COOLING UNITS

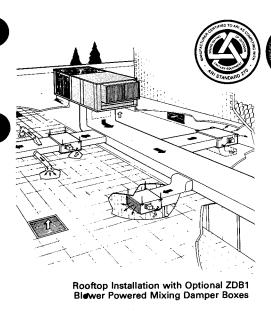
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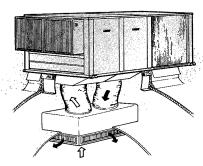
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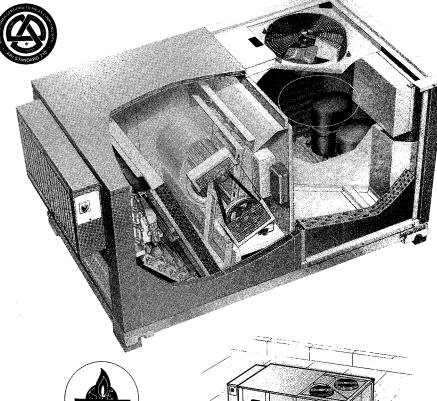
CHA11-953 & CHA11-1353 SINGLE PACKAGE AIR CONDITIONERS

*89,000 to 121,000 Btuh (26.1 to 35.5 kW) Cooling Capacity) 35,500 to 204,800 Btuh (10.4 to 60.0 kW) Optional Electric Heat 100,000 to 275,000 Btuh (29.3 to 80.6 kW) Optional Hot Water Heat *At ARI Standard 210 Test Conditions





Rooftop Installation with
Combination Ceiling Supply and Return Air System



Rooftop Installation with
Double Duct Air Distribution System

High Efficiency Rooftop Units Feature Energy Saving Operation, Low Operating Cost and Application Flexibility

Lennox single package CHA11-953 and CHA11-1353 units are designed for rooftop installation with bottom or side handling of supply and return air. A separate roof mounting frame (optional) mates to the bottom of the unit and when flashed into the roof permits weatherproof duct connection and entry into the structure. No additional roof curbing or flashing is required. The roof mounting frame is shipped knocked down and must be field assembled.

Units are available for cooling only, cooling with electric heat or cooling with hot water heat. Four voltage options provide a choice for power supply requirements.

Energy and operational cost saving features include: Demand oriented solid-state electronic control system. Dual refrigerant circuits to control system capacity and reduce energy usage. POWER SAVER® option will provide "free cooling" by using outdoor air in lieu of mechanical refrigeration. POWER SAVER Enthalpy control provides maximum

use of the outdoor air for "free" cooling. Two staging of electric heaters and modulating control of the hot water heat minimizes energy usage for the heating options available.

Units have been tested in the Lennox Laboratory environmental test room according to ARI Standard 210 Test Conditions. Additionally, units have been tested in the Lennox sound test room according to ARI Standard 270. Units coming within the scope of this standard (135,000 Btuh or less) carry the ARI Certification seal and are certified under the ARI certification program. Blower data is from unit tests in the Lennox air test chamber. Units are C.G.A. certified and components within are bonded for grounding to meet safety standards for servicing required by C.E.C.

Units are shipped completely factory assembled, piped, and wired. In addition, each unit is test operated at the factory insuring unit dependability and reducing start-up problems.

FEATURES

Lennox Solid-State Control System — Energy savings electronic control system measures the deviation between room temperature and set point and then controls the supply air temperature to meet the load requirements. The control system consists of a dual set point room thermostat located in the conditioned space or a dual set point transmitter with a remote temperature sensor in the conditioned space, a discharge temperature sensor located in the supply air duct of the unit, Logic Panel installed in the unit and a modulating damper actuator for the POWER SAVER dampers. This solid-state control system will operate the unit to automatically match its output to the load with minimum space temperature variation. To accomplish this the room thermostat or transmitter, in the conditioned space, is continuously comparing space temperature deviation with supply air temperature and sending a varying load signal to the logic panel. The heat-cool relays in the logic panel respond to the signal and cycle the stages of heating or cooling and POWER SAVER position to match the output to the load condition. To maintain stable space temperetures the Logic Panel balances the space thermostat demand signal against the system output. System output is measured by the discharge temperature sensor in the supply air duct. The combined demand and output signals determine POWER SAVER position and number of heating or cooling stages energized. The discharge sensor also provides a positive modulating low limit signal to the Logic Panel ensuring that the POWER SAVER will modulate closed if the discharge air gets too cold. Additionally on power failure, system recycles all stages to off. When power is restored system sequences stages back on with a time delay between stages.

Durable Cabinet — Rugged leaktight cabinet is constructed of heavy gauge galvanized steel. Cabinet is subject to a five station zinc phosphate metal wash process resulting in a perfect bonding surface for a paint finish of baked-on outdoor enamel. Long lasting enamel finish provides maximum protection from the weather. Large removable panels allow complete service access. Electrical inlets are provided in the cabinet for wiring entry. Wiring junction box and control boxes with all controls factory installed are conveniently located for service access. Lifting brackets are furnished for ease of handling and rigging. Drainage holes in base rails provide moisture removal.

Cabinet Insulation — Base section and cabinet panels exposed to conditioned air are lined with thick fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass. The cabinet panels have 3 inch (76mm) thick 1/2 lb. per cu. (8 kg/m³) density fiberglass insulation and the base 1/2 inch (13mm) thick 6 lb. per cu. ft. (96 kg/m³) density. Insulation is sandwiched between the cabinet panel and a galvanized steel panel liner protecting the insulation indefinitely. It will never erode or tear away from a panel to clog or impair unit operation.

Refrigeration System — Factory sealed refrigerant system consists of compressors, condenser coils and direct drive fans, evaporator (dual circuits) coil and blower, expansion valves, high capacity driers, high and low pressure switches, refrigerant lines connected and a full operating charge of refrigerant. Dual independent refrigerant circuits provide staging control to fit varying cooling loads.

Lennox Evaporator and Condenser Coils — Extra large surface area and circuiting of Lennox designed coils provide maximum cooling efficiency, excellent heat transfer and low air resistance. Lennox fabricated coils are constructed of precisely spaced ripple-edged aluminum fins fitted to durable copper tubes. Fins are equipped with collars that grip tubing for maximum contact area. Flared shoulder tubing connections and silver soldering provide tight, leakproof joints. Long life copper tubing is easy to field service. Coil is thoroughly factory tested under high pressure to insure leakproof construction. The evaporator coil is face split with two separate circuits. Each circuit has its separate expansion valve, condensing coil, fan, compressor and refrigerant charge.

Drain Pan — Deep, corrosion resistant indoor coil drain pan is constructed of heavy gauge galvanized steel. Drain pipes extend outside of cabinet on both sides for easy connections.

Dependable, Quiet Compressors — Reliable, dual compressors are hermetically sealed and provide trouble free operation and long service life. Built in protection devices assure protection from excessive current and temperature. Suction cooled, overload protected and equipped with internal pressure relief. Low ambient lock-out control prevents compressor operation below 20°F (-7°C). The entire running gear assembly is spring mounted within the sealed housing. In addition, the compressor is installed in the unit on resilient rubber mounts assuring quiet and vibration free operation.

Compressor Crankcase Heater — Furnished and factory installed. Prevents migration of liquid refrigerant into the compressor and ensures proper compressor lubrication at all times.

Efficient Condenser Fans — Two direct drive fans draw large air volumes uniformly through dual condenser coils and discharges it vertically, up and away from the building. Fan orifice design and low fan tip speed keeps operating sound level at a minimum. Uniform air flow through the coils result in high refrigerant cooling capacity. Permanently lubricated, overload protected, sleeve bearing fan motor is totally enclosed for maximum protection from rain, dust and corrosion. A rain shield on the motor provides additional protection from moisture. Motor is resiliently mounted. Corrosion resistant PVC coated steel wire fan guards are furnished.

Powerful Supply Air Blower — Belt drive centrifugal blower delivers large air volume efficiently and with minimum power consumption. Blower assembly is mounted to rugged angle iron frame with the entire blower and frame assembly vibration isolated on rubber mounts. Ball bearings are permanently sealed and lubricated. Blower wheel is statically and dynamically balanced. Design of motor mounting base permits quick and simple motor changeover, belt tension adjustment or belt changing. A choice of motor horse-power and drives is available. Adjustable motor pulley allows for variable speed adjustments. Motor is overload protected. Drives are covered with a protective guard.

Air Filters — One inch (25mm) thick frame type throwaway filters are furnished as standard. Fiberglass media is oil impregnated for increased efficiency. Filters are easily accessible for quick and simple replacement.

Optional Electric Heat — Available factory or field installed in 15 kw through 60 kw sizes. Helix wound nichrome heating elements are exposed directly in the air stream resulting in instant heat transfer, lower coil temperatures and long service life. Elements are accuretely located and insulated from the heavy gauge steel support frame by high quality insulators. Time delays bring the elements on the line in sequence and equal increments in response to demand with a time delay between each element. Elements are equipped with individual limit controls providing positive protection in case of excessive overheating. Heaters may be two stage controlled with each stage being energized only when required.

Optional Hot Water Heat — A factory installed hot water coil is equipped with a three-way modulating valve. Factory installed freezstat activates valve to circulate water during freezing conditions. A glycol solution may also be used in the system to provide freeze protection. Lennox designed and built coil has large face area, excellent heat transfer and low air resistance. Constructed of precisely spaced ripple-edged aluminum fins fitted to durable copper tubes. Durable copper tubing assures long service life and easy servicing. Each joint is silver soldered and coil is factory tested under pressure to insure leakproof construction.

FEATURES

Optional Blower Powered Mixing Damper Boxes — ZDB1 series mixing air boxes with a cfm range of 270 to 1900 are available for zone control system applications. Units install in the duct system within the structure. For data see Accessories section, page 7.

