



THIS MANUAL MUST BE LEFT WITH THE HOMEOWNER FOR FUTURE REFERENCE

General

This XC13 outdoor air conditioner is designed for use with HFC-410A refrigerant only. This unit must be installed with an approved indoor air handler or coil. See the Lennox XC13 Product Specification bulletin (EHB) for approved indoor component match ups.

These instructions are intended as a general guide and do not supersede local codes in any way. Consult authorities having jurisdiction before installation.

INSTALLATION **INSTRUCTIONS**

Elite® Series XC13 Units

AIR CONDITIONER 506959-01 7/2018

▲WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life.

Installation and service must be performed by a licensed professional installer (or equivalent) or service agency.

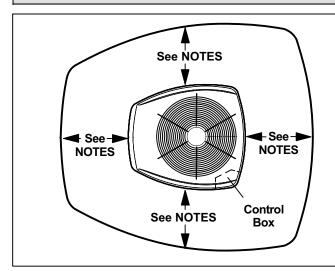
▲ CAUTION

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

NOTICE!

For more in-depth information, consult the Installation and Service Procedures manual, available as Corp. 0521-L9 on LennoxPROS.com or through the Technical Support department at 800-453-6669.

STEP 1 -- SETTING THE UNIT -- Clearances



NOTES:

Service clearance of 30 in. must be maintained on one of the sides adjacent to the control box.

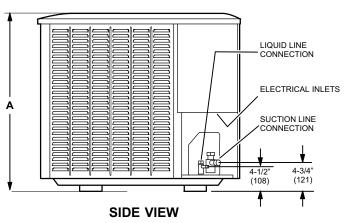
Clearance to one of the other three sides must be 36 in.

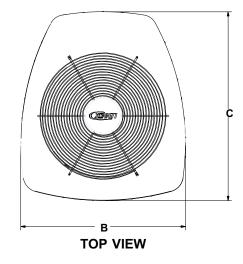
Clearance to one of the remaining two sides may be 12 in. and the final side may be 6 in..

A clearance of 24 in. must be maintained between two units.

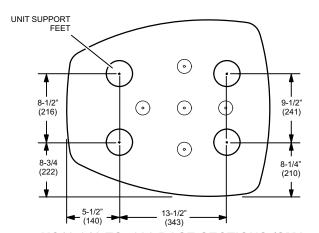
48 in. clearance required on top of unit.

FIGURE 1

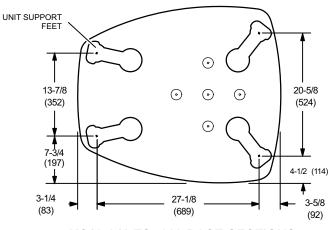




Model Number	A	В	С		
XC13-018-230	27 (696)	27 (000)	28 (711)		
XC13-024-230	27 (686)	27 (686)			
XC13-030-230	24 (707)	27 (000)	28 (711)		
XC13-036-230	31 (787)	27 (686)			
XC13-042-230	39 (991)	31 (787)	35 (889)		
XC13-048-230	35 (889)	31 (787)	35 (889)		
XC13-060-230	31 (787)	31 (787)	35 (889)		



XC13-018 TO -036 BASE SECTIONS (SMALL)



XC13-042 TO -060 BASE SECTIONS WITH ELONGATED LEGS (MEDIUM)

STEP 1 -- SETTING THE UNIT (Continued) -- Unit Placement

NOTICE!

Roof Damage!

This system contains both refrigerant and oil. Some rubber roofing material may absorb oil, causing the rubber to degrade. Failure to follow this notice could result in damage to roof surface.

A WARNING

To prevent personal injury, as well as damage to panels, unit or structure, observe the following:

While installing or servicing this unit, carefully stow all removed panels so that the panels will not cause injury to personnel, objects or nearby structures. Also, take care to store panels where they will not be subject to damage (e.g., being bent or scratched).

While handling or stowing the panels, consider any weather conditions (especially wind) that may cause panels to be blown around and damaged.

ACAUTION

Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch.

IMPORTANT!

Exhaust vents from dryers, water heaters and furnaces should be directed away from the outdoor unit. Prolonged exposure to exhaust gases and the chemicals contained within them may cause condensation to form on the steel cabinet and other metal components of the outdoor unit. This will diminish unit performance and longevity.

