See unit nameplate for manufacturer and address. ©2020

# INSTALLATION INSTRUCTIONS

**AGENCY REQUIRED** 





# RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE

#### **PACKAGED GAS UNITS**

506373-03 7/2020

Supersedes 506373-02

# **LGH036-360 UNITS**

3 THROUGH 30 TONS

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## Safety

# **A WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer or equivalent, service agency, or the gas supplier.

Use of this unit as a construction heater or air conditioner is not recommended during any phase of construction. Very low return air temperatures, harmful vapors and operation of the unit with clogged or misplaced filters will damage the unit.

If this unit has been used for heating or cooling of buildings or structures under construction, the following conditions must be met or the warranty will be void:

- The vent hood must be installed per these installation instructions.
- A room thermostat must control the unit. The use of fixed jumpers that will provide continuous heating or cooling is not allowed
- A pre-filter must be installed at the entry to the return air duct.
- The return air duct must be provided and sealed to the unit.

- Return air temperature range between 55°F (13°C) and 80°F (27°C) must be maintained.
- Air filters must be replaced and pre-filter must be removed upon construction completion.
- The input rate and temperature rise must be set per the unit rating plate.
- The heat exchanger, components, duct system, air filters and evaporator coil must be thoroughly cleaned following final construction clean-up.
- The unit operating conditions (including airflow, cooling operation, ignition, input rate, temperature rise and venting) must be verified according to these installation instructions.

**NOTE** - The Commonwealth of Massachusetts stipulates these additional requirements:

- Gas units shall be installed by a licensed plumber or gas fitter only.
- The gas cock must be "T handle" type.

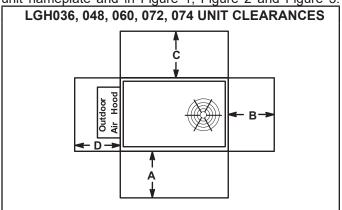
The unit is certified for installation on noncombustible floors only. However, it may be installed on wood flooring, or on class A, class B, or class C material covered floors when used in horizontal discharge applications or in downflow discharge applications when mounted on an LARMF roof mounting frame.

Adequate clearance shall be provided around air openings into the vestibule area. Provisions shall be made for proper operation and for combustion air and ventilation air supply. Unit must be adjusted for the temperature rise range and within the allowable external static pressure on furnaces with a duct system as listed on unit nameplate.



#### **United States**

The unit is ETL/CSA certified for outdoor installations only at the clearances to combustible materials listed on the unit nameplate and in Figure 1, Figure 2 and Figure 3.



#### FIGURE 1

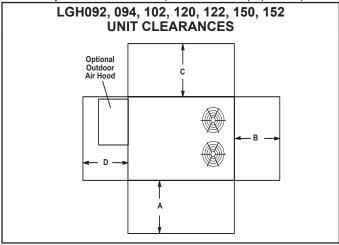
<sup>1</sup> Unit	A	B	C	D	Top
Clearance	in.(mm)	in.(mm)	in.(mm)	in.(mm)	Clearance
Service	48	36	36	36	Unobstructed
Clearance	(1219)	(914)	(914)	(914)	
Clearance to Combustibles	36 (914)	1 (25)	1 (25)	1 (25)	Unobstructed
Minimum Operation Clearance	36 (914)	36 (914)	36 (914)	36 (914)	Unobstructed

Note - Entire perimeter of unit base requires support when elevated above mounting surface.

<sup>1</sup> Service Clearance - Required for removal of serviceable parts.

Clearance to Combustibles - Required clearance to combustible material.

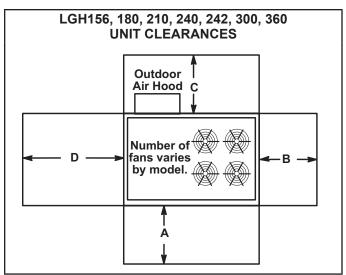
Minimum Operation Clearance - Required clearance for proper unit operation.



#### FIGURE 2

¹Unit Clearance	A in.(mm)	B in.(mm)	C in.(mm)	D in.(mm)	Top Clear- ance
Service Clearance	60 (1524)	36 (914)	36 (914)	60 (1524)	Unobstructed
Clearance to Combustibles	36 (914)	1 (25)	1 (25)	1 (25)	Unobstructed
Minimum Operation Clearance	36 (914)	36 (914)	36 (914)	36 (914)	Unobstructed

Note - Entire perimeter of unit base requires support when elevated above mounting surface.



