensate trap with water.

2. Reconnect hose to hose barb with spring tension clip before starting boiler.

9.1 Fill Boiler With Water And Purge Air

To maintain boiler efficiency and prevent boiling inside the heat exchanger, flush entire heating system until clean.

- Flush heating system, including all heating zones.
- Fill boiler with potable water.
- Fill boiler and system piping with water (or antifreeze-water solution, if used). See antifreeze information page 13. Purge air from boiler using air vent. Purge air from system piping.
- Inspect system piping and boiler connections. Repair any leaks immediately.
- Activate all heating zones and calls for heat, including CH calls and DHW calls (if available).
- Close manual gas shut off valve. Let system run for 30 minutes. When boiler goes into lockout, reset boiler by pressing "Reset" button until boiler resets.
- Do not open gas shutoff valve until all air is purged from system.

9.2 Fill Condensate Trap with Water

- Disconnect spring tension clip from condensate hose barb. See figure 9-1.
- Disconnect tubing below from hose barb.
- Pour approximately 2 cups (473 ml) of water into condensate drain.
- Reconnect tubing to hose barb with spring tension clip. See figure 9-1.
Boiler is factory programmed with following factory default settings, Table 12.
Parameters can be adjusted to suit particular application using the user interface. See figure 9-2.
Detailed explanation of each can be found in Appendix A - Control Module.
List parameters in event of factory default parameters are changed.

* List parameters in event of Control Module Failure to reprogram your settings.

<table>
<thead>
<tr>
<th>Table 12 - Default Table</th>
<th>Control Parameter</th>
<th>Factory Default Setting</th>
<th>Setting Range</th>
<th>*Actual Parameter Settings</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>User Menu Settings</strong></td>
<td>Central Heating Setpoint</td>
<td>140°F 60°C</td>
<td>104-195°F 40-91°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>DHW Setpoint</td>
<td>180°F 82°C</td>
<td>104-195°F 40-91°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Temperature Units</td>
<td>°F °F/°C</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Boiler Configuration</strong></td>
<td>Boiler Address</td>
<td>0 0-15</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Low Water Cutoff</td>
<td>Enabled</td>
<td>Enable/Disabled</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Pump Mode</td>
<td>0 0 &amp; 4</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Service Reminder Status</td>
<td>On</td>
<td>ON/OFF</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Service Reminder Days</td>
<td>365 Days</td>
<td>1- 999 Days</td>
<td></td>
</tr>
<tr>
<td><strong>CH Settings</strong></td>
<td>CH Mode</td>
<td>1 0, 1, 2, 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Warm Weather Shutdown</td>
<td>70°F 21°C</td>
<td>35-100°F 2-38°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Reset Curve Design Temperature - Boiler</td>
<td>180°F 82°C</td>
<td>60-195°F 40-91°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Reset Curve Design Temperature - Outdoor</td>
<td>25°F -4°C</td>
<td>-60-32°F -51-25°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Reset Curve Mild Weather Temperature - Boiler</td>
<td>100°F 37°C</td>
<td>35-120°F 2-49°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Reset Curve Mild Weather Temperature - Outdoor</td>
<td>70°F 21°C</td>
<td>35-85°F 2-29°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Reset Curve Boiler Minimum Temperature</td>
<td>70°F 21°C</td>
<td>40-180°F 4-82°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Reset Curve Boiler Maximum Temperature</td>
<td>180°F 82°C</td>
<td>80-195°F 27-91°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Boost Function Temperature</td>
<td>0°F 0°C</td>
<td>0-36°F 0-20°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Boost Function Time</td>
<td>20 Minutes</td>
<td>1-120</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Maximum Power CH</td>
<td>100%</td>
<td>1-100%</td>
<td></td>
</tr>
<tr>
<td><strong>DHW Settings</strong></td>
<td>DHW Mode</td>
<td>0 0/2</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>DHW Maximum Priority Time</td>
<td>30 Minutes</td>
<td>1-60 minutes</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Maximum Power DHW</td>
<td>100%</td>
<td>1-100%</td>
<td></td>
</tr>
<tr>
<td><strong>Fan Speeds</strong></td>
<td>Minimum Fan Speed</td>
<td>Varie selon le mode</td>
<td>+1020 / -0</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Ignition Fan Speed</td>
<td>Varie selon le mode</td>
<td>+1020 / -540</td>
<td></td>
</tr>
</tbody>
</table>
9.4 Boiler Start-up and Operational Test
1. Verify air is purged from hydronic piping
2. System test pumps - verify each pump is operational using vibration, noise and amp draw.
3. Verify gas piping
   • Confirm pressure test. See section 7.3.
   • Visually inspect piping to determine there are no open fittings or ends, and all valves at unused outlets are closed and plugged/capped.
   • Purge air from piping. Confirm there is a steady gas supply to the boiler.
   • Check piping and connections for leaks immediately after gas is turned on. Shut off gas supply and make necessary repairs if leaks found.
4. Follow OPERATING INSTRUCTIONS to initiate boiler operation. See section 10.
5. Inspect combustion air and vent piping. Verify pipe is not leaking and terminations are unobstructed and vent gas discharge is not a nuisance or hazard.
6. Verify boiler functions.
7. Inspect condensate disposal system. Verify condensate flows adequately and is disposed properly.
8. Check control module operation.
9. Check field sourced limits, low water cutoffs, etc. per manufacturer’s instructions.

9.5 Check Firing Rate
1. Measure input, if a gas meter is installed in the system.
   • Turn off gas to all other appliances.
   • Activate some heating zones to dissipate heat.
   • Set boiler on high fire.
   • Use ½, 1 or 2 cu ft dial on gas meter. Measure time required for two or more complete revolutions. Measure time for one or more minutes.
   • Calculate input.

For Natural Gas:
\[
\text{Input (MBH)} = \frac{3600 \times \text{cu ft}}{\text{seconds}}
\]

Example: Natural Gas - Gas flow from
Meter = 2 cu ft
Measured time = 72 seconds
\[
\text{Rate (MBH)} = \frac{3600 \times 2 \text{ cu ft}}{72 \text{ seconds}} = 100 \text{ MBH}
\]

For Propane (LP):
\[
\text{Input (MBH)} = \frac{9160 \times \text{cu ft}}{\text{seconds}}
\]

For Metric formulas- See Glossary

2. Compare measured input to Table 12. If calculated input is not in range given in Table 12, check firing rate again after setting the combustion following steps in section 9.6.

Table 12 - Rate @ High Fire

<table>
<thead>
<tr>
<th>Size</th>
<th>From</th>
<th>To</th>
</tr>
</thead>
<tbody>
<tr>
<td>050</td>
<td>45</td>
<td>51</td>
</tr>
<tr>
<td>075</td>
<td>65</td>
<td>76</td>
</tr>
<tr>
<td>100</td>
<td>90</td>
<td>102</td>
</tr>
<tr>
<td>150</td>
<td>140</td>
<td>153</td>
</tr>
<tr>
<td>200</td>
<td>185</td>
<td>204</td>
</tr>
</tbody>
</table>

9.6 Combustion Adjustment
Calibrated Combustion Analyzer is necessary for the following combustion adjustment.

Note: Before setting combustion in HIGH fire, activate all heating zones to dump heat generated by the boiler running on high fire.

1. Enter installer menu (Enter + Menu buttons for 4 seconds).
   A. Scroll down to System Test.
   B. Push Enter button to enter System Test. When “System Test Off” displays, push Enter button and “Off” will start flashing.
   C. Scroll up to High Power and push Enter. “High Power” will stop flashing and becomes solid.
   D. Unit is now locked in high fire.
9 - START UP PROCEDURE

2. Perform combustion test on HIGH fire using calibrated combustion analyzer. Adjust CO2 to within specifications by rotating the Throttle Screw, counterclockwise to increase CO2 level, clockwise to decrease CO2 level. See Figure 9-3.

After adjusting CO2 to correct level, verify:
(1) CO PPM level is in specified range and
(2) flame signal is in specified range.

See Appendix A page 76.

CO2 level, CO PPM level, and flame signal for HIGH fire are given in the following tables.

