WARNING

WARNING - This conversion kit is to be installed by a qualified service technician or other qualified agency in accordance with the manufacturer's instructions, all codes and requirements of the authority having jurisdiction in the USA or Canada. If the information in these instructions is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life. The qualified agency performing this work assumes responsibility for this conversion.

Shipping and Packing List

Package 1 of 1 contains:

5- Burner orifices sizes 0.0472" (1.20mm)
1- White Rodgers pressure measuring adapter kit 69M1701
1- Honeywell VR8205 series gas valve conversion kit 48G2201
1- White Rodgers 36E/G series gas valve conversion kit 28G6101
2- Unit conversion stickers: 65296600, 105222-01

Application

The natural to regulated LP/propane gas changeover kit (LB-115314A) is for use on FSAN/LF24/30/45/60/75 compact unit heaters equipped with the Honeywell VR8205 or White Rodgers 36E/G series gas valve.

Installation

1- Set thermostat to lowest setting. The gas supply must be shut off prior to disconnecting the electrical power and proceeding with the conversion.

2- Turn automatic gas valve knob to OFF position.

3- Disconnect gas supply at gas valve.

4- Disconnect wiring at gas valve. Remove wiring to ignitor electrode and sensor electrode.

5- Remove four screws on the outside of the burner box and two screws on the inside of the burner box which hold the burner box to the vest panel. See figure 1.

6- Tilt the burner box assembly outward and remove four screws securing the top plate of the burner box. See figure 2. Remove burner box from unit.

7- Remove burner retention bracket and burners.

8- Remove existing burner orifices. Apply pipe thread compound to threads of orifices provided in kit. Install orifices in manifold.

IMPORTANT - Do not allow pipe thread compound to enter orifice bore.

9- Install gas valve conversion kit. Refer to manufacturer's instruction packed in valve conversion kit. See figures 3 and 4.

IMPORTANT - Make sure the correct conversion kit is used for the gas valve. Use ONLY White Rodgers conversion kit for White Rodgers gas valve and specific Honeywell conversion kit for specific Honeywell gas valve ONLY.

IMPORTANT - Install gas valve changeover sticker provided in valve conversion kit to visible area of gas valve.

10- Re-install burner retention bracket and burners

11- Secure burner box top plate to burner box assembly. Reinstall burner box assembly.

12- Connect gas supply to gas valve. Connect wiring to gas valve. Replace wiring to ignitor electrode and sensor electrode.

13- Affix unit conversion stickers (provided) next to unit rating plate.
CONVERSION OF HONEYWELL VR8205 GAS VALVE (Natural to LP)

1. Remove regulator cap screw and pressure regulator adjusting screw.
2. Remove existing spring.
3. Insert replacement spring.
4. Install the new plastic pressure regulator adjustment screw so that the top of the screw is flush (level) with the top of the regulator. Turn the pressure regulator adjusting screw clockwise six complete turns. This adjustment provides a preliminary pressure setting of about 10” w.c. (2.5 kPa) for the LP regulator.
5. Check regulator setting either with a manometer or by clocking the gas meter.
6. Install new cap screw.

FIGURE 3

INLET PRESSURE TAP

PRESSURE REGULATOR ADJUSTING SCREW (Black)

SPRING (Red)

GAS INLET

WHITE RODGERS 36E/G GAS VALVE CONVERSION

1. Remove pressure regulator adjusting cover screw.
2. Remove pressure regulator adjusting screw beneath cover screw.
3. Remove pressure regulator spring from regulator housing.
4. Insert the stronger spring contained in this kit into the regulator housing.
5. Replace the pressure regulator adjusting screw. Adjust outlet pressure to heating unit manufacturer’s LP specifications.
6. Replace pressure regulator adjust cover screw.
7. Attach caution label contained in envelope to gas valve where it can be readily seen. Also attach the small round label to top of regulator adjusting cover screw.

FIGURE 4

IMPORTANT - Carefully check all piping connections. DO NOT use matches, candles, open flame or other means of ignition to check for gas leaks. Use a soap solution or other preferred means.
Some soaps used for leak detection are corrosive to certain metals. Carefully rinse piping thoroughly after leak test has been completed. Do not use matches, candles, flame or other sources of ignition to check for gas leaks.

### CAUTION

Start-Up and Adjustment

BEFORE LIGHTING, smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, do not try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.

**A - Placing Unit In Operation:**

**IMPORTANT - Follow the lighting instructions provided on the unit. If lighting instructions are not available, see section below.**

FSAN/LF24/30/45/60/75 compact unit heaters are equipped with an automatic spark ignition system. DO NOT attempt to manually light burners on these unit heaters. Each time thermostat calls for heat, the burners will automatically be lit.

1. Make sure thermostat is set below room temperature and power is turned off to unit.
2. This appliance is equipped with an ignition device which automatically lights the burners. DO NOT try to light the burners by hand.
3. Turn knob on gas valve clockwise to OFF. Do not force.
4. Wait 15 minutes to clear out any gas. If you then smell gas, immediately call your gas supplier from an outside phone. Follow the gas supplier's instructions. If you do not smell gas go to next step.
5. Turn knob on gas valve counterclockwise to ON.
6. Turn on all electrical power to unit.
7. Set thermostat to desired setting.

**NOTE - When unit is initially started, steps 1 through 7 may need to be repeated to purge air from gas line.**

**B - Gas Pressure Adjustment**

1. Check gas line supply pressure with unit firing at maximum rate. A minimum of 10.4" w.c. should be maintained.
2. After gas line pressure has been checked and adjusted, check manifold pressure at the pressure tap on the outlet side of the gas valve. The correct manifold pressure for LP/propane gas is given in table 1. Refer to figures 3 and 4 for gas manifold pressure adjustment screw location.

**TABLE 1**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>LP/PROPANE GAS MANIFOLD PRESSURES</th>
</tr>
</thead>
<tbody>
<tr>
<td>30/45/60</td>
<td>9.0&quot; w.c.</td>
</tr>
<tr>
<td>75</td>
<td>9.0&quot; w.c.</td>
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</tbody>
</table>

*See unit installation instructions for installations at higher altitudes.

**C - Burner**

Start burner and allow to operate for a few minutes. Observe flame. Flame should be predominantly blue (with some yellow), strong and steady. Flame should burn continuously from all burners.
D - Means To Verify Gas Rate

Input must not exceed amount shown on unit rating plate. In cases where gas is not metered, the service technician performing the conversion will need to supply the meter. Input may then be checked by the following method:

The utility company or LP/propane gas distributor may be contacted for the heating value of the gas. All other appliances should be shut off during the input check.

Locate meter just upstream in regulated pressure (10.4" w.c. to 13.0"w.c.). To check the Btu input rate, the dial hand on the gas meter should be timed for at least one revolution, using the one cubic foot dial. To assure accurate measurements, use temperature and pressure correction factors for the meter.

To determine the number of seconds required for the flow of one cubic foot of gas, use the following formula:

\[
\frac{\text{(BTUH CONTENT)}}{\text{HEATING VALUE OF GAS} \times 3600} \quad \text{UNIT BTUH INPUT}
\]

Example:

2500 BTU gas
Unit input 45,000 BTUH

\[
\text{Seconds for one cubic foot} = \frac{2500 \times 3600}{45,000} = 200 \text{ seconds}
\]

E - Ignition System

Check the normal operation sequence of the ignition system after conversion. See instruction manual supplied with the unit.