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#### THIS MANUAL MUST BE LEFT WITH THE OWNER FOR FUTURE REFERENCE

These instructions are intended as a general guide and do not supersede local codes in any way. Consult authorities having jurisdiction before installation.

## **AWARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life.

Installation and service must be performed by a licensed professional HVAC installer (or equivalent) or service agency.

Failure to follow safety warnings and these instructions exactly could result in property damage, dangerous operation, serious injury, or death.

Any additions, changes, or conversions required in order for the appliance to satisfactorily meet the application needs must be made by a licensed professional HVAC installer (or equivalent) using factory-specified parts.

Do not use this system if any part has been under water. A flood-damaged appliance is extremely dangerous. Immediately call a licensed professional HVAC service technician (or equivalent) to inspect the system and to replace all controls and electrical parts that have been wet, or to replace the system, if deemed necessary.

## INSTALLATION/OPERATION INSTRUCTIONS

## **VRB Heat Recovery**

VRF SYSTEMS OUTDOOR UNITS 507885-04 11/2019

## **AWARNING**

Do not change the settings of any protection devices installed in the outdoor unit. If the pressure switch, thermal switch, or other protection device is shorted or forcibly operated, fire or explosion may occur.

Do not use parts other than those specified by Lennox or fire and/or explosion may occur.

## **A** CAUTION

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

## IMPORTANT

The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFC's and HCFC's) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for noncompliance.

These units must be installed as part of a matched system as specified in the Product Specifications (EHB) bulletin.

#### General

The VRB heat recovery outdoor units are matched with up to 64 indoor units per system to create a VRF (variable refrigerant flow) system that uses HFC-410A refrigerant.

Refer to the Product Specification bulletin (EHB) for the proper use of these heat recovery units with matching indoor units, mode selection boxes, branch pipes, line sets and controls.

#### **Shipping and Packing List**

Check the components for shipping damage. If you find any damage, immediately contact the last carrier. Package 1 of 1 contains the following:

- 1 Assembled VRB heat recovery outdoor unit
- 1 Outdoor unit installation instruction
- 1 Piping accessory package

System Piping

#### 

#### ELECTRICAL SHOCK, FIRE, OR EXPLOSION HAZARD.

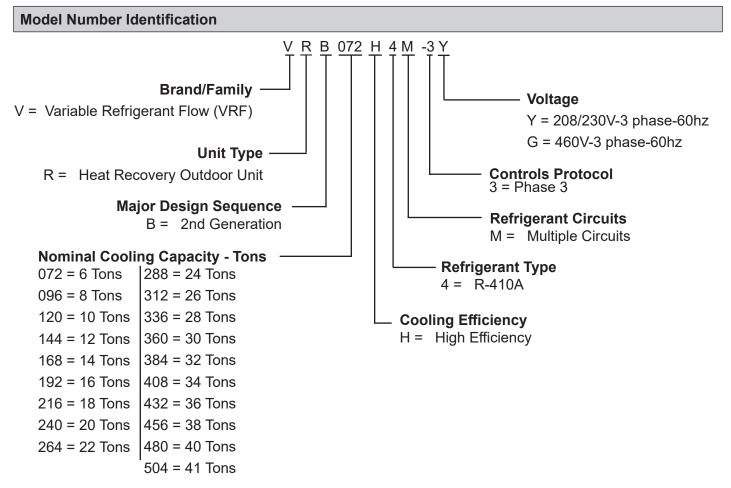
Do not touch the unit or the controller if your hands are wet.

Do not operate appliances with an open flame near the unit.

Do not replace a fuse with a fuse of a different rating. Do not attempt to bypass a fuse.

Do not insert your hands, tools or any other item into the air intake or air outlet at either the indoor or outdoor unit.

Do not allow children to operate the system.



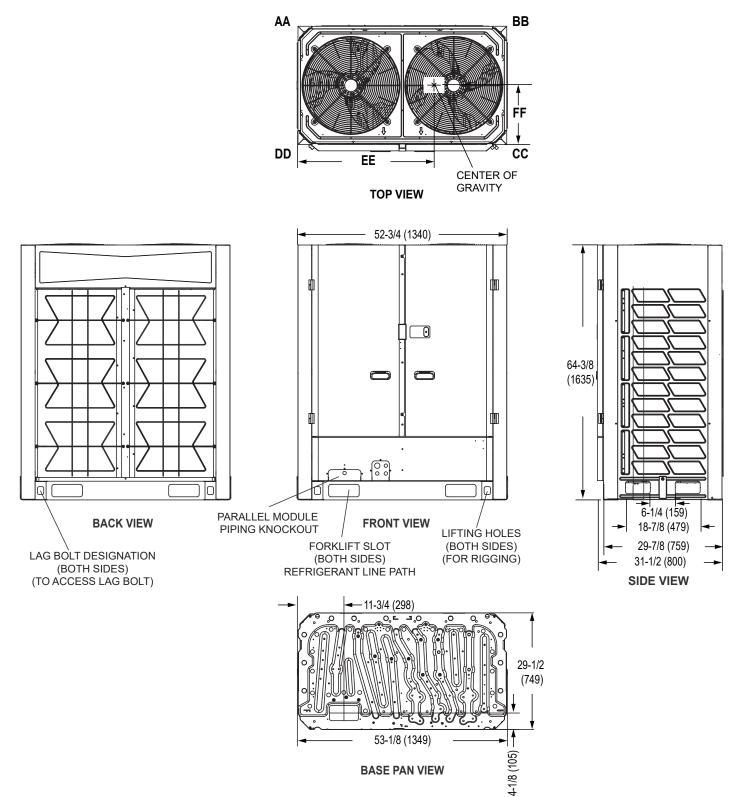
**NOTE -** Lennox VRF and Lennox Mini-Split products are similar in appearance to each other. Refer to the unit's model number to determine if the unit is a VRF (V) or Mini-Split (M) unit. It is not possible to mix the two types of equipment on any system.

| VRF system piping is customized for each installation. The Lennox VRF Selection Software (LVSS) piping report is an engineered design that must be followed. The piping diagram or diagrams included within the LVSS report have been prepared based on the information provided to the Lennox VRF applications department. |
|---|
| When the indicated lengths change from the figures stated within the report, it is imperative that prior to the commencement of the refrigerant pipe work installation, Lennox VRF applications department are informed of these proposed changes.  |
| Upon receipt of this new information the Lennox VRF applications department will confirm any changes that may be applicable to this installation. If changes are required, a new piping diagram will be produced and will supersede all other previously provided documents.  |
| Failure to provide this information regarding changes to the original design may lead to insufficient capacity, equipment failure, warranty being made void and the refusal to commission the system.   |
| 2   |

#### **Unit Dimensions - inches (mm) CORNER WEIGHTS CENTER OF GRAVITY** Model No. BB СС DD AA EE FF lbs. kg lbs. lbs. lbs. kg in. in. kg kg mm 072, 096, 120 121 55 203 92 211 96 251 114 27-3/4 705 12-1/4

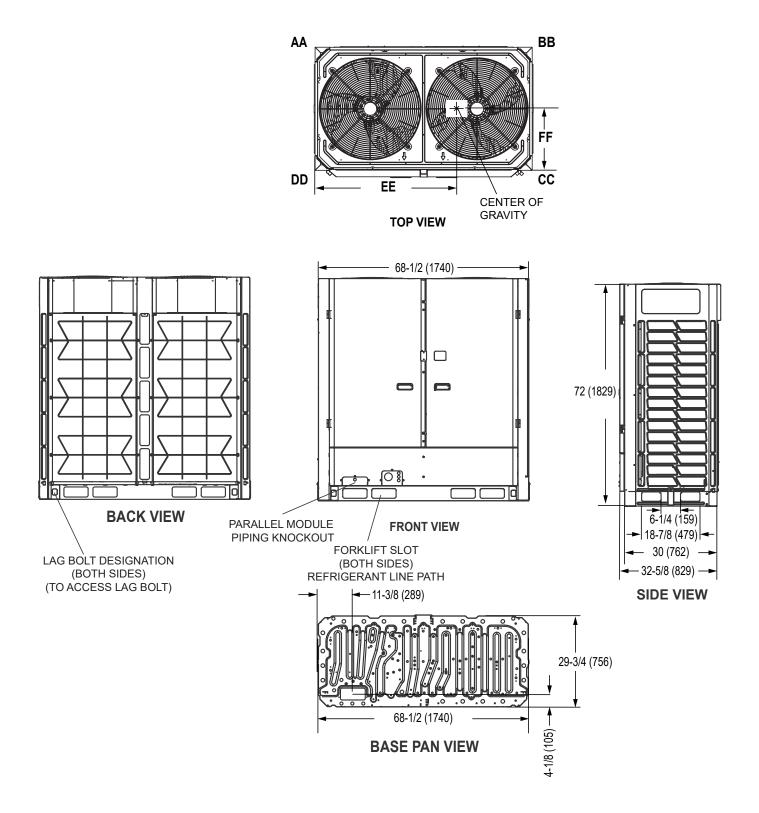
mm

311



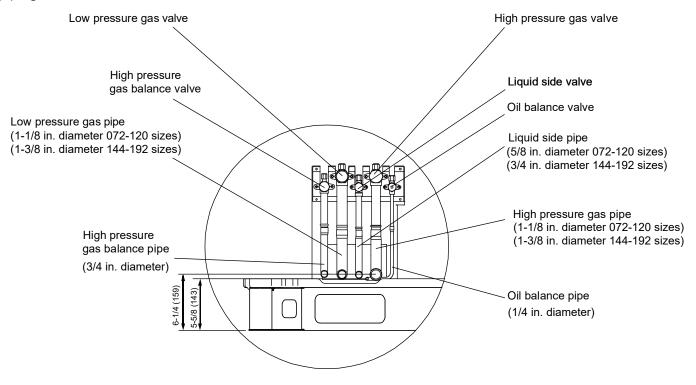
### Unit Dimensions - inches (mm)

| CORNER WEIGHTS |      |    |      |     |      |     |      |     | CENTE  | R OF GR | AVITY |     |
|----------------|------|----|------|-----|------|-----|------|-----|--------|---------|-------|-----|
| Model No.      | A    | Α  | В    | В   | С    | С   | D    | D   | E      | E       | F     | F   |
|                | lbs. | kg | lbs. | kg  | lbs. | kg  | lbs. | kg  | in.    | mm      | in.   | mm  |
| 144, 168, 192  | 172  | 78 | 264  | 120 | 330  | 150 | 321  | 146 | 37-3/4 | 953     | 12    | 305 |



#### **Dimensions - Piping Details - inches (mm)**

Internal valve layouts are the same in both heat recovery and heat pump units, it is their function that is different. Pay close attention when making final piping connections. Heat Recovery internal valve layouts are described below. See the Heat Pump installation manual for heat pump internal valve information.



**Outdoor Unit Placement Considerations** 

## **AWARNING**

Use the provided and specified components when installing equipment. Failure to do so may result in unit falling, water leaking or electrical shocks, causing personal injury or equipment or property damage.

Check stability of unit support. If support is not capable of carrying weight of the unit, unit may fall causing personal injury or equipment damage.

Safely dispose of packing materials, which include nails, wood and other sharp objects, as well as plastic wrapping. Children playing with plastic wrap or bags risk the danger of suffocation.

## **IMPORTANT!**

Exhaust vents from dryers, water heaters and furnaces should be directed away from the outdoor unit. Prolonged exposure to exhaust gases and the chemicals contained within them may cause condensation to form on the steel cabinet and other metal components of the outdoor unit. This will diminish unit performance and longevity. In addition to clearances, the following items should be considered when setting the outdoor unit:

- 2007 EPA Noise Policy. Observe local code adoptions/enforcement as consideration should be used when selecting an outdoor unit's permanent placement. Sound data for each unit can be found in the Product Specifications Document.
- Glass has a very high level of sound transmission. When possible, do not install the unit directly outside a window.
- Avoid installing the unit in areas exposed to extreme voltage variations (such as factories).
- Install unit level.
- Allow sufficient space around unit for proper operation and maintenance.
- Install the outdoor unit a minimum of 3 ft. (1 m) away from any antenna, power cord (line), radio, telephone, security system, or intercom. Electrical interference and radio frequencies from any of these sources may affect operation.
- Outdoor unit shall maintain a minimum distance of 10 ft. (3 m) from dryer exhaust vents.
- Outdoor unit shall maintain a minimum distance of 10 ft. (3 m) from Type 1 kitchen exhaust outlets.
- Coating outdoor coils is recommended in applications installed in coastal regions less than 30 miles (48 kilometers) inland.

#### Lifting the Unit

- Do not hold the air inlet grille while lifting the unit. This could result in damage to the cabinet.
- Do not touch the fan blades with your hands or other objects while lifting the unit.

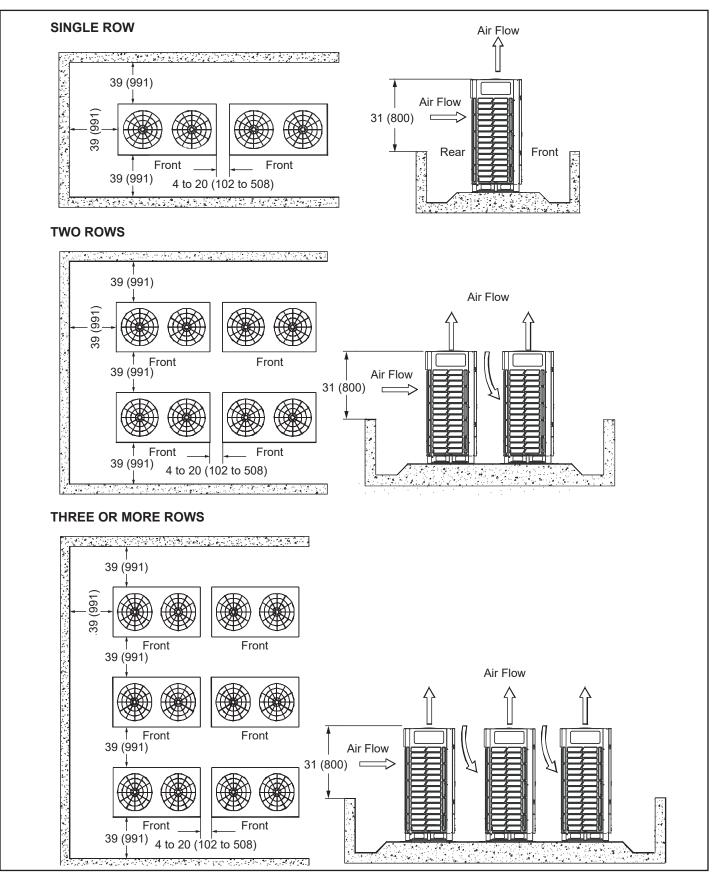


Figure 1. Installation Clearances - inches (mm)

## 

Drawings in this manual are for illustrative purposes and should not be used as a template for fabricating field-supplied accessories or apparatuses. Consider the environment in which this unit is being installed and make necessary adjustments to ensure safe operation. Local codes prevail.