<table>
<thead>
<tr>
<th>Gas</th>
<th>CO2</th>
<th>CO</th>
<th>Flame signal</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Min</td>
<td>Max</td>
<td>Design Target</td>
</tr>
<tr>
<td>Natural Gas</td>
<td>9.0%</td>
<td>9.5%</td>
<td>9.5%</td>
</tr>
<tr>
<td>Propane</td>
<td>10.0%</td>
<td>11.0%</td>
<td>11.0%</td>
</tr>
</tbody>
</table>


Adjust Offset Screw slowly and in small steps, no more than 1/8 of a turn each time. See Figure 9-4.

Perform combustion test on LOW fire using calibrated combustion analyzer. Adjust CO2 to within specifications by turning Offset Screw, clockwise to increase CO2 level, counterclockwise to decrease CO2 level. After adjusting CO2 to correct level, verify:
(1) CO PPM level is in specified range and
(2) flame signal is in specified range.

CO2 level, CO PPM level, and flame signal for LOW fire see following tables.
9 - START UP PROCEDURE

FIGURE 9-4 Offset Screw Location

White Plastic Offset Screw Is Located Under The Aluminum Cap

### LOW fire combustion - 50/75/100/150/200 MBH

<table>
<thead>
<tr>
<th>Gas</th>
<th>CO₂</th>
<th>CO</th>
<th>Flame signal</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Min</td>
<td>Max</td>
<td>Design Target</td>
</tr>
<tr>
<td>Natural Gas</td>
<td>8.8%</td>
<td>9.3%</td>
<td>9.0%</td>
</tr>
<tr>
<td>Propane</td>
<td>9.8%</td>
<td>10.5%</td>
<td>10.0%</td>
</tr>
</tbody>
</table>

1. See Figure 9-4 for location of Offset Screw on modulating gas valve of various boiler models. T40 male Torx bit is necessary for removal of Offset Screw cap and adjustment of Offset Screw.

2. Set boiler to High Power using System Test to confirm combustion in High Fire (Step 2).

3. Combustion setting is now complete.
   A. Exit System Test mode by pushing Enter. High Power will start flashing.
   B. Scroll down to “OFF”. Push Enter button “OFF” stops flashing.
   C. Push Menu button twice to escape Installer Manual. Boiler returns to CH mode or DHW mode depending on type of call for heat available.

4. Check ignition quality 4 times with front jacket off. Close internal manual gas valve for 5 seconds and then re-open it. Boiler will go through post purge – pre-purge – ignition sequence. Reset boiler if boiler goes into lockout.

5. Check ignition quality 4 times with the front jacket on. Close the external gas shutoff valve for 5 seconds and re-open it. Boiler will go through a post purge – pre-purge – ignition sequence. Reset the boiler if boiler goes into lockout.

6. Combustion setting is now complete.
   A. Exit System Test mode by pushing Enter. High Power will start flashing.
   B. Scroll down to “OFF”. Push Enter button “OFF” stops flashing.
   C. Push Menu button twice to escape Installer Manual. Boiler returns to CH mode or DHW mode depending on type of call for heat available.

7. Check ignition quality 4 times with front jacket off. Close internal manual gas valve for 5 seconds and then re-open it. Boiler will go through post purge – pre-purge – ignition sequence. Reset boiler if boiler goes into lockout.

8. Check ignition quality 4 times with the front jacket on. Close the external gas shutoff valve for 5 seconds and re-open it. Boiler will go through a post purge – pre-purge – ignition sequence. Reset the boiler if boiler goes into lockout.
9.6 Perform CSD-1 Compliance Test (see paragraph 2.4 page 5)

Verify operation of boiler safety control operation with regard to no flow conditions as follows:

1. Turn off boiler using boiler service switch.
2. Disable primary boiler pump. Disconnect multi pin connector J7 from control module. See figure 9-8.
3. Disable secondary system pumps attached to system.
5. Boiler will fire. Based on natural convection within boiler, boiler will either:
      OR
   B. Shut off burner E40 "Return Water Temp". This is a soft lockout. When water temperature drops below limit boiler will automatically refire then Lockout A-06 requiring manual reset of control module. Press Reset button on User Interface.
      OR
   C. Shut off burner E39 "Flue Temperature Sensor". This is a soft lockout. When flue sensor drops below limit, boiler will automatically refire then Lockout A-06 requiring manual reset of control module. Press Reset button on User Interface.
6. After safety operation is verified, turn off boiler via service switch. Remove jumper in T-T. Replace J7 connector into control module, enable secondary pump operation, turn service switch on and restart system to verify operation.
9.7 Complete Start Up Procedure

1. Reset control parameters to operating settings if adjusted to allow startup and operation test.
2. Follow instructions TO TURN OFF GAS TO APPLIANCE (page 44) if boiler is not being placed into immediate operation.
3. Enter installer information on Warranty Registration Card.
4. Gather all instructions, manuals, wiring diagrams, warranty registration card and other supporting information. Review with user and/or affix in conspicuous location adjacent to boiler.
FOR YOUR SAFETY READ BEFORE OPERATING

WARNING

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

• This appliance is equipped with an ignition device which automatically lights burner. **Do NOT try to light this burner by hand.**

• Before operating smell all around appliance area for gas. Be sure to smell next to floor because some gas is heavier than air and will settle to the floor.

• **Use only your hand to turn the gas shutoff valve.** Never use tools. If valve will not turn by hand, do not try to repair it, call a qualified service technician. Force or attempted repair may result in fire or explosion.

• **Do not use this appliance if any part has been under water.** Immediately call a qualified service technician to inspect appliance and to replace any part of control system and any gas control which has been under water.

10.1 OPERATING INSTRUCTIONS

**Stop! Read Safety information above.**

• Set thermostat to lowest setting.

• Turn “OFF” all electrical power to appliance.

• This appliance is equipped with an ignition device which automatically lights the burner. **Do not try to light burner by hand!**

• Remove jacket panel.

• Turn gas shutoff valve clockwise to closed position. Handle should be perpendicular to gas pipe.

• Wait 5 minutes for any gas to clear. Smell for gas, including near floor. If you smell gas, **STOP!** Follow instructions on this page: **“What To Do If You Smell Gas.”** If you do not smell gas, go to next step.

• Turn gas shutoff valve counter clockwise to open position. Handle should be parallel to gas pipe.

• Replace jacket panel.

• Turn “ON” electrical power to appliance.

• Set thermostat to desired setting.

• If the appliance will not operate, follow instructions TO TURN OFF GAS TO APPLIANCE and call your service technician or gas supplier.

10.2 TO TURN OFF GAS TO APPLIANCE

• Set thermostat to lowest setting.

• Turn “OFF” all electric power to appliance if service is to be performed.

• Remove front jacket panel.

• Turn gas shutoff valve handle clockwise to closed position. Handle should be perpendicular to gas pipe.

• Replace front jacket panel.

CAUTION

WHAT TO DO IF YOU SMELL GAS

• Do not try to light any appliance.

• Do not touch any electrical switch; do not use any phone in your building.

• Immediately call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.

• If you cannot reach your gas supplier, call the fire department.

10-1 Gas Shutoff Valve

10-2 Gas Shutoff Valve
11.1 Beginning of Each Heating Season

- Check boiler area is free from combustible materials, gasoline, and other flammable vapors and liquids.
- Visually inspect combustion air and vent piping for proper operation. Check for and remove any obstruction to flow of combustion air or vent gases. Immediately repair or replace pipe showing deterioration or leakage. Reassemble per instructions in section 6. Ensure proper reassembly and resealing of system.
- Visually inspect condensate drain line for proper operation. Checking for deteriorated or plugged condensate drain line. Verify condensate trap drains freely.
- Test safety relief valve for proper operation. Refer to valve manufacturer's instructions packaged with relief valve.
- Examine flue passages in heat exchanger, burner, condensate lines, and cleaning (if necessary) by following instructions in “Annual Examination and Cleaning of Boiler Components” in this section.
11 - GENERAL MAINTENANCE AND CLEANING

11.2 Annual Shut Down Procedure

- Follow instructions “To Turn Off Gas To Appliance” unless boiler is also used to supply domestic hot water. See section 10.
- Drain system completely if system does not have antifreeze when heating system is to remain out of service during freezing weather.
- Drain condensate lines when boiler is to be exposed to freezing temperatures.

**WARNING**

Following service procedures must be performed by qualified service agent. Boiler owner shall not attempt these steps. Failure to do so could result in death or serious injury.