Thermostat Choice — Dual set point room thermostat (25C52) or transmitter (25C51) with a choice of remote sensors is available. Both have separate heating - cooling locking set points concealed under the cover and do not have indicating thermometer. The room thermostat has integral sensor and installs in the conditioned space. For remote temperature control the transmitter installs outside the conditioned space with a remote sensor (58C92) in the conditioned area or a return air sensor (27C40) in the return air duct of the unit. Sensor must be ordered extra. If desired in multiple unit applications, that serve a common space, up to six units can be controlled from a single thermostat. Thermostat and transmitter are furnished with a wiring wallplate and may be installed horizontally or vertically. In addition, an optional switching subbase (58C93) is available and must be ordered extra. It is equipped with system selector switch (HEAT - AUTO - COOL - OFF) and fan switch (AUTO -ON). Fan switch provides a choice of intermittent (AUTO) or continuous (ON) blower operation. A voltage control relay (51C21) is required with the switching subbase and must be ordered extra. Relay provides blower operation for Power Saver. Both the thermostat and transmitter will mount on a standard 2 x 4 inch (50 x 100mm) electrical outlet box.

Optional SP11 Remote Status Panel — The operation of the unit can be checked at a glance on the Remote Status Panel (25C91) conveniently located within the conditioned area. Signal lights on the panel indicate "Cool Mode", "Heat Mode", Compressor 1, "Compressor 2", "No Heat" and "Filter". The cool mode signal light is green when lit and indicates Power Saver operation or DX cooling operation for units without Power Saver. Heat Mode light is green and reflects heating operation. Compressor 1 and compressor 2 lights are green when operating and will turn red if there is an operational malfunction. The No Heat and Filter lights will show red and indicate a requirement for service. Additional controls are reguired for use with the Status Panel and must be specified when ordering. Filter switch kit (59C95) is used in conjunction with the Filter light. Units with electric heat require a current sensing relay (59C94) for operation of No Heat light. Units with hot water heat require a proving relay (51C22) for operation of No Heat light.

Optional SSP11 Remote Switching Status Panel — The operation of the unit can be controlled and observed on the Switching Status Panel (59C00) conveniently located within the conditioned area. Signal lights on the panel indicate "Cool Mode", "Heat Mode", "Compressor 2", "No Heat" and "Filter". The Cool Mode signal light is green when lit and indicates Power Saver operation or DX cooling operation for units without Power Saver. Heat Mode light is green and reflects heating operation will light red when switched to emergency heat mode. Compressor 1 and Compressor 2 lights are green when operating and will turn red if there is an operational malfunction. The No Heat and Filter lights will show red and indicates a requirement for service. Additionally panel is equipped with a system selector switch (OFF — HEAT — AUTO — COOL — EMERGENCY HEAT) (Heat Pump Only), fan switch (AUTO - ON) and after hours timer. Fan switch provides a choice of intermittent (AUTO) or continuous (ON) blower operation. Manually operated after hours timer (0 to 12 hours) overrides night setback controls providing normal operation for time period set. A momentary push button switch is used to initiate the time period. Additional controls are required for use with the Status Panel and must be specified when ordering. Voltage control relay (51C21) provides blower operation for Power Saver and field installs remote to the unit. Filter switch kit (59C95) is used in conjunction with the Filter light. Units with electric heat require a current sensing relay (59C94) for operation of No Heat light. Units with hot water heat require a proving relay (51C22) for operation of No Heat light.

Optional RMF11 Roof Mounting Frame — Sturdy mounting frame mates to the single package unit and provides an automatic weather sealed rooftop installation. Shipped knocked down for ease of shipping and handling it is easily field assembled. A 2" x 4" (50 x 100mm) nailer is secured to the frame sides to facilitate flashing. Approved by National Roofing Contractors Association.

Optional RMFH11 Roof Mounting Frame — Horizontal discharge frame adapts to the RMF11 frame for horizontal (side by side) supply and return air applications. Shipped knocked down for ease of shipping and handling it is easily field assembled. A 2" x 4" (50 x 100mm) nailer strip is secured to the frame sides to facilitate flashing. See dimension drawing and installation detail sketch.

Optional RMFA11 Roof Mounting Frame — Retrofit adapter frame is available for CHA11 model replacement of existing CHA8 unit installations. The RMFA11 frame adapts to the existing RMF3 frame and provides a weather sealed connection with minimum installation cost. RMFA11 frame is shipped knocked down for ease of shipping and handling, it is easily field assembled. A 2" x 4" (50 x 100mm) nailer strip is secured to the frame sides to facilitate flashing. See dimensions drawing and installation detail sketch.

Optional PSD11 Power Saver — Available factory or field installed. Lennox Power Saver system consists of: mechanically linked outdoor air and recirculated air dampers. Damper blades are gasketed for tight seal and quiet operation. Formed damper blades rotate smoothly in nylon bearings. The positioning of these dampers is accomplished by a 24 volt modulating spring return damper actuator and controlled by the room thermostat or transmitter, discharge sensor and enthalpy control. The enthalpy control allows (0 to 100%) outdoor air to be used for "free" cooling when outdoor air humidity and temperature is acceptable. A outdoor air hood with rain eliminator vanes is furnished and field installs over the outdoor air dampers external to the unit. For field installation the two damper sections slide in cavaties provided in the unit cabinet. Power Saver is shipped factory wired and only requires plug-in field connection.

Optional OAD11 Minimum Fresh Air Dampers — Damper assembly field installs inside the unit cabinet and is available for manual or automatic operation. Damper assembly allows a fixed amount of outdoor air into the system and can be adjusted for air quantities up to 50%. Outdoor air hood with rain eliminator vanes is included and installs over the dampers external to the unit. Automatic damper operation is available with the addition of a spring return modulating damper actuator. Actuator only requires plug-in connection for operation. Order Automatic Fresh Air Damper Kit 41C53. Kit also includes adjustable potentiometer for minimum fresh air setting requirements.

Optional GED11 Gravity Exhaust Air Dampers — Damper assembly field installs in space provided in the unit cabinet. Pressure operated extruded aluminum dampers operate smoothly in nylon bearings. Damper blades are equipped with seal gaskets for tight seal and quiet operation.

Optional Night Setback Control Kit — 24 hour or 7 day skip-day clock available with or without carryover automatically programs the unit for night setback operation. The system room thermostat or transmitter controls both day and night operation.

Optional Low Ambient Control Kit — System will operate satisfactorily down to 35°F (2°C) outdoor air temperature without additional controls. If air conditioning operation is required below 35°F (2°C) a field installed low ambient control kit (LB-37124B) can be added enabling the unit to operate down to 0°F (-18°C).

Optional Disconnect Mounting Kit — Disconnect mounting kit (LB-38208BA) provides a convenient mounting location for field furnished remote disconnect switch. Kit field installs to outside of unit cabinet adjacent to electrical inlets.