#### FIGURE 3

41.1.11	_		_		
<sup>1</sup> Unit	A	В	C	טן	Тор
Clearance	in.(mm)	in.(mm)	in.(mm)	in.(mm)	Clearance
Service Clearance	60 (1524)	36 (914)	36* (914)	66 (1676)	Unobstructed
Clearance to Combustibles	36 (914)	1 (25)	1 (25)	1 (25)	Unobstructed
Minimum Operation Clearance	45 (1143)	36 (914)	36** (914)	41 (1041)	Unobstructed

\*242, 300H and 360 units with high static exhaust fans allow 80in. (2032mm).

\*\*242, 300H and 360 units with high static exhaust fans allow 80in. (2032mm).

Note - Entire perimeter of unit base requires support when elevated above mounting surface.

<sup>1</sup>Service Clearance - Required for removal of serviceable parts.

Clearance to Combustibles - Required clearance to combustible material.

Minimum Operation Clearance - Required clearance for proper unit operation.

Installation of the ETL/CSA certified units must conform with local building codes. In the absence of local codes, units must be installed according to the current National Fuel Gas Code ANSI Z223.1/NFPA 54.

When installed, the unit must be electrically wired and grounded according to local codes or, in the absence of local codes, with the current National Electric Code, ANSI/NFPA 70.

The current American National Standard (ANSIZ233.1/NFPA54) National Fuel Gas Code is available from the following address:

American National Standard Institute Inc.

11 West 42nd Street

New York, NY 10036

1 - The current National Electric Code (ANSI/NFPA 70) is available from the following address:

National Fire Protection Association

1 Batterymarch Park

PO Box 9101

Quincy, MA 02269-9101

Use only the type of gas approved for use with this furnace. Refer to unit nameplate.

<sup>&</sup>lt;sup>1</sup> Service Clearance - Required for removal of serviceable parts.

Clearance to Combustibles - Required clearance to combustible material.

Minimum Operation Clearance - Required clearance for proper unit operation.

Never test for gas leaks with an open flame. Check all connections with a commercially available soap solution made specifically for leak detection.

**NOTE** - Furnace must be adjusted to obtain a temperature rise (high and low fire) within the range(s) specified on the unit nameplate. Failure to do so may cause erratic limit operation.

#### Canada

The unit is CSA International (CSA) certified for combination heating/cooling for outdoor installations and non-residential use only at the clearances to combustible materials as listed on the unit nameplate.

Installation of CSA international certified units must conform with current standard CSA B149.1, "Natural Gas and Propane Installation Codes" and applicable local codes. Authorities having jurisdiction should be consulted before installation.

The unit must be wired and electrically grounded according to local codes or, in the absence of local codes, current CSA Standard C22.1 Canadian Electrical Code Part 1. Installation of combination heating/cooling units must also conform with current CSA Standard B52 "Mechanical Refrigeration Code."

## **Connect Gas Piping**

A manual main shut-off valve must be installed external to the unit when local codes require the installation of such a valve.

Install a ground joint union between the gas control manifold and the main manual shut-off valve.

When making piping connections a drip leg should be installed on vertical pipe runs to serve as a trap for sediment or condensate.

A 1/8" N.P.T. plugged tap is located on gas valve for test gauge connection. See Figure 4 through Figure 8 for tap location. See Figure 9 for gas supply piping entry through the side of the unit and Figure 10 for gas piping through the bottom of the unit. A kit is required when routing gas supply piping through the bottom of the unit.

Compounds used on threaded joints of gas piping must be resistant to the actions of liquified petroleum gases.