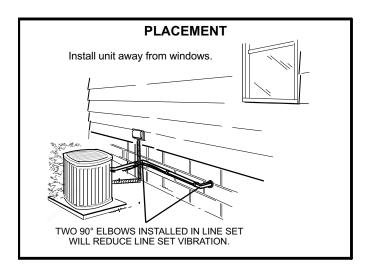


FIGURE 2

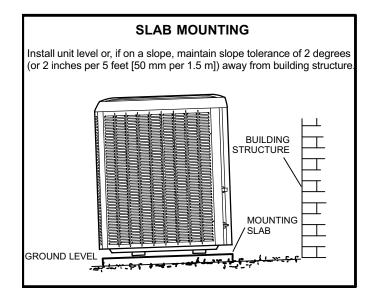


FIGURE 3

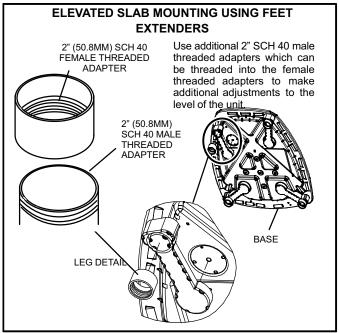
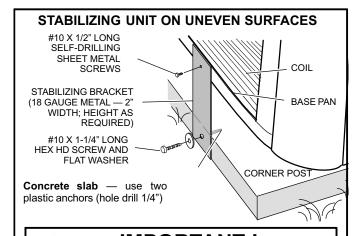


FIGURE 4



IMPORTANT!

Unit Stabilizer Bracket Use (field-provided):

Always use stabilizers when unit is raised above the factory height.

(Elevated units could become unstable in gusty wind conditions.)

Stabilizers may be used on any unit installed on unstable and uneven surfaces.

FIGURE 5

STEP 2 -- REFRIGERANT PIPING -- Flushing Existing Line Set & Indoor Coil

Flush the existing line set per the following instructions. For more information, refer to the Installation and Service Procedures manual available on Dave-Net. CAUTION -DO NOT attempt to flush and re-use existing line sets or indoor coil when the system contains contaminants (i.e., compressor burn out).

NOTE - When installing refrigerant lines longer than 50 feet, refer to the Refrigerant Piping Design and Fabrication Guidelines manual available on DaveNet (Corp. 9351-L9), or contact the Technical Support Department Product Application group for assistance.

NOTE - For new or replacement line set installation, refer to Service and Application Note - Corp. 9112-L4 (C-91-4).

TABLE 1 REFRIGERANT LINE SET — INCHES (MM)

Size	Field Connections		Recommended Line Set					
	Liquid Line	Suction Line	Liquid Line	Suction Line	L15 Line Sets			
-018		3/4 in. (19 mm)	3/8 in. (10 mm)	3/4 in. (19 mm)	L15-41 — 15 ft 50 ft. (4.6 m - 15 m)			
-024	3/8 in.							
-030	(10 mm)							
-036								
-042	3/8 in.	7/8 in. (22 mm)	3/8 in. (10 mm)	7/8 in. (22 mm)	L15-65 —15 ft 50 ft. (4.6 m - 15 m) Field Fabricated			
-048	(10							
-060	mm)							

IMPORTANT!

If this unit is being matched with an approved line set or indoor unit coil that was previously charged with mineral oil, or if it is being matched with a coil which was manufactured before January of 1999, the coil and line set must be flushed prior to installation. Take care to empty all existing traps. Polyol ester (POE) oils are used in Lennox units charged with HFC-410A refrigerant. Residual mineral oil can act as an insulator, preventing proper heat transfer. It can also clog the expansion device and reduce system performance and capacity.

Failure to properly flush the system per this instruction and the detailed Installation and Service Procedures manual will void the warranty.

▲ WARNING



When using a high pressure gas such as nitrogen to pressurize a refrigeration or air conditioning system, use a regulator that can control the pressure down to 1 or 2 psig (6.9 to 13.8 kPa).

WARNING

Refrigerant can be harmful if it is inhaled. Refrigerant must be used and recovered responsibly.

Failure to follow this warning may result in personal injury or death.

AWARNING



Fire, Explosion and Personal Safety Hazard. Failure to follow this warning could result in damage, personal injury or death. Never use oxygen to pressurize or purge refrigeration lines. Oxygen, when exposed to a spark or open flame, can cause fire and/or an explosion, that could result in property damage, personal injury or death.