SPECIFICATIONS

*ARI Standard 270 SRN 21 22 32 32 32 32 32 32		Model No.	CHA11-953	CHA11-1353
Total unit watts	★ARI Standard 270	SRN	21	
Standard 210 TEER (BtuhWatts) 8.0 8.0 8.0 8.0	*ARI	Total cooling capacity — Btuh (kW)	89,000 (26.1)	121,000 (35.5)
TEER (Btuh/Wats)		Total unit watts	11,100	
Refrigerant (22) charge		†EER (Btuh/Watts)	8.0	
Refrigerant (22) charge	Ratings	Dehumidifying capacity	29%	*****
Blower Blower wheel nominal diam. x width — in. (mm) (1) 15 x 9 (381 x 229) (1) 15 x 15 (381 x 381)	Refrigerant (22) cha	arge	15 lbs. 2 oz. (6.9 kg)	
Blower		Blower wheel nominal diam. x width — in. (mm)	(1) 15 x 9 (381 x 229)	
Net face area — sq. ft. (m²) R.3 (0.77) 12.0 (1.10) Tube diam. — in. (mm) & No. of rows 12 (13) — 3 12 (13) — 3 15 (590) 16 (590) 16 (59	Blower	Motor horsepower (kW) — min. — max.		
Tube diam. — in. (mm) & No. of rows 1/2 (13) — 3 1/2 (13) —	Evaporator	Net face area — sq. ft. (m²)		
Fins per inch (m)			1/2 (13) — 3	
Net face area — sq, ft. (m²) 14.6 (1.36) 19.8 (1.84) 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 38 (10) — 3 20 (787) 20 (Coli		15 (590)	
Tube diam. — in. (mm) & No. of rows 38 (10) — 3 38 (10) — 3 20 (787)	Condenser		14.6 (1.36)	
Fins per inch (m) 20 (787) 20 (787)		Tube diam. — in. (mm) & No. of rows	3/8 (10) — 3	
Diameter — in. (mm) & No. of blades (2) 20 (508) — 4 (2) 24 (610) — 4	COII	Fins per inch (m)	20 (787)	
Air volume — cfm L/s (factory setting) 6000 (2830) 8500 (4010)			(2) 20 (508) — 4	
Motor horsepower (kW) (2) 1/3 (0.25) (2) 1/2 (0.37)	Condenser	Air volume — cfm L/s (factory setting)	6000 (2830)	
Model No. & Net weight	Fans	Motor horsepower (kW)	(2) 1/3 (0.25)	(2) 1/2 (0.37)
Net face area — sq. ft. (m²) 100,000 — 250,000 (29.3 — 73.3) 100,000 — 275,000 (29.3 — 80.6)		Motor watts (factory setting)	850	
**Heating capacity range — Btuh (kW)		Model No. & Net weight	HWC11-95 (65 lbs. 30 kg)	
Net face area — sq. ft. (m²)	I ·			100,000 — 275,000 (29.3 — 80.6)
Fins per inch (m) 16 (630) 10 (394)	1	Net face area — sq. ft. (m²)		
Fins per inch (m) 16 (630) 10 (394)	Coil	Tube diameter — in. (mm) — No. of rows	1/2 (13) — 2	
Condensate drain size mpt — in. (mm) (2) 3/4 (19) (2) 3/4 (19) No. & size of filters — in. (mm) (4) 16 x 20 x 1 (406 x 508 x 25) (6) 16 x 20 x 1 (406 x 508 x 25) Net weight of basic unit — lbs. (kg) (1 Package) 1205 (547) 1585 (720) Optional Roof Mounting Frame — (Net weight) RMF11-95 (150 lbs. 68 kg) RMF11-135 (180 lbs. 82 kg) RMFH11-95 (205 lbs. 93 kg) RMFH11-135 (245 lbs. 111 kg) RMFA11-95 (255 lbs. 116 kg) RMFA11-135 (290 lbs. 132 kg) Optional Power Saver & Controls — (Net weight) PSD1195 (97 lbs. 44 kg) PSD11-135 (163 lbs. 74 kg) Optional Gravity Exhaust Dampers (Net weight) GED11-95 (13 lbs. 6 kg) GED11-135 (18 lbs. 8 kg) Optional Ceiling Supply & Return Step-Down Diffuser — (Net weight) RTD11-95 (84 lbs. 38 kg) RTD11-135 (95 lbs. 43 kg) Optional Ceiling Supply & Return Flush Diffuser — (Net weight) FD11-95 (84 lbs. 38 kg) FD11-135 (95 lbs. 43 kg) Optional Ceiling Supply & Return Transitions — (Net weight) SRT11-95 (28 lbs. 13 kg) SRT11-135 (32 lbs. 15 kg) Optional Minimum Fresh Air Dampers (Manual) — (Net weight) OAD11-95 (57 lbs. 26 kg) OAD11-135 (114 lbs. 52 kg) Optional Remote Status Panel SP11 (25C91) SP11 (25C91)			16 (630)	
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Optional Ceiling Supply & Return Flush Diffuser — (Net weight)FD11-95 (84 lbs. 38 kg)FD11-135 (95 lbs. 43 kg)Optional Ceiling Supply & Return Transitions — (Net weight)SRT11-95 (28 lbs. 13 kg)SRT11-135 (32 lbs. 15 kg)Optional Minimum Fresh Air Dampers (Manual) — (Net weight)OAD11-95 (57 lbs. 26 kg)OAD11-135 (114 lbs. 52 kg)Optional Automatic Fresh Air Damper Kit — (Net weight)34C23 (15 lbs. 7 kg)34C23 (15 lbs. 7 kg)Optional Remote Status PanelSP11 (25C91)SP11 (25C91)Optional Remote Switching Status PanelSSP11 (59C00)SSP11 (59C00)Optional Disconnect Mounting Kit — (Net weight)LB-38208BA (10 lbs. 5 kg)LB-38208BA (10 lbs. 5 kg)				
Optional Ceiling Supply & Return Transitions — (Net weight)SRT11-95 (28 lbs. 13 kg)SRT11-135 (32 lbs. 15 kg)Optional Minimum Fresh Air Dampers (Manual) — (Net weight)OAD11-95 (57 lbs. 26 kg)OAD11-135 (114 lbs. 52 kg)Optional Automatic Fresh Air Damper Kit — (Net weight)34C23 (15 lbs. 7 kg)34C23 (15 lbs. 7 kg)Optional Remote Status PanelSP11 (25C91)SP11 (25C91)Optional Remote Switching Status PanelSSP11 (59C00)SSP11 (59C00)Optional Disconnect Mounting Kit — (Net weight)LB-38208BA (10 lbs. 5 kg)LB-38208BA (10 lbs. 5 kg)				
Optional Minimum Fresh Air Dampers (Manual) — (Net weight) OAD11-95 (57 lbs. 26 kg) OAD11-135 (114 lbs. 52 kg) Optional Automatic Fresh Air Damper Kit — (Net weight) 34C23 (15 lbs. 7 kg) 34C23 (15 lbs. 7 kg) Optional Remote Status Panel SP11 (25C91) SP11 (25C91) Optional Remote Switching Status Panel SSP11 (59C00) SSP11 (59C00) Optional Disconnect Mounting Kit — (Net weight) LB-38208BA (10 lbs. 5 kg) LB-38208BA (10 lbs. 5 kg)			SRT11-95 (28 lbs. 13 kg)	
Optional Automatic Fresh Air Damper Kit — (Net weight) 34C23 (15 lbs. 7 kg) 34C23 (15 lbs. 7 kg) Optional Remote Status Panel SP11 (25C91) SP11 (25C91) Optional Remote Switching Status Panel SSP11 (59C00) SSP11 (59C00) Optional Disconnect Mounting Kit — (Net weight) LB-38208BA (10 lbs. 5 kg) LB-38208BA (10 lbs. 5 kg)				
Optional Remote Status Panel SP11 (25C91) SP11 (25C91) Optional Remote Switching Status Panel SSP11 (59C00) SSP11 (59C00) Optional Disconnect Mounting Kit — (Net weight) LB-38208BA (10 lbs. 5 kg) LB-38208BA (10 lbs. 5 kg)				
Optional Remote Switching Status PanelSSP11 (59C00)SSP11 (59C00)Optional Disconnect Mounting Kit — (Net weight)LB-38208BA (10 lbs. 5 kg)LB-38208BA (10 lbs. 5 kg)				
Optional Disconnect Mounting Kit — (Net weight) LB-38208BA (10 lbs. 5 kg) LB-38208BA (10 lbs. 5 kg)				
	Electrical characteri	stics		

ELECTRICAL DATA

	Model No.					CHA11	-953						C	HA11	1353	-		
Line voltage data	— 60hz — 3 phas	e	20	200V 230V		46	460V 575V		5V	200V		230V		46	OV	57	'5V	
Compressors	Rated load amp	load amps (total)		0.6	28	3.2	16	5.0	11	11.2		3.0	38.0		18	3.7	<u> </u>	1.7
(2)	Locked rotor am	nps (total)	14	8.0	14	8.0	74	l.0	72	2.0	26	4.0	26	4.0	13	2.0		2.0
Condenser	Full load amps	(total)	4	4.6 4.2		2	.2	1.6		6	.8	6.	.0	3.0			.4	
Fan Motors (2)	Locked rotor am	nps (total)	9	9.4		.4	4	.6	4	.0	1:	2.4	12.4		6.2		5	.8
	Motor	hp	1-1/2	3	1-1/2	3	1-1/2	3	1-1/2	3	3	. 5	3	5	3	5	3	5
Evaporator	Output	kw	1.1	2.2	1.1	2.2	1.1	2.2	1.1	2.2	2.2	3.7	2.2	3.7	2.2	3.7	2.2	3.7
Blower Motor	Full load amps		6.0	11.0	5.2	9.6	2.6	4.8	2.1	3.9	11.0	17.5	9.6	15.2	4.8	7.6	3.9	6.1
	Locked rotor am	nps	39.0	65.0	34.0	56.0	17.0	28.0	15.0	25.6	65.0	100.0	56.0	90.0	28.0	45.0	25.6	35.0
Recommended m	commended maximum fuse size (amps)			60	50	50	30	30	20	20	70	80	70	70	35	35	30	30
Unit power factor	it power factor			.88	89	.88	.89	.88	.89	.88	.89	.88	.89	.88	.89	.88	.89	.88
*Minimum Circui	inimum Circuit Ampacity			50.0	41.1	45.5	22.8	25.0	16.4	18.1	60.6	67.1	58.4	64.0	28.9	31.7	22.9	

^{*}Refer to Canadian Electric Code manual to determine wire, fuse and disconnect size requirements. NOTE — Extremes of operating range are plus and minus 10% of line voltage.

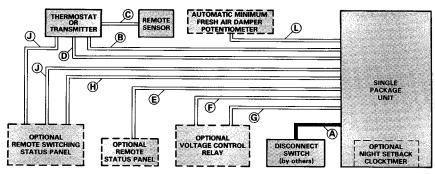
[★]Sound Rating Number in accordance with ARI Standard 270.

*Rated in accordance with ARI Standard 210; 450 cfm (212 L/s) (maximum) evaporator air volume per ton of cooling, 95F (35C) outdoor air temperature and 80F (27C) db/67F (19C) wb entering evaporator air.

†Energy Efficiency Ratio in accordance with ARI Standard 210.

**Capacity range shown is possible with varying supply conditions and air volumes. See coil capacity curves.

FIELD WIRING



- A Three phase power (See Electrical Data Table)
- B Seven wire 24 volt DC
 - Five wire 24 volt DC (with Remote Switching Status Panel)
- C Two wire 24 volt DC (with transmitter)
- D Two wire 24 volt AC (with switching subbase)
- E Nine wire 24 volt AC

- F Three wire 24 volt DC (with Remote Switching Status Panel or switching subbase and Power Saver)
- G Two wire 24 volt AC (with Remote Switching Status Panel or switching subbase and Power Saver)
- H Twelve wire 24 volt AC
- J Two wire 24 volt DC
- L Three wire 24 volt DC

- Note - Field wiring not furnished -NOTE — All wiring must be in accordance with regulations of the Canadian Electrical Code (CEC).

CHA11-953 OPTIONAL ELECTRIC HEAT DATA

CHA11-953	OPI	IONA	L ELE	CIRICI	HEAT D	AIA
Electric Heat Model No. & Net Weight	No. of Steps	Volts Input	kW Input	Btuh Output	*Mini Circuit A †1-1/2 hp †(1.1 kW)	mpacity 3 hp
		200	10.4	35,500		
		210	11.5	39,200	47.0	53.3
	1	220	12.6	43,000		
		230	13.8	47,100	51.6	57.1
ECH11-95-15		240	15.0	51,200		
(52 lbs.)		440	12.6	43,000		
(24 kg)	1	460	13.8	47,100	25.8	28.5
(= 1 1.3)		480	15.0	51,200		
		550	12.5	42,700		
	1	575	13.7	46,800	20.6	22.9
		600	15.0	51,200		
		200	20.8	71,000		92.8
		210	23.0	78,500		92.0
	2	220	25.2	86,000		
		230	27.5	93,900		102.3
††ECH11-95-30		240	30.0	102,400		
(56 lbs.)		440	25.2	86,000		
(25 kg)	1	460	27.5	93,900	ļ -	51.1
(==g/		480	30.0	102,400		
		550	25.0	85,300		
	1	575	27.6	94,200		41.0
		600	30.0	102,400		
		200	31.3	106,800		132.4
		210	34.5	117,700		132.4
	3	220	37.8	129,000		
		230	41.3	141,000		147.4
††ECH11-95-45		240	45.0	153,600		
(59 lbs.)	i i	440	37.8	129,000		
(59 lbs.) (27 kg)	2	460	41.3	141,000		73.6
		480	45.0	153,600		
		550	37.5	128,000		
	2	575	41.3	141,000		59.0
	 	600	45.0	153,600		
††ECH11-95-60	4	200	41.7	142,300		171.9
(64 lbs.) (29 kg)		210	46.0	157,000		

^{*}Refer to Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements. Use wires suitable for at least 75°C (167°F). ††May be used with two stage control.

tNOTE - ECH11-95-30, ECH11-95-45 and ECH11-95-60 is not available with 1-1/2 hp (1.1 kW) motor.