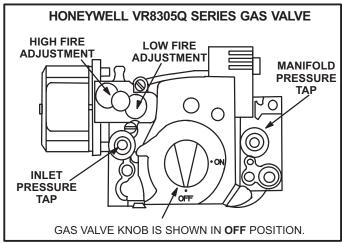


FIGURE 4

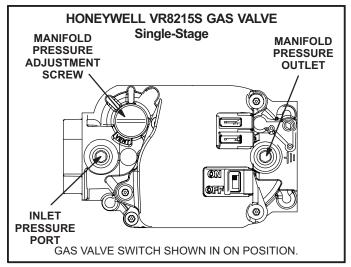


FIGURE 5

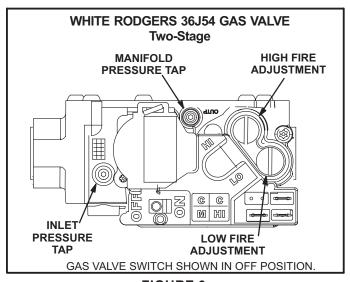


FIGURE 6

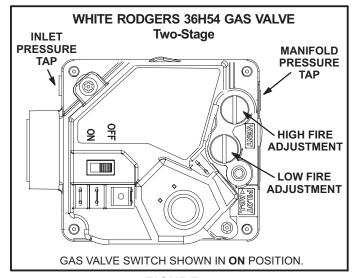


FIGURE 7

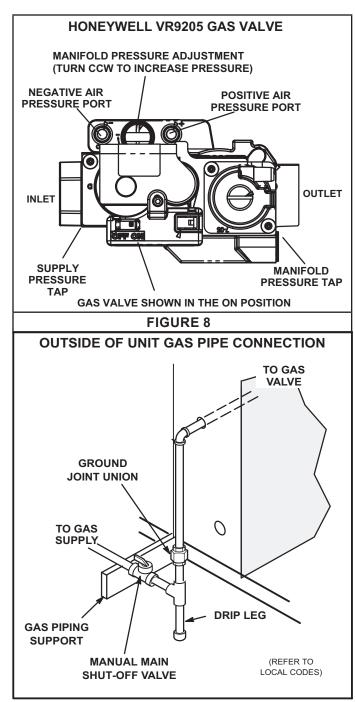


FIGURE 9

# **High Alititue Derate**

Locate the high altitude conversion sticker in the unit literature bag. Fill out the conversion sticker and affix next to the unit nameplate.

Refer to table 1 for high altitude adjustments.

TABLE 1
HIGH ALTITUDE DERATE

Altitude Ft.*	Gas Manifold Pressure		
2000-4500	See Unit Nameplate		
4500 And Above	Derate 2% / 1000 Ft. Above Sea Level		

<sup>\*</sup>Units installed at 0-2000 feet do not need to be modified.

**NOTE** - This is the only permissible derate for these units.

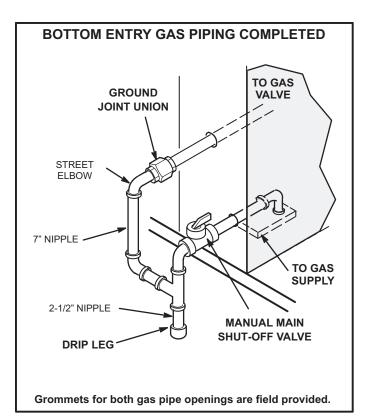


FIGURE 10

## **High Altitude Derate - ULNOx Units**

Ultra-Low NOx units are approved for installations from 0 -4500 ft. No modifications are required. Above 2000 ft, the furnace will naturally de-rate approximately 10%.

# **Pressure Test Gas Piping**

Operating pressures at the unit gas connection must be as shown in table 2.

TABLE 2
OPERATING PRESSURE AT GAS CONNECTION "w.c.

Model	Natur	al Gas	LP/ Propane Gas	
Wiodei	Min.	Max.	Min	Max.
KG/KD 024-090	4.5	10.5	11	13
KG/KD 092-300	4.7	10.5	11	13

When testing the pressure of gas lines, the gas valve must be disconnected and isolated. Gas valves can be damaged if subjected to more than 0.5 psig.





FIRE OR EXPLOSION HAZARD Failure to follow the safety warnings exactly could result in serious injury, death or property damage. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.

## **Two-Stage Gas Valve Adjustment**

Gas manifold pressures should match pressures shown in table 3. On two stage gas valves, initiate a W2 thermostat demand to check high fire pressure before low fire pressure. With high fire operating, reduce the thermostat demand to W1 and check the low fire pressure. Refer to the Unit Controller manual to initiate a thermostat demand.

IMPORTANT - Do not set low fire pressure lower than the certified minimum input rating listed in table 3.

TABLE 3
MANIFOLD INPUT PRESSURES in.wg. (kPa)

	Natura	al Gas	Propane (LP)Gas	
Unit	1st Stg	2nd Stg	1st Stg	2nd Stg
	±0.2	± 0.3.	±0.2	± 0.3.
024, 030, 036, 048, 060, 072, 074 Std./Med./High Heat	NA	3.5	NA	10.5
036, 048, 060, 072, 074, 090 Dual Heat	2.0	3.5	5.9	10.5
092-300	1.6	3.7	5.5	10.5

# **Gas Heat Operation**

#### **Non-ULNOx Units**

See the operating instruction plate on the unit for details.

#### **ULNOx Units**

Use the following steps to correctly measure manifold pressure:

1- Remove the threaded plug from the outlet side of the gas valve and install a field-provided barbed fitting. Connect measuring device "+" connection to barbed fitting to measure manifold pressure. Start unit and allow 15 minutes for unit to reach steady state.