▲ WARNING

Polyol ester (POE) oils used with HFC-410A refrigerant absorb moisture very quickly. It is very important that the refrigerant system be kept closed as much as possible. DO NOT remove line set caps or service valve stub caps until you are ready to make connections.

▲ IMPORTANT

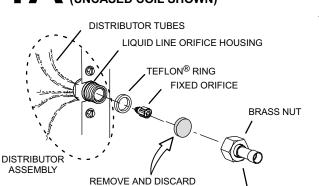
Some scroll compressor have internal vacuum protector that will unload scrolls when suction pressure goes below 20 psig. A hissing sound will be heard when the compressor is running unloaded. Protector will reset when low pressure in system is raised above 40 psig. DO NOT REPLACE COMPRESSOR.

STEP 2 -- REFRIGERANT PIPING -- Existing Indoor Metering Device

LIQUID LINE ASSEMBLY (INCLUDES STRAINER)

TYPICAL EXISTING FIXED ORIFICE **REMOVAL PROCEDURE** (UNCASED COIL SHOWN)

ASSEMBLY

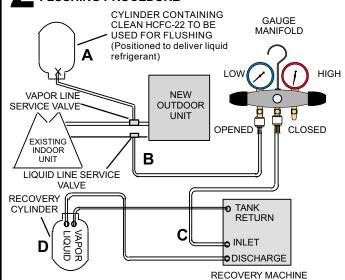


A. On fully cased coils, remove the coil access and plumbing panels.

WHITE TEFLON® SEAL (IF PRESENT)

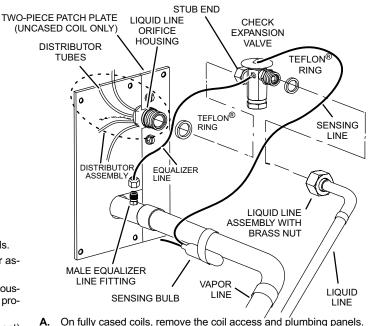
- Remove any shipping clamps from the liquid line and distributor as-
- Using two wrenches, disconnect liquid line from liquid line orifice hous-C. ing. Take care not to twist or damage distributor tubes during this pro-
- D. Remove and discard fixed orifice, valve stem assembly (if present) and Teflon® washer as illustrated above.
- E. Use a field-provided fitting to temporarily reconnect the liquid line to the indoor unit's liquid line orifice housing.

CONNECT GAUGES AND EQUIPMENT FOR **FLUSHING PROCEDURE**



- HCFC-22 cylinder with clean refrigerant (positioned to deliver liquid refrigerant) to the vapor service valve.
- HCFC-22 gauge set (low side) to the liquid line valve.
- HCFC-22 gauge set center port to inlet on the recovery machine with an empty recovery tank connected to the gauge set.
- Connect recovery tank to recovery machine per machine instructions.

TYPICAL EXISTING EXPANSION VALVE REMOVAL OR PROCEDURE (UNCASED COIL SHOWN)



- - Remove any shipping clamps from the liquid line and distributor
- Disconnect the equalizer line from the check expansion valve equalizer line fitting on the vapor line.
- D. Remove the vapor line sensing bulb.
- Disconnect the liquid line from the check expansion valve at the liquid line assembly.
- Disconnect the check expansion valve from the liquid line orifice housing. Take care not to twist or damage distributor tubes during this process.
- Remove and discard check expansion valve and the two Teflon®
- Use a field-provided fitting to temporarily reconnect the liquid line to the indoor unit's liquid line orifice housing.

FLUSHING LINE SET

The line set and indoor unit coil must be flushed with at least the same amount of clean refrigerant that previously charged the system. Check the charge in the flushing cylinder before proceeding.

- Set the recovery machine for liquid recovery and start the recovery machine. Open the gauge set valves to allow the recovery machine to pull a vacuum on the existing system line set and indoor
- Position the cylinder of clean HCFC-22 for delivery of liquid refrigerant and open its valve to allow liquid refrigerant to flow into the system through the vapor line valve. Allow the refrigerant to pass from the cylinder and through the line set and the indoor unit coil before it enters the recovery machine.
- After all of the liquid refrigerant has been recovered, switch the recovery machine to vapor recovery so that all of the HCFC-22 vapor is recovered. Allow the recovery machine to pull the system down to 0.
- Close the valve on the inverted HCFC-22 drum and the gauge set valves. Pump the remaining refrigerant out of the recovery machine and turn the machine off.