CHA11-1353 OPTIONAL ELECTRIC HEAT DATA

					*Mini	mum
Electric Heat	No.	Volts	kW	Btuh	Circuit A	
Model No.	of	Input	Input	Output	†1-1/2 hp	
& Net Weight	Steps				†(2.2 kW)	
		200	10.4	35,500		·
		210	11.5	39,200	53.3	67.1
	1 1	220	12.6	43,000		
	·	230	13.8	47,100	57.1	64.1
		240	15.0	51,200	• • • • • • • • • • • • • • • • • • • •	
ECH11-135-15		440	12.6	43,000		
(46 lbs.)	1	460	13.8	47,100	28.5	32.0
(21 kg)		480	15.0	51,200		
		550	12.5	42,700		
	1	575	13.7	46,000	22.9	25.6
		600	15.0	51,200		
		200	20.8	71,000		
		210	23.0	78,500	92.8	100.9
	2	220	25.2	86,000		
	_	230	27.5	93,900	102.3	109.3
		240	30.0	102,400	100/0	
†ECH11-135-30	" "	440	25.2	86,000		
(50 lbs.)	1 1	460	27.5	93,900	51.1	54.6
(23 kg)		480	30.0	102,400		
-	1	550	25.0	85,300		
		575	27.6	94,200	41.0	43.8
		600	30.0	102,400		
		200	31.3	106,800		
		210	34.5	117,700	132.4	140.5
	3	220	37.8	129,000		
		230	41.3	141,000	147.4	154.4
+F01144 405 45		240	45.0	153,600		
†ECH11-135-45		440	37.8	129,000	*	
(53 lbs.) (24 kg)	2	460	41.3	141,000	73.6	77.1
(24 kg)		480	45.0	153,600		
		550	37.5	123,000		
	2	575	41.3	141,000	59.0	61.8
		600	45.0	153,600		
		200	41.7	142,300	171.9	180.0
		210	46.0	157,000	171.5	100.0
	4	220	50.4	172,000		
		230	55.1	188,100	192.5	199.5
†ECH11-135-60	$ldsymbol{ldsymbol{eta}}$	240	60.0	204,800		
		440	50.4	172,000		
(58 lbs.) (26 kg)	2	460	55.1	188,100	96.3	99.8
(20 kg)		480	60.0	204,800		
		550	50.0	170,700	0	
	2	575	55.1	188,100	77.0	79.8
*Refer to Canadian		600	60.0	204,800		

*Refer to Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements. Use wires suitable for at least 75°C (167°F). †May be used with two stage control.

COOLING RATINGS

CHA11-953 COOLING CAPACITY — 1st Stage

	Evapor						Outdo	or Air		ture Enteri	ng Con	denser			
Unit	80°F (27°C				65°F (75°F	(24°C)			85°F	(29°C)	
Model	Entering		tal	8	otal	Sensible	Comp.	Т	otal	Sensible	Comp.	1	otal	Sensible	Comp.
No.	Wet bulb	Ι.Α		Co	oling	To Total	Motor	Co	oling	To Total	Motor	Co	oling	To Total	
	Temper-	Volu	ıme	Ca	pacity	Ratio	Input	Ca	pacity	Ratio	Input	Ca	pacity	Ratio	Input
, ,	ature	Liter/s	cfm	kW	Btuh	(S/T)	Watts	kW	Btuh	(S/T)	Watts		Btuh	(S/T)	Watts
	63°F	1410	3000	14.9	50,900	.82	3630	14.2	48,600	.84	3820	13.6	46,300	.87	4040
	(17.2°C)	1590	3375	15.2	52,000	.86	3670	14.6	49,700	.87	3870	13.9	47,300	.91	4090
Į.	(17.2 0)	1770			53,100	.88	3710	14.9	50,700	.91	3910		48,500	.94	4130
	67°F		3000		54,900	.66	3780	15.3	52,300	.68	3980	14.5	49,500	.68	4200
CHA11-953	(19.4°C)	1590	3375	16.4	55,900	.69	3810	15.6	53,300	.70	4010	14.8	50,500	.71	4240
	(10.4 0)		3750		56,700	.71	3840	15.9	54,100	.72	4040		51,300	.74	4270
	71°F		3000		59,100	.52	3920	16.5	56,400	.53	4130	15.7	53,500	.53	4370
	(21.7°C)	1590			60,100	.54	3960	16.8	57,200	.55	4170	15.9	54,300	.55	4410
1	(2/ 0/	1770	3750	17.9	61,000	.55	3990	17.0	58,000	.55	4200	16.1	55,000	.57	4440

CHA11-953 TOTAL COOLING CAPACITY

	Evapor						Outdo	or Air	Temperat	ure Enteri	ng Con	lenser			
Unit	80°F (27°C			I	85°F	(29°C)		95°F (35°C)					105°l	= (41°C)	
Model	Entering		tal	1	otal	Sensible	Comp.	т	otal	Sensible	Comp.	1	otal	Sensible	Comp.
No.	Wet bulb	A		1	oling	To Total	Motor	Co	oling	To Total	Motor	Co	oling	To Total	Motor
	Temper-	Volu			pacity	Ratio	Input	Ca	pacity	Ratio	Input	Ca	pacity	Ratio	Input
	ature	Liter/s	cfm	kW	Btuh	(S/T)	Watts	kW	Btuh	(S/T)	Watts	kW	Btuh	(S/T)	Watts
ł	63°F	1410	3000	27.1	92,500	.87	8080	25.6	87,500	.90	8580	24.0	82,000	.93	9140
ļ	(17.2°C)		3375		94,500	.91	8180	26.2	89,500	.94	8680	24.8	84,500	.97	9240
F	(17.2 07		3750	-	97,000	.94	8260	26.7	91,000	.99	8780	25.2	86,000	1.00	9400
	67°F		3000		99,000	.68	8400	27.4	93,500	.71	8920	25.5	87,000	.73	9480
CHA11-953	(19.4°C)		3375		101,000	.71	8480	27.8	95,000	.74	8980	26.1	89,000	.76	9540
li li	(101 0)				102,500	.74	8540	28.1	96,000	.77	9060	26.4	90,000	.80	9640
	71°F		3000	-	107,000	.53	8740	29.6	101,000	.54	9260	27.5	94,000	.56	9860
	(21.7°C)		3375		108,500	55	8820	29:9	102,000	.56	9340	27.8	95,000	.58	9940
	(2/ 0/	1770	3750	32.2	110,000	.57	8880	30.2	103,000	.58	9400	28.1	96,000	.60	10,000

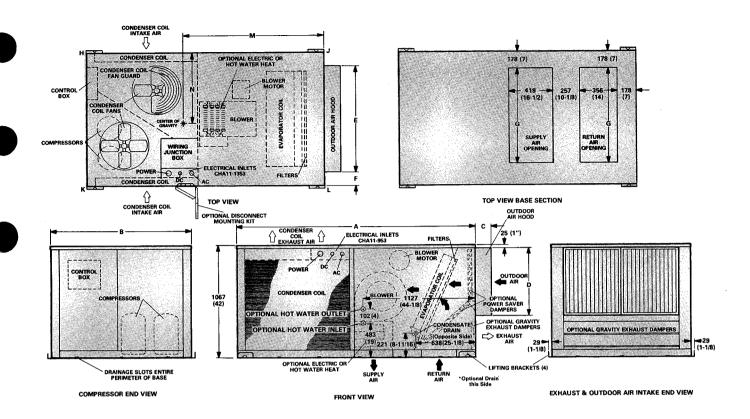
CHA11-1353 COOLING CAPACITY — 1st Stage

					71771	353 6001		AI ACI	11 — 15	ı Staye					
	Evapor						Outdo	or Air	Temperat	ure Enteri	ng Con	denser			
Unit	80°F (27°C	Dry E	Bulb	ļ	65°F	(18°C)				(24°C)				(29°C)	
Model	Entering	4	tal	Т	otal	Sensible	Comp.	7	otal	Sensible	Comp.	T	otal	Sensible	Comp.
No.	Wet bulb		ir	Co	oling	To Total	Motor	Co	oling	To Total	Motor	Co	oling	To Total	
	Temper-		ıme		pacity	Ratio	Input	Ca	pacity	Ratio	Input	Ca	pacity	Ratio	Input
	ature	Liter/s	cfm	kW	Btuh	(S/T)	Watts	kW	Btuh	(S/T)	Watts	kW	Btuh	(S/T)	Watts
	63°F	1880	4000		68,700	.79	5010	19.2	65,600	.81	5310	18.4	62,800	.84	5600
}	(17.2°C)		4500		69,900	.83	5080	19.6	66,800	.85	5390	18.7	63,800	.87	5680
1 1	(17.2 0)	2360			71,000	.86	5090	19.9	67,900	.88	5450	19.0	64,800	.90	5750
l	67°F			21.4	73,100	.64	5260	20.5	69,900	.66	5580	19.6	66,800	.67	5870
CHA11-1353	(19.4°C)		4500		74,100	.67	5330	20.7	70,800	.68	5640	19.8	67,500	.70	5920
	(101.0)		5000		75,100	.69	5380	21.0	71,700	.71	5690	20.0	68,300	.73	5980
1	71°F		4000		77,600	.51	5520	21.7	74,200	.51	5840	20.8	71,000	.52	6120
1	(21.7°C)		4500		78,700	.52	5580	22.1	75,300	.53	5900	21.1	72,000	.54	6180
L	(= 0)	2360	5000	23.3	79,600	.54	5630	22.3	76,000	.55	5950	21.3	72,800	.56	6220