#### **Clearances from Obstructions**

- Allow adequate air flow clearance on all sides of the unit. See Figure 1 and this section.
- Allow at least 39 in. (991 mm) clearance in front of the unit for maintenance and service access. The outdoor unit service access is via hinged service doors that swing open in front of the unit. Figure 2.

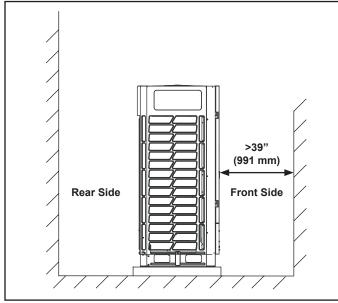


Figure 2. Maintenance & Service Clearance

Perimeter obstructions that are 32 in. (813 mm) taller than the top of the outdoor unit require a field supplied air discharge duct to avoid recirculation of discharge air. The discharge duct should be installed to at least the height of the surrounding obstructions (for ex. walls) to ensure that discharge air goes over the height of the obstruction. Ensure that the static capabilities of the outdoor unit are not exceeded. Figure 3.

## **ACAUTION**

In order to avoid injury, take proper precaution when lifting heavy objects. Take care when using a sling to lift the unit for installation. The unit center of gravity is not at its physical center.

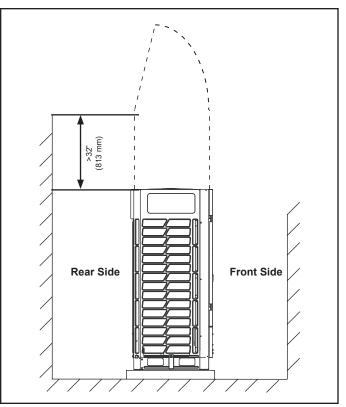


Figure 3. Perimeter Obstructions

 Allow at least 120 in. (3048 mm) clearance above the unit. If an obstruction above the unit does not allow for adequate clearance, a field-supplied discharge duct is required. The discharge duct should be installed in such a way as to ensure that discharge air goes beyond the obstruction and does not cause recirculation of discharge air. Ensure that the static capabilities of the outdoor unit are not exceeded. Figure 4.

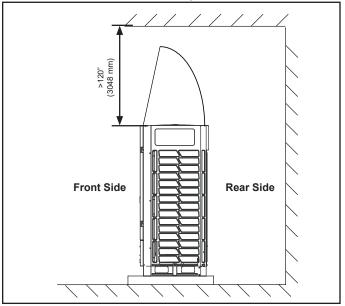


Figure 4. Obstructions Above the Unit

### **Cold Climate Considerations**

Select a location where high winds and snow will not affect the unit. In areas where typical ambient temperatures are below 50°F (10°C), the following precautions should be observed.

 Locate unit away from overhanging roof lines which would allow water or ice to drop on, or in front of, coil or into unit.

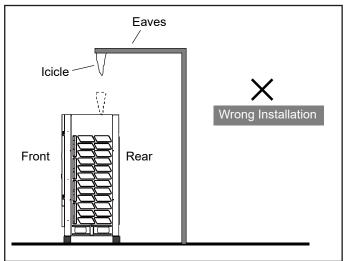


Figure 5. Do Not Locate Under Roof Overhang

 The unit base should be elevated above the depth of average snows plus 12 in. (305 mm). In heavy snow areas, do not locate the unit where drifting will occur.

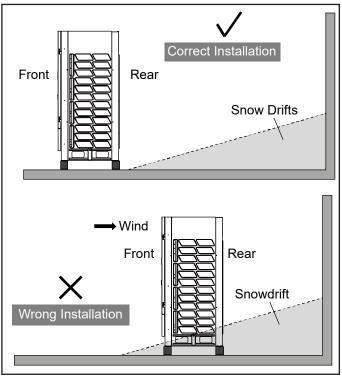
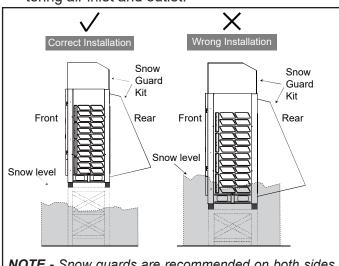


Figure 6. Do Not Locate Where Drifting Will Occur

 Install snow guards to prevent snow fall from entering air inlet and outlet.



**NOTE -** Snow guards are recommended on both sides and rear of the unit as shown in this example.

## Figure 7. Elevate Above Average Snow Level & Protect Coil

 If necessary, install the unit on a raised base made of angle iron and that allows snow and wind to pass through

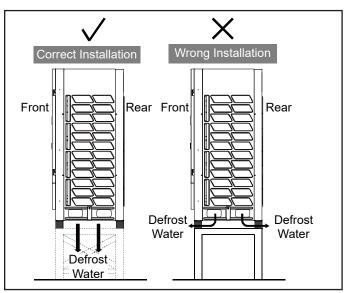


Figure 8. Secure Unit to Weather Resistant Support

## 

These illustrations are examples of possible snow protection options. They should not be used as a template for fabricating the snow protection apparatuses. Consider the environment in which this unit is being installed and make necessary adjustments to ensure safe operation.  When installed in areas where low ambient temperatures exist, locate unit so winter prevailing winds do not blow directly on to the outdoor unit.

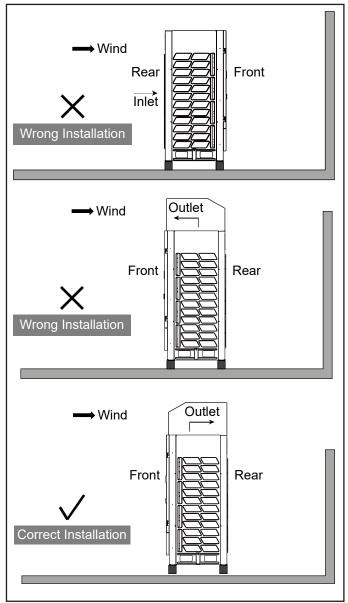


Figure 9. Protect Unit from Prevailing Winds

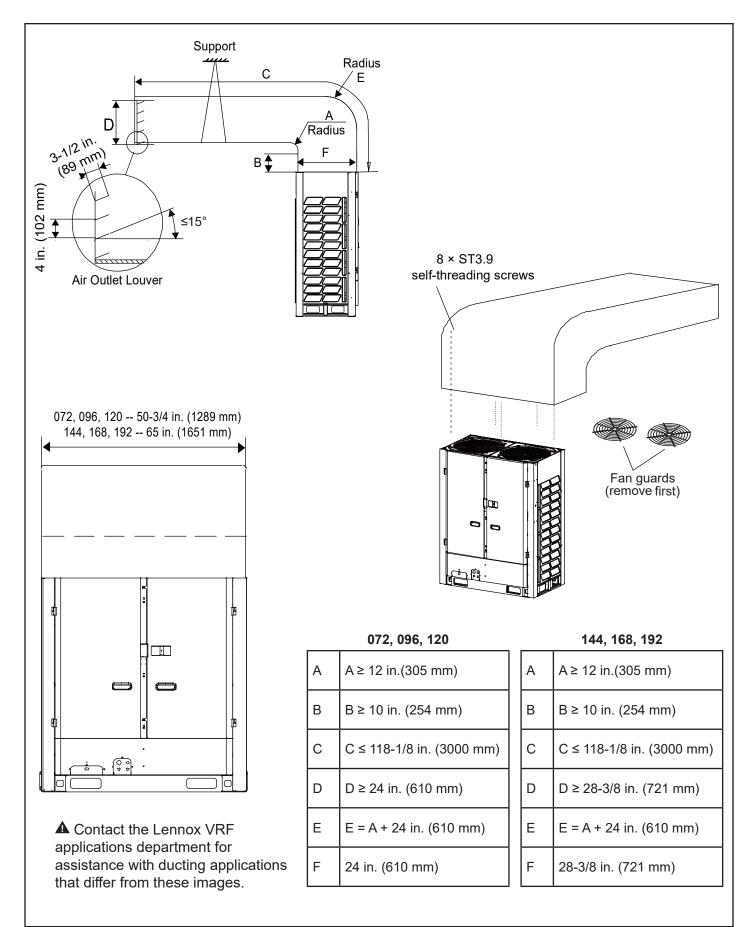
## Air Discharge Duct

- Before installing the air duct, remove the two fan guards from the top of the unit.
- Duct each outdoor unit separately. Do not use a combined plenum as this may result in air not being discharged directly to the outside.
- Discharge air duct shall be constructed of steel and installed in a manner which prevents sagging and or collapsing.
- Only one bend is allowed in the air duct.
- Duct louvers will reduce air volume, cooling and heating capacity and efficiency. Louvers are not recommended; if they are required by the job, the louver angle should be no larger than 15°.
- It may be necessary to install a flexible connector between the unit and the duct to reduce vibration noise.

| Table 1. Sta | atic Pressure | Settings |
|--------------|---------------|----------|
| Droceuro     | Description   |          |

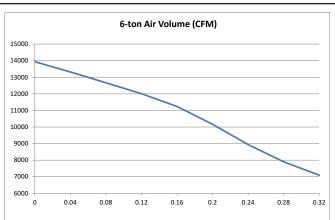
| Static Pressure          | Description                                     |
|--------------------------|---|
| 0 WG (0 Pa)              | Default   |
| 0-0.08 WG (0-20<br>Pa)   | Remove fan guard, < 10 ft. (3 m)<br>duct length |
| Above 0.08 WG<br>(20 Pa) | Contact Lennox VRF Applications<br>Support      |
|                          |   |

**NOTE -** Use dip switch S4 to change outdoor unit static pressure settings.



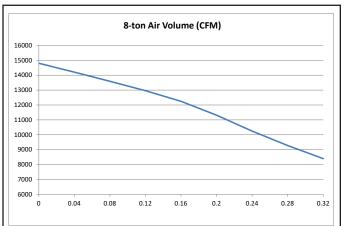
#### **Discharge Duct Pressure Curves**



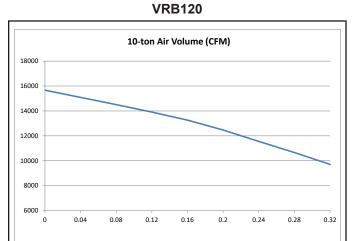


| Static Pressure (in.wg.) | Air Volume (CFM) |
|--------------------------|------------------|
| 0                        | 13934            |
| 0.04                     | 13320            |
| 0.08                     | 12667            |
| 0.12                     | 12010            |
| 0.16                     | 11236            |
| 0.2                      | 10163            |
| 0.24                     | 8940             |
| 0.28                     | 7902             |
| 0.32                     | 7094             |

#### **VRB096**

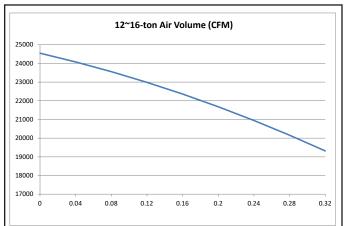


| Static Pressure (in.wg.) | Air Volume (CFM) |
|--------------------------|------------------|
| 0                        | 14800            |
| 0.04                     | 14205            |
| 0.08                     | 13587            |
| 0.12                     | 12958            |
| 0.16                     | 12248            |
| 0.2                      | 11315            |
| 0.24                     | 10247            |
| 0.28                     | 9279             |
| 0.32                     | 8402             |



| Static Pressure (in.wg.) | Air Volume (CFM) |
|--------------------------|------------------|
| 0                        | 15667            |
| 0.04                     | 15090            |
| 0.08                     | 14508            |
| 0.12                     | 13907            |
| 0.16                     | 13261            |
| 0.2                      | 12467            |
| 0.24                     | 11554            |
| 0.28                     | 10655            |
| 0.32                     | 9709             |

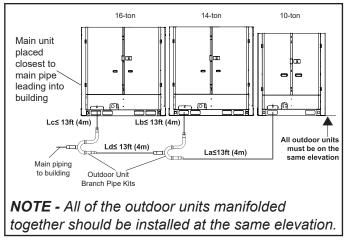
VRB144, 168, & 192

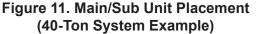


| Static Pressure (in.wg.) | Air Volume (CFM) |
|--------------------------|------------------|
| 0                        | 24544            |
| 0.04                     | 24079            |
| 0.08                     | 23559            |
| 0.12                     | 22986            |
| 0.16                     | 22360            |
| 0.2                      | 21679            |
| 0.24                     | 20945            |
| 0.28                     | 20157            |
| 0.32                     | 19315            |

#### Main/Sub Outdoor Unit Placement

- A VRF system consisting of more than two outdoor units must be placed in order from the largest to the smallest capacity. See figure 8.
- The largest capacity outdoor unit must be installed closest to the main pipe leading into the building. See Figure 11.
- The largest capacity outdoor unit address is the main unit, while the others are the sub units. See Figure 11.
- All of the outdoor units manifolded together should be installed at the same elevation.





#### Installation

#### **Slab or Roof Mounting**

Install the unit a minimum of 8 inches (203 mm) above the roof or ground surface to avoid ice buildup around the unit. Locate the unit above a loadbearing area of the roof that can adequately support the unit. Consult local codes for rooftop applications.

- Use a field supplied slab or suitably sized steelwork to construct a base for locating the condensing unit. All supporting work should be verified by a qualified engineer.
   NOTE - Prefabricated light duty equipment pads are NOT suitable for use.
- Support the unit across the front and back of the unit.

 If the unit coil cannot be installed away from prevailing winter winds, a wind barrier should be constructed. Size barrier at least the same height and width as outdoor unit. Install barrier 12 inches (305 mm) minimum from the sides of the unit in the direction of prevailing winds.

## **IMPORTANT!**

#### Roof Damage!

This system contains both refrigerant and oil. Some rubber roofing material may absorb oil. This will cause the rubber to swell when it comes into contact with oil. The rubber will then bubble and could cause leaks. Protect the roof surface to avoid exposure to refrigerant and oil during service and installation. Failure to follow this notice could result in damage to roof surface.

