INSTALLATION INSTRUCTIONS FOR REPLACEMENT DRAIN PAN FOR HORIZONTAL HEATCRAFT (HH SERIES) EVAPORATOR COILS

SHIPPING AND PACKING LIST
Package 1 of 1 contains:
1- Replacement drain pan

FIELD PROVIDED ITEMS NEEDED
2- 3/4” X 3/4” PVC adapters
1- Vapor line sweat fitting (sized to fit line)
1- Liquid line coupling (sized to fit line)
1- Sheet metal insulation shield (cut to fit)

APPLICATION
This kit is used to replace the drain pan for Heatcraft HH series evaporator coils. See table 1 for HH series model numbers and corresponding drain pan catalog numbers.

TABLE 1
HH SERIES COIL REPLACEMENT DRAIN PAN

<table>
<thead>
<tr>
<th>COIL SIZE</th>
<th>LENNOX COIL CAT. #</th>
<th>HEATCRAFT COIL MODEL #</th>
<th>REPLACEMENT DRAIN PAN CAT. #</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 TON</td>
<td>56J90</td>
<td>HH52330</td>
<td>92J29</td>
</tr>
<tr>
<td>3 TON</td>
<td>56J91</td>
<td>HH53336</td>
<td>92J30</td>
</tr>
<tr>
<td>4 TON</td>
<td>56J92</td>
<td>HH59448</td>
<td>92J30</td>
</tr>
<tr>
<td>5 TON</td>
<td>56J93</td>
<td>HH60460</td>
<td>92J31</td>
</tr>
</tbody>
</table>

INSTALLATION
1- Pump refrigerant into outdoor unit if line clearance will not allow coil removal without cutting refrigerant lines.
2- Disconnect drain lines.
3- Remove two screws to remove coil door.
4- Remove six screws securing coil to cabinet. See figure 1.
5- Cut or notch bottom of two vertical flanges as shown in figure 1.
6- Slide coil and drain pan assembly out of cabinet.
7- Remove old drain pan and place new drain pan under the coil.
8- Slide coil with new drain pan into the cabinet using a field provided sheet metal shield to ensure insulation is not torn. Remove shield when coil is in place.
9- Replace the six screws to secure coil in place.
10- Fold notched flanges back in place and replace coil door.
11- Reconnect refrigerant lines with field provided couplings.
12- Lightly coat a few threads of the PVC adapters with PVC glue and screw adapters onto drain lines hand tight. (DO NOT USE A WRENCH!) Make sure drain works properly.
13- Check refrigerant lines for leaks and check unit operation.
FIGURE 1

HH SERIES EVAPORATOR COIL

USE SHEET METAL SHIELD TO SLIDE COIL IN WITHOUT DAMAGING INSULATION

NOTCH AND BEND FLANGE SO THAT COIL CAN CLEAR CABINET

REMOVE SIX SCREWS TO FREE COIL ASSEMBLY