CHA11-1353 TOTAL COOLING CAPACITY

	Evapoi						Outdo	or Air	Temperat	ure Enteri	ng Conc	lenser			
Unit	80°F (27°C			L	85°F	(29°C)			95°F	(35°C)			105°l	- (41°C)	
Model	Entering	1	tal	4	l'otal	Sensible	Comp.	T	otal	Sensible	Comp.	7	otal	Sensible	Comp.
No.	Wet bulb		ir		ooling	To Total	Motor	Co	oling	To Total	Motor	Co	ooling	To Total	Motor
	Temper-		ume		pacity	Ratio	Input	Ca	pacity	Ratio	Input	Ca	pacity	Ratio	Input
	ature	Liter/s	cfm	kW	Btuh	(S/T)	Watts	kW	Btuh	(S/T)	Watts	kW	Btuh	(S/T)	Watts
	63°F	1880	4000	36.8	125,500	.84	11,200	34.9	119,000	.86	12,000	33.0	112,500	.89	12,920
	(17.2°C)			37.4		.87	11,360	35.5	121,000	.90	12,180	33.5	114,500		13,100
1 1	(17.2 0/			37.9	129,500	.90	11,500	35.9	122,500	.93	12,280	34.1	116,500	.96	13,280
İ 1	67°F		4000		133,500	.67	11,740	36.9	126,000	.69	12,560	34.9	119,000	.71	13,520
CHA11-1353	(19.4°C)			39.6		.70	11,840	37.5	128,000	.72	12,660	35.3	120,500	.74	13,620
	(10.4 0)			40.0		.73	11,960	37.9	129,500	.75	12,780	35.7	122,000	.77	13,740
1	71°F			41.6			12,240	39.4	134,500	.53	13,120	37.2	127,000	.55	14,120
1	(21.7°C) -			42.2			12,360	39.8	136,000	.55	13,240	37.5	128,000	.57	14,260
L	(21.7 0)	2360	5000	42.6	145,500	.56	12,440	40.3	137,500	.57	13,320	37.9	129,500	.59	14,340

DIMENSIONS — mm (inches)



		4		В		С		D		E		F		G
Model Number	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.
CHA11-953	2232	87-7/8	1270	50	156	6-1/8	527	20-3/4	1035	40-3/4	114	4-1/2	903	35-9/16
CHA11-1353	2372	93-3/8	1727	68	359	14-1/8	813	32	1600	63	60	2-3/8	1360	53-9/16

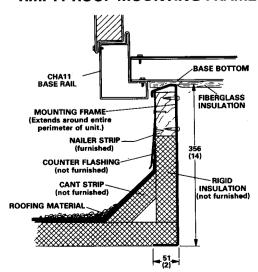
CORNER WEIGHTS

	del Nesseb es		H				K		L
IVIO	del Number	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.
CHA11-953							350		
CHATT-953	Without Power Saver	151	334	116	256	158	348	121	267
CUA11 1252	With Power Saver	190	419	205	451	195	431	211	465
CHA11-1353	With Power Saver Without Power Saver	190	419	164	362	195	431	169	373

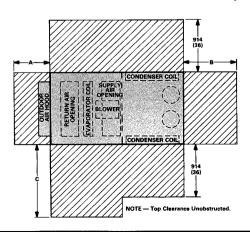
CENTER OF GRAVITY

	dal Normalian		M		N
IVIO	del Number	mm	in.	mm	in.
CHA11 OF			45-3/4	648	25-1/2
CHA11-953	Without Power Saver	1257	49-1/2	648	25-1/2
CHA11-1353	With Power Saver	1143	45	876	34-1/2
CHATT-1353	Without Power Saver	1270	50	876	34-1/2

RECOMMENDED FLASHING FOR RMF11 ROOF MOUNTING FRAME



INSTALLATION CLEARANCES — mm (inches)



Madal Number	Į.	\	E	3	С			
Model Number	mm	in.	mm	in.	mm	in.		
CHA11-953	610	24	914	36	1270	50		
CHA11-1353	813	32	1118	44	1727	68		

--- 37 -

DIMENSIONS — mm (inches)

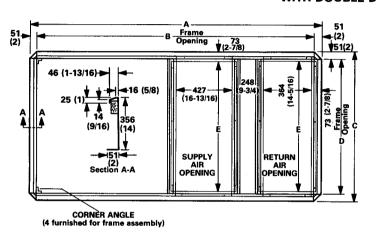
ROOF MOUNTING FRAME SPECIFICATIONS

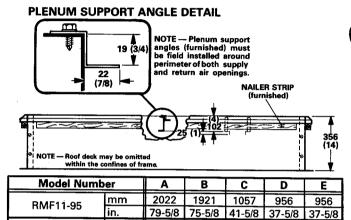
Roof Mounting frame is rigid enough to be spanned over its entire length or cantilevered if supported on either side of the center of gravity.

	* *	
DNAE11	†RMFH11	and RMF11
NIVIC ()	CHA11-953	CHA11-1353
3.58 x 10 ⁷ mm ⁴ (86 in. ⁴)	3.66 x 10 ⁷ mm ⁴ (88 in. ⁴)	3.66 x 10 ⁷ mm ⁴ (88 in. ⁴)
2.02 x 10 ⁵ mm³ (12.3 in.³)	2.02 x 10 ⁵ mm³ (12.3 in.³)	2.02 x 10 ⁵ mm ³ (12.3 in. ³)
9.2 kg/m (6.2 lb./ft.)	13.1 kg/m (8.8 lb./ft.)	14.8 kg/m (10.0 lb./ft.)
138 MPa (20 000 psi)	138 MPa (20 000 psi)	138 MPa (20 000 psi)
	2.02 x 10 ⁵ mm ³ (12.3 in. ³) 9.2 kg/m (6.2 lb./ft.)	CHA11-953 3.58 x 10 ⁷ mm ⁴ (86 in. ⁴) 3.66 x 10 ⁷ mm ⁴ (88 in. ⁴) 2.02 x 10 ⁵ mm ³ (12.3 in. ³) 2.02 x 10 ⁵ mm ³ (12.3 in. ³) 9.2 kg/m (6.2 lb./ft.) 13.1 kg/m (8.8 lb./ft.)

Includes both sides of frame.

RMF11 MOUNTING FRAME WITH DOUBLE DUCT OPENING





2162

2061

1514

85-1/8 81-1/8 59-5/8 55-5/8 55-5/8

1413

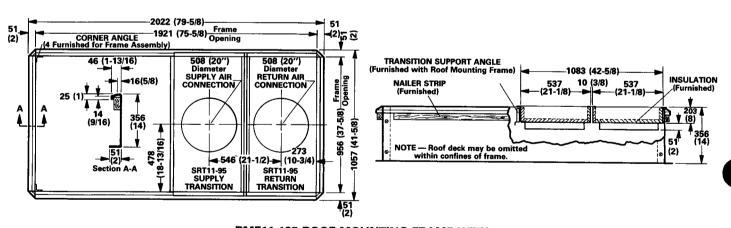
1413

mm

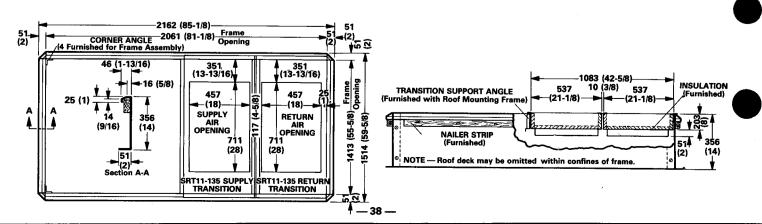
in.

RMF11-135

RMF11-95 ROOF MOUNTING FRAME WITH FD11-95 & RTD11-95 CEILING SUPPLY AND RETURN



RMF11-135 ROOF MOUNTING FRAME WITH FD11-135 & RTD11-135 CEILING SUPPLY AND RETURN



[†]Horizontal frame application includes RMF11 frame.

WITH RMF11 ROOF MOUNTING FRAME CROSS BRACE (Supplied wir standard RMF11 frame) FIBERGLASS INSULATION (Furnished by Installer) RETURN AIR RIGID INSULATION CORNER ANGLE (4 furnished for frame assembly) COMPLETELY INSULATED (Furnished by others) FILLER PANEL PRESCLASS INSULATION FILLER PANELS (Furnished by others) INCLUDED WITH RMFH11 NAILER STRIP FILLER PANEL SUPPORT RAILS FURNISHED WITH RMFH11 HORIZONTAL DISCHARGE FRAME (Field Installed) STANDARD FRAME RIGID INSULATION RMFH11 HORIZONTAL MOUNTING FRAME NAILER STRIE (furnished) 127 (5) 51 B Frame E127 (5) SUPPLY AIR OPENING RETURN AIR 46 (1-13/16) OPENING 16 (5/8) 610 (24)(9/16)⁷25 (1) 25 (1) **CORNER ANGLE** (4 furnished for frame assembly) Ď Frame SUPPLY & 38 RETURN **FILLER** (1-1/2)**↓** 51(2) PANEL **Model Number** В C D G SECTION A-A PANEL 2022 1921 1057 956 559 521 845 368 RMFH11-95 CROSS BRACE (Suppli 75% 41% 37% 22 201/2 331/4 141/2 795/8 standard RMF11 frame) 2175 2073 1514 1413 648 610 914 457 mm RMFH11-135 85 8 81 5 59 5 55 25 25 2 24 | 36 | 18 RMFA11 AND RMF3 FRAME MOUNTING DETAIL RMFA11 ADAPTOR MOUNTING FRAME WITH EXISTING RMF3 ROOF MOUNTING FRAME CORNER ANGLE (4 Furnished for Frame Ass FIBERGLASS INSULATION (Furnished by Installer) **FILLER PANELS UNIT BASE RAIL** BASE BOTTOM (Furnished ith RMFA11) COUNTER FLASHING (Furnished by Installer) CANT STRIP RMFA11 SERIES (17-1/2) ADAPTOR FRAME SUPPLY & RETURN DIVIDER PANELS (Furnished with RMFA11) EXISTING RETURN AIR DUCT ROOFING MATERIA DUCT SUPPORTS (3) urnished with RMFA11) RIGID INSULATION Û 775 NAILER STRIP (Furnished with RMF3) (30-1/2) MOUNTING FRAME SUPPORT (Furnished) COUNTER FLASHING (Furnished by Insteller FILLER PANEL EXISTING SUPPLY CANT STRIP 330 EXISTING RMF3 ROOF MOUNTING FRAME (Furnished by (13) ROOFING MATERIAL EXISTING RIGID INSULATION RMF3 ROOF MOUNTING FRAME **RMFA11 ADAPTOR MOUNTING FRAME** NAILER STRIF (1-13/16) (1-13/16) Frame (Furnished) 46 Opening **▼**(1-13/16) 483 SUPPLY & RETURN DIVIDER PANELS 445 (19) (17-1/2) (Furnished) **A**38 (1-1/2)SUPPLY RETURN **Model Number** В C D Ε F G OPENING OPENING Ď Frame mm 2013 1921 1048 956 591 721 584 Opening RMFA11-95 791/4 755/8 411/4 in. 375/8 231/4 283/ 23 2153 2061 1505 mm 1413 435 841 759 RMFA11-135 843/4 811/8 591/4 555/8 171/8 331/8 29% **4**46 **CORNER ANGLE**