11.3 Annual Inspection and Cleaning of Boiler Components

- Obtain Burner Inspection Kit. Follow kit instructions to prepare for examination and cleaning.
- Burner and heat exchanger inspection and cleaning.
  - Remove gasket and burner. Allow burner to clear top lip of chassis.
  - Remove any residual sleeve and/or gasket material from removed burner.
  - Clean burner using air hose directed into top of burner opening to dislodge any debris in burner ports. Inspect burner for foreign matter in flame ports or inside burner. Remove foreign matter by blowing with compressed air or vacuuming. Replace burner if it cannot be cleaned or is showing deterioration.
  - Clean heat exchanger with low pressure water spray. Use flexible handle nylon brush to loosen sediment and oxide on all accessible heating surfaces of heat exchanger. Take care not to get brush stuck in heat exchanger.
  - Remove any remaining loosened sediment using shop vacuum with snorkel attachment.
- Clean condensate collector if significant debris found in heat exchanger.
  - Expand upper spring tension clip of condensate trap using hose clamp pliers. Disconnect condensate trap from condensate collector.
  - Disconnect wire harness from vent temperature sensor. See figure 9-1.
  - Loosen upper hose clamp securing condensate collector to flue pipe using 3/8” socket with 6” extension.
  - Remove ¼-20 hex flange nuts securing condensate collector to heat exchanger using 7/16” deep well socket.
  - Remove condensate collector assembly from heat exchanger and flue pipe.
  - Flush collector and condensate trap with water.
- Follow Burner Inspection Kit instructions to reassemble boiler and resume operation.
### 12 - RATINGS AND CAPACITIES

#### TABLE 12-1: SEA LEVEL RATINGS
**NATURAL AND PROPANE GASES**

<table>
<thead>
<tr>
<th>Size</th>
<th>Boiler Input Rate (MBH)&lt;sup&gt;(1)&lt;/sup&gt;</th>
<th>Heating Capacity (MBH)&lt;sup&gt;(1)(2)&lt;/sup&gt;</th>
<th>Net AHRI Rating, Water (MBH)&lt;sup&gt;(1)(3)&lt;/sup&gt;</th>
<th>AFUE&lt;sup&gt;(2)&lt;/sup&gt;</th>
</tr>
</thead>
<tbody>
<tr>
<td>050</td>
<td>50</td>
<td>10</td>
<td>46</td>
<td>40</td>
</tr>
<tr>
<td>075</td>
<td>75</td>
<td>15</td>
<td>69</td>
<td>60</td>
</tr>
<tr>
<td>100</td>
<td>100</td>
<td>20</td>
<td>91</td>
<td>79</td>
</tr>
<tr>
<td>150</td>
<td>150</td>
<td>30</td>
<td>139</td>
<td>121</td>
</tr>
<tr>
<td>200</td>
<td>200</td>
<td>40</td>
<td>185</td>
<td>161</td>
</tr>
</tbody>
</table>

<sup>(1) 1000 Btu/hr (British Thermal Units Per Hour)</sup>
<sup>(2) Heating Capacity and AFUE (Annual Fuel Utilization Efficiency) are based on DOE (Department of Energy) test procedures.</sup>
<sup>(3) Net AHRI Ratings based on piping and pickup allowance of 1.15. Contact Technical Support before selecting boiler for installations having unusual piping and pickup requirements, such as intermittent system operation, extensive piping systems, etc.</sup>

#### 12.1 Ratings and Capacities

- Constructed and hydrostatically tested for maximum allowable working pressure of 50 psig (pounds per square inch gauge) (345 kPa) in accordance with ASME Boiler and Pressure Vessel Code, Section IV, Rules for Construction of Heating Boilers.

- Ratings used for elevations up to 2000 ft (600m) above sea level.

- For elevations between 2000 ft (600m) and 4500 ft (1350m), install high altitude control kit

- For elevations above 4500 ft (1350m) install high altitude control kit and :
  - USA - Reduce input rate 4% for each 1000 ft (300m) beyond 4500 ft.
  - Canada - Contact Provincial authority having jurisdiction for installations above 4500 feet (1350 m) above sea level.
Is there power to the Boiler?

Turn ON Power to Boiler. Is User Interface Lit?

Check 120 Vac on Molex Connector on top of Lower Jacket is 120 Vac available?

Replace Main Wire Harness.

Check Circuit Breaker or Emergency Disconnect Switch and 120 Vac Wiring to Boiler. Fix or Repair External Wiring.

Locate fuse holder on front of control and pull to check fuse. Spare fuse located on controller. Make sure all wire harness plugs are properly pushed in. Release plug lock with finger, remove and reconnect all 7 plugs. Check wiring from User Interface to Low Voltage Terminal Strip including checking continuity of the wires. Does User Interface Display work?

Does User Interface Display work?

Remove User Interface from base. Using Digital Voltmeter check for 25 to 30 Vdc. Is voltage present?

Replace Control Module

Replace User Interface

Replace Power Switch
<table>
<thead>
<tr>
<th>Screen Display</th>
<th>Explanation</th>
<th>Go to Page For Troubleshooting</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lockout Alarm Blocking Too Long Error A 0 0</td>
<td>Control has blocking error for more than 20 hours in a row.</td>
<td>Go to Page 52</td>
</tr>
<tr>
<td>Lockout Alarm Ignit Error A 0 1</td>
<td>Three unsuccessful ignition attempts in a row</td>
<td>Go to Page 53</td>
</tr>
<tr>
<td>Lockout Alarm GV Relay Error A 0 5</td>
<td>Open gas valve power circuit. May involve high temperature switch, gas valve, or gas valve relay in control module.</td>
<td>Go to Page 52</td>
</tr>
<tr>
<td>Lockout Alarm Safety Relay Error A 0 6</td>
<td>Safety Circuit is open.</td>
<td>Go to Page 54</td>
</tr>
<tr>
<td>Lockout Alarm Fan Error A 0 8</td>
<td>Blower speed does not reach speed calculated by Control Module.</td>
<td>Go to Page 55</td>
</tr>
<tr>
<td>Lockout Alarm Various Text Messages A 0 9 to A 1 4</td>
<td>Control Module internal error.</td>
<td>Replace Control Module</td>
</tr>
<tr>
<td>Lockout Alarm Max Temp Error A 1 8</td>
<td>High Temperature opens during normal operation.</td>
<td>Go to Page 56</td>
</tr>
<tr>
<td>Lockout Alarm Flame Out Too Late A 2 0</td>
<td>Control Module detects flame after gas valve is closed more than 10 seconds.</td>
<td>Replace Gas Valve</td>
</tr>
<tr>
<td>Lockout Alarm Flame Error 1 A 2 1</td>
<td>Flame is detected before gas valve opens.</td>
<td>Replace Gas Valve</td>
</tr>
<tr>
<td>Lockout Alarm Various Text Messages A 2 2 A 2 3</td>
<td>Control module internal error.</td>
<td>Replace Control Module</td>
</tr>
<tr>
<td>Lockout Alarm 3 Flame Failures A 2 4</td>
<td>Lost flame signal 3 times during one heat call.</td>
<td>Go to Page 57</td>
</tr>
<tr>
<td>Lockout Alarm Various Text Messages A 2 7 to A 3 0</td>
<td>Control Module internal error.</td>
<td>Replace Control Module</td>
</tr>
<tr>
<td>Blocking Error Various Text Messages E 3 1 to E 3 4</td>
<td>Control Module internal error.</td>
<td>Replace Control Module</td>
</tr>
<tr>
<td>Blocking Error REFLO too LO E 3 3</td>
<td>External voltage supplied to DHW T-T or CH T-T terminals. Eliminate voltage using dry contact relay.</td>
<td>-</td>
</tr>
<tr>
<td>Blocking Error False Flame Detect E 3 5</td>
<td>Flame detected when gas valve is closed.</td>
<td>Go to Page 57</td>
</tr>
<tr>
<td>Screen Display</td>
<td>Explanation</td>
<td>Go to Page For Troubleshooting</td>
</tr>
<tr>
<td>----------------</td>
<td>-------------</td>
<td>---------------------------------</td>
</tr>
<tr>
<td>Blocking Error</td>
<td>Low water cutoff sees no water.</td>
<td>Go to Page 58</td>
</tr>
<tr>
<td>Low Water Cutoff</td>
<td>Flue temperature sensor sees temperature higher than 200°F.</td>
<td>Go to Page 59</td>
</tr>
<tr>
<td>Blocking Error</td>
<td>Return water temperature sensor sees temperature higher than 200°F.</td>
<td>Go to Page 60</td>
</tr>
<tr>
<td>Flue Gas Error</td>
<td>Control board internal error. Power down then power up boiler. If error repeatedly occurs replace control module.</td>
<td>Replace Control Module</td>
</tr>
<tr>
<td>Blocking Error</td>
<td>Boiler is powered by three wires, hot, neutral and ground. E44 displays when neutral wire is not neutral.</td>
<td>Go to Page 60</td>
</tr>
<tr>
<td>Return Temp</td>
<td>Control board sees power supply frequency not in range of 59 to 61 Hz.</td>
<td>Go to Page 61</td>
</tr>
<tr>
<td>Blocking Error</td>
<td>Boiler power supply ground wire is not grounded.</td>
<td>Go to Page 62</td>
</tr>
<tr>
<td>Faulty Earth Error</td>
<td>Control board internal error. Power down then power up boiler. If error repeatedly occurs replace control module.</td>
<td>Replace Control Module</td>
</tr>
<tr>
<td>Blocking Error</td>
<td>Supply temperature sensor is open. No continuity.</td>
<td>Go to Page 62</td>
</tr>
<tr>
<td>Various Text Messages</td>
<td>Return water temperature sensor is open. No continuity.</td>
<td>Go to Page 63</td>
</tr>
<tr>
<td>Blocking Error</td>
<td>Flue temperature sensor is open. No continuity. Note: If &quot;L&quot; indicator appears Flue Sensor is open.</td>
<td>Go to Page 63</td>
</tr>
<tr>
<td>Supply Sens Open</td>
<td>Supply water temperature sensor is shorted. '0' Ohm</td>
<td>Go to Page 64</td>
</tr>
<tr>
<td>Blocking Error</td>
<td>Return water temperature sensor is shorted. '0' Ohm</td>
<td>Go to Page 65</td>
</tr>
<tr>
<td>Various Text Messages</td>
<td>Flue temperature sensor is shorted. '0' Ohm</td>
<td>Go to Page 65</td>
</tr>
<tr>
<td>Blocking Error</td>
<td>Reset button was pressed too many times.</td>
<td>Error Clears in 1-2 minutes</td>
</tr>
<tr>
<td>Various Fan Error</td>
<td>Fault detected in blower motor system.</td>
<td>Go to page 61</td>
</tr>
</tbody>
</table>
13 - TROUBLE SHOOTING