#### Securing Outdoor Unit to Slab or Frame

- Use lag bolts (min. 3/8 in.) at all four corners to secure the unit to the field-provided slab or frame.
- Lag bolts must extend through material to the slab or frame.
- Isolation material can be used to control vibration or sound transmission.
- Where required Use/loop steal hurricane strapping that is secured to the structure.
- Do not use galvanized strap over the top and screwed to support.
- Prefabricated light duty equipment pads are not acceptable for use.

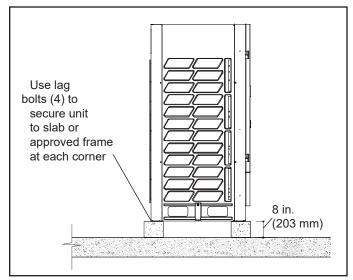


Figure 12. Secure Outdoor Unit to Approved Structure

**Refrigerant Piping Connections** 

## **A**WARNING

Refrigerant leaks are unlikely; however, if a refrigerant leak occurs, open a door or windows to dilute the refrigerant in the room. Turn off the unit and all other appliances that may cause a spark. Call a licensed professional HVAC technician (or equivalent) to repair the leak.

Use only R-410A refrigerant to charge this system. Use of other refrigerant or gas will damage the equipment.

Do not allow air or other contaminants to enter system during installation of refrigerant piping. Contaminants will result in lower system capacity and abnormally high operating pressures and may result in system failure or explosion.

Insulate all refrigerant piping.

Refrigerant pipes may be very hot during unit operation. Do not allow contact between wiring and bare copper pipes.

After refrigerant piping connections have been completed, check the system for leaks per commissioning instructions.

- Both liquid and gas (vapor) lines must be individually insulated.
- Field piping consists of three HVAC/R field-provided copper refrigerant lines connected to the outdoor unit. These lines carry the liquid and vapor refrigerant to and from the mode selection box(es).
- Refrigerant piping and wiring connections can be brought into the outdoor unit through openings provided in the front, side(s), or underside (recommended) of the unit.
- Refrigerant piping must be connected using mode selection boxes and individual branch pipe kits. Six mode selection boxes are available in varying sizes to accommodate connection of one to 41 indoor units.
- The following restrictions apply to each VRB system:
  - Total refrigerant pipe length 3280 ft. (1000 m)
  - Longest pipe length actual) 574 ft. (175 m)
  - Level difference between indoor units 98 ft. (30 m)
  - Piping length from the first branch pipe to the farthest indoor unit 132/295 ft. (40/90 m)
- For each branch pipe, allow 20" (508 mm) of equivalent length.

A Contact the Lennox VRF applications department for assistance.

When the outdoor unit is installed 164 feet (50 m) or more above the indoor units, install an oil return trap every 33 feet (10 m) in the main low pressure gas pipe. See Figure 13 for trap specifications.

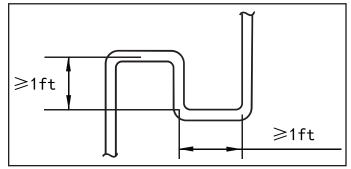


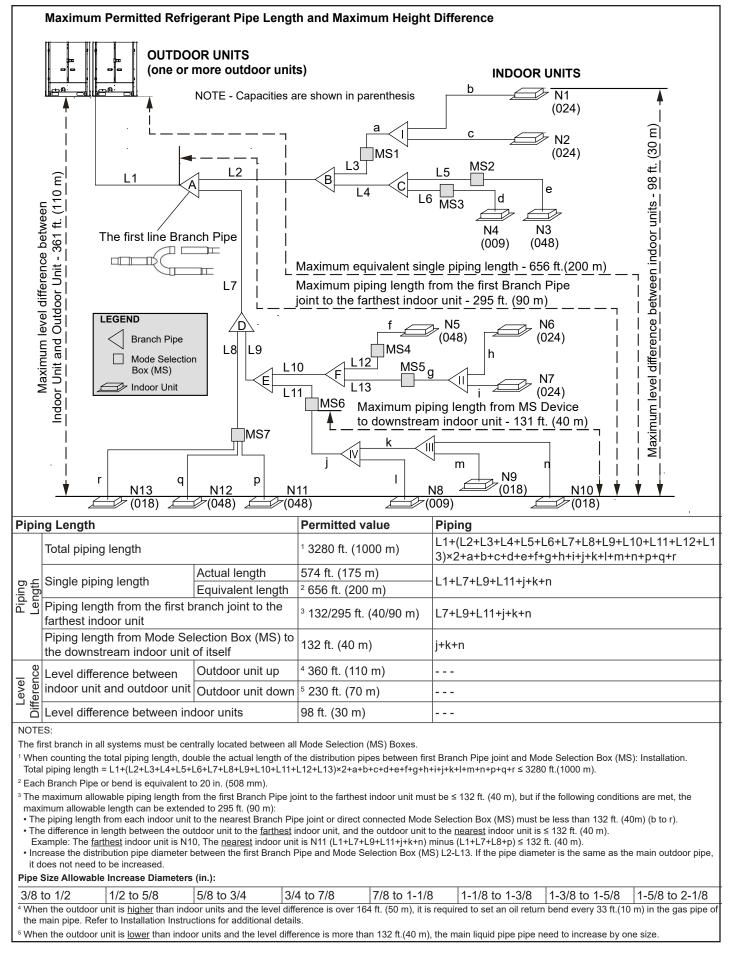
Figure 13. Oil Return Trap

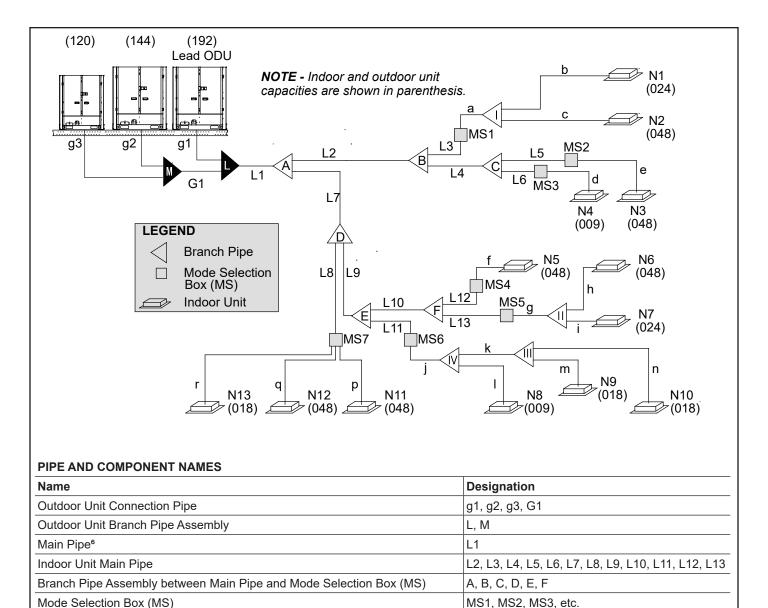
- When the outdoor unit is 132 feet (40 m) or more below the indoor units, increase the diameter of the liquid line pipe from the outdoor unit to the first branch pipe by one size. A Contact the Lennox VRF applications department for assistance.
- To extend the length from the first branch pipe to the farthest indoor unit beyond 132 ft. (40 m) and up to 295 ft. (90 m), the following three conditions must be met.
  - Increase diameter of the main pipe between the first and the last branch pipes. If the diameter of the pipe is the same as the main outdoor pipe, then it does not need to be increased. Ex: If 132 ft.<L1+L7+L9+L10 ≤ 295 ft., increase the diameter of all the pipes by one size.
  - The length from the indoor unit to the nearest branch pipe must be 132 ft. (40 m) or less. Ex: a,b,c,d,e,f,g,h,i,j,k,l,m ≤ 132 ft.
  - 3. The difference between [the distance from the outdoor unit to the farthest indoor unit] and [the distance from the outdoor unit to the nearest indoor unit] is  $\leq 132$  ft. E x: (L1+L7+L9+L11+11+j+k+n) - (L1+L7+L9+L11+1+j+k+n)  $\leq 132$  ft.

▲ Contact the Lennox VRF applications department for assistance.

## **IMPORTANT!**

The compressor in this unit contains PVE oil (Polyvinylether). PVE oil is formulated for hydrofluorocarbon (HFC) refrigerants, such as R-410a, which this system contains. While it may have some miscibility properties with mineral based oil and POE oil (Polyolester), you should not mix PVE oil with any other type of refrigerant oil.





### Figure 14. Typical Refrigerant Piping Diagram

I, II, III, IV

a, g, j, k

N1, N2, N3, etc.

b, c, d, e, f, h, i, l, m, n, p, q, r

#### INDOOR UNIT AUXILIARY PIPE SELECTION

direct connected Mode Selection Box (MS)

Branch Pipe joint

Indoor Unit

(From Indoor Unit To The Nearest Branch Joint (a, b, c, d, e, f, g, h, i, j, k, l, m)

Branch Pipe Assembly between Mode Selection Box (MS) and Indoor Unit

Indoor Unit auxiliary pipe between Mode Selection Box (MS) and downstream

Indoor Unit auxiliary pipe from Indoor Unit to the nearest Branch Pipe joint or

<sup>6</sup> When the length of main pipe L1 is larger than 230 ft. (70m), the dip switch S9-2 should be ON.

|  | Pipe Diameter (in.)     |  |  |             |  |  |  |  |
|--|-------------------------|--|--|-------------|--|--|--|--|
| Indoor Unit<br>Capacity (kBtuh)  |                         | Pipe length from indoor unit to nearest branch joint |  |             |  |  |  |  |
|  | Pipe length <u>less</u> | than 100 ft (30 m)                                   | Pipe length <u>more</u> than 100 ft (30 m) |             |  |  |  |  |
|  | Gas Pipe                | Liquid Pipe  | Gas Pipe                                   | Liquid Pipe |  |  |  |  |
| A<18   | 1/2                     | 1/4  | 5/8  | 1/4         |  |  |  |  |
| 18≤A≤54  | 5/8                     | 3/8  | 3/4  | 3/8         |  |  |  |  |
| 54 <a≤96< td=""><td>7/8</td><td>3/8</td><td>1-1/8</td><td>3/8</td></a≤96<> | 7/8                     | 3/8  | 1-1/8                                      | 3/8         |  |  |  |  |

#### **OUTDOOR UNIT MAIN PIPE SELECTION (L1)**

|                 |                             |   |                | Main Pipe D                | iameter (in.)   |                              |                |                            |
|-----------------|-----------------------------|---|----------------|----------------------------|---|------------------------------|----------------|----------------------------|
| Outdoor<br>Unit |                             | length of all li<br><u>s</u> than 295 ft. ( |                | First                      | Equivalent length of all liquid pipes<br>is <u>more</u> than 295 ft. (90 m) |                              |                | First                      |
| Size            | Low<br>Pressure<br>Gas Pipe | High<br>Pressure<br>Gas Pipe                | Liquid<br>Pipe | Branch<br>Pipe<br>Assembly | Low<br>Pressure<br>Gas Pipe   | High<br>Pressure<br>Gas Pipe | Liquid<br>Pipe | Branch<br>Pipe<br>Assembly |
| 072             | 7/8                         | 3/4   | 3/8            | V8MSBP02                   | 7/8   | 3/4                          | 1/2            | V8MSBP02                   |
| 096             | 7/8                         | 3/4   | 3/8            | V8MSBP02                   | 7/8   | 3/4                          | 1/2            | V8MSBP02                   |
| 120             | 1-1/8                       | 3/4   | 1/2            | V8MSBP03                   | 1-1/8   | 3/4                          | 5/8            | V8MSBP03                   |
| 144             | 1-1/8                       | 7/8   | 1/2            | V8MSBP03                   | 1-1/8   | 7/8                          | 5/8            | V8MSBP03                   |
| 168-216         | 1-3/8                       | 1-1/8                                       | 5/8            | V8MSBP04                   | 1-3/8   | 1-1/8                        | 3/4            | V8MSBP04                   |
| 240             | 1-3/8                       | 1-1/8                                       | 5/8            | V8MSBP04                   | 1-3/8   | 1-1/8                        | 3/4            | V8MSBP04                   |
| 264-312         | 1-3/8                       | 1-1/8                                       | 3/4            | V8MSBP04                   | 1-3/8   | 1-1/8                        | 7/8            | V8MSBP04                   |
| 336-432         | 1-5/8                       | 1-3/8                                       | 3/4            | V8MSBP05                   | 1-5/8   | 1-3/8                        | 7/8            | V8MSBP05                   |
| 432~            | 1-5/8                       | 1-3/8                                       | 3/4            | V8MSBP05                   | 1-5/8   | 1-3/8                        | 7/8            | V8MSBP05                   |

Note - The Main Pipe (L1) can be selected from the Outdoor Unit Main Pipe Selection table or the Indoor Unit Main Pipe Selection table, the larger size must be used.