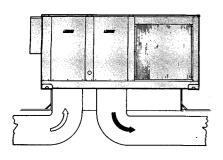
RMFH11 HORIZONTAL MOUNTING FRAME

RMFH11 AND RMF11 FRAME MOUNTING DETAIL

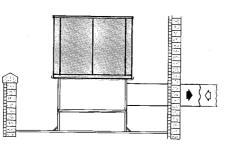
(1-13/16)

(4 Furnished for Frame Assembly)

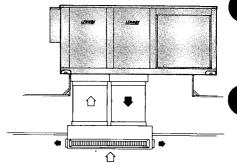
AIR PATTERN



Separate Supply and Return (Double) Duct

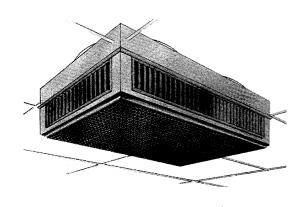


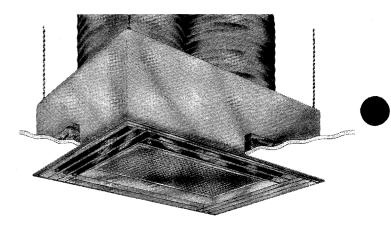
Horizontal Supply and Return Air (Side by Side) Duct Application



Combination Supply and Return Air Ceiling Diffuser — Stepdown or Flush Grille

COMBINATION CEILING SUPPLY AND RETURN AIR DIFFUSERS



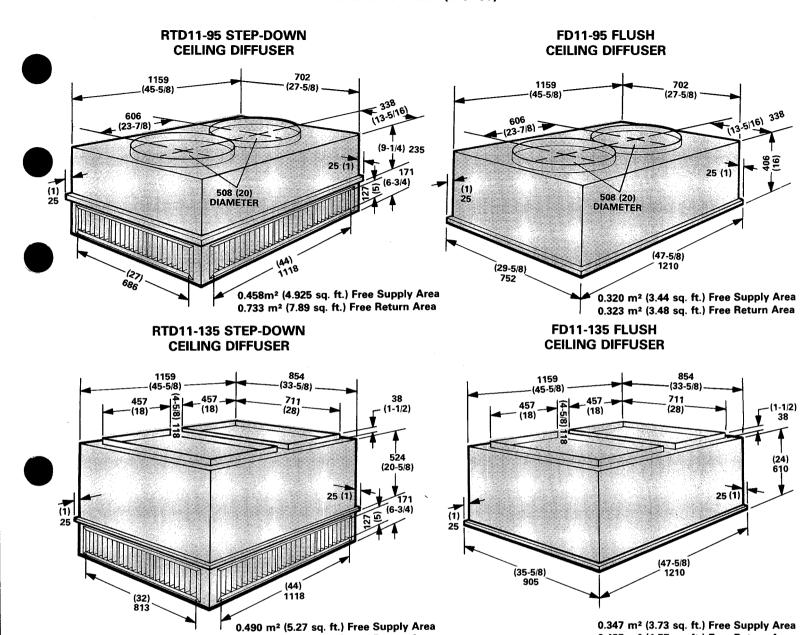


Optional RTD11 Combination Ceiling Supply and Return Diffuser Assembly — Step-down mount diffuser extends slightly below ceiling level and discharges conditioned air out through grilles on all four sides. Aluminum grilles are fitted with double deflection louvers for precise directional control of air flow. Return air enters through the large center grille. Assembly also includes insulated diffuser box with flanges for ease of duct connection, hanging rings for suspending, interior transition to insure low static and even air flow on all four sides. Transition is sealed internally to prevent recirculation. Diffuser assembly is completely factory assembled. Diffuser readily adapts to T-bar ceiling grids and plaster ceilings. RTD11-95 model diffuser is used with the CHA11-953 unit and RTD11-135 with the CHA11-135.

Optional FD11 Combination Ceiling Supply and Return Diffuser Assembly — Flush mount diffuser installs almost flush with the ceiling level and discharges conditioned air out through fixed blade louvers on all four sides. Fixed blade louvers insure that air flow will be evenly distributed. Return air enters through large center grille. Assembly also includes insulated diffuser box with flanges for ease of duct connections, support hanger eyelets at the top corners for secure installation, interior transition to insure low static and even air flow on all four sides. Transition is sealed internally to prevent recirculation. Diffuser assembly is completely factory assembled. Diffuser readily adapts to T-bar ceiling grids and plaster ceilings. FD11-95 model diffuser is used with the CHA11-953 unit and FD11-135 with the CHA11-1353.

Optional SRT11 Supply and Return Transitions — Transitions field install in the roof mounting frame and provide segregated and simple duct connections to supply and return diffuser. Completly insulated galvanized steel transitions have flanges for ease of duct connection. Duct from the transitions to the diffuser is not furnished and must be provided by installer. Transitions are completely factory assembled and easily field install in the roof mounting frame with minimum costs and labor requirement. SRT11-95 transitions are used with the RMF11-95 roof mounting frame and SRT11-135 with the RMF11-135 frame.

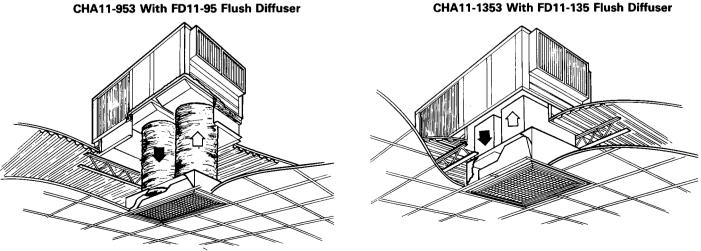
DIMENSIONS - mm (inches)



DIFFUSER AIR PATTERN

0.909 m² (9.78 sq. ft.) Free Return Area

0.425 m² (4.57 sq. ft.) Free Return Area



CHA11-953 BLOWER PERFORMANCE

	(375)	BHP	(kW)	2.80	(5.09)	3.10	(2.31)										
	1.50 (375)	1	Ž	,	545 C		1 901		1								
	(320)		(kW)	2.60		2.90	(2.16)		l		į		}				
	1.40 (350)	2	Σ Σ		1020	;	545				!						
	1.30 (325)	뮲	(KW	2.40	(1.79)	2.70	(2.01)	3.05	(2.28)				ļ				
		2	Z L		28	1	ວ_ ວິ	3,0	040								ŀ
	1.20 (300)		(KW	2.20	(1.64)	2.50	(1.87)	2.90	(5.16)				l		!		ŀ
	1.20		M V		200	3	<u> </u>		020		_	<u> </u>					
	1.10 (250)	뮲	(KW)	2.05	(1.53)	2.35	(1.75)	2.70	(2.01)	3.10	(2.31)		l				
(S	1.10	_	(kW)		cs C		cos (Cos		C S S		<u> </u>				1		
Pascal	1.0 (250)	锯	(KW	1.95	(1.45)	2.20	_	2.55	_	2.90	(2.16)		İ		į		
uge (F	-	_	<u> </u>		<u>0</u>		545		2/2	2	2						
er Gau	.90 (225)	BHP	(KW)	1.85	(1.38)	2.10	(1.57)	2.40	(1.79)	2.70	(2.01)	3.10	(2.31)		<u> </u>		İ
s Wat	96.	2		8	200	8	920	٤	OCS.	9	Ö	200	1020				
SURE EXTERNAL TO UNIT — Inches Water Gauge (Pascals	(200)	BHP	(kW)	1.70	(1.27)	1.95	(1.45)	2.30	(1.72)	2.55	(1.90)	2.90	(2.16)				
NIT	.80 (200)	3	Ž.	1 10	000	100	282	000	930	050	200		CCC		<u> </u>		
TO U	.70 (175)	ВНР	(kW)	1.60	(1.19)	1.80	(1.34)	2.10	(1.57)	2.40	(1.79)	2.75	(2.05)	3.10	(2.31)		
RNAL		7400	ב ב		000	3	000		င္သ	300	222	070	2/6		2		
EXTE	.60 (150)	BHP DDA	ξ	1.45	(1.08)	1.70	(1.27)	1.95	(1.45)	2.20	(1.64)	2.55	(1.90)	2.90	(2.16)		
SURE	09.	Mad		8		100	င်္ဂ	070	0/0	010		0.45	2		6/6	<u></u>	
STATIC PRES	.50 (125)	BHP	<u>₹</u>	1.35	(1.01)	1.55	(1.15)	1.80	(1.34)	2.00	(1.49)	2.35	(1.75)	2.70	(2.01)	3.05	(2.28)
TATIC		ANGO		7,	(0.84), (7	010	2	070	940	875	(1.38)	000	(1.64)	2	200	9	(2.16)
S	.40 (100)	BHP	(₹	1.20	(0.84)	1.40	(1.04)	1.65	(1.23)	1.85	(1.38)	2.20	(1.64)	2.50	.87	2.90	(2.16)
	.40	DOM		7,00	ס	1	٠ .		_	_ =	انت		Ś	200	272	0	200
	.30 (75)	BHP Maa	(kW) (kW)	1.05	(0.78)	1.25	(0.82) (33 (0.93) (73 (1.04)	1.50	(1.01) (1.12) (1.13) (1.23)	30 1.60 820 1.75 8	(1.31)	2.05	(1.53)	2.30	(1.72)	2.70	(2.01) 300 (2.1
	.30	MOC		700	3	725	3	7,	′	۲,	3	95.5	3	900	C S S	925	323
	.20 (50)	BHP DEM BHP	(kW	0.30	(0.67)	1.10	(0.82)	1.35	(1.01)	1.60	(1.19)	1.85	(1.38)	2.15	(1.60)	2.45	(1.83)
	.20	MOO		670		705	· 1	~ .		~	3	202	2	· >	8	905	S S
	.10 (25)	BHP BHP	(kW)	0.75	(0.56)	0.95	(0.71)	1.15	(0.75) (0.86)	3 745 1.35 780 1.60 8	(1.01)	1.50 78F 1.65 82F 1.85 8EE	(1.23)	1.95	(1.31) 030 (1.45)	2.10 870 2.25 805 2.45 835	(1.68)
	.10	Z		63	3	07.9	3	705	3	745	}	785		000	3	070	٤
	0	踞	(kW	0.65	(0.48)	0.80	(0.60)	1.00	(0.7	1.28	(0.93)	1.50	(1.12)				
		200		600	3	62	3	670		710		7	3	707	26/	200	င္ပင္ပ
Air	Volume	ctm	(L/s)	2600	(1230)	2800	(1320)	3000	(1420)	3200	(1510)	3400	(1600)	3600	(1700)	3800	(1790)
į	>			<u> </u>	_		_		_		_)		_		_

CHA11-1353 BLOWER PERFORMANCE NOTE — All air volume data is measured external to the unit with the air filters in place.