FIGURE 6

STEP 2 -- REFRIGERANT PIPING -- Brazing Procedures

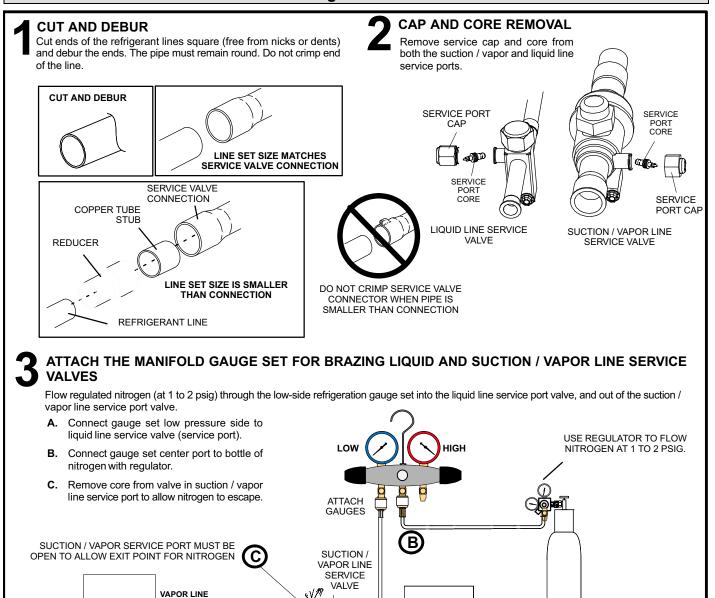


FIGURE 7

VALVE

LIQUID LINE SERVICE

ACAUTION

LIQUID LINE

INDOOR

UNIT

Brazing alloys and flux contain materials which are hazardous to your health.

Avoid breathing vapors or fumes from brazing operations. Perform operations only in well-ventilated areas

Wear gloves and protective goggles or face shield to protect against burns.

Wash hands with soap and water after handling brazing alloys and flux.

▲ WARNING

NITROGEN



OUTDOOR

WHEN BRAZING LINE SET TO

SERVICE VALVES, POINT FLAME AWAY FROM SERVICE VALVE.

Danger of fire. Bleeding the refrigerant charge from only the high side may result in pressurization of the low side shell and suction tubing. Application of a brazing torch to a pressurized system may result in ignition of the refrigerant and oil mixture. Check the high and low pressures before applying heat.



WRAP SERVICE VALVES

To help protect service valve seals during brazing, wrap water--saturated cloths around service valve bodies and copper tube stubs. Use additional water-saturated cloths underneath the valve body to protect the base paint.



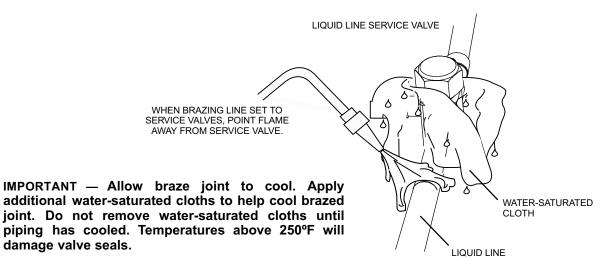
FLOW NITROGEN

Flow regulated nitrogen (at 1 to 2 psig) through the refrigeration gauge set into the valve stem port connection on the liquid service valve and out of the suction / vapor valve stem port. See steps **3A**, **3B** and **3C** on manifold gauge set connections.

6 BRAZE

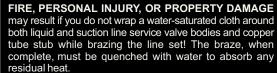
BRAZE LINE SET

Wrap both service valves with water-saturated cloths as illustrated here and as mentioned in step 4, before brazing to line set. Cloths must remain water-saturated throughout the brazing and cool-down process.



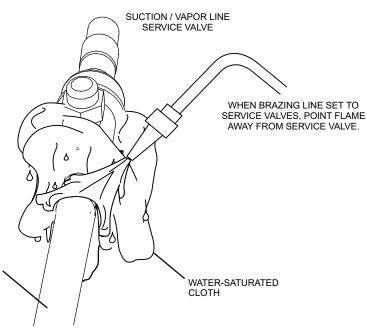
^

WARNING





Do not open service valves until refrigerant lines and indoor coil have been leak-tested and evacuated. Refer to Installation and Service Procedures manual found on DAVENET.