#### INDOOR UNIT MAIN PIPE SELECTION (L1 to L13)

| Indoor Unit               | Indo                     | Indoor Unit Main Pipe Diameter (in.) |             |                         |  |  |  |
|---------------------------|--------------------------|--------------------------------------|-------------|-------------------------|--|--|--|
| Total Capacity<br>(kBtuh) | Low Pressure<br>Gas Pipe | High Pressure<br>Gas Pipe            | Liquid Pipe | Branch Pipe<br>Assembly |  |  |  |
| A < 018                   | 1/2                      | 3/8                                  | 1/4         | V8MSBP01                |  |  |  |
| 018 ≤ A < 056             | 3/4                      | 5/8                                  | 3/8         | V8MSBP01                |  |  |  |
| 056 ≤ A < 078             | 7/8                      | 3/4                                  | 3/8         | V8MSBP02                |  |  |  |
| 078 ≤ A < 112             | 7/8                      | 3/4                                  | 1/2         | V8MSBP02                |  |  |  |
| 112 ≤ A < 156             | 1-1/8                    | 7/8                                  | 1/2         | V8MSBP03                |  |  |  |
| 156 ≤ A < 224             | 1-1/8                    | 7/8                                  | 5/8         | V8MSBP03                |  |  |  |
| 224 ≤ A < 314             | 1-3/8                    | 1-1/8                                | 3/4         | V8MSBP04                |  |  |  |
| 314 ≤ A < 460             | 1-5/8                    | 1-3/8                                | 3/4         | V8MSBP05                |  |  |  |
| 460 ≤A                    | 1-5/8                    | 1-3/8                                | 7/8         | V8MSBP05                |  |  |  |

#### OUTDOOR UNIT PIPE SELECTION (g1, g2, g3, G1)

| Dine       | Outdoor Unit            | Pipe Diameter (in.)   |                        |             |  |  |
|------------|-------------------------|-----------------------|------------------------|-------------|--|--|
| Pipe       | Size                    | Low Pressure Gas Pipe | High Pressure Gas Pipe | Liquid Pipe |  |  |
| G1         | 408, 432, 456, 480, 504 | 1-5/8                 | 1-3/8                  | 7/8         |  |  |
|            | 6 or 8-ton              | 7/8                   | 3/4                    | 1/2         |  |  |
| g1, g2, g3 | 10 or 12-ton            | 1-1/8                 | 7/8                    | 5/8         |  |  |
|            | 14 or 16-ton            | 1-3/8                 | 1-1/8                  | 3/4         |  |  |

#### OUTDOOR UNIT BRANCH PIPE ASSEMBLY SELECTION (L, M)

| Outdoor Unit Quantity | Parallel Connection with Branch Pipes |
|-----------------------|---------------------------------------|
| 2 units               | L use V8ODBP02HR-3                    |
| 3 units               | L + M use V8ODBP03HR-3                |

#### INDOOR UNIT AUXILIARY PIPE SELECTION (Between Branch Box (MS) And Downstream Branch Joint) (a, g, j, k)

| Indoor Unit Consoity (kBtub) | Pipe Diar | Available Branch Dine |                       |
|------------------------------|-----------|-----------------------|-----------------------|
| Indoor Unit Capacity (kBtuh) | Gas Pipe  | Liquid Pipe           | Available Branch Pipe |
| A<56                         | 5/8       | 3/8                   | V8IDBP01              |

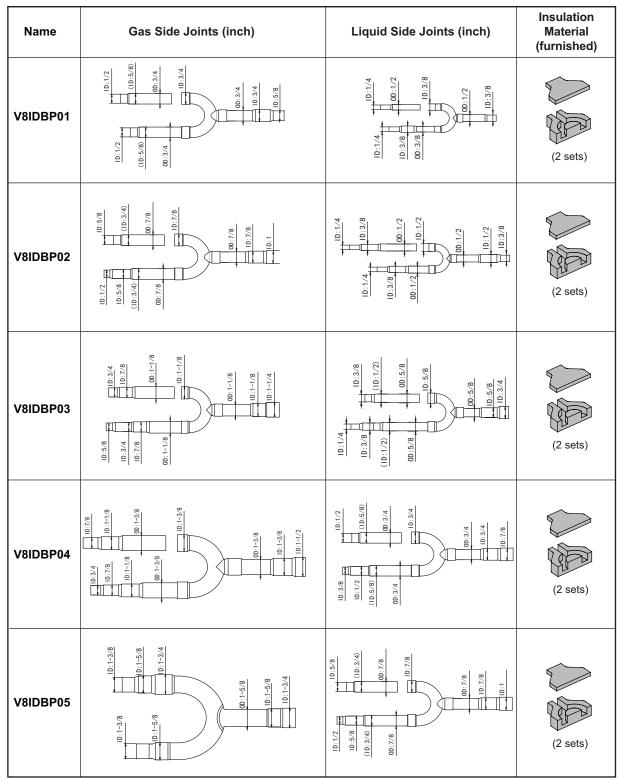


Figure 15. Indoor Unit Branch Pipe Kits

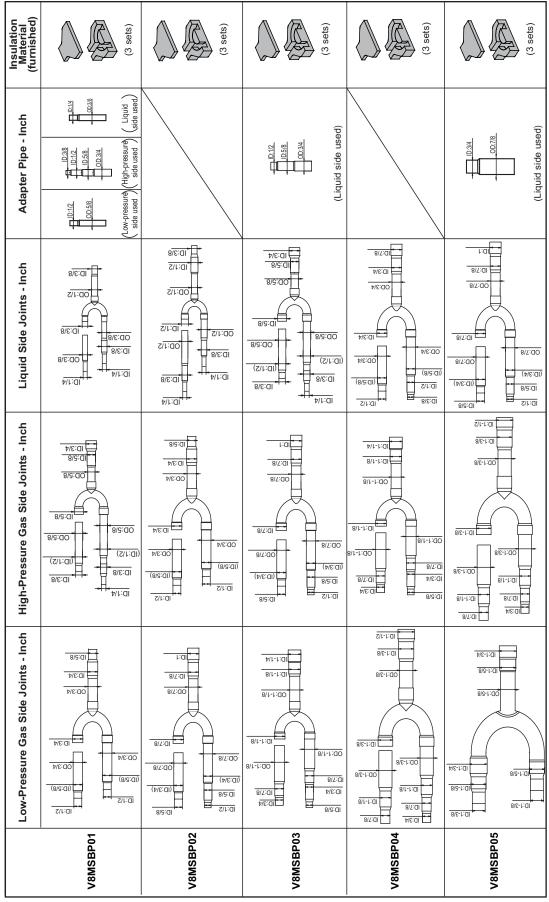


Figure 16. Mode Selection Box Branch Pipe Kits

#### **Horizontal Runs**

When installed horizontally, these branch pipe kits MUST be installed level +/-  $10^{\circ}$ .

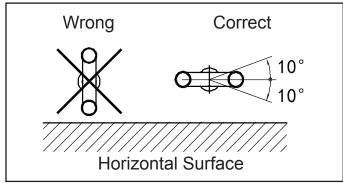


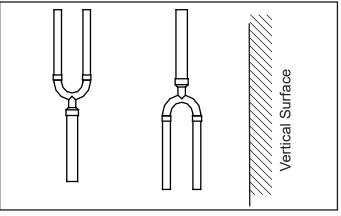
Figure 17. Horizontal Installation

Indoor unit branch kits have graduated piping diameters.

- The piping can be cut to suit the installation needs. See figure 19.
- Use a pipe cutter designed for refrigeration tubing to cut pipe.
- Discard unused pipe.

## Vertical Runs

When installed vertically, mode selection branch kits MUST be installed straight up or straight down.



#### Figure 19. Vertical Installation

## **A** IMPORTANT

Locate first branch pipe kit of the system centrally to ensure correct distribution of refrigerant.

- Refer to the Lennox VRF Selection Software (LVSS) pipe sizing diagram to obtain the correct inlet and outlet sizes for the installation.
- Keep all components sealed until brazing.

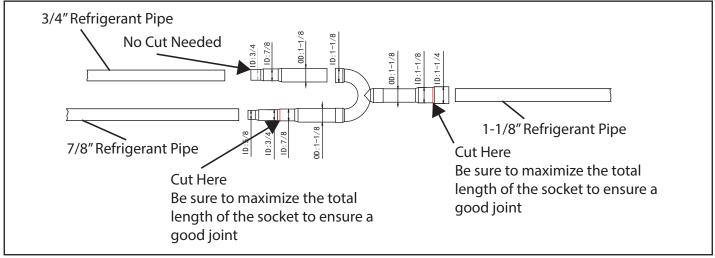


Figure 18. Cutting Branch Pipe Kits to Size Example

#### **Branch Pipe Kit Placement**

Provide 24 to 36 inches of straight pipe before and after each branch pipe kit to avoid creating refrigerant turbulence and flash points. Failure to follow 24 inch minimum guideline can lead to reduced capacity and equipment damage.

## **A** CAUTION

24 inches (588 mm) minimum straight pipe required before and after branch pipe kit to prevent capacity loss, refrigerant hammering and equipment damage.

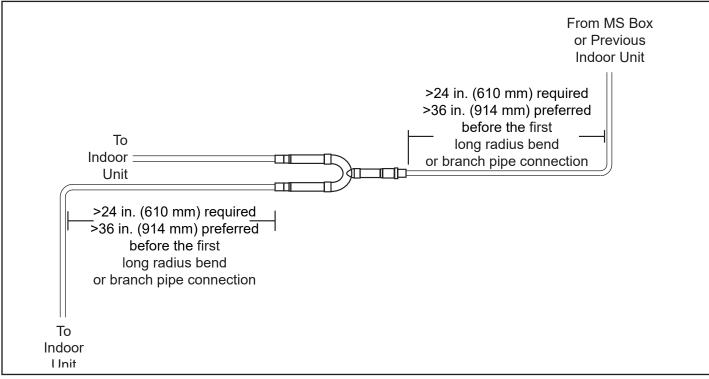


Figure 20. 24 to 36" of Straight Pipe Before and After Branch Pipe Kit

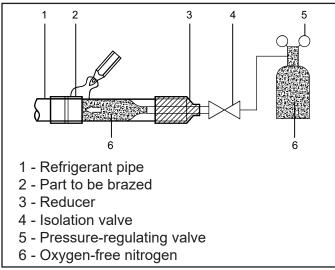
- The seal on the unit refrigerant piping connections should remain in place until the last possible moment. This will prevent dust or water from getting into the refrigerant piping before it is connected.
- Flow the pipework with dry (oxygen-free) nitrogen (2.9 psig or 3 CFH) during brazing to avoid oxidation which may block the refrigerant piping.
- Do not use flux when brazing copper-to-copper piping. Use phosphor copper brazing filler alloy (BCuP) which does not require flux. Flux has a harmful effect on refrigerant pipe.
- Use a wet cloth to insulate the shut off valve during brazing.
- Use dedicated gauges and hoses with R-410A equipment.

#### **Pressure Test**

- Follow the pressure test specifications in Table 2 for proper pressure testing procedures.
- Ensure the unit service valves are fully closed and haven't become loose during transportation.
- Use oxygen-free nitrogen to pressure test to 650 psig and hold for 1 hour.

#### **Evacuate System**

- Follow the Lennox pressure test specifications in table 1 and the triple evacuation process described on this page to pressure test and evacuate the system.
- Use a vacuum pump capable of evacuating to lower than 500 Microns (0.5 Torr).
- Do not open any of the outdoor unit shut-off valves (possible max 5 valves). The outdoor unit does not need to be evacuated.
- Evacuate the system to 500 Microns (0.5 Torr), or below, for 4 hours.



## **IMPORTANT!**

Use only oxygen-free nitrogen (OFN).

#### **Table 2. Pressure Test Specifications**

| 1 | 3 bar  | 44 psig  | minimum of 10 minutes   |
|---|--------|----------|---|
| 2 | 15 bar | 220 psig | minimum of 10 minutes   |
| 3 | 32 bar | 470 psig | minimum of 10 minutes   |
| 4 | 45 bar | 500 psig | 1 hour. Stress test to<br>prove the integrity of the<br>complete installation.                      |
| 5 | 32 bar | 470 psig | 24 hours. Lower system<br>pressure test, after<br>confirmation No. 4 was<br>successfully completed. |

## **Triple Evacuation Procedure**

A Micron or Torr gauge must be used for this procedure.

- 1. Discharge the oxygen-free nitrogen and evacuate the system to a reading of 8000 Microns (8 Torr) using all service valves.
- 2. Break the vacuum by allowing nitrogen into the three inter-connecting pipework port connections (low pressure gas pipe, high pressure gas pipe and liquid line pipe) until a positive pressure is achieved.
- 3. Evacuate the system to a reading of 5000 Microns (5 Torr).
- 4. Break the vacuum by allowing nitrogen into the three inter-connecting pipework port connections (low pressure gas pipe, high pressure gas pipe and liquid line pipe) until a positive pressure is achieved
- 5. Evacuate the system to a minimum reading of 500 Microns (0.5 Torr).
- 6. For a moisture free system, ensure the vacuum is held without movement for a minimum of 4 hours.
- 7. If pressure loss is detected, carry out steps 2 through 6 until no pressure loss is observed.

Figure 21. Brazing Best Practices

#### Additional Refrigerant Charge

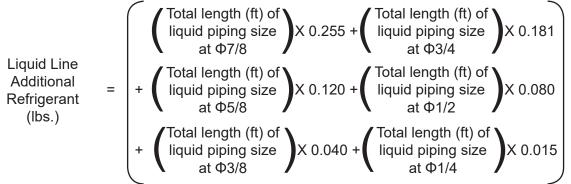
- 1. Refer to the LVSS Calculation and Selection report for proper system additional refrigerant charge amount.
- 2. For manual calculations, calculate the additional refrigerant charge using the diameter and length of the liquid pipe (only) using Table 3.
- 3. Calculate the additional refrigerant charge per outdoor unit using Table 4.
- 4. Calculate the additional refrigerant charge for each liquid line branch pipe kit.

- 5. Calculate the additional refrigerant charge for each Mode Selection Box using Table 5.
- If the ratio of VMDB or V33B Indoor unit capacity exceeds 80% of all indoor units, use Table 6 to determine the additional refrigerant charge to add.
- 7. Total all calculations.
- Do no exceed the maximum allowed additional refrigerant charge amount for the system. Table 7.
- 9. Add the calculated additional refrigerant to the system.

#### Liquid Line Length Calculation

Calculate additional refrigerant charge using the diameter and length of the liquid pipe.

## Table 3. Liquid Line Calculation



### **Outdoor Unit Calculation**

Calculate additional refrigerant charge per outdoor unit.

#### Table 4. Outdoor Unit Additional Charge

| Model     | lb    | kg  |
|-----------|-------|-----|
| 6-10 Ton  | 6.39  | 2.9 |
| 12-16 Ton | 15.87 | 7.2 |

#### Mode Selection Box Calculation

Use Table 4 to determine the amount of additional refrigerant for EACH mode selection box.