										STAT	STATIC PRESS		EXT	ERNA	1701	HIN	- Inche	JRE EXTERNAL TO UNIT — Inches Water Gauge (Pascals)	Gaug	e (Pasc	als)					l				
Volume 0	0		.10	.10 (25)	.20	.20 (50)	.30 (75)	75)	.40 (100)	H	.50 (125)		.60 (150)	Ĕ	.70 (175)	80.	.80 (200)	.90 (225)	125)	1.0 (250)	Ь.	1.10 (250)	\vdash	1.20 (300)	-	1.30 (325)	1.40 (3	(350) 1	1.50 (3	(375)
RPM B		BHP (kW)	RPM	BHP (kW)	RPM	BHP (kW)	RPM	BHP (kW)	RPM B	BHP (kW)	RPM (kW)	P V)	M BHP (kW)	 	M BHP (kW)	P V)	M BHP (kW)	RPM	<u>_</u>	RPM BI	BHP (kW)	RPM BF		RPM (kW)	_	BHP (kW)	-		1	EW)
450 (0.35 (0.26)	200	0.55	9 220	0.75	295	0.90 (79.0)	630 1	1.10 (0.82)	665 1.25 (0.93)	5 700 13)	0 1.35 (1.01)	5 730	1.40	0 4) 760	1.50	790	1.65 (1.23)	820 1.	1.75	835 (1.	1.80 (1.34)	865 1.90 (1.42)	895	2.00	915 2	2.15	945 (2.30
460		0.40	510	0.60) 560	0.85	605	1.00 (0.75)	640 1 (0	1.15 (0.86)	670 1.35 (1.01)	710	0 1.40 (1.04)	0 4) 735	1.50 (1.12)	2) 770	1.65 (1.23)	800	1.75	825 1.	1.85 (1.38)	850 2.1	2.00 86	880 2.10 (1.57)	910	2.30 (1.72)	935 (1	2.45 (1.83)	960	2.60
490	- 1	0.60 (0.45)	530	0.80	575	0.95	625	1.15 (0.86)	655 (0	1.30 6 (0.97)	685 1.40 (1.04)	.0 (4)	0 1.55 (1.16)	5 6)	5 1.70 (1.27)	780	1.85 (1.38)	810	1.95 8 (1.45)	840 ^{2.}	2.10 (1.57)	865 ^{2.:}	2.25 (1.68) 89	895 2.40 (1.79)	925	2.60 (1.94)	950 2	2.75	975 (2	2.90
520		0.75 (0.56)	260	0.95 (0.71)	605	1.15 (0.86)	640	1.35	665 (1	1.45 (1.08)	705 1.55 (1.16)	5 6) 730	0 1.70 (1.27)	770	0 1.85 (1.38)	5 8) 800	2.00 (1.49)	825	2.15 (1.60)	855 ^{2.}	2.30 8 (1.72)	880 ^{2.1}	2.50 (1.87)	910 2.70 (2.01)	940	2.85 (2.13)	965 ³	3.00 9 (2.24)	2) 066	3.20
545	ا م	0.90	280	1.10 (0.82)	625	1.30 (0.97)	099	1.45	685 (1	1.65 7 (1.23)	720 1.70 (1.27)	0 750	0 1.90 (1.42)	2) 780	0 2.05 (1.53)	5 3) 815	5 2.20 (1.64)	840	2.35 8	870 ^{2.}	2.50 (1.87)	900 2.75 (2.05)	2.75 (2.05)	2.95 (2.20)	096	3.15 (2.35)	985 ³	3.30 (2.46)	1010 ³	3.40
575		1.10 (0.82)	610	1.25 (0.93)	645	1.50	670	1.65	700 (1.	1.75 7 (1.31)	735 1.90 (1.42)	2) 770	0 2.10 (1.57)	0 800	0 2.30 (1.72)	0 2) 825	2.40 (1.79)	098	2.60 8 (1.94)	885 (2.0	2.80 (2.09)	915 3.00 (2.34)	3.00 (2.34) 945	3.20 (2.39)	975	3.40 (2.54)	1000 3	3.55 1((2.65)	1025 (2	3.70
009		1.25 (0.93)	635	1.50	99 (1.70	, 389	1.80	720 1.	1.95 7 (1.45)	755 2.15 (1.60)	5 0) 780	2.30	0 2) 815	5 2.45 5 (1.83)	5 3) 840	0 2.65 (1.98)	875	2.85 9 (2.13)	3.0 (2.2	3.05 9: (2.28)	930 3.25 (2.42)	25 12) 960	3.45 (2.57)	990	3.65 (2.72)	1015 (2	3.80 (2.83)	1040 4	4.00
630		1.50	655	1.70	670	1.80	705	1.95	740 ² .	2.15 7 (1.60)	2.35 770 (1.75)	5 5) 805	⁵ 2.55 (1.90)	5 830	0 2.75 (2.05)	5 5) 865	5 2.95 (2.20)	890	3.15 9 (2.35)	920 3.;	3.25 9, (2.42)	945 3.50 (2.61)	30 975 31)	3.70 5 (2.76)	1005	3.90 (2.91)	1030 4.	4.05 10 (3.02)	1055 ⁴	4.20
099		1.75	992	1.85	982	1.90 (1.42)	720	2.15	760 ² .	2.40	780 2.60 (1.94)	0 4) 820	2.80	9) 850	3.00 (2.24)	0 4) 875	5 3.20 (2.39)	910	3.35 9 (2.50)	935 3.5	3.55 9((2.65)	965 (2.83)	30 33) 980	4.00 (2.98)	1015	4.15 (3.10)	1040 4.	4.30	1065 4	4.50
999		1.90	675	2.00 (1.49)	710	2.20 (1.64)	740 (1	2.40	775 ² .	2.60 8 (1.94)	810 2.80 (2.09)	0 9) 840	3.10	870	3.30 (2.46)) 895	3.45 (2.57)	925	3.65 (2.72)	955 3.8 (2.8	3.85 (2.87)	980 4.00 (2.98)	1005 18)	4.20 (3.13)	1030	4.40	1055 4.	4.55 (3.39)	1080 4	4.70
675		2.10 (1.57)	069	2.20 (1.64)	730	2.40 (1.79)	765 (1	2.60	790 ² .	2.85 (2.13)	825 3.15 (2.35)	5 5) 860	3.40	880	3.55 (2.63)	5 3)	3.75 5 (2.80)	940	3.95 9 (2.95)	975 4.30 (3.21)		1000 4.20 (3.13)	20 13)	4.40 (3.28)	1055	(3.47)	1070 4.	4.80	-	
685		2.20	715	2.35 (1.75)	750	2.65	780 (2)	2.85 (2.13)	820 ³ .	3.15 8 ⁴ (2.35)	3.45 (2.57)	5 7)	3.65	5 905 2)	3.85 (2.87)	5 930	0 4.05 (3.02)	965	4.30 (3.21)	985 (3.32)		1015 4.55 (3.39)	1035 1035	35 4.70 (3.51)	1070	4.90 3.66)	1080 ^{5.}	5.05		-

NOTE — All air volume data is measured exprnal to the unit with the air filters in place.

BLOWER DATA

BLOWER DRIVE SELECTION

Using total air volume (cfm) (L/s) and system Static Pressure External to Unit (inches water gauge or Pascals) requirements determine from Blower Performance Chart Rpm and motor size required for job. Specify Bhp or kW, exact Rpm and power characteristics required when ordering. The correct motor and pulleys will be factory installed. The following table lists Motor size and Rpm range of drive setups available with each motor.

Model No.	Nominal Motor Hp (kW)	*Rpm Range of All Available Drive Setups @ 1720 Rpm Motor Speed
	1-1/2 (1.1)	805-1023
CUA11 050		805-1023
CHA11-953	3 (2.2)	936-1197
		(Electric Heat)
CUA11 1252	3 (2.2)	677-860
CHA11-1353	5 (3.7)	896-1079

^{*}Specify exact Bhp (kW), Rpm and power characteristics required when ordering.