- 2- After allowing unit to stabilize for 15 minutes, record manifold pressure and compare to value given in table
  - 4. Normally manifold adjustment is not necessary; adjust manifold only if needed.
- 3- Shut unit off and remove manometer as soon as an accurate reading has been obtained.

TABLE 4
ULNOx Manifold Pressures (in.w.c.)

High Fire	3.2-3.6
Low Fire	1.7-2.1

#### **Proper Combustion - ULNOx Units**

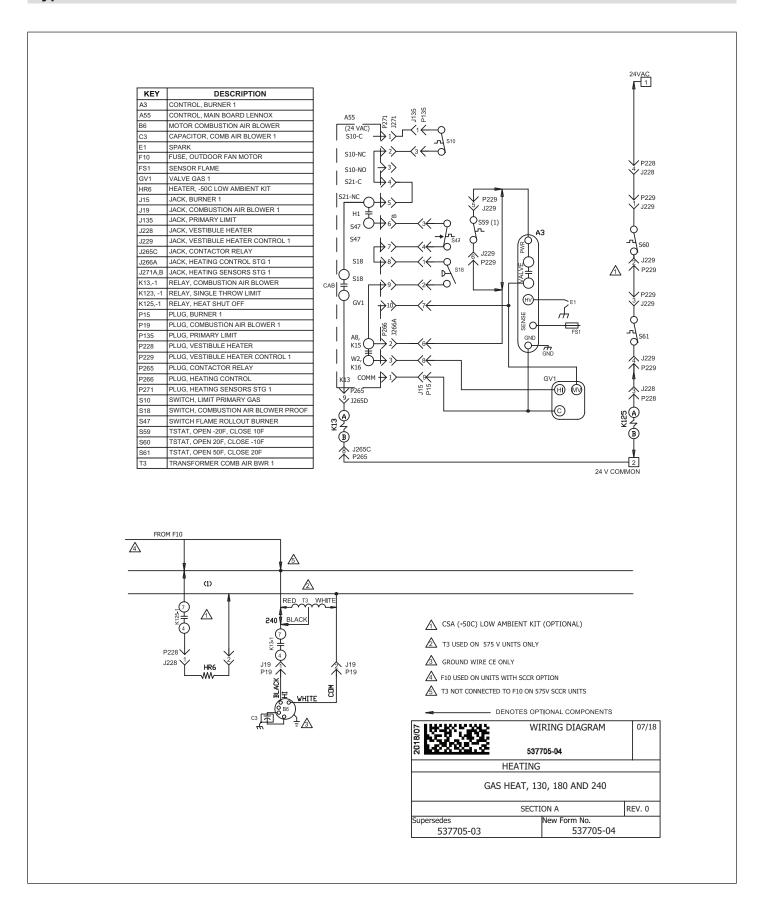
Restart unit and check for any gas leaks. Seal any leaks if found. Furnace should operate minimum 15 minutes with correct manifold pressure and gas flow rate before checking combustion. Table 5 shows acceptable combustion. The maximum carbon monoxide reading should not exceed 100 ppm.

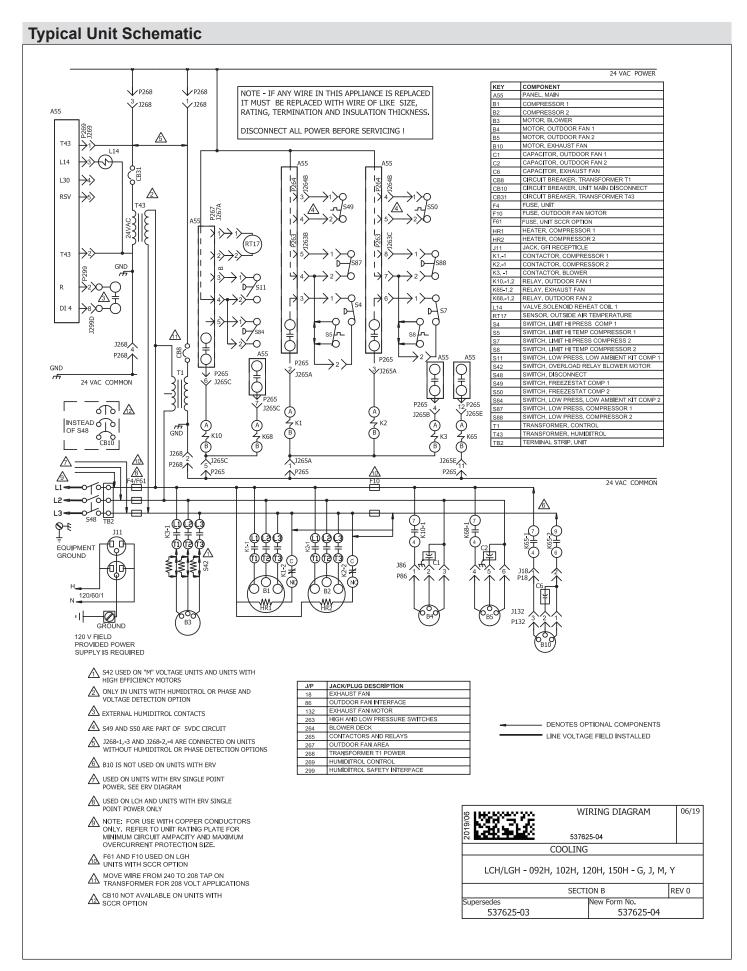
TABLE 5 CO2 RATES (ppm)

