INSTALLATION INSTRUCTIONS FOR CONDENSATE DRAIN HOSE KIT (81J70) FOR USE ON HORIZONTAL EVAPORATOR COILS (56J90, 56J91, 56J92 AND 56J93)

**SHIPPING AND PACKING LIST**

Package 1 of 1 contains:

2. Rubber hose sections

**APPLICATION**

The drain hose kit (81J70) is used to prevent damage to the drain pan connections of horizontal slab evaporator coils (56J90, 56J91, 56J92 and 56J93) by reducing stress at the condensate connections.

**INSTALLATION**

Two hose sections are provided for use on the main and auxiliary drain connections. All other parts are field provided. See figure 1.

1. Apply PVC cement to the threads of a standard 3/4” MPT x 3/4” PVC adapter.
2. Screw the adapter finger tight into the drain pan condensate connection. DO NOT over tighten, damage to the drain pan may occur.
3. Cement a short length (2” or 3”) of 3/4” PVC pipe to the installed adapter.
4. Connect rubber hose section onto the PVC pipe.
5. Run the drain line from the rubber hose at a normal slope. Drain line should be supported every 6 feet.
6. Repeat the previous steps for the auxiliary drain.

![Figure 1: Condensate Drain Hose Kit Application](image-url)