SUCTION / VAPOR LINE



PREPARATION FOR NEXT STEP

After all connections have been brazed, disconnect manifold gauge set from service ports. Apply additional water-saturated cloths to both services valves to cool piping. Once piping is cool, remove all water-saturated cloths.

FIGURE 7 (CONTINUED)

STEP 3 -- INSTALLING INDOOR EXPANSION VALVE

This outdoor unit is designed for use in systems that include an expansion valve metering device. See the *Lennox XC13 Product Specifications bulletin (EHB)* for approved expansion valve kit match-ups and application information. The expansion valve can be installed internal or external to the indoor coil. In applications where an uncased coil is being installed in a field-provided plenum, install the check/expansion valve in a manner that will provide access for future field service of the expansion valve. Refer to below illustration for reference during installation of expansion valve.

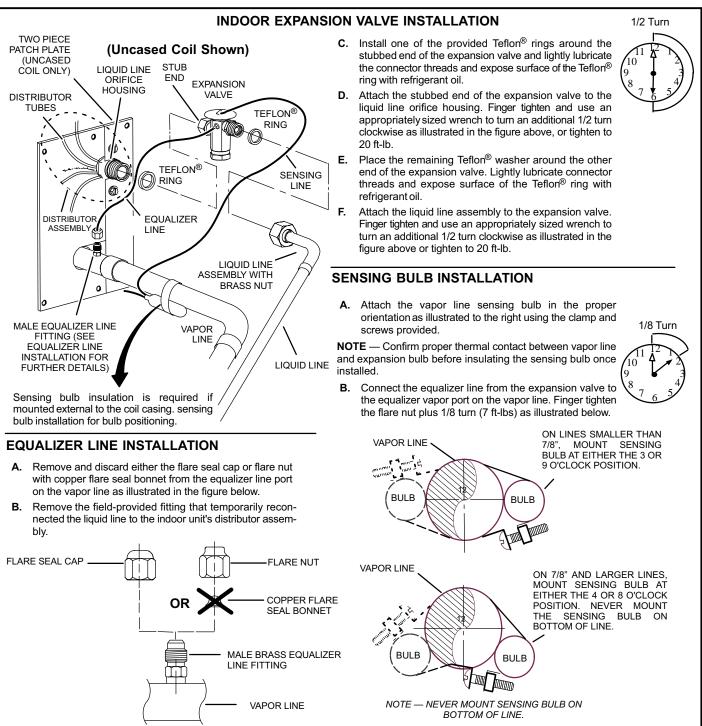
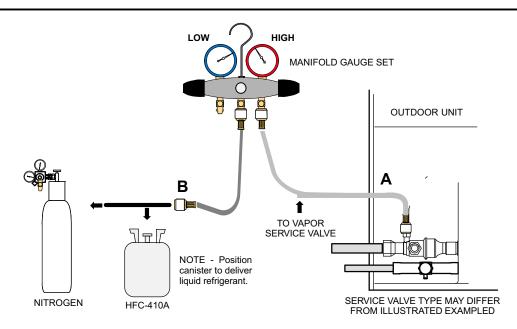


FIGURE 8

STEP 4 -- LEAK TEST AND EVACUATION



CONNECT GAUGE SET

- A Connect the high pressure hose of an HFC-410A manifold gauge set to the vapor valve service port.

 NOTE Normally, the high pressure hose is connected to the liquid line port. However, connecting it to the vapor port better protects the manifold gauge set from high pressure damage.
- **B** With both manifold valves closed, connect the cylinder of HFC-410A refrigerant to the center port of the manifold gauge set.
 - **NOTE** Later in the procedure, the HFC-410A container will be replaced by the nitrogen container.

