INSTALLATION INSTRUCTIONS
Filter Racks: 11U73 (2-3 Ton Units) and 11U74 (3.5-5 Ton Units)
For RP (14), PRP (14), AND LRP (14) Package Units

⚠️ WARNING
Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information, consult a qualified installer or service agency.

⚠️ CAUTION
Sharp metal edges can cause injury. When installing the unit, use care to avoid sharp edges.

⚠️ WARNING
If these instructions and/or codes are not followed or if the equipment is not properly installed, possible injury or death could occur during installation or operation.

Note: For proper installation of the filter rack, it is important to install the rack before installation of the unit in applications where the rear panel cannot be accessed.

Note: These instructions use images of filter rack 11U73 (for 2, 2.5 and 3 ton models). For 11U74 (for 3.5, 4, and 5 ton models), these instructions are still applicable.

Note: Only 1" filters can be used with this filter rack.

Recommended Tools:
- Drill
- 3/16" Drill Bit
- 5/16" Nut Driver or Nut Driver Drill Bit
- 1/4" Nut Driver or Nut Driver Drill Bit
- 5/16" or Adjustable Wrench
- Pliers
- Safety Gloves

Save these instructions for future reference.
Fig. 1: Components included in kit

- Top Rail
- Outside Support (11U73)
- Outside Support (11U74)
- .5" Screws
- Middle Support
- Inside Support
- Lower Top Rail
- Bottom Rail
Assembling the Filter Rack within the unit:

**Step 1** - Remove the Blower Access Door

**Step 2** - Drill 3/16” holes in dimples on rear panel

**Step 3** - For 3.5, 4, and 5 ton units, skip to Step 4. For 2, 2.5, and 3 Ton units, remove the bracket attaching the coil to the rear panel (See Figure 3). The open hole created in the rear panel will need to be sealed (this kit does not include sealant).

**Step 4** - Screw Top Rail into Lower Top Rail with .5” screws.

**Step 5** - Tab together Bottom Rail and Inside Support (See Figures 5a and 5b).
**Step 6** - Tab together Top Rail and Inside Support (See Figures 6a and 6b).

**Step 7** - Scissor the 3-piece assembly into unit and rest the flange of the Bottom Rail inside the drain pan (See Figures 7a and 7b). **Note:** It is important that the lower rail is pushed forward until contact is made with the insulation of the division panel, and is fully rested within the drain pan.

**Step 8** - Fasten the Top Rail to the rear panel using the 2" screws (See Figure 8).

**Step 9** - Tab Outside Support to Top Rail and Bottom Rail (See Figures 9a, 9b, 9c and 9d).
**Inserting/Replacing the Filters (Assuming blower access door has been removed)**

Recommended 1” filter sizes are as follows:

<table>
<thead>
<tr>
<th>Unit Model</th>
<th>Filter 1</th>
<th>Filter 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>24, 30, 36</td>
<td>20 x 20</td>
<td>14 x 20</td>
</tr>
<tr>
<td>42, 48, 60</td>
<td>20 x 20</td>
<td>20 x 20</td>
</tr>
</tbody>
</table>

**Note:** If installing filters, follow steps 1-3 below. If replacing filters, follow in reverse order.

**Step 1** - Insert the first filter (20x20) into the rack following the track in the Top and Bottom Rails.

**Step 2** - Insert Middle Support by aligning its notches with the tracks of the Top and Bottom Rails (See Figure 10). **Note:** The flanges on the Middle Support act as an air seal when the unit is running.

**Step 3** - Insert the second filter, and slide along the track until contract is made with the angled section of the Middle Support.

**Step 4** - Replace the blower access door