 Table 5. Mode Selection Box Additional Charge

| Mode Selection Box<br>Model | Amount of refrigerant<br>(Ib/per) | Amount of refrigerant<br>(kg/per) |
|-----------------------------|-----------------------------------|-----------------------------------|
| V8MSBB02-3P                 | 2.20                              | 1                                 |
| V8MSBB04-3P                 | 2.20                              | 1                                 |
| V8MSBB06-3P                 | 2.20                              | 1                                 |
| V8MSBB08-3P                 | 4.41                              | 2                                 |
| V8MSBB10-3P                 | 4.41                              | 2                                 |
| V8MSBB12-3P                 | 4.41                              | 2                                 |

| Outdoor Unit          | Pounds of additional refrigerant<br>if ratio of VMDB Indoor units<br>exceeds 80% of all indoor units. | Pounds of additional refrigerant<br>if ratio of V33B indoor units<br>exceeds 80% of all indoor units. |  |  |
|-----------------------|---|---|--|--|
| VRB072H4M             | 3.31  | 3.53  |  |  |
| VRB096H4M             | 4.19  | 4.85  |  |  |
| VRB120H4M             | 5.29  | 6.61  |  |  |
| VRB144H4M             | 6.39  | 7.72  |  |  |
| VRB168H4M             | 7.39  | 13.23   |  |  |
| VRB192H4M             | 8.38  | 15.87   |  |  |
| VRB216H4M             | 9.26  | 15.87   |  |  |
| VRB240H4M             | 10.93   | 15.87   |  |  |
| VRB264H4M             | 12.08   | 15.87   |  |  |
| VRB288H4M             | 13.76   | 15.87   |  |  |
| VRB312H4M             | 15.12   | 16.18   |  |  |
| VRB336H4M             | 16.20   | 16.49   |  |  |
| VRB360H4M             | 17.73   | 16.80   |  |  |
| VRB384H4M             | 17.73   | 17.11   |  |  |
| VRB408H4M             | 17.73   | 17.42   |  |  |
| VRB432H4M             | 17.73   | 17.73   |  |  |
| VRB456H4M             | 17.73   | 17.73   |  |  |
| VRB480H4M & VRB504H4M | 17.73   | 17.73   |  |  |

# Table 6. VMDB or V33B Indoor Unit Capacity Ratio over 80% of All Indoor UnitsAdditional Charge Amount

### Table 7. Maximum Additional Refrigerant Charge Amount

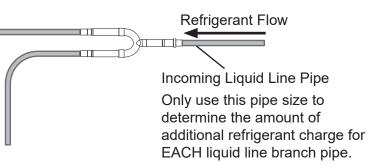
| Outdoor Unit          | Maximum Additional<br>Refrigerant Charge |        |
|-----------------------|--|--------|
|                       | lbs                                      | kg     |
| VRB072H4M             | 53.07                                    | 24.07  |
| VRB096H4M             | 63.58                                    | 28.84  |
| VRB120H4M             | 66.01                                    | 29.94  |
| VRB144H4M             | 82.03                                    | 37.21  |
| VRB168H4M             | 86.99                                    | 39.46  |
| VRB192H4M             | 98.83                                    | 44.83  |
| VRB216H4M             | 116.25                                   | 52.73  |
| VRB240H4M             | 121.06                                   | 54.91  |
| VRB264H4M             | 148.17                                   | 67.21  |
| VRB288H4M             | 150.18                                   | 68.12  |
| VRB312H4M             | 150.18                                   | 68.12  |
| VRB336H4M             | 166.21                                   | 75.39  |
| VRB360H4M             | 168.23                                   | 76.31  |
| VRB384H4M             | 170.26                                   | 77.23  |
| VRB408H4M             | 189.71                                   | 86.05  |
| VRB432H4M             | 189.71                                   | 86.05  |
| VRB456H4M             | 215.15                                   | 97.60  |
| VRB480H4M & VRB504H4M | 226.19                                   | 102.60 |

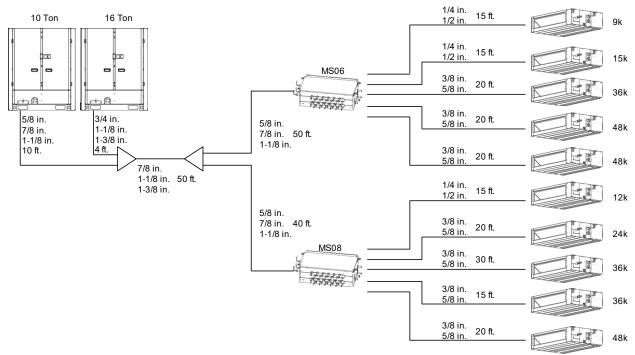
• Contact the Lennox VRF applications department for assistance If the additional charge for the system exceeds the amount listed in this table or for other assistance with calculating additional refrigerant charge.

### **Branch Pipe Kit Calculation**

Add 1.60 ft. (488 mm) per EACH liquid line branch pipe (incoming pipe size only) for additional charge calculation.

Example: The branch pipe kit has an incoming pipe size of 7/8" and outgoing pipe sizes of 3/8" and 5/8". Use only the incoming pipe size of 7/8" to calculate the additional refrigerant charge for this branch pipe kit.





## **Refrigerant Charge Calculation Example**

#### **Refrigerant Charge Amount Calculation**

1. Additional refrigerant charge amount of outdoor units = 6.39+15.87 = 22.26 lbs.

2. Additional refrigerant charge amount of MS boxes = 2.2+4.41 = 6.61 lbs.

3. Additional refrigerant charge amount of pipes = (0.12\*10+0.181\*4) + (0.255\*(50+1.6\*2)+0.12\*50+0.12\*40) + [0.015\*(15+15+15) + 0.04\*(20+20+20+30+15+20)] = 32.79 lbs.

4. Additional refrigerant charge amount of indoor units = 15.12 lbs.

The total additional refrigerant charge amount = 22.26+6.61+31.95+15.12 = 76.78 lbs.

#### **Refrigerant Discharge**

For systems containing more than 110 lb (50 kg) of R-410A refrigerant, pressure-relief devices and fusible plugs shall discharge to the atmosphere at a location not less than 15 ft (4.57 m) above the adjoining ground level and not less than 20 ft

(6.1 m) from any window, ventilation opening, or exit in any building. Local codes may lower this charge limit and shall be investigated by the design engineer.

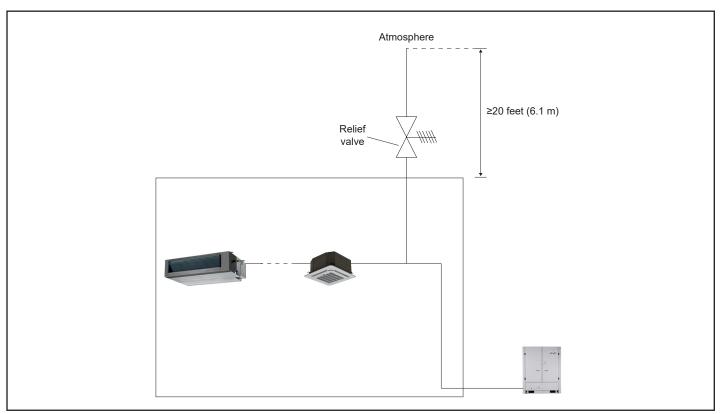


Figure 22. Refrigerant Discharge

### **Connecting Manifolded Units**

- See the instruction manual included with the branch pipe kit for detailed connection information.
- Connect the branch pipes between outdoor units so that they are horizontal level ±10°.
- Do not install outdoor unit branch pipes vertically.
- Do not allow pipe to block outdoor unit access panels.
- Install a reverse trap if needed.

**NOTE -** Outdoor unit is shipped for bottom pipe entry. For front pipe entry installation, use parts in accessory bag.

- Branch kits include pipes with graduated diameters. The piping can be cut to suit the installation needs.
- Use a pipe cutter designed for refrigeration tubing.
- Discard unused pipe.
- Refer to the Lennox VRF Selection Software (LVSS) pipe sizing diagram to obtain the correct inlet and outlet sizes for the installation.
- Keep all components sealed until brazing.

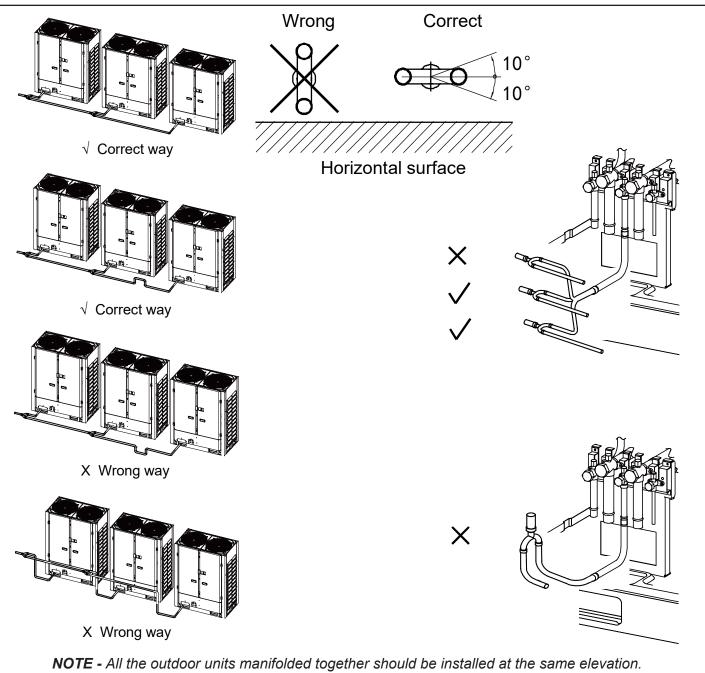


Figure 23. Connecting Manifolded Units

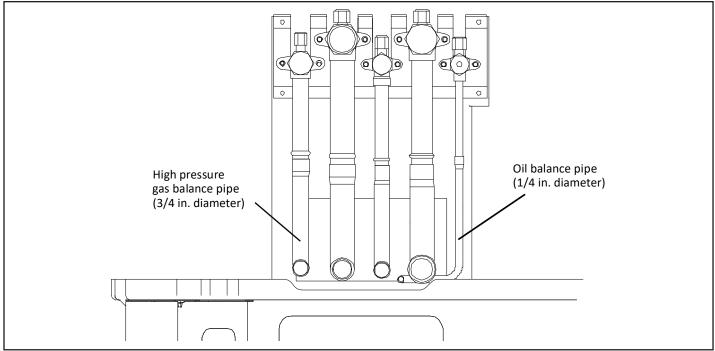


Figure 24. Heat Recovery Parallel Piping Connections

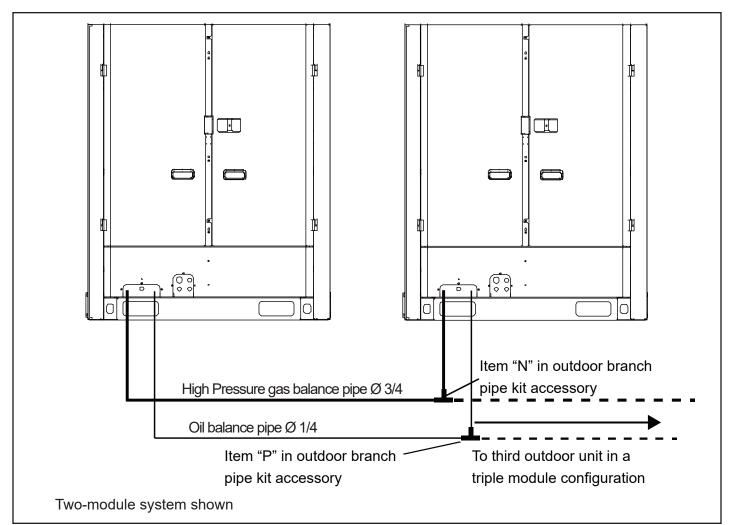
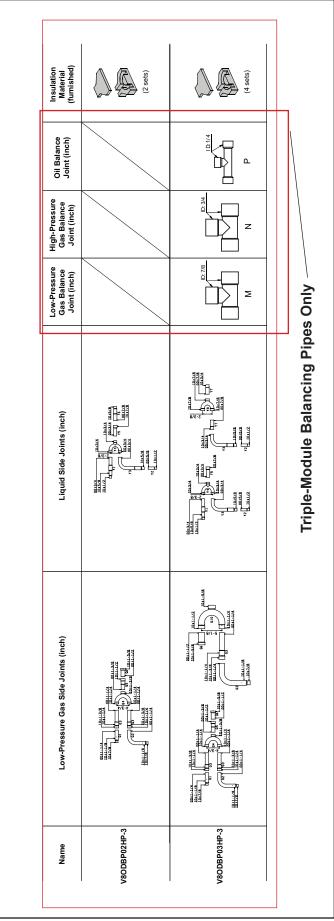


Figure 25. Connective Piping Sizes for Manifolded Outdoor Units



Refer to the pipe sizing diagram in the LVSS Calculation and Selection report to determine pipe sizes.

- Branch pipe kits are used to complete the piping for connecting outdoor units.
- T-shape connectors are used for balancing pipes only.
- U-shaped connectors are combined in the field to connect refrigerant piping for the structure. See Figure 26.

Figure 26. Outdoor Unit Branch Pipe Kits

#### **Connecting Mode Selection Boxes**

- The Maximum No. of indoor units per port is 5
- For each mode selection box, dependant on mode selection box size, maximum possible number of connected indoor units is 41.
- All indoor units on the same port must operate in the same mode.
- Do not install in noise sensitive areas.
- The mode selection box must be installed level horizontal.
- Main piping may be connected to either side of the mode selection box but cannot pass through to other mode selection boxes.
- Allow at least 3 ft. (1 m) of straight pipe between the mode selection box and the branch pipes.
- There will be a 30-second auto-check function performed after the indoor and outdoor units have been started.
- Mode selection boxes require a unique address.
- See the instruction manual included with the mode selection box for detailed installation information.

|                               |             |                 |                 | -               |                     |                     |                     |
|-------------------------------|-------------|-----------------|-----------------|-----------------|---------------------|---------------------|---------------------|
|                               |             | V8MSBB02        | V8MSBB04        | V8MSBB06        | V8MSBB08            | V8MSBB10            | V8MSBB12            |
| Indoor Unit<br>Pipe           | Liq-<br>uid | 1/4,3/8         | 1/4,3/8         | 1/4,3/8         | 1/4,3/8             | 1/4,3/8             | 1/4,3/8             |
| Connec-<br>tions<br>(in)      | Gas         | 1/2, 5/8        | 1/2, 5/8        | 1/2, 5/8        | 1/2, 5/8            | 1/2, 5/8            | 1/2, 5/8            |
| Outdoor                       | Liq-<br>uid | 7/8, 3/4, 5/8   | 5/8,1/2,3/8     | 5/8,1/2,3/8     | 3/4,<br>5/8,1/2,3/8 | 3/4,<br>5/8,1/2,3/8 | 3/4,<br>5/8,1/2,3/8 |
| Unit Pipe<br>Connec-<br>tions | H.P.<br>Gas | 7/8, 3/4, 5/8   | 1-1/8,7/8,3/4   | 1-1/8,7/8,3/4   | 1-1/8,7/8,3/4       | 1-1/8,7/8,3/4       | 1-1/8,7/8,3/4       |
| (in)                          | L.P.<br>Gas | 1-1/8, 7/8, 3/4 | 1-3/8,1-1/8,7/8 | 1-3/8,1-1/8,7/8 | 1-3/8,1-1/8,7/8     | 1-3/8,1-1/8,7/8     | 1-3/8,1-1/8,7/8     |

#### Table 8. MS Box Piping Connection Information

**NOTE -** Field piping connections for the outdoor unit gas and liquid pipes are provided on the right and left side of the mode selection box. **Only one side can be used. Piping through the box to another mode selection box is not allowed; use the proper branch joint kit when multiple mode selection boxes are connected. Remove charging stems and braze shut should that side of the box not be used.** 