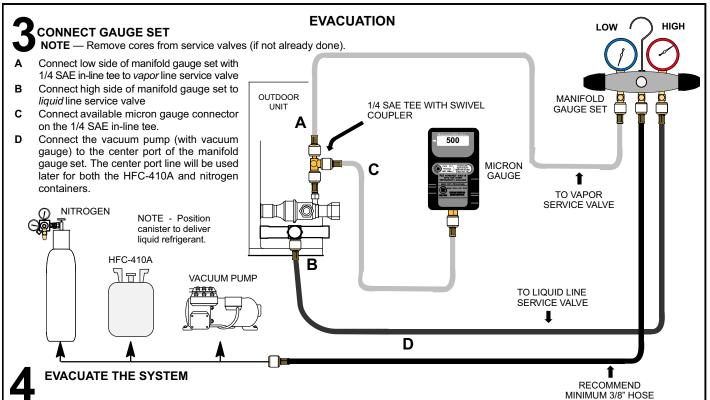
TEST FOR LEAKS

After the line set has been connected to the indoor and outdoor units, check the line set connections and indoor unit for leaks. Use the following procedure to test for leaks:

- A With both manifold valves closed, connect the cylinder of HFC-410A refrigerant to the center port of the manifold gauge set. Open the valve on the HFC-410A cylinder (vapor only).
- **B** Open the high pressure side of the manifold to allow HFC-410A into the line set and indoor unit. Weigh in a trace amount of HFC-410A. [A trace amount is a maximum of two ounces (57 g) refrigerant or three pounds (31 kPa) pressure.] Close the valve on the HFC-410A cylinder and the valve on the high pressure side of the manifold gauge set. Disconnect the HFC-410A cylinder.
- **C** Connect a cylinder of nitrogen with a pressure regulating valve to the center port of the manifold gauge set.
- **D** Adjust nitrogen pressure to 150 psig (1034 kPa). Open the valve on the high side of the manifold gauge set in order to pressurize the line set and the indoor unit.
- **E** After a few minutes, open one of the service valve ports and verify that the refrigerant added to the system earlier is measurable with a leak detector.
- **F** After leak testing, disconnect gauges from service ports.

FIGURE 9

STEP 4 -- LEAK TEST AND EVACUATION (Continued)



- A Open both manifold valves and start the vacuum pump.
- B Evacuate the line set and indoor unit to an absolute pressure of 23,000 microns (29.01 inches of mercury).

NOTE— During the early stages of evacuation, it is desirable to close the manifold gauge valve at least once. A rapid rise in pressure indicates a relatively large leak. If this occurs, **repeat the leak testing procedure**.

NOTE— The term **absolute pressure** means the total actual pressure above absolute zero within a given volume or system. Absolute pressure in a vacuum is equal to atmospheric pressure minus vacuum pressure.

- C When the absolute pressure reaches 23,000 microns (29.01 inches of mercury), perform the following:
 - · Close manifold gauge valves.
 - Close valve on vacuum pump.
 - Turn off vacuum pump.
 - Disconnect manifold gauge center port hose from vacuum pump.
 - Attach manifold center port hose to a nitrogen cylinder with pressure regulator set to 150 psig (1034 kPa) and purge the hose.
 - Open manifold gauge valves to break the vacuum in the line set and indoor unit.
 - Close manifold gauge valves.
- **D** Shut off the nitrogen cylinder and remove the manifold gauge hose from the cylinder. Open the manifold gauge valves to release the nitrogen from the line set and indoor unit.
- E Reconnect the manifold gauge to the vacuum pump, turn the pump on, and continue to evacuate the line set and indoor unit until the absolute pressure does not rise above 500 microns (29.9 inches of mercury) within a 20-minute period after shutting off the vacuum pump and closing the manifold gauge valves.
- F When the absolute pressure requirement above has been met, disconnect the manifold hose from the vacuum pump and connect it to a cylinder of HFC-410A positioned to deliver liquid refrigerant. Open the manifold gauge valve 1 to 2 psig in order to release the vacuum in the line set and indoor unit.
- **G** Perform the following:
 - · Close manifold gauge valves.
 - Shut off HFC-410A cylinder.
 - Reinstall service valve cores by removing manifold hose from service valve. Quickly install cores with core
 tool while maintaining a positive system pressure.
 - Replace stem caps and finger tighten them, then tighten an additional one-sixth (1/6) of a turn as illustrated.

WARNING!

Possible equipment damage.

Avoid deep vacuum operation. Do not use compressors to evacuate a system. Extremely low vacuum can cause internal arcing and compressor failure. Damage caused by deep vacuum operation will void warranty.



STEP 5 -- ELECTRICAL -- Circuit Sizing and Wire Routing

In the U.S.A., wiring must conform with current local codes and the current National Electric Code (NEC). In Canada, wiring must conform with current local codes and the current Canadian Electrical Code (CEC).