Lockout Alarm        A 0 0
Blocking too long error

Enter Installer Menu, Boiler Status. Scroll to most recent Lockout Alarm or Blocking Error. Diagnose corrective action using appropriate Troubleshooting Tree.

- Unplug connector on supply sensor.
- Measure continuity of high limit sensor (close/open signal) between two pins connected to two purple wires. Is continuity available?
  - YES
  - NO

- Is wire harness connected to both Gas Valve and J13 connector on Control Module?
  - YES
  - NO

  - Disconnect J13 connector on Control Module. Measure resistance across third (blue wire) and fourth (brown wire) terminals. Is resistance between 1.0 and 1.2 kΩ?
    - YES
    - NO

  - Replace Control Module

  - Disconnect harness from Gas Valve. Does each wire have continuity between Gas Valve and Control Module?
    - YES
    - NO

  - Replace Gas Valve

- Is supply pipe (copper pipe at top of boiler) hot?
  - YES
  - NO

  - Replace Supply Sensor

- Boiler has been dry fired. System has too much air. Close manual gas valve (shut off gas). Purge air from system, wait for system to cool.
Error shows when safety circuit is open. Remove J13 connector from control module. Check for continuity between two pins connected to two pink wires, is continuity available?

**YES**

Replace Control Module

**NO**

Unplug molex connector on supply temperature sensor. Check continuity between two pins on sensor (two pins connected to two pink wires). Is continuity available?

**YES**

Check for loose connections on two pink wires on J13 connector, supply sensor, and safety temperature switch.

**YES**

Fix Loose Connections

**NO**

Replace Wire Harness

**YES**

Is boiler supply pipe (above heat exchanger) hot?

**YES**

Let all zones run until water temperature drops.

**NO**

Is Heat Exchanger surface hot?

**YES**

Wait for boiler to cool down.

**NO**

Check high limit and surface temperature switches

**Replace Broken Switch**

Boiler fired without enough water flow through heat exchanger. Heat exchanger is over heated. Either high limit or heat exchanger temperature switch is open.

Check the following:
- Air in system?
- Verify water flow in system piping
- Flush system if water is dirty.
13 - TROUBLE SHOOTING

Lockout Alarm A 0 8
Fan error

Is Combustion Air Blower operating?

YES  NO

Disconnect 4-wire harness from Combustion Air Blower. Does Combustion Air Blower speed increase?

YES  NO

Disconnect harness from Control Module J9. Continuity in each wire of 4-wire harness (yellow, red, white, black)?

YES  NO

Replace Control Module  Replace harness

Replace Combustion Air Blower

Are 3-wire and 4-wire harnesses connected to Combustion Air Blower?

YES  NO

Disconnect harness from Control Module J9 connector. Measure voltage between two pins, J9-2 and J9-3 on Control Module (second and third pins of J9, count from outside). Is voltage 120 Vac +/- 10% available?

YES  NO

Connect harness

Replace Control Module

Disconnect 3-wire harness from Combustion Air Blower. Measure continuity in each wire. Continuity in each wire?

YES  NO

Replace Combustion Air Blower  Replace harness
13 - TROUBLE SHOOTING

Disconnect harness from High Temperature Supply Switch and Control Module J13.

Check continuity of both purple wires. Continuity available for both purple wires?

- **YES**
  - Is supply water temperature less than 185°F (91°C)?
    - **YES**
      - Replace wire(s)
    - **NO**
      - Is High Temperature Supply Switch open (no continuity between terminals 1 and 3)?
        - **YES**
          - Measure resistance across High Temperature Supply Switch terminals 2 and 4? Does resistance match supply water temperature (see table)?
            - **YES**
              - Replace Control Module
            - **NO**
              - Replace High Temperature Supply Switch
        - **NO**
          - Replace High Temperature Supply Switch

- **NO**
  - Replace Control Module

---

**NTC Resistance Chart**

<table>
<thead>
<tr>
<th>°C</th>
<th>°F</th>
<th>Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>50</td>
<td>9K to 24K ohms</td>
</tr>
<tr>
<td>32</td>
<td>90</td>
<td>3K to 9K ohms</td>
</tr>
<tr>
<td>54</td>
<td>130</td>
<td>2K to 3K ohms</td>
</tr>
<tr>
<td>66</td>
<td>150</td>
<td>2K to 1K ohms</td>
</tr>
</tbody>
</table>
Inspect burner through sight glass. Is flame present?

- YES
- NO

Replace Control Module

- P - E 3 5
Blocking Error
False flame detect

Inspect harness connection Flame Sensor. Is connection clean and secure?

- YES
- NO

Replace Flame Sensor or harness

Remove Flame Sensor. Is rod free of contamination?

- YES
- NO

Clean or replace Flame Sensor

Follow Operating Instructions to initiate boiler operation. Enter Installer Menu, Boiler Status, Flame Signal. Is flame signal greater than 3.7µA (Boiler may be running at any firing rate)?

- YES
- NO

Replace Control Module
Replace Flame Sensor and Burner

Turn off manual gas shutoff valve. Follow instructions TO TURN OFF GAS TO APPLIANCE. Replace Gas Valve.

Follow Operating Instructions to turn off gas to appliance.
13 - TROUBLE SHOOTING

Read flue gas temperature on User Interface.
Is temperature higher than 200°F?

YES

Replace Flue Gas Sensor

NO

Use thermal couple to measure flue gas temperature through sampling port. Is the measured temperature and flue gas temperature reading on User Interface significantly different?

YES

Boiler is over fired. Wait for boiler to cool. Fix flow rate problem if any, purging all air out of the system.