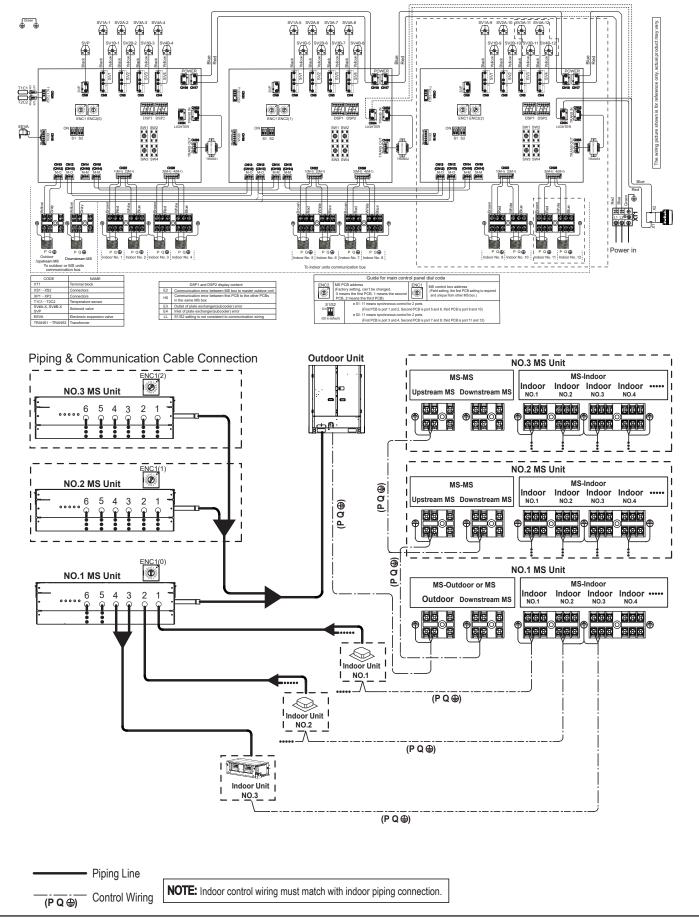


Figure 27. Mode Selection Box Wiring Diagrams

**Wiring Connections** 

#### 

Isolate the power supply before accessing unit electrical terminals.

Install unit so that unit disconnect is accessible. Follow all local and national codes, as well as this installation instruction, during installation. Do NOT overload electrical circuit, as this may lead to failure and possible fire.

Use specified wiring and cable to make electrical connections. Clamp cables securely and make sure that connections are tight to avoid strain on wiring. Insecure wiring connections may result in equipment failure and risk of fire.

Wiring must be installed so that all cover plates can be securely closed.

Do not attempt to repair a damaged power cord. Do not modify the power cord in any way. Do not attempt to extend the length of the power cord or use an extension cord with this appliance. Do not share the single power outlet with any other appliances.

## **ACAUTION**

This unit must be properly grounded and protected by a circuit breaker. The ground wire for the unit must not be connected to a gas or water pipe, a lightning conductor or a telephone ground wire.

Do not connect power wires to the outdoor unit until all other wiring and piping connections have been completed.

Install all wiring at least 3 feet away from televisions, radios or other electronic devices in order to avoid the possibility of interference with the unit operation.

Separate power wiring supplies must be provided for the outdoor unit and indoor unit(s). Do not cross-connect refrigerant piping or signal wires between VRF systems. Each VRF system must be piped and wired separately.

Each indoor unit must have its own electrical disconnect.

Do not run signal wire and power wire in the same conduit; keep distance between the two conduits per local codes. (Make sure to set address of outdoor unit in case of parallel multi-outdoor units.

Always follow NEC/CEC and Local Codes.

**NOTE -** Each outdoor unit requires a separate power supply protected by a suitably sized circuit breaker.

- 1. Select the appropriate electrical inlet into the outdoor unit. Local and national codes apply.
- Locate the terminal strip in the outdoor unit control box. Connect the power wiring (sized per NEC/CEC and local codes) and communications cable (2-conductor, shielded cable). Refer to unit nameplate for rated voltage.

## **IMPORTANT!**

DO NOT adjust DIP switch settings. Settings may only be adjusted by a trained technician as part of the commissioning procedures.

Take care when making final power and control cable connections, cross connection will result in damage to unit's main board.

Only apply power to the system after performing all of the pre-commissioning steps.

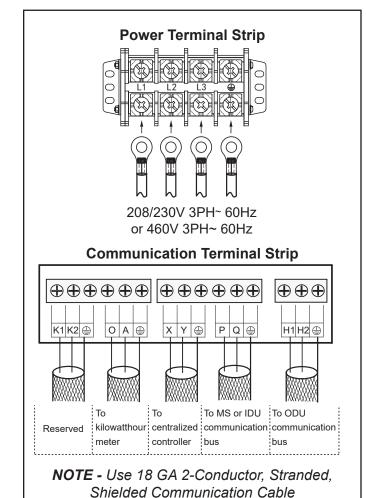


Figure 28. Wiring Terminals

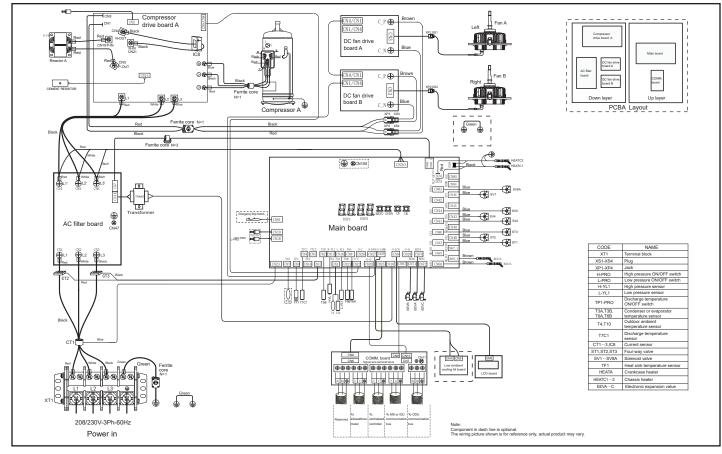


Figure 29. VRB072, 096, 120 - 230V

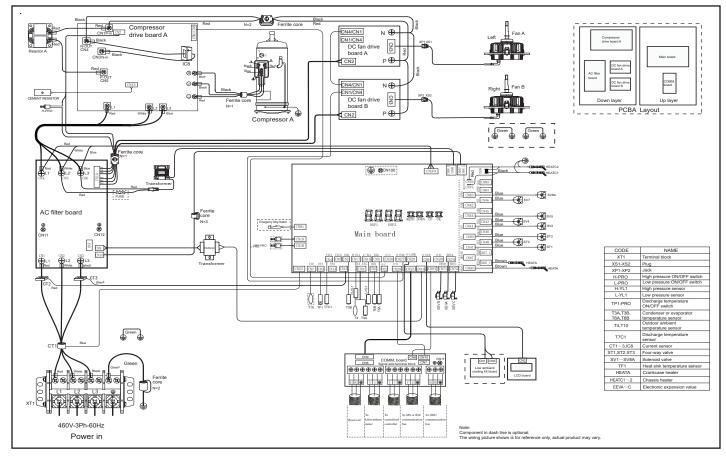
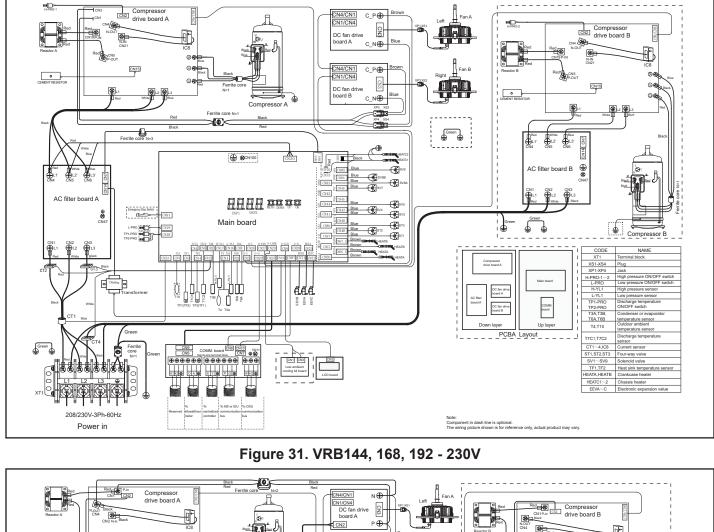


Figure 30. VRB072, 096, 120 - 460V



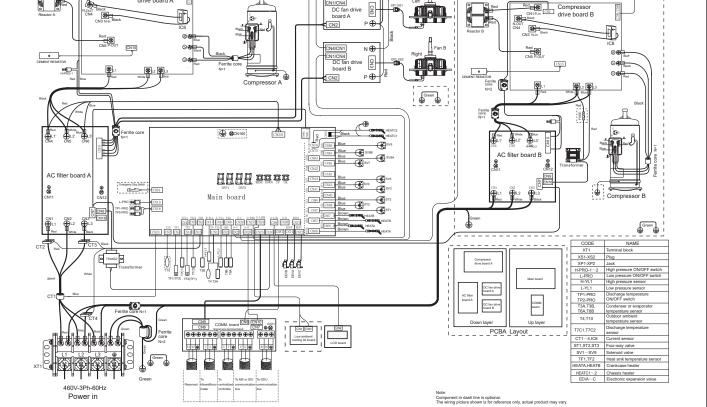
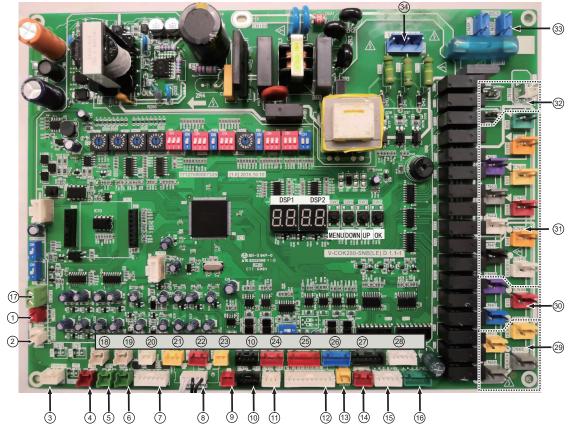


Figure 32. VRB144, 168, 192 - 460V

## **Digital Display**

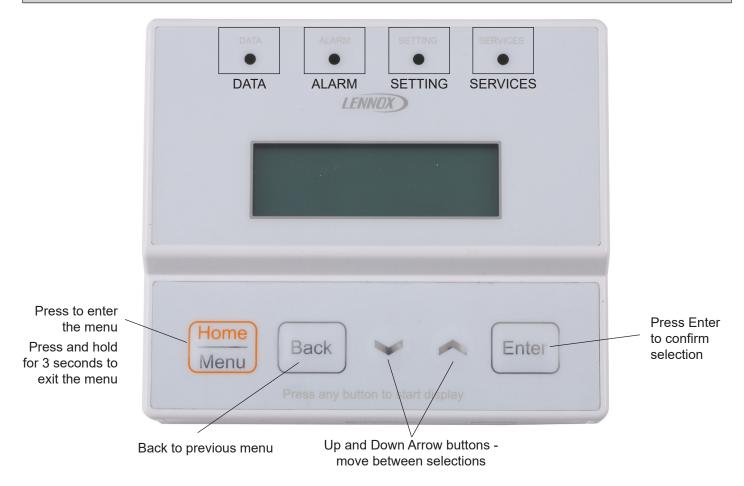
- 1. Normal Display: When in standby, the digital display will provide the address of the outdoor unit and the quantity of the indoor units discovered.
- 2. Operating Display: When the outdoor unit is in operation, the digital display will provide the compressor(s) drive frequency.



| #  | Description   |
|----|---|
| 1  | ON/OFF Signal Input Port for System Low Pressure                        |
| 2  | ON/OFF Signal Input Port for System High Pressure                       |
| 3  | Input port Voltage Leakage Detection                                    |
| 4  | Temperature Detection Port of T10                                       |
| 5  | Heatsink Temp. Detection Port of Inverter Module A                      |
| 6  | Heatsink Temp. Detection Port of Inverter Module B                      |
| 7  | Current Inspection Port of The Inverter Compressor A & Compressor B     |
| 8  | Temperature Detection Port of Outdoor Ambient & Condenser Pipe (T4/T3A) |
| 9  | Detection Port of Condenser Pipe Temp. (T6B)                            |
| 10 | Comm. Port between Main Board & Compressor<br>Inverter Module           |
| 11 | Comm. Port between Outdoor Units  |
| 12 | Wiring Port for Communication   |
| 13 | Power Input Port 24VAC  |
| 14 | Power Output Port 5VDC  |
| 15 | Control Port of EXV B   |
| 16 | Control Port of EXV C   |
| 17 | Input Port for Emergency Stop Switch                                    |

| #  | Description   |
|----|---|
| 18 | Discharge Temp. Detection Port of Inv. Compressor A               |
| 19 | Discharge Temp. Detection Port of Inv. Compressor B               |
| 20 | Detection Port of Condenser Pipe Temp. (T3B)                      |
| 21 | Input Port for System High Pressure Detection                     |
| 22 | Input Port for System Low Pressure Detection                      |
| 23 | Detection Port of Condenser Pipe Temp. (T6A)                      |
| 24 | Communication Port between Main Board and Fan Inverter Module     |
| 25 | Communication Port between Main Board and low ambient cooling kit |
| 26 | Communication Port between Main Board and LCD Module              |
| 27 | Reserved  |
| 28 | Control Port of EXV A   |
| 29 | Output Port for Crankcase Heater Of Compressor                    |
| 30 | Output Port for 4-Way Valve                                       |
| 31 | Output Port for Solenoid Valve                                    |
| 32 | Output Port for Base Pan Heater                                   |
| 33 | Power Input Port  |
| 34 | Voltage Detection Port  |
|    |   |

### Figure 33. Outdoor Unit Main Board



- The Home screen will display incoming voltage, mode of operation, compressor(s) frequency, and operation status.
- Press the Home / Menu button to enter the service tool.
- Press the Home button to cycle through the Main Menu Selection Items (Data, Alarm, Setting, Services).
- Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- Press the Back Button to return to the previous Main Menu item.
- Use the arrows to cycle through data and configuration options.
- Press Enter to change and or to configure selected items.
- The Service Tool will return to the Home menu after 30 seconds of inactivity or the Home Button is pressed and held for 3 seconds.

