

### GAS UNITS KITS & ACCESSORIES

©2021

508194-01 06 / 2021

#### BLOWER MOTOR DRIVE REPLACEMENT KIT

INSTALLATION INSTRUCTION FOR BLOWER MOTOR DRIVE REPLACEMENT KIT (22L24) USED WITH EL296V, SL280V & SLP99V UNITS EQUIPPED WITH ½ HP MOTORS

## A WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer (or equivalent), service agency or the gas supplier.

# 

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

#### Shipping and Packing List

1 - Replacement blower motor drive - 1/2 HP

#### Application

This blower motor drive replacement kit is used with EL296V, SL280V and SLP99V units equipped with  $\frac{1}{2}$  HP motors.

All replacement blower drives look alike however, each drive is factory-programmed to be used with a specific motor. It is very important to make sure that you use the correct replacement motor drive. **USE OF THE WRONG MOTOR DRIVE RESULT IN UNEXPECTED UNIT OPER-ATION.** Refer to table 1 to ensure that you are matching the correct replacement motor drive with the motor in your unit.

Unit	Blower Drive Kit	Kit Number
EL296V, SL280V, SLP99V	22L24	620616-02

#### Installation

#### A CAUTION SHOCK HAZARD

If the LED on the blower drive is blinking, the capacitor is charged. Do not remove blower drive until the LED stops blinking.

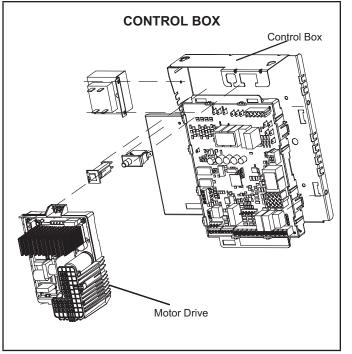
- 1 Turn off power to the furnace and remove access panel.
- 2 Removed pin connector harnesses from the current drive. (figure 2) and the mounting screw from the control box. Set mounting screw aside for replacement drive.
- 3 Install replacement motor drive with the same mounting screw and pin connector harnesses.
- 4 Return power to the furnace and check blower drive operation codes table 2.

#### TABLE 2

**Blower Drive LEDs** 

Led	Meaning
1 short blink	Normal Heartbeat
2 short blinks	Drive Fault (replace Drive)
3 short blinks	
4 short blinks	
5 short blinks	
1 long blink + 1 short blink	Temporary Fault
1 long blink + 2 short blinks	
1 long blink + 3 short blinks	







Three pin connector to blower motor

Ð

R

Figure 2

Four pin connector to communicating port at ignition control

Three pin connector to line, neutral and ground at ignition control **BLOWER DRIVE** 

Located in the control box

0

00

<u>∛</u>\_\_\_\_

Ъ

Mounting Screw

Figure 1