NO

Replace Control Module

Replace Flue Gas Sensor
- **Blocking Error E 4 0**
  - **Return Temp**
    - Is correct harness connected to return sensor (2 Brown Wires)?
      - YES
      - NO
    - Unplug molex connector on return sensor. Is there moisture or liquid on metal pins? Liquid might be water or antifreeze solution.
      - YES
      - NO
    - Remove all liquid from connector. Check for leaks. Repair all leaks.
    - Is Heat Exchanger Pump properly oriented? (Pump arrow pointing down?)
      - YES
      - NO
    - Disconnect harness from Return Water Sensor. Measure resistance using digital ohm meter. Is resistance between 950 to 33,000 ohms?
      - YES
      - NO
    - Replace Control Module
    - Replace Return Water Sensor

- **Blocking Error E 4 4**
  - **Phase error**
    - Measure incoming power with volt meter. Is terminal 120 VAC (L) approximately 120 VAC? Is 120 VAC (N) approximately 0 VAC?
      - YES
      - NO
    - Correct power supply to Boiler
    - Verify order of pins on J2. Pin order should be: empty, black (or red), white, green. Measure volts on pins of black wire and white wire. Is wiring/pins in right order? Does black/wire have 120 VAC? Does white wire/pin have 0 VAC?
      - YES
      - NO
    - Install Heat Exchanger Pump in proper orientation
    - Replace Control Module
    - Replace Wire Harness
These error messages are displayed when the control board detects fault in blower motor system.
Check wire connector to blower.
Check connector J9 on control board. Is any connection loose?

**YES**  **NO**

Fix the connection.

Replace blower motor. Does this correct the problem?

**YES**  **NO**

Boiler is operating properly

Replace Control Module

---

_E73 to E79__

**Blocking Error**

Various Fan Error Te: E 81, 88, 89

---

Is field wiring loose or faulty?

**YES**  **NO**

Correct wiring

Replace Control Module
Is harness plugged into Supply Water Sensor?

Is harness plugged into Control Module J5?

Is field grounding conductor connected to High Voltage Terminal Strip 120 VAC (G)?

Disconnect field wiring. Is continuity between field wiring neutral and ground less than 10 ohms?

Disconnect J5 from Control Module. Using digital meter measure check continuity of white wires between Control Board and Sensor. Continuity?

Unplug J5 connector on Control board. Using digital meter measure resistance between terminals J5-11 and J5-3. Estimate Sensor temperature. Does it fall in the range of the Resistance Chart?

Supply Water Sensor Resistance Chart

<table>
<thead>
<tr>
<th>°C</th>
<th>°F</th>
<th>Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>50</td>
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<td>2K to 3K ohms</td>
</tr>
<tr>
<td>66</td>
<td>150</td>
<td>2K to 1K ohms</td>
</tr>
</tbody>
</table>

 Replace Control Module
 Replace Wires
 Replace Supply Water Sensor
 Replace Control Module
 Replace Supply Water Sensor
-P--- Blocking Error        E 5 2
  Return Sens Open

Is harness plugged into Return Temperature Sensor?
Is harness plugged into Control Module J5?

<table>
<thead>
<tr>
<th>YES</th>
<th>NO</th>
</tr>
</thead>
</table>

Check continuity of brown wires between Return Temperature Sensor and Control Module J5-4 and J5-12 Continuity?

<table>
<thead>
<tr>
<th>YES</th>
<th>NO</th>
</tr>
</thead>
</table>

Measure Return Temperature Sensor resistance with digital meter. Estimate Sensor temperature. Does temperature fall within ranges shown on chart?

<table>
<thead>
<tr>
<th>YES</th>
<th>NO</th>
</tr>
</thead>
</table>

Replace Return Temperature Sensor
Replace Control Module
Insert Harness
Replace Wires

<table>
<thead>
<tr>
<th>Return Temperature Sensor Resistance Chart</th>
</tr>
</thead>
<tbody>
<tr>
<td>°C</td>
</tr>
<tr>
<td>-----</td>
</tr>
<tr>
<td>10 to 32</td>
</tr>
<tr>
<td>32 to 54</td>
</tr>
<tr>
<td>54 to 66</td>
</tr>
<tr>
<td>66 to 94</td>
</tr>
</tbody>
</table>
13 - TROUBLESHOOTING

Supply Water Temperature Sensor Resistance Chart

<table>
<thead>
<tr>
<th>°C</th>
<th>°F</th>
<th>Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
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<td>54</td>
<td>130</td>
<td>2K to 3K ohms</td>
</tr>
<tr>
<td>66</td>
<td>150</td>
<td>2K to 1K ohms</td>
</tr>
</tbody>
</table>
Disconnect harness from Control Module J5. Measure resistance between brown wires at terminals J5-4 and J5-12. Is resistance less than 50 ohms?

- **YES**
  - Replace Control Module

- **NO**
  - Replace harness from Return Temperature Sensor. Measure resistance across sensor terminals. Is resistance less than 50 ohms?
    - **YES**
      - Replace Return Water Sensor
    - **NO**
      - Replace wires

Disconnect harness from Vent Temperature Sensor. Measure Sensor resistance. Does resistance match estimated flue temperature?

- **YES**
  - Replace Vent Temperature Sensor

- **NO**
  - Replace control Module

### Vent Temperature Sensor Resistance Chart

<table>
<thead>
<tr>
<th>°C</th>
<th>°F</th>
<th>Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>50</td>
<td>9K to 24K ohms</td>
</tr>
<tr>
<td>32</td>
<td>90</td>
<td>3K to 9K ohms</td>
</tr>
<tr>
<td>54</td>
<td>130</td>
<td>2K to 3K ohms</td>
</tr>
<tr>
<td>66</td>
<td>150</td>
<td>2K to 1K ohms</td>
</tr>
</tbody>
</table>
14.1 Connection Diagram - 050/075/100 MBH

[Wiring diagram image]
14.2 Schematic Diagram of Ladder Form - 050/075/100 MBH
14.3 Connection Diagram - 150/200 MBH

![Connection Diagram - 150/200 MBH](image)
14.4 Schematic Diagram of Ladder Form - 150/200 MBH
• **ANSI** - American National Standards Institute, Inc. oversees creation and maintenance of voluntary consensus standards, including ANSI Z21.13/CSA 4.9: Gas-Fired Low Pressure Steam and Hot Water Boilers.

• **ASTM** - American Society for Testing and Materials. ASTM International is one of largest voluntary standards development organizations in world trusted source for technical standards for materials, products, systems, and services. Known for their high technical quality and market relevancy, ASTM International standards have important role in information infrastructure that guides design, manufacturing and trade in the global economy.

• **AUTHORITY HAVING JURISDICTION** - Individual or organization adopting and enforcing codes, rules, and by-laws governing various concerns of community. Commonly referred to as "final authority" for any matters relating to LIFE SAFETY and BUILDING CONSTRUCTION within a community.

• **Btu** - Abbreviation for British Thermal Unit. Quantity of heat required to raise temperature of 1 pound of water 1°F.

• **Burner** - Device for final conveyance of gas or mixture of gas and air, to combustion zone.

• **Combustion** - Rapid oxidation of fuel gases accompanied by production of heat or heat and light. Complete combustion of fuel is possible only in presence of adequate supply of Oxygen.

• **Combustible Material** - Materials made of or surfaced with wood, compressed paper, plant fibers, or other materials capable of being ignited and burned. Such material shall be considered combustible even though flame-proofed, fire-retardant treated, or plastered.

• **Condensate** - Liquid separated from flue gas due to reduction in temperature.

• **Direct Vent Boiler** - Boiler constructed and installed so all combustion air is derived directly from outdoors and all vent gases are discharged to outdoors.

• **Draft** - Pressure difference causes gases or air to flow through a chimney, vent, flue or appliance.

• **FLA** - Full load amps.

• **Flue Gases** - Products of combustion plus excess air in appliance flues or heat exchanger.

• **High-Voltage** - Circuit involving potential of not more than 600 volts and having circuit characteristics in excess of those of low-voltage circuit.

• **Igniter** - Device utilizing electrical energy to ignite gas at main burner.

• **Leak Check** - Operation performed on gas piping system to verify system does not leak.

• **Low Water Cutoff** - Device constructed to automatically cut off fuel supply when surface of water in boiler falls to lowest safe water level.