| Menu    | Example Value | Description   |
|---------|---------------|---|
| MODE    | MIX COOLING   | System operation mode: OFF/COOLING /HEATING /MIX COOLING/MIX HEATING        |
| COMP    | 100+98HZ      | Main compressor speed + Sub compressor speed                                |
| VOLTAGE | 208/230VAC    | Input voltage   |
| STATUS  | OIL RETURN    | Current status, LATEST ERROR CODE/DEFROSTING/OIL RETURN/STANDBY/<br>RUNNING |

## Main Screen

### Menu Structure

| 1st Level Menu | 2nd Level Menu       | Display                        | Example Value | Description   |
|----------------|----------------------|--------------------------------|---------------|---|
|                |                      | OU ADDRESS                     | 0             | Outdoor unit address: 0/1/2   |
|                |                      | OU CAPACITY                    | 12 TON        | Outdoor capacity/Ton  |
|                |                      | SYS.CAPACITY                   | 20 TON        | System capacity/Ton   |
|                |                      | OU QUANTITY                    | 2             | Outdoor unit quantity in the system   |
|                |                      | IU QTY.                        | 20            | Indoor unit quantity in the system  |
|                | System Data          | COOLING IU QTY.                | 10            | Indoor unit quantity in cooling in the system   |
|                |                      | HEATING IU QTY.                | 10            | Indoor unit quantity in heating in the system   |
|                |                      | MODE                           | MIX COOLING   | System operation mode: OFF/COOLING /HEATING /<br>MIX COOLING/MIX HEATING  |
|                |                      | STATUS                         | RUNNING       | Current status, LASTEST ERROR CODE/<br>DEFROSTING/OIL RETURN/STANDBY/RUNNING  |
|                |                      | HIPRESSURE                     | 650 PSIG      | System high pressure  |
|                |                      | LOPRESSURE                     | 250 PSIG      | System low pressure   |
|                |                      | COMPRESSOR A                   | 102 HZ        | Main compressor speed   |
|                |                      | COMPRESSOR B                   | 100 HZ        | Sub compressor speed  |
|                |                      | FAN STEP                       | 13+13         | Outdoor left and right fan motor speed step:0~25  |
|                | Operational Data     | EXVA                           | 320P/480P     | EXV A opening: current opening/fully opening  |
|                |                      | EXVB                           | 320P/480P     | EXV B opening: current opening/fully opening  |
|                |                      | EXVC                           | 320P/480P     | EXV C opening: current opening/fully opening  |
| DATA           |                      | EXCHANGER                      | COND+COND     | Outdoor left and right exchanger status:<br>COND+COND/COND+ OFF/EVAP+OFF/EVAP+EVAP/<br>COND + EVAP (COND-CONDENSER,EVAP-<br>EVAPORATOR) |
|                |                      | T2 AVERAGE                     | 100°F         | Average of all indoor unit coil temperature   |
|                |                      | T2B AVERAGE                    | 100°F         | Average of all indoor unit coil outlet temperature  |
|                |                      | LEFTCON. T3A                   | 100°F         | Outdoor left exchanger temperature  |
|                |                      | RIGHTCON. T3B                  | 100°F         | Outdoor right exchanger temperature   |
|                |                      | AMBIENT T4                     | 100°F         | Outdoor ambient temperature   |
|                |                      | T6A                            | 100°F         | Outdoor unit subcooler inlet temperature  |
|                |                      | T6B                            | 100°F         | Outdoor unit subcooler outlet temperature   |
|                | Temp Sensor Data     | T7C1                           | 100°F         | Main compressor discharge temperature   |
|                |                      | T7C2                           | 100°F         | Sub compressor discharge temperature  |
|                |                      | ТС                             | 100°F         | System condensation temperature   |
|                |                      | TE                             | 100°F         | System evaporation temperature  |
|                |                      | TF1                            | 100°F         | Main compressor inverter module temperature   |
|                |                      | TF2                            | 100°F         | Sub compressor inverter module temperature  |
|                |                      | DSH                            | 100°F         | Discharge temperature superheat   |
|                |                      | T10                            | 100°F         | External outdoor ambient sensor temperature   |
|                |                      | COMPRESSOR A                   | 20A           | Main compressor current   |
|                | Electrical Data      | COMPRESSOR B                   | 15A           | Sub compressor current  |
|                |                      | VOLTAGE                        | 208/230VAC    | Input voltage   |
|                | Firm Ware Version    | MAIN SOFTWARE                  | 00.01         | Main control PCB software version   |
|                |                      | LCD SOFTWARE                   | 00.01         | LCD module software version   |
| ALARM CODE     | LATEST ALARM<br>CODE | Refer to "ERROR<br>CODE" table |               |   |
|                | CLEAR HISTORY        |                                |               | Clear all the error code record   |
|                |                      |                                |               | 5   |

|          | INSTALLATION                | TOTAL CHARGE         | 999 LBS    | Field input   |
|----------|-----------------------------|----------------------|------------|---|
|          | INFO                        | COMMISSION           | 01/20/19   | Field input   |
|          | DIP SWITCH<br>READING       | Refer to "DIP SWIT   | CH READING | " table   |
|          |                             | INDOOR TEMP<br>UNIT  | F          | Command, can change all the indoor unit temperature unit to C/F                                 |
|          |                             | T4 PRIORITY          | 70°F       | Field setting, options:50F/60F/70F  |
|          |                             | COMP. LOCKOUT        | -14°F      | Ambient temperature for compressor lockout setting in heating mode.                             |
| SETTINGS | FUNCTION                    | T2 TARGET            | 115°F      | Field setting, options: 104/108/111/115(DEF AULT)/119/122F                                      |
|          | SETTINGS                    | T2B TARGET           | 50°F       | Field setting, options:<br>43/47/50(DEFAULT)/53/56/59F  |
|          |                             | DEMAND<br>CONTROL    | 100%       | Field setting, options:<br>100%/90%/80%/70%/60%/50%/40%   |
|          |                             | VIP ADDRESS          | 63         | Field setting, options: 0~63, OXFF - no VIP indoor  |
|          |                             | SNOW MODE            | NONE       | Field setting, options: NONE/HEAVY/LIGHT  |
|          | CHANGE<br>PASSWORD          |                      |            | Default password is 0000  |
|          | SERVICE MODE                |                      |            | Command, select "YES" to enter and "NO" to exit and press "Enter" to confirm the command.       |
|          | TEST OPERATION              |                      |            | Command, select "YES" to enter and "NO" to exit and press "Enter" to confirm the command.       |
|          | COOLING TEST                |                      |            | Command, select "YES" to enter and "NO" to exit and press "Enter" to confirm the command.       |
|          | HEATING TEST                |                      |            | Command, select "YES" to enter and "NO" to exit and press "Enter" to confirm the command.       |
|          | MANUAL DEFROST              |                      |            | Command, select "YES" to enter and "NO"<br>to exit and press "Enter" to confirm the<br>command. |
| SERVICE  |                             | RECYCLE TO<br>ODU    |            | Command, select "YES" to enter and "NO"<br>to exit and press "Enter" to confirm the<br>command. |
|          | REFRIGERANT<br>RECYCLE MODE | RECYCLE TO<br>IDU    |            | Command, select "YES" to enter and "NO"<br>to exit and press "Enter" to confirm the<br>command. |
|          |                             | RECYCLE TO<br>PIPING |            | Command, select "YES" to enter and "NO"<br>to exit and press "Enter" to confirm the<br>command. |
|          | ASSIGN IDU<br>ADDRESS       |                      |            | Command, automatically assign addresses to the indoor units in the system.                      |
|          | ECO MODE                    |                      |            | Field setting.  |
|          | CANCEL LVM<br>E-STOP        |                      |            | Command, clear the emergency stop status from LVM in case LVM is broken.                        |
|          | CLEAR IDU<br>ADDRESS        |                      |            | Command, clear all indoor unit addresses in the system.   |
|          | FACTORY<br>SETTINGS         |                      |            | Command   |

#### Table 9. VRB Electrical Data

| Model No.                           |                           | VRBO        | )72H4       | VRBC        | 96H4        | VRB1        | 20H4        |
|-------------------------------------|---------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Line voltage data - 60 hz - 3 phase |                           | 208/230V    | 460V        | 208/230V    | 460V        | 208/230V    | 460V        |
| <sup>1</sup> Maximum Overc          | urrent Protection (amps)  | 45          | 30          | 45          | 30          | 60          | 30          |
| <sup>2</sup> N                      | /inimum circuit ampacity  | 39.0        | 26.8        | 39.0        | 28.2        | 54.0        | 29.5        |
| Compressor                          | No. of compressors        | 1           | 1           | 1           | 1           | 1           | 1           |
|                                     | Rated load amps           | 26.3        | 19          | 26.3        | 20          | 38.3        | 21          |
| Outdoor Fan<br>Motor                | Motor type                | DC<br>MOTOR | DC<br>MOTOR | DC<br>MOTOR | DC<br>MOTOR | DC<br>MOTOR | DC<br>MOTOR |
|                                     | No. of motors             | 2           | 2           | 2           | 2           | 2           | 2           |
|                                     | Full load amps            | 2.6/2.9     | 1.4/1.6     | 2.9/3.2     | 1.5/1.7     | 2.9/3.2     | 1.5/1.7     |
|                                     | Input - W                 | 680/780     | 750/850     | 780/890     | 820/930     | 780/890     | 820/930     |
|                                     | Output - W                | 580/660     | 640/720     | 670/760     | 700/800     | 670/760     | 700/800     |
|                                     |                           |             |             |             |             |             |             |
| Model No.                           |                           | VRB144H4    |             | VRB168H4    |             | VRB192H4    |             |
| Line voltag                         | ge data - 60 hz - 3 phase | 208/230V    | 460V        | 208/230V    | 460V        | 208/230V    | 460V        |
| <sup>1</sup> Maximum Overc          | urrent Protection (amps)  | 80          | 40          | 80          | 40          | 80          | 40          |
| 2 N                                 | linimum circuit ampacity  | 69.5        | 37.4        | 69.5        | 39          | 69.5        | 39.6        |
| Compressor                          | No. of compressors        | 2           | 2           | 2           | 2           | 2           | 2           |
|                                     | Rated load amps           | 27.2/27.2   | 15/14       | 27.2/27.2   | 15.5/15     | 27.2/27.2   | 16/15       |
| Outdoor Fan<br>Motor                | Motor type                | DC<br>MOTOR | DC<br>MOTOR | DC<br>MOTOR | DC<br>MOTOR | DC<br>MOTOR | DC<br>MOTOR |
|                                     | No. of motors             | 2           | 2           | 2           | 2           | 2           | 2           |
|                                     | Full load amps            | 4.0/4.3     | 2.2/2.4     | 4.0/4.3     | 2.2/2.4     | 4.0/4.3     | 2.2/2.4     |
|                                     | Input - W                 | 1200/1200   | 1200/1200   | 1200/1200   | 1200/1200   | 1200/1200   | 1200/1200   |
|                                     | Output - W                | 900/940     | 900/940     | 900/940     | 900/940     | 900/940     | 900/940     |

NOTES:

In multiple module systems each outdoor unit requires a separate electrical connection.

Incoming voltage must not be above or below these voltage ranges: 208/230V - 191V minimum, 247V maximum; 460V - 423V minimum , 497V maximum. 2% Maximum line voltage tolerance between phases.

<sup>1</sup> HACR type circuit breaker or fuse.

<sup>2</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

## Settings, Functions and Configurations

Turn power off prior to any rotary dial / dip switch configuration adjustments.

## **Dip Switch Settings and Configurations**

## S2 Outdoor Unit

| S2 | !-1 | 1 |
|----|-----|---|
| ON |     |   |
|    |     |   |
|    | 1   | 2 |

0 Heat recovery system

1 Heat pump system

# S3 T10 Temperature Sensor

| S3<br>ON | 0 |
|----------|---|
| 1        | 1 |

Do not use T10 temperature sensor

1 Use T10 temperature sensor

**NOTE -** Factory supplied T10 sensor to be used in place of T4 should ODU be placed inside an enclosure. T10 Sensor to be placed outside enclosure to configure priority operation

## S4 Static Pressure Setting

| S4<br>ON<br>1 2 3 | Zero static pressure mode (0 WG)<br>(Default factory setting) |
|-------------------|---|
| S4<br>ON<br>123   | Low static pressure mode 0.08 WG (20 Pa)                      |
| S4<br>ON<br>123   | Medium static pressure mode 0.16 WG<br>(40 Pa)                |
| S4<br>ON<br>123   | High static pressure mode 0.24 WG (60 Pa)                     |
| S4<br>ON<br>123   | Super High static pressure mode 0.32 WG<br>(80 Pa)            |
| S4<br>ON<br>123   | Reserved  |

**NOTE -** Dip switch handle location is shown as a solid black box in the tables.

0 = OFF (down)

1 = ON (up)

**NOTE -** Turn off power to the unit before setting the dial/dip switch. The function will be available when the unit is powered on again.

Power must be cycled for new configurations to be set.