High Fire	6.0-7.5
Low Fire	6.0-7.5 (CO2 tracks)

#### **ULNOx Operation**

ULNOx units are not equipped with gas orifices that supply each burner. Instead, a single gas orifice supplies gas to the air/gas elbow. An intake air orifice supplies combustion air to the air/gas elbow. The combustion air blower draws the air/gas mixture from the air/gas elbow into the air/gas plenum box. When the spark ignites the gas, the ignition sensor proves the flame and combustion occurs in the burner premix plate. The burner box liner directs the flames into the burner tube sleeves.





## **Proper Gas Flow (Approximate)**

- 1- Operate unit at least 15 minutes before checking gas flow. Determine the time in seconds for two revolutions of gas through the meter. (Two revolutions assures a more accurate time.) A portable LP gas meter (17Y44) is available for LP applications.
- 2- Divide the number of seconds by two and compare to the time in table 6. If manifold pressure is correct and rate is incorrect, check gas orifices for proper size and restriction.
- 3- Remove temporary gas meter if installed.

**NOTE** - To obtain accurate reading, shut off all other gas appliances connected to meter.

TABLE 6
GAS METER CLOCKING CHART

GAS WETER GLOCKING CHART						
Unit Input	Seconds for One Revolution					
Rate	Nat	ural	LP			
(Btuh)	1 cu ft Dial	2 cu ft Dial	1 cu ft Dial	2 cu ft Dial		
65,000	55	111	138	277		
78,000	46	92	115	231		
108,000	33	67	83	167		
125,000	29	58	72	144		
130,000	28	55	69	138		
150,000	24	48	60	120		
169,000	21	43	53	107		
180,000	20	40	50	100		
240,000	15	30	38	75		
260,000	14	28	35	69		
360,000	10	20	30	50		
480,000	8	15	19	38		
Natural-1000 l	btu/cu ft LP-2500 btu		u/cu ft			

NOTE - Table assumes standard temperature (60°F), pressure (30in.Hg.), and fuel heating values (Btuh/Ft.3). Apply pressure corrections in altitudes above 2000 ft.

# **Repair Parts Listing**

When ordering repair parts, include the complete model number and serial number listed on the ETL/CSA rating plate - e.g. LGH120S4BH1Y.

Gas Heat Section Parts	Cooling Parts	<b>Electrical Control Parts</b>
Heat Exchanger	Compressors	Compressor Contactors
Combustion Air Assembly	Condenser Fan Motors	Circuit Breakers (Opt.)
Combustion Air Proving Switch	Condenser Fan Blades	Transformer (Control)
Burner Assembly	Condenser Fan Run Capacitors	Transformer (Contactor)
Burner Manifold Assembly	Freezestats	Blower Contactor
Main Burner Orifices	Condenser Fan Mounting Bracket	Limit, Blower Relay
Flame Roll-out Switches	Fan Grille	Heat Relays
Auxiliary Limit Controls	Indoor Blower Motors	Condenser Fan Relays

Ignition Electrode AssemblyBlower WheelCapacitor CABIgnition LeadExpansion ValveRelay CAB

Ignition Sensor Assembly Distributor Disconnect Switch (Opt.)
Sensor Lead Exhaust Fans (Opt.) Defrost Control (KD only)

Combination Gas Valve Reversing Valve (KD only) Fan Control Board (KD only)
Limit Controls

#### **Additional for ULNOx Units:**

Intake Air Screen
Intake Air Orifice
Air/Gas Elbow
Air/Gas Plenum Box
Burner Premix Plate
Burner Box Liner & Tubes
Inlet Reducer
Rubber Coupling