• **Low-Voltage** - Circuit involving potential of not more than 30 volts.

• **Metric Gas Meters**

\[
MBH = \frac{127,116 \times \text{cu meters}}{\text{Seconds}}
\]

For example: Gas Meter measures 0.1 cubic Meters in 100 seconds

\[
MBH = \frac{127,116 \times 0.1}{100} = 127 \text{ MBH}
\]

• **Pressure Test** - Operation performed to verify gas tight integrity of gas piping following its installation or modification.
• **PURGE** - To free gas conduit of air or gas, or mixture of gas and air.

• **PURGE TIME** - Period of time intended to allow for dissipation of any unburned gas or residual products of combustion.

• **QUALIFIED AGENCY** - Any individual, firm, corporation, or company engaged in and responsible for:
  - Installation, testing, or replacement of gas piping, or connection, installation, testing, repair or servicing of appliances and equipment.
  - Experienced in such work.
  - Familiar with all precautions required.
  - Complies with all requirements of authority having jurisdiction.

• **SAFETY RELIEF VALVE** - Valve designed to relieve pressure in hot water supply system when pressure exceeds pressure capability of equipment.

• **SAFETY SHUTOFF DEVICE** - Device that will shut off gas supply to controlled burner in event source of ignition fails.

• **SEDIMENT TRAP** - Gas piping arrangement designed to collect any liquid or solid contaminant before reaching gas valve.

• **VENT** - Passageway used to convey flue gases from appliance vent connector to outdoors.

• **VENTING SYSTEM** - Continuous open passageway from of appliance vent connector to outdoors for purpose of removing flue or vent gases.
1.1 Introduction
Boiler is equipped with programmable electronic control and user interface module.

1.2 Operation
• Display: 4 x 20 character LCD screen to show boiler status.
• Function Keys

<table>
<thead>
<tr>
<th>Key</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reset</td>
<td>- Manual Lockout Reset</td>
</tr>
<tr>
<td>Menu</td>
<td>- Enter/Exit user menu</td>
</tr>
<tr>
<td>Enter</td>
<td>- Go to previous screen</td>
</tr>
<tr>
<td>Enter</td>
<td>- Select a menu item</td>
</tr>
<tr>
<td>Enter</td>
<td>- Confirm new parameter value</td>
</tr>
<tr>
<td>▲</td>
<td>- Scroll up to next menu item</td>
</tr>
<tr>
<td>▼</td>
<td>- Increase value</td>
</tr>
<tr>
<td>▼</td>
<td>- Decrease value</td>
</tr>
</tbody>
</table>

1.3 Status Indication
The following status screens can be displayed:

- **Boiler Status Indicator**
  - F = Flame Detected
  - P = Central Heating System pump On
  - B = Combustion Air Blower On
  - S = Safety Relay Check
  - G = Gas Valve Open
  - D = DHW Pump On

- **Combustion Air Blower Speed Indicator**

- **Service Reminder Indicator**
  - Standby: No Demand 75°F

- **Boiler Supply Water Temperature Indicator.**

- **Boiler Running in Central Heat mode**

- **Boiler Running in DHW mode**

- **Lockout Alarm Indicator**
  - Error code and short text description is displayed
  - Press ‘Reset’ key for manual reset.

- **Blocking Error**
  - Error code and short text description is displayed
  - Boiler automatically returns to Standby Mode when condition is eliminated.
1.4 Sequence of Operation

<table>
<thead>
<tr>
<th>Operational State</th>
<th>User Interface Display</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>No Heat Demand?</td>
<td><strong>STANDBY: NO DEMAND 75° F</strong></td>
<td>Boiler operates in standby mode until demand for Central Heat (CH) or Domestic Hot Water (DHW) is detected.</td>
</tr>
<tr>
<td>Yes DHW CH Pump on</td>
<td><strong>CENTRAL HEATING 0% 75° F</strong></td>
<td>CH or DHW pump is turned on based on type of heating demand. (CH call is illustrated)</td>
</tr>
<tr>
<td>No Supply Temperature ≤ Setpoint? Yes</td>
<td><strong>CENTRAL HEATING 0% 75° F</strong></td>
<td>Control Module compares supply temperature to set point. Boiler proceeds to ignition if supply temperature is less than set point.</td>
</tr>
<tr>
<td>15 Second Prepurge</td>
<td><strong>CENTRAL HEATING 65% 75° F</strong></td>
<td>Combustion Air Blower speed modulates to pre-purge setting for 15 seconds.</td>
</tr>
<tr>
<td>Ignition Sparking</td>
<td><strong>CENTRAL HEATING 65% 75° F</strong></td>
<td>Sparking initiated sequence.</td>
</tr>
</tbody>
</table>
# Sequence of Operation

<table>
<thead>
<tr>
<th>Operational State</th>
<th>User Interface Display</th>
<th>Explanation</th>
</tr>
</thead>
</table>
| After 2 seconds   | **LOCKOUT ALARM A21**  | If flame detected before Gas Valve opens during ignition boiler will lockout.  
                  | **FLAME ERROR 1**      | Please refer to troubleshooting guide. |
| Flame Detected?   | **PB S G**             | Gas Valve energized to deliver air/fuel to burner. |
| Yes               | **CENTRAL HEATING**    | If flame undetected after 3 seconds boiler will de-energize Gas Valve and enter post purge mode for 30 seconds.  
                  | 65% 75°F                | Ignition attempted 5 times before lockout. |
| No                | **FP B G**             | Boiler will run provided all operational and safety devices are within limits  
                  | **CENTRAL HEATING**    | Refer to for more information.  
                  | 5% 135°F                | Control module adjusts firing rate according to heating demand. When  
                  |                       | Boiler detects demand met, will enter post purge mode then standby mode. |
| Heat Demand Met?  | **Simultaneous**       | If simultaneous demand for Central Heat and DHW, boiler will enter DHW Priority Mode.  
                  | **DHW + CH Demand?**   | Priority mode limits amount of time boiler can run in DHW mode to meet CH demand.  
                  | Yes                    | Max DHW Priority Time setting determines maximum time allowed for DHW heating mode.  
                  | See Max DHW Priority Time Setting | Please refer to section Appendix A section 1.5 for more information.  
                  | **DHW Priority Mode**  | |
## 1.5 User Menu

### User Interface Display

<table>
<thead>
<tr>
<th>STANDBY</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Standby:</strong> No Demand 75°F</td>
<td>Boiler operates in standby mode until demand for Central Heat (CH) or Domestic Hot Water (DHW) is detected.</td>
</tr>
</tbody>
</table>

### User Menu (Press Menu button on user interface to access User Menu)

<table>
<thead>
<tr>
<th>User Menu</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>MENU</strong>&lt;br&gt;<strong>Boiler Status</strong>&lt;br&gt;<strong>Settings</strong>&lt;br&gt;<strong>Cascade Status</strong></td>
<td>User Menu structure includes:&lt;br&gt;• ‘Boiler Status’ submenu– User can monitor general boiler status parameters such as sensor temperatures and pump operation.&lt;br&gt;• ‘Settings’ submenu – User can view CH, adjust DHW supply water set points and also select control language.&lt;br&gt;• ‘Cascade Status’ submenu – Boiler set to function as part of multiple boiler installation; submenu used to view runtime parameters. See Multiple Boiler Manual. (This line is not shown if boiler is not in cascade system).</td>
</tr>
</tbody>
</table>