Refer to the furnace or air handler installation instructions for additional wiring application diagrams and refer to unit nameplate for minimum circuit ampacity and maximum overcurrent protection size.

24VAC TRANSFORMER

Use the transformer provided with the furnace or air handler for low-voltage control power (24VAC - 40 VA minimum)

▲ WARNING



Electric Shock Hazard. Can cause injury or death. Unit must be grounded in accordance with national and local codes.

Line voltage is present at all components when unit is not in operation on units with single-pole contactors. Disconnect all remote electric power supplies before opening access panel. Unit may have multiple power supplies.

IMPORTANT!

If unit is equipped with a crankcase heater, it should be energized 24 hours before unit start-up to prevent compressor damage as a result of slugging.

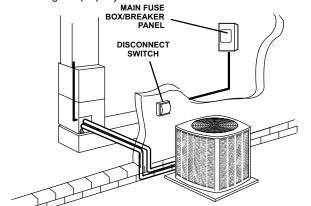
ACAUTION

ELECTROSTATIC DISCHARGE (ESD) Precautions and Procedures Electrostatic discharge can affect electronic components. Take care during unit installation and service to protect the unit's electronic controls. Precautions will help to avoid control exposure to electrostatic discharge by putting the unit, the control and the technician at the same electrostatic potential. Touch hand and all tools on an unpainted unit surface before performing any service procedure to neutralize electrostatic charge.

For complete information concerning specific component wiring, refer to the unit wiring diagram located on the access panel.

SIZE CIRCUIT AND INSTALL DISCONNECT SWITCH

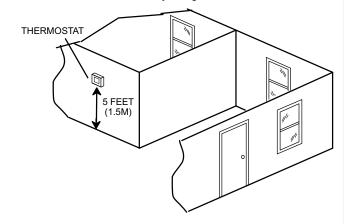
Refer to the unit nameplate for minimum circuit ampacity, and maximum fuse or circuit breaker (HACR per NEC). Install power wiring and properly sized disconnect switch.



NOTE — Units are approved for use only with copper conductors. Ground unit at disconnect switch or to an earth ground.

INSTALL THERMOSTAT

Install room thermostat (ordered separately) on an inside wall approximately in the center of the conditioned area and 5 feet (1.5m) from the floor. It should not be installed on an outside wall or where it can be affected by sunlight or drafts.



NOTE — 24VAC, Class II circuit connections are made in the control panel.

FIGURE 11

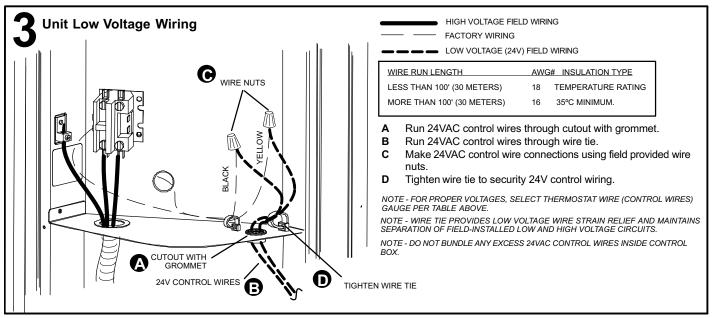


FIGURE 12

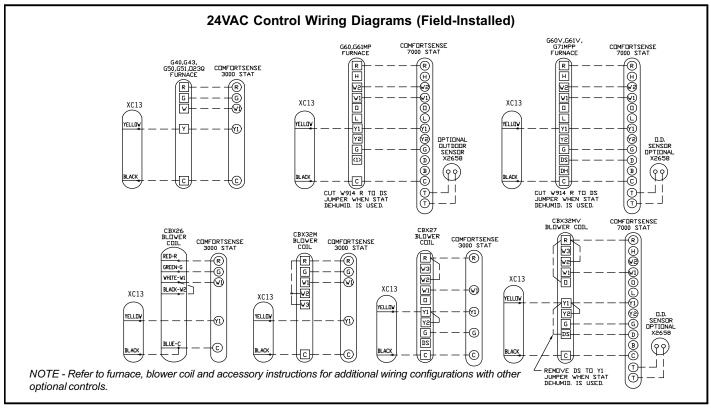


FIGURE 13

Charging

The XC13 unit is factory-charged with enough HFC-410A refrigerant to accommodate a 15-foot length of refrigerant piping. Charge should be checked and adjusted using the tables provided on the charging procedure sticker on the unit access panel. Detailed information is given in the XC13 Installation and Service Procedures manual, which is available on DaveNet.