# **Dial Switch Settings and Configurations**

## ENC 1 Outdoor Unit Address Setting

| ENC1 | Outdoor | unit address | assignment |
|------|---------|--------------|------------|
|      |         |              |            |

- (only 0-2 used)
  - <sup>⊥</sup>0 Main Outdoor Unit
    - 1 Sub 1 Outdoor Unit
    - 2 Sub 2 Outdoor Unit

#### ENC 3 and S12 Indoor Unit Quantity Setting

| ENC3 | S12<br>ON<br>1 2 3 | Number of indoor units 0-15  |
|------|--------------------|------------------------------|
| ENC3 | S12<br>ON<br>1 2 3 | Number of indoor units 16-31 |
| ENC3 | S12<br>ON<br>1 2 3 | Number of indoor units 32-47 |
| ENC3 | S12<br>ON<br>1 2 3 | Number of indoor units 48-63 |
| ENC3 | S12<br>ON<br>1 2 3 | Number of indoor units 64    |

## ENC 4 Outdoor Unit Network Address Setting



#### ENC 5 Silent Mode

- ENC5 0 Silence mode 1
- 1 Silence mode 2
  - 2 Silence mode 3
  - 3 Silence mode 4
  - 4 None (factory default)
  - 5 None
  - 6 None
  - 7 None
  - 8 Silent mode
  - 9 None
  - A Super silence mode
  - B None
  - F Reserved

# **Settings and Functions**

| Symbol | Function                     | Item   | Description   |
|--------|------------------------------|--|---|
|        |                              | n11  | Test Operation  |
|        |                              | n14  | Cooling Test  |
| n1_    | Service Mode                 | n15  | Heating Test  |
|        |                              | n16  | Service Mode  |
|        |                              | n17  | Manual Defrost  |
|        |                              | n21  | Recycle to ODU  |
| n2_    | Refrigerant recycle function | n22  | Recycle to IDU  |
|        |                              | n23  | Recycle to piping   |
|        |                              | n31  | Last Fault Code   |
| n3_    | Error and version query      | n32  | Clear Fault History   |
|        |                              | n33  | Fan Software Version  |
|        |                              | n41  | Demand Control Mode 1 (100%)  |
|        |                              | n42  | Demand Control Mode 2 (40%)   |
|        |                              | n43Demand Control Mode 3 (50%)n44Demand Control Mode 4 (60%)n45Demand Control Mode 5 (70%)n46Demand Control Mode 6 (80%) |   |
| n4_    | Demand Control Setting       | n44  | Demand Control Mode 4 (60%)   |
|        |                              | n45  | Demand Control Mode 5 (70%)   |
|        |                              | n46  | Demand Control Mode 6 (80%)   |
|        |                              | n47  | Demand Control Mode 7 (90%)   |
|        |                              | n51  | Exit Snow Blowing Mode  |
| n5_    | Snow Blowing Mode Setting    | n52  | Snow Mode 1 (High)  |
|        |                              | n53  | Snow Mode 2 (Low)   |
|        |                              | nA1  | Compressor Lockout Temperature - Set outdoor temperature to disengage outdoor unit. |
|        |                              | nA2  | T4 Priority - Mode Priority based on outdoor temperature.                           |
| nA_    | /                            | nA3  | T2 Target - indoor unit coil temperature - heating.                                 |
|        |                              | nA4  | T2B Target - indoor unit coil temperature - cooling.                                |
|        |                              | nA5  | VIP - Select indoor unit address that will determine mode priority.                 |
|        |                              | nb1  | Indoor Temperature Unit °C  |
|        |                              | nb2  | Indoor Temperature Unit °F  |
| nh     |                              | nb3  | Exit Energy Saving Mode   |
| nb_    | 1                            | nb4  | Enter Energy Saving Mode  |
|        |                              | nb5  | Cancel Emergency Stop Order   |
|        |                              | nb6  | Restore Factory Setting   |
| nC_ Ac | Addross Mode Setting         | nC1  | Clear Indoor Unit Addresses   |
|        | Address Mode Setting         | nC2  | Assign Indoor Unit Addresses Automatically  |

# SW3 / SW4 Query Instructions

# Press SW4 to move FORWARD / NEXT. Press SW3 to move BACKWARD / PREVIOUS.

| #  | Parameter Description                             | Parameter Value*  | Recorded Value |
|----|---|---|----------------|
| 0  | Outdoor Unit Modular Configuration Address        | Main 0 / Sub 1 / Sub 2  |                |
| 1  | Singular Module Capacity                          | Outdoor Unit Specific   |                |
| 2  | Outdoor Unit Module Qty.                          | 1, 2, or 3 Outdoor Units  |                |
| 3  | Indoor Unit Qty. Setting                          | Indoor Unit Qty. Configuration  |                |
| 4  | System Operation Mode                             | 0-OFF; 2-Cooling Only; 3-Heating Only; 5-Mix<br>Cooling Mode; 6-Mix Heating Mode  |                |
| 5  | Total System Capacity                             | Main + Sub + Sub  |                |
| 6  | Total Heating Capacity Demand                     | Indoor Unit Heating Demand  |                |
| 7  | Total Cooling Capacity Demand                     | Indoor Unit Cooling Demand  |                |
| 8  | Corrected Heating Capacity                        | Revised Capacity  |                |
| 9  | Corrected Cooling Capacity                        | Revised Capacity  |                |
| 10 | Total Available Capacity                          | Total Revised Capacity  |                |
| 11 | Fan A Step Value                                  |   |                |
| 12 | Fan B Step Value                                  |   |                |
| 13 | Average Indoor Unit T1 Temperature                | Indoor Unit R/A or Room Temp  |                |
| 14 | Average T2 Temperature                            | Indoor Unit Coil Temp. Heat Mode  |                |
| 15 | Average T2B Temperature                           | Indoor Unit Coil Temp. Cool Mode  |                |
| 16 | Outdoor Left Heat Exchanger Coil Temperature T3A  |   |                |
| 17 | Outdoor Right Heat Exchanger Coil Temperature T3B |   |                |
| 18 | Outdoor Air Temperature T4                        |   |                |
| 19 | Subcooler Inlet Temperature T6A                   |   |                |
| 20 | Subcooler Outlet Temperature T6B                  |   |                |
| 21 | Compressor A Discharge Temperature                |   |                |
| 22 | Compressor B Discharge Temperature                |   |                |
| 23 | Compressor A Inverter Module Heatsink Temperature |   |                |
| 24 | Compressor B Inverter Module Heatsink Temperature |   |                |
| 25 | Suction/Low Pressure Vapor Superheat Temperature  | Т6В -Т6А  |                |
| 26 | Hot Gas Discharge Superheated Temperature         |   |                |
| 27 | Current Consumption Compressor A                  |   |                |
| 28 | Current Consumption Compressor B                  |   |                |
| 29 | EXV A Throttle Position                           | Actual Position Value/4   |                |
| 30 | EXV B Throttle Position                           | Actual Position Value/4   |                |
| 31 | EXV C Throttle Position                           | Actual Position Value/4   |                |
| 32 | High Pressure                                     | Discharge pressure*10   |                |
| 33 | Low Pressure                                      | Actual pressure*100   |                |
| 34 | Qty. of Indoor Units Discovered                   | I   |                |
| 35 | Qty. of Indoor Units in Operation                 |   |                |
| 36 | Priority Mode                                     | 0-Outdoor Ambient; 1-Cooling Priority; 2-Master<br>Indoor Unit; 3-Heating Only; 4-Cooling Only;<br>6-Heating Priority; 14-System Demand   |                |
| 37 | Silent Mode                                       |   |                |
| 38 | Static Pressure Mode                              | 0-Zero Static Pressure Mode (0 W.g.); 1-Low<br>Static Pressure Mode (0.08 W.g.); 2-Medium<br>Static Pressure Mode (0.16 W.g.); 3-High Static<br>Pressure Mode (0.24 W.g.); 4-Super High Static<br>Pressure Mode (0.32 W.g.) |                |
| 39 | Reserved  |   |                |

| #  | Parameter Description               | Parameter Value* | Recorded Value |
|----|-------------------------------------|------------------|----------------|
| 40 | Reserved                            |                  |                |
| 41 | Reserved                            |                  |                |
| 42 | Reserved                            |                  |                |
| 43 | Reserved                            |                  |                |
| 44 | Indoor Unit VIP Address             |                  |                |
| 45 | Reserved                            |                  |                |
| 46 | Reserved                            |                  |                |
| 47 | Reserved                            |                  |                |
| 48 | Software Version                    |                  |                |
| 49 | Reserved                            |                  |                |
| 50 | Last Recorded Fault Protection Code |                  |                |

\* Units of temperature are shown as °C, units of pressure are shown as MPa.

**NOTES -** Normal display: When in standby mode, the left position displays the address of the outdoor unit and the right position displays the quantity of indoor units that can communicate with the outdoor unit.

When the compressor is operating, the LED display shows the rotation frequency of the compressor.

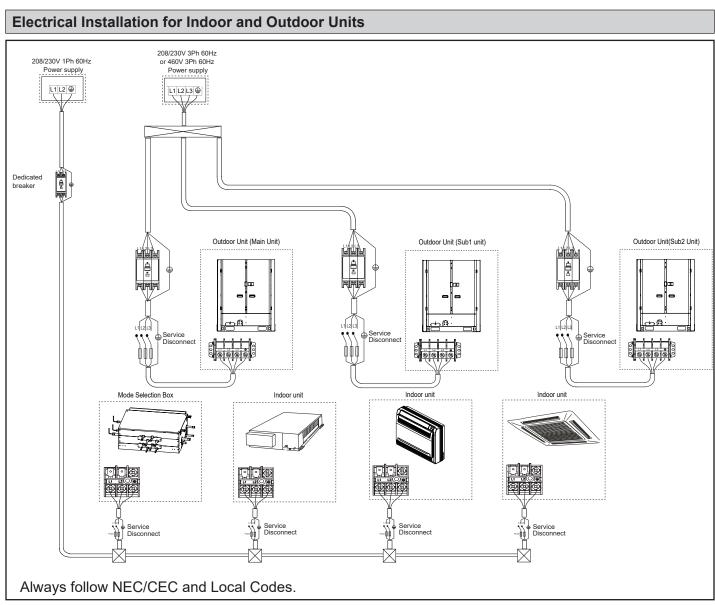
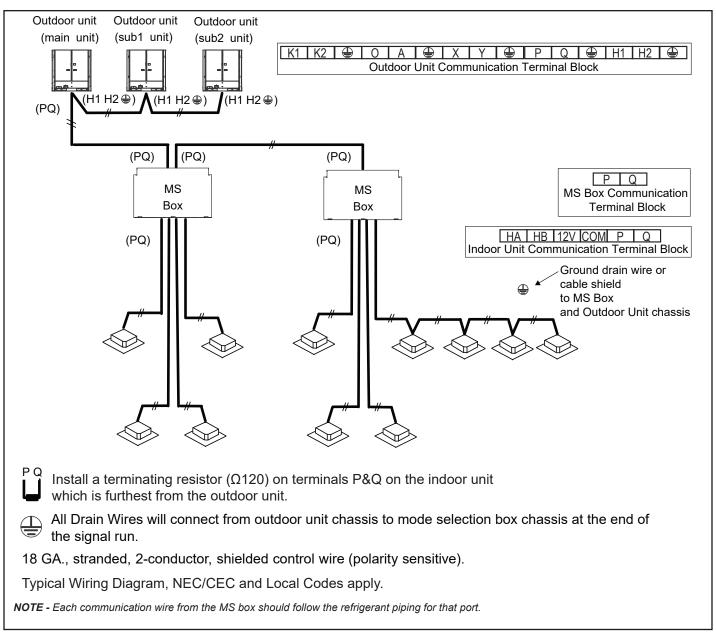


Figure 34. Typical Power Wiring



#### Figure 35. VRB Heat Recovery Typical Communication Wiring

| Troubleshoo     | Troubleshooting   |  |  |  |  |
|-----------------|---|--|--|--|--|
| Digital Display | Error Code Definition   |  |  |  |  |
| OE0             | Communication error between outdoor units   |  |  |  |  |
| OE1             | Power phase loss error  |  |  |  |  |
| OE2             | Communication error between indoor and main outdoor unit  |  |  |  |  |
| OE4             | Outdoor ambient temperature sensor (T4/T10) and condenser pipe temperature sensor (T3A/T3B) error           |  |  |  |  |
| OE5             | Voltage error   |  |  |  |  |
| OE6             | Inverter module temperature sensor error  |  |  |  |  |
| OE7             | Discharge temp sensor error   |  |  |  |  |
| OE8             | Incorrect ENC 1 Main - Sub Configuration  |  |  |  |  |
| OXE9            | Compressor driver error   |  |  |  |  |
| OXH0            | Communication error between main control chip and inverter driver chip                                      |  |  |  |  |
| OH2             | Quantity of outdoor unit decreased  |  |  |  |  |
| OH3             | Quantity of outdoor unit increased  |  |  |  |  |
| OXH4            | Compressor inverter module protection appears three times in 60 minutes, X stands for corresponding module  |  |  |  |  |
| OH5             | Low pressure protection lock out (P2 3X in 60 minutes)  |  |  |  |  |
| OH6             | Compressor Discharge Temperature Protection ( P4 3X in 100 minutes)   |  |  |  |  |
| OH7             | Quantity of indoor unit decreased   |  |  |  |  |
| OH8             | High pressure sensor error  |  |  |  |  |
| OH9             | DC Fan Module Protection ( P9 10X in 120 minutes)   |  |  |  |  |
| OHb             | Low pressure sensor error   |  |  |  |  |
| OYHd            | Sub ODU error (Y will be 1 or 2, stands for sub 1 or sub 2 ODU)   |  |  |  |  |
| OC7             | Inverter Module Temperature Protection ( 1PL / 2PL 3X in 100 minutes)                                       |  |  |  |  |
| OXF1            | PTC of filter board error   |  |  |  |  |
| OF3             | Outdoor unit Subcooler Outlet Temperature sensor error  |  |  |  |  |
| OF5             | Outdoor unit Subcooler Inlet Temperature sensor error   |  |  |  |  |
| OYF6            | EEV A/B/C error (Y will be 1, 2 or 3, stands for A, B, C)   |  |  |  |  |
| OF9             | Communication error between low ambient cooling kit(LAC kit) and outdoor unit PCB                           |  |  |  |  |
| OP1             | High Pressure Protection, CI/CO = 4.4/3.2 Mpa or 638/464 psig   |  |  |  |  |
| OP2             | Low Pressure Protection, CI/CO = .05/.15 Mpa or 7.25/21.8 psig  |  |  |  |  |
| OXP3            | Over current protection of inverter compressor  |  |  |  |  |
| OP4             | Compressor discharge temp protection, CI/CO = 120/90°C or 248/194°F   |  |  |  |  |
| OP5             | Condenser high temp protection, CI/CO = 65/55°C or 149/131°F  |  |  |  |  |
| OP9             | Fan module protection   |  |  |  |  |
| OXPL            | Temperature protection of inverter module, CI/CO = 80/60°C or 176/140°F                                     |  |  |  |  |
| OPP             | Low compressor discharge temperature protection   |  |  |  |  |
| OXL0            | Compressor inverter module error, X stands for corresponding module (Compressor inverter module protection) |  |  |  |  |
| OXL1            | Low voltage protection of DC bus, X stands for corresponding module(Compressor inverter module protection)  |  |  |  |  |
| OXL2            | Over voltage protection of DC bus, X stands for corresponding module(Compressor inverter module protection) |  |  |  |  |
| OXL4            | Compressor Module Protection  |  |  |  |  |
| OXL5            | Low Drive Frequency Error   |  |  |  |  |
| OXL7            | Incorrect Phase Sequence  |  |  |  |  |
| OXL8            | Frequency Differential Error  |  |  |  |  |
| OXL9            | Uniformed Frequency Error   |  |  |  |  |
| OA0             | Emergency Stop  |  |  |  |  |
| OA2             | Power leakage protection  |  |  |  |  |
|                 | sponding main compressor or sub compressor  |  |  |  |  |

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