### Boiler Status

<p>| <strong>BOILER STATUS</strong>&lt;br&gt;Current Supply Setpoint 160°F | Supply Temperature set point displayed. If boiler running in CH mode, CH set point displayed. Note:&lt;br&gt;• While running in Outdoor Reset mode, this value may change in proportion with the outdoor temperature.&lt;br&gt;• If the boiler is running in DHW mode, the DHW supply set point is displayed. |
| <strong>BOILER STATUS</strong>&lt;br&gt;Supply 140°F Return 120°F DHW Stat Open | Several boiler runtime parameters can be viewed while in ‘Boiler Status’ submenu. Operational status of pump system also shown. Information available during all states of boiler operation. Sensor values with troubleshooting tree used to diagnose typical problems. |
| <strong>BOILER STATUS</strong>&lt;br&gt;System N.C. Flue 132°F Outdoor 36°F | |
| <strong>BOILER STATUS</strong>&lt;br&gt;Boiler Pump Off CH/System Pump Off DHW Pump Off | |</p>
<table>
<thead>
<tr>
<th>User Interface Display</th>
<th>Explanation</th>
</tr>
</thead>
</table>
| **Setting Range:** 104°F to 195°F (40°C to 91°C)  
**Default Value:** 140°F (60°C) | Adjust CH set point to hydronic system design while in Operating in CH Mode = 0 (CH with Thermostat) or 3 (Permanent Demand).  
In CH Mode = 1 (CH with Thermostat and Outdoor Reset) or 2 (CH with Full Outdoor Reset). Display will change to 'OD Reset Setpoint' and cannot be changed. Controller calculates set point based on outdoor temperature.  
Note: For explanation of available CH heating modes, refer to 'CH Mode' section located in 'CH Settings' submenu in Installer Menu. |
| **Setting Range:** 104°F to 195°F (40°C to 91°C)  
**Default Value:** 180°F (82°C) | DHW set point determines supply water temperature set point while operating in DHW mode. |
| **User Interface temperature unit of measure is selected using 'Change Temperature Units' screen.**  
Fahrenheit and Celsius available. |
<table>
<thead>
<tr>
<th>User Interface Display</th>
<th>Explanation</th>
</tr>
</thead>
</table>
| **Installer Menu**     | The Installer Menu structure includes:  
Installer Menu can be accessed by simultaneously holding 'Menu' and 'Enter' keys for 5 seconds.  
Installer 'Menu' can be accessed by first pressing and holding the 'Enter' key continue to hold and at the same time press and hold the 'Menu' key for 5 seconds. (You must press and hold the 'Enter' key first then press and hold the 'Menu' key).  
- ‘Boiler Status’ submenu – User monitors detailed boiler status parameters such as flame signal, fan speeds and stored error codes.  
- ‘Boiler Config’ submenu – Modifies general boiler settings.  
- ‘CH Settings’ submenu – Modifies advanced Central Heating settings including outdoor reset curve parameters and boost function.  
- ‘DHW Settings’ – Modifies Domestic hot Water control settings such as DHW priority time.  
- ‘Cascade Settings’ - Refer to Multiple Boiler Manual.  
- ‘System Test’ – Tool aids setup of boiler installation or diagnosis of common problems. |
| **Boiler Status**      | Combustion air Blower provides airflow through Combustion and Vent systems.  
Fan speed status screen indicates actual and operational fan speeds in RPM, high, low and ignition power speed settings.  
Settings are for information only to aid in troubleshooting. |
| **Boiler Status**      | Boiler equipped with ionization rod to detect presence of combustion using flame rectification method. When flame is present, flame ionization rod measures small DC offset current across flame to ground (i.e. burner surface).  
‘Flame’ screen in ‘Boiler Status’ submenu displays information regarding flame ionization system; for information only and used in diagnosing combustion problems. See troubleshooting guide. |
## User Interface Display

**Boiler Status**

<table>
<thead>
<tr>
<th>Status</th>
<th>Ignition Attempts</th>
<th>Successful</th>
<th>Failed</th>
</tr>
</thead>
</table>

**Explanation**

Control module logs successful and failed ignition attempts. Information accessed in ‘Ignition Attempts’ Screen as shown.

Ignition attempts are stored in non-volatile memory and are retained in event of power failure.

### Figure A-1 Typical Ignition Cycle

Following control features are implemented to ensure safe and reliable operation of Combustion System:

<table>
<thead>
<tr>
<th>Feature</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>False Flame Detection</td>
<td>If flame is detected at end of pre-spark period (Ignit_0) than lockout will occur.</td>
</tr>
<tr>
<td>Re-ignition</td>
<td>If at end of safety period no flame detected control will go to post-purge removing unburned gas. Re-ignition attempt started following same cycle. Number of re-ignition attempts limited to 3 after which lockout occurs.</td>
</tr>
<tr>
<td>Intermittent Operation</td>
<td>Boiler can be firing continuously for 24 hours. Burner switched off and restart sequence follows.</td>
</tr>
<tr>
<td>Flame out too late</td>
<td>If flame detected after post purge lockout follows.</td>
</tr>
<tr>
<td>Safety relay test</td>
<td>In Safety ON/OFF state correct operation of safety relay is proved before ignition.</td>
</tr>
<tr>
<td>UL3563 High Limit Temperature Device</td>
<td>Boiler comes equipped with UL353 approved temperature high limit device. Gas Valve de-energized when supply temperature exceeds 203°F lockout follows.</td>
</tr>
</tbody>
</table>
## User Interface Display

| STATUS | Boiler Run Time ▲ | CH 320HR ▼ |
| _______ | _____________ | ____________ |
| STATUS | #E39 ▲ | 2Hrs to prev. Block Low Water Cutoff ▼ |
| STATUS | #A01 ▲ | 13Hrs to prev. Lock Ignition Error ▼ |

- **Boiler Status**
  - Boiler stores information regarding total CH and DHW run time in hours.
  - Data stored in non-volatile memory and retained in event of power failure.
  - Boiler logs last 16 blocking errors and 16 lockout errors in non-volatile memory. Information retained in event of power failure.
  - Most recent blocking error code and its text description displayed with elapsed time in hours since logged.
  - Optional Computer interface Kit purchased separately to view extended error code history

| BOILER CONFIG | Address Selection: | Boiler Address: 0 ▼ |
| _____________ | __________________ | ____________ |

- **Boiler Configuration**
  - ‘Address Selection” screen used to set boiler position in multiple boiler cascade installation. Refer to Multiple Boiler Installation Manual.
  - Default setting of ‘0’ indicates boiler is operating in single boiler mode.
  - Boiler incorporates integrated Low Water Cutoff device (LWCO) that disables boiler when low water condition exists. LWCO device located at high point of internal Heat Exchanger loop to detect low water condition.
  - Detection of low water condition will result in blocking error; boiler will automatically resume normal operation when proper water level returns. Refer to Troubleshooting Guide.
  - LWCO device can be disabled for diagnostic purposes or where applicable code permits.
### Boiler Configuration

<table>
<thead>
<tr>
<th>User Interface Display</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Two pump modes are available:</strong></td>
<td></td>
</tr>
<tr>
<td>1. <strong>Pump Mode = 0 'CH or CH&amp;DHW’</strong></td>
<td>In this mode either the CH or DHW pump terminal is energized depending on the type of demand (CH or DHW).</td>
</tr>
<tr>
<td></td>
<td>• CH and DHW pumps are never energized at the same time.</td>
</tr>
<tr>
<td></td>
<td>• In the case of a simultaneous call for both CH and DHW, the energized pump depends on whether the boiler is currently supplying the CH or DHW demand. Refer to DHW Priority settings below.</td>
</tr>
<tr>
<td></td>
<td>• This is typical of a hydronic system design with separate CH and DHW Pumps.</td>
</tr>
<tr>
<td>2. <strong>Pump Mode = 4 'System Pump’</strong></td>
<td>In this mode only one external system pump is installed in the hydronic system. This pump will energize independent of the type of demand (CH or DHW).</td>
</tr>
<tr>
<td></td>
<td>• Connect this pump to the CH/System Pump electrical terminal block. See page 57 for diagram.</td>
</tr>
<tr>
<td></td>
<td>• The DHW pump terminal does not function.</td>
</tr>
<tr>
<td></td>
<td>• This is typical of a hydronic system design which utilizes zone valves for all CH zones and an DHW indirect tank.</td>
</tr>
<tr>
<td><strong>Note:</strong></td>
<td>Pump Mode selection depends on electrical and hydronic system design. Please refer to sections 5 and 8 for recommended hydronic piping and electrical configurations.</td>
</tr>
<tr>
<td></td>
<td>• Internal heat exchanger pump is energized anytime demand exists regardless of Pump Mode setting or type of demand (CH or DHW).</td>
</tr>
</tbody>
</table>

'**Service Reminder’ feature allows the installer to enable or disable a service reminder notification on the User Interface at a predefined interval .**

Service reminder does not affect operation of boiler in any way. It is only a reminder to End User that routine preventative maintenance is required by qualified service technician.

