



## INSTALLATION INSTRUCTIONS

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# SUPPLEMENT



Litho U.S.A.

503,609M  
10/96

## UNITS CONTAINING SCROLL COMPRESSORS

Three phase scroll compressors must be phased sequentially to ensure correct compressor and blower rotation and operation. Compressor and blower are wired in phase at the factory.

- 1- Observe suction and discharge pressures and blower rotation on unit start-up.
- 2- Suction pressure must drop, discharge pressure must rise, and blower rotation must match rotation marking.

If pressure differential is not observed or blower rotation is not correct:

- 3- Disconnect all remote electrical power supplies.
- 4- Reverse any two field-installed wires connected to the line side of S48 disconnect, TB2 or TB13 terminal strip.  
Do not reverse wires at blower contactor.
- 5- Make sure the connections are tight.

Discharge and suction pressures should operate at their normal start-up ranges.



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