XC13 Start-Up and Performance Checklist									
Customer	Add	lress							
Indoor Unit Model									
Outdoor Unit Model									
Notes:									
START UP CHECKS									
Refrigerant Type:									
Rated Load Amps:	Actual Amps Rated Volts Actual Volts								
Condenser Fan Full Load Amps	Actual Amps:								
COOLING MODE									
Suction Pressure:	Liquid Pressure:								
Supply Air Temperature :	Ambient Temperature: Retu	urn Air T	emper	ature	:				
System Refrigerant Charge (Refer to manufacturer's information on unit or installation instructions for required subcooling and approach temperatures.)									
Subcooling:		,	۸ —	В	=	SUBCOOLING			
S	aturated Condensing Temperatur minus Liquid Line Temperatur								
Approach:		,	۸ —	В	=	APPROACH			
	Liquid Line Temperatur minus Outdoor Air Temperatur								
Indoor Coil Temperature Drop (18 to 22°F)			۸ —	В	=	COIL TEMP DROP			
	Return Air Temperatur minus Supply Air Temperatur								

HIGH PRESSURE SWITCH (S4)

This unit is equipped with a high pressure switch which is located on the liquid line. The SPST, normally closed pressure switch opens when liquid line pressure rises above the factory setting of 590 ± 15 psig and automatically resets at 418 ± 15 psig.

Homeowners Information

ACAUTION

Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch.

Cleaning of the outdoor unit's coil should be performed by a licensed professional service technician (or equivalent). Contact your dealer and set up a schedule (preferably twice a year, but at least once a year) to inspect and service your outdoor unit. The following maintenance may be performed by the homeowner.

IMPORTANT!

Sprinklers and soaker hoses should not be installed where they could cause prolonged exposure to the outdoor unit by treated water. Prolonged exposure of the unit to treated water (i.e., sprinkler systems, soakers, waste water, etc.) will corrode the surface of steel and aluminum parts, diminish performance and affect longevity of the unit.

Outdoor Coil

The outdoor unit must be properly maintained to ensure its proper operation.

- Please contact your dealer to schedule proper inspection and maintenance for your equipment.
- Make sure no obstructions restrict airflow to the outdoor unit.
- Grass clippings, leaves, or shrubs crowding the unit can cause the unit to work harder and use more energy.
- Keep shrubbery trimmed away from the unit and periodically check for debris which collects around the unit.
- Keep snow level below the louvered panels to ensure proper performance.

Routine Maintenance

In order to ensure peak performance, your system must be properly maintained. Clogged filters and blocked airflow prevent your unit from operating at its most efficient level.

NOTE — The filter and all access panels must be in place any time the unit is in operation. If you are unsure about the filter required for your system, call your Lennox dealer for assistance.

- Ask your Lennox dealer to show you where your indoor unit's filter is located. It will be either at the indoor unit (installed internal or external to the cabinet) or behind a return air grille in the wall or ceiling. Check the filter monthly and clean or replace it as needed.
- Disposable filters should be replaced with a filter of the same type and size.
- The indoor evaporator coil is equipped with a drain pan to collect condensate formed as your system removes humidity from the inside air. Have your dealer show you the location of the drain line and how to check for obstructions. (This would also apply to an auxiliary drain, if installed.)

Thermostat Operation

See the ComfortSense® 7000 thermostat homeowner manual for instructions on how to operate your thermostat.

Preservice Check

If your system fails to operate, check the following before calling for service:

- · Verify room thermostat settings are correct.
- Verify that all electrical disconnect switches are ON.
- Check for any blown fuses or tripped circuit breakers.
- Verify unit access panels are in place.
- · Verify air filter is clean.
- If service is needed, locate and write down the unit model number and have it handy before calling.

Start-Up Checklists

TOOLS REQUIRED

- Refrigeration gauge set
- Digital volt/amp meter
- Electronic temperature thermometer
- On-off toggle switch

A IMPORTANT

This performance check is ONLY valid on systems that have clean indoor and outdoor coils, proper airflow over coils, and correct system refrigerant charge. All components in the system must be functioning properly to correctly perform compressor operational check. (Accurate measurements are critical to this test as indoor system loading and outdoor ambient can affect variations between low and high capacity readings).