Allowed Range: 1 to 999 days
### User Interface Display

<table>
<thead>
<tr>
<th>CH Settings</th>
</tr>
</thead>
<tbody>
<tr>
<td>CH mode</td>
</tr>
<tr>
<td>MODE: 1</td>
</tr>
<tr>
<td>CH with thermostat</td>
</tr>
</tbody>
</table>

### Explanation

4. Central Heating (CH) modes available:

- **CH Mode = 0 ‘CH with Thermostat’**
  - Boiler will attempt to satisfy CH demand while CH thermostat input is closed.
  - Boiler will modulate its firing rate to maintain CH set point and match system heat load.
  - CH set point adjusted in ‘Settings’ submenu under ‘User Menu’

- **CH Mode = 1 ‘CH with Thermostat and Outdoor Reset’**
  - Boiler will attempt to satisfy CH demand when CH thermostat input is closed.
  - Boiler will modulate its firing rate to maintain CH set point and match system heat load.
  - CH set point calculated as function of outdoor temperature using outdoor reset curve. See Figure A-2

- **CH Mode = 2 ‘CH with Full Outdoor Reset’**
  - CH demand is determined by outdoor temperature and Warm Weather Shutdown temperature.
  - Boiler will permanently attempt to satisfy CH demand, when CH demand is available.
  - CH thermostat input is ignored.
  - CH set point calculated as function of outdoor temperature using outdoor reset curve. See Figure A-2

- **CH Mode = 3 ‘CH with Permanent Demand’**
  - CH demand is permanently on.
  - Boiler will permanently attempt to satisfy CH demand.
  - CH thermostat input is ignored.
  - CH set point is adjusted in ‘Settings’ submenu under ‘User Menu’

**Note:**

- Once CH demand is satisfied (i.e. CH thermostat opens or boiler determines its minimum firing rate exceeds system heating load):
  - Burner shuts off, boiler enters post purge.
  - CH pump continues to run for 30 seconds.
  - Control will wait until Anti-cycle time of 180 seconds elapses before boiler fires again. Prevents short-cycling.
- The internal heat exchanger pump is energized anytime demand exists regardless of Pump Mode setting or type of demand (CH or DHW).
<table>
<thead>
<tr>
<th>User Interface Display</th>
<th>Explanation</th>
</tr>
</thead>
</table>
| **CH Settings**

**Warm Weather Shutdown Temp**

Allowed Range: 35°F to 100°F (2°C to 38°C)
Default Setting: 70°F (21°C)

If outdoor temperature is greater than Warm Weather Shutdown Temperature, demand for CH blocked and pumps stopped.

**Reset Curve Design**

Allowed Boiler Range: 60°F to 195°F (40°C to 91°C)
Default Boiler Setting: 180°F (82°C)

Boiler capable of operating in Outdoor Reset Mode when included Outdoor Sensor is connected and proper CH Mode selected.

If CH Mode = 1, ‘Outdoor Temperature Reset with Thermostat’ or 2, ‘Full Outdoor Reset’ boiler will adjust CH set point proportional to outdoor temperature as defined by Outdoor Reset Curve below.

Outdoor reset curve adjusted by modifying Design and Mild Weather reference temperatures. See points A & B of Reset Curve below.

Calculated CH set point always limited between ‘Reset Curve Boiler Minimum/Maximum’ temperatures. See points C & D of Reset Curve below.

**Figure A-2 Outdoor Reset Curve**

Calculated supply temperature follows thick black line in graph below based on outdoor temperature.

Note:
- Modes only function when outdoor temperature sensor connected.
- If 'Open' outdoor sensor detected CH set point equal to 'Boiler Reset Curve Design' temperature.
- Outdoor temperature used for CH set point calculation measured once a minute and averaged with previous measurement to compensate for rapid outdoor temperature variations.

| CH Settings | Allowed Min. Range: 40°F to 180°F (4°C to 82°C)
Default Min. Setting: 70°F (21°C)

Allowed Max. Range: 80°F to 195°F (27°C to 91°C)
Default Max. Setting: 180°F (82°C) |
### CH Settings

<table>
<thead>
<tr>
<th>User Interface Display</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="CH Settings Display" /></td>
<td>Outdoor reset boost function increases CH set point by increment (‘Temp’) if CH demand continues beyond pre-set time limit (‘Time’). CH set point will continue to increase until set point reaches 195°F / 91°C. Allowable Temperature Increment: 0..36 °F (0..20 °C) Default Temperature increment: 0 °F (10 °C) Allowable Time Delay: 1..120 minutes Default Time Delay: 20 minutes</td>
</tr>
</tbody>
</table>

| ![CH Settings Display](image2.png) | Maximum boiler power in CH mode limited by adjusting ‘Maximum Power CH’ setting. Boiler will not exceed this value while operating in CH Mode. Allowable Range: 1..100% Default Setting: 100% |

### DHW Settings

<table>
<thead>
<tr>
<th>User Interface Display</th>
<th>Explanation</th>
</tr>
</thead>
</table>
| ![DHW Settings Display](image3.png) | Two DHW modes are available
- **DHW Mode = 0 ‘No DHW**
  - DHW Mode is disabled
  - The DHW thermostat input is ignored and the DHW pump is not used.
- **DHW Mode = 2 ‘DHW Store with Thermostat’**
  - Boiler reacts to DHW demand when DHW thermostat input closes.
  - Boiler modulates to meet DHW demand similar to CH Mode except DHW set point is used. DHW set point set in Settings’ submenu found in ‘User Menu’.
  - Simultaneous CH & DHW demands handled using DHW Priority Timing. See ‘DHW Maximum Priority Time’ setting below. |

**Note:**
- Outdoor reset function disabled while operating in DHW Mode.
- Typical when using a DHW indirect storage tank.
- After DHW demand satisfied, boiler enters post purge mode and DHW pump continues to run for 15 seconds.
## User Interface Display

### DHW Settings

- **User Interface Display:**
  - DHW SETTINGS
  - DHW max. priority time
  - 30 min

- **Explanation:**
  - Maximum time boiler operates in DHW mode limited by DHW Maximum Priority Time Setting.
  - Priority timer starts when both CH and DHW demand is present. Boiler will switch from DHW back to CH operation after Maximum Priority Time has elapsed.
  - CH demand then has priority until Maximum Priority Time has elapsed.
  - Process repeats until either CH or DHW demand satisfied.

- **Allowed Range:** 1 to 60 Minutes
- **Default Setting:** 30 Minutes

### System Test

- **User Interface Display:**
  - SYSTEM TEST
  - Set test power
  - Off

- **Explanation:**
  - System test can be activated via installer menu for testing system at fixed power rates.
  - Boiler can be started without CH or DHW demand being present. System Test has priority over any system demand while test mode activated.
  - System test mode automatically ends after 30 minutes boiler resumes normal operation.

- **The following modes are available:**
  - Disabled
  - Low power - Burner starts. After ignition period has finished the burner stays at low power
  - Ignition power - Burner starts. Stays at ignition power
  - High power - Burner starts. After ignition period has finished burner stays at high power.

- **Note:**
  - Before running system test modes, check if hydronic system capable of dissipating heat.
  - Both heat exchanger and CH pumps are activated during system test.
  - During System Test Mode, boiler will run at fixed power rates until supply water temperature is 93°C/195°F
  - All other safety functions remain active while in System Test Mode.

### Pump Test:

- **Pump Test:**
  - "Boiler Pump" is not used in this boiler.
  - When "CH/System Pump" is on, boiler internal pump and CH System pump are powered.
  - When "DHW Pump" is on, DHW pump and boiler internal pump are powered.
IMPORTANT

In accordance with Section 325 (f) (3) of the Energy Policy and Conservation Act, this boiler is equipped with a feature that saves energy by reducing the boiler water temperature as the heating load decreases. This feature is equipped with an override which is provided primarily to permit the use of an external energy management system that serves the same function.

THIS OVERRIDE MUST NOT BE USED UNLESS AT LEAST ONE OF THE FOLLOWING CONDITIONS IS TRUE:

- An external energy management system is installed that reduces the boiler water temperature as the heating load decreases.
- This boiler is not used for any space heating
- This boiler is part of a modular or multiple boiler system having a total input of 300,000 BTU/hr or greater.
- This boiler is equipped with a tankless coil.