CEILING DIFFUSER AIR THROW DATA

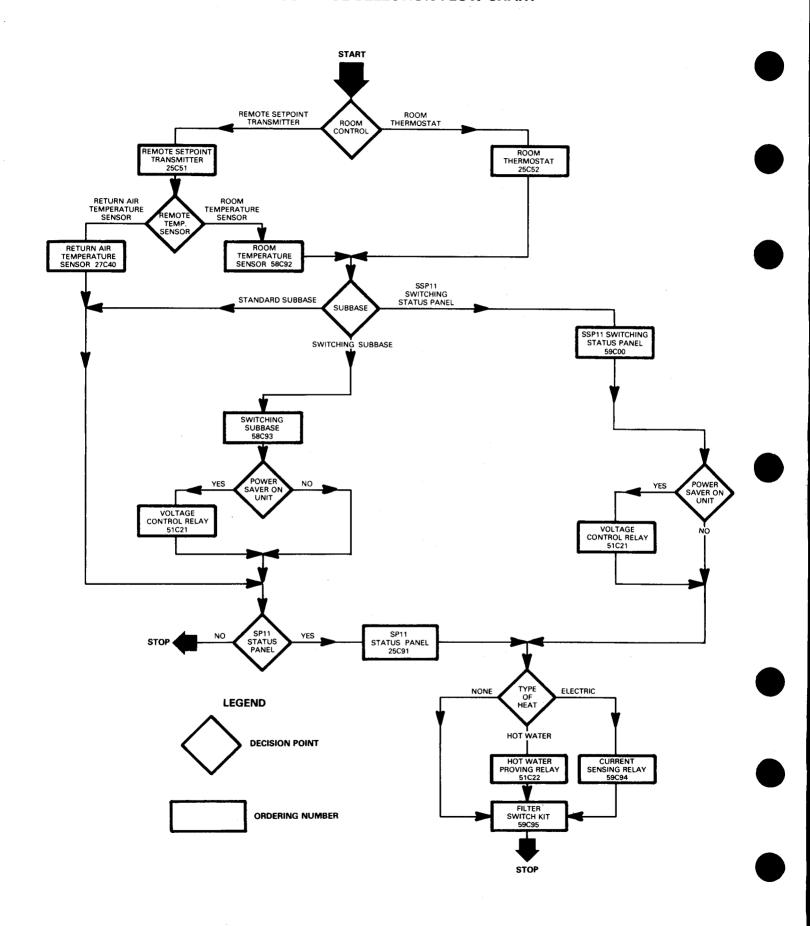
	Air.		*Effective Throw Ra	nge — feet (meters)	
Model No.	Volume	Step	-Down	Flu	sh
<u> </u>	cfm (L/s)	RTD11-95	RTD11-135	FD11-95	FD11-135
	3000 (1416)	27 — 33 (8 — 10)		25 — 30 (8 — 9)	
CHA11-953	3375 (1593)	30 — 37 (9 — 11)		28 — 34 (9 — 10)	
	3750 (1770)	34 — 41 (10 — 12)		31 — 38 (9 — 12)	
	4400 (2077)		34 — 42 (10 — 13)		32 — 40 (10 — 12)
CHA11-1353	4950 (2336)		38 — 47 (12 — 14)		36 — 45 (11 — 14)
	5500 (2596)		43 — 54 (13 — 16)		40 — 50 (12 — 15)

^{*}Throw is the horizontal or vertical distance an air stream travels on leaving the outlet of diffuser before the maximum velocity is reduced to 50 ft. (15m) per minute.

ACCESSORY PRESSURE DROP

	Air			Tota	l Pressure	Drop — Inche	es Water G	auge (Pasc	als)		
	Volume			Combinat		FD	2 Row		Electric	Heater	
Model	cfm	Power	_	ply and Re		Ceiling	Hot				
No.	(L/s)	Saver	2 Sides Open	3 Sides Open	4 Sides Open	Supply & Return	Water Coil	15 kW	30 kW	45 kW	60 kW
	2600 (1230)	.023 (6)	.24 (60)	.21 (52)	.18 (45)	.17 (42)	.36 (90)	.08 (20)	.23 (57)	.39 (98)	.58 (145)
CHA11	2800 (1320)	.025 (6)	.27 (67)	.24 (60)	.21 (52)	.20 (50)	.40 (100)	.09 (23)	.25 (63)	.44 (110)	.64 (160)
-953	3000 (1420)	.035 (9)	.32 (80)	.29 (72)	.25 (62)	.25 (62)	.44 (110)	.10 (25)	.28 (70)	.49 (123)	.70 (175)
-355	3200 (1510)	.045 (11)	.41 (102)	.37 (92)	.32 (80)	.31 (77)	.48 (120)	.11 (28)	.31 (73)	.54 (135)	.77 (193)
1 1	3400 (1600)	.055 (13)	.50 (125)	.45 (112)	.39 (97)	.37 (92)	.52 (129)	.12 (30)	.33 (83)	.58 (145)	.84 (210)
	3600 (1700)	.065 (16)	.61 (152)	.54 (134)	.48 (120)	.44 (110)	.56 (139)	.13 (33)	.35 (88)	.63 (158)	.89 (223)
	3800 (1790)	.075 (19)	.73 (182)	.63 (157)	.75 (142)	.51 (127)	.60 (149)	.14 (35)	.38 (95)	.68 (170)	.94 (235)
	3800 (1790)	.029 (7)	.40 (100)	.32 (80)	.26 (65)	.18 (45)	.37 (92)	.14 (35)	.26 (65)	.45 (113)	.62 (155)
1	4000 (1890)	.037 (9)	.44 (110)	.36 (90)	.29 (72)	.21 (52)	.39 (97)	.15 (38)	.28 (70)	.50 (125)	.69 (173)
	4200 (1980)	.044 (11)	.49 (122)	.40 (100)	.33 (82)	.24 (60)	.41 (102)	.16 (40)	.30 (75)	.54 (135)	.76 (190)
CHA11	4400 (2080)	.052 (13)	.54 (134)	.44 (110)	.37 (92)	.27 (67)	.45 (112)	.18 (45)	.33 (83)	.59 (148)	.82 (205)
-1353	4600 (2170)	.059 (15)	.60 (150)	.49 (122)	.42 (105)	.31 (77)	.48 (120)	.20 (50)	.36 (90)	.64 (160)	.89 (223)
	4800 (2270)	.067 (17)	.65 (162)	.53 (132)	.46 (115)	.35 (87)	.51 (127)	.22 (55)	.39 (98)	.68 (170)	.95 (238)
	5000 (2360)	.074 (18)	.69 (172)	.58 (144)	.50 (125)	.39 (97)	.54 (134)	.24 (60)	.41 (103)	.72 (180)	1.02 (255)
	5200 (2450)	.082 (20)	.75 (187)	.62 (154)	.54 (134)	.43 (107)	.56 (139)	.25 (63)	.44 (110)	.77 (193)	1.09 (273)
ļ į	5400 (2550)	.090 (22)	.80 (199)	.68 (169)	.59 (147)	.48 (120)	.59 (147)	.26 (65)	.47 (118)		1.15 (288)
	5600 (2640)	.097 (24)	.86 (214)	.72 (179)	.63 (157)	.52 (129)	.62 (154)	.28 (70)	.50 (125)		1.22 (305)

CONTROL SELECTION FLOW CHART



GUIDE SPECIFICATIONS

Prepared for the guidance of architects, consulting engineers and mechanical contractors.

General — Furnish and install a single package air to air DX mechanical cooling system complete with automatic controls. The single package unit shall be a standard product of a firm regularly engaged in the manufacture of heating-cooling equipment. The manufacturer shall have parts and service available throughout Canada.

Approvals — Single package unit shall be listed by a certified agency. All wiring shall be in compliance with CEC.

Roof Mounting Frame — Furnish and install a steel roof mounting frame for bottom or horizontal discharge and return air duct connection. It shall mate to the bottom perimeter of the equipment. When flashed into the roof it shall make a unit mounting curb and provide weatherproof duct connection and entry into the conditioned area. Flashing shall be the responsibility of a roofing contractor. 14 inch (356 mm) high frame shall be approved by National Roofing Contractors Association.

Air Distribution — Equipment shall be capable of bottom or side handling of conditioned air. All air distribution ducts shall be fiberglass or ga. galvanized steel insulated with inch (mm) thick lb. (kglm3) density fiberglass or equivalent.

furnish and install a (flush or stepdown) optional combination ceilng supply and return air grille. It shall be capable of not less than ft. (m) radius of effective throw.

The coils shall be non-ferrous construction with aluminum fins mechanically bonded to durable copper tubes. Coils shall be pressure leak tested. Coil face area shall be not less than sq. ft. (m²) (evaporator) and sq. ft. (m²) (condenser).

The compressor shall be resiliently mounted, have overload protection, internal pressure relief and crankcase heater. The refrigeration system shall have suction and discharge line service gauge ports, high pressure switch, low pressure switch, driers and full refrigerant charge. Control option available shall consist of low ambient control. Shall comply with ARI Standard 210 Test Conditions.

Optional electric heaters shall be available. Heating elements shall be nichrome bare wired exposed directly to the air stream. Time delays shall bring the elements on and off in sequence with a time delay between each element. Limit controls shall provide overload and short circuit protection.

Hot Water Heater — The certified total heating capacity output shall be...... Btuh (kW) with a heating coil air volume of..... cfm (Lis), at water entering temperature of..... °F (°C) and a flow rate of..... gpm (Lis) and an entering air temperature of..... °F (°C). A three way modulating water valve shall be available. The coil shall be of non-ferrous construction with aluminum fins mechanically bonded to copper tubes. Factory installed freezstat shall provide freeze-up protection. Coil shall be factory pressure leak tested.

Electronic Control System — Shall provide room thermostat, discharge temperature sensor, logic panel, modulating damper actuator and related accessories to automatically operate the mechanical equipment through the heating or cooling and ventilating cycles as required.

Cabinet — Shall be galvanized steel with a baked-on outdoor enamel paint finish. Cabinet panels where conditioned air is handled shall be fully insulated to prevent sweating and minimize sound. Openings shall be provided for power connection entry. Base shall have drainage holes. Lifting lugs shall be provided for rigging.

Service Access — All components, wiring and inspection areas shall be completely accessible through removable panels.

Supply Air Blower — Centrifugal supply air blower shall have permanently lubricated ball bearings, adjustable belt drive and motor mount where belt tension can be easily adjusted. The entire assembly shall be floated on resilient rubber mounts. Blower wheel shall be statically and dynamically balanced. Blower shall be capable of deliveringcfm (LIs) at an external static pressure of inches (Pa) water gauge requiring bhp (kW) and rpm.

Condenser Fans — Twin propeller type condenser fans shall discharge vertically and be direct driven by a hp (kW) motor. Fan motor shall be totally enclosed with sleeve bearings, permanently lubricated, inherently protected and equipped with rain shield. Fan shall have a safety guard.

Air Filters — 1" (25mm) thick disposable frame type fiberglass media filters shall have not less than sq. ft. (m²) of free area.

POWER SAVER — Furnish and install complete with controls an optional mechanically linked air mixing damper assembly including outdoor air and recirculated air dampers. The assembly shall mount within the confines of the unit cabinet and provide for the introduction of outside air for minimum ventilation and free cooling. Outdoor air hood shall mount external to the unit cabinet. Damper motor shall be 24 volt, modulating spring return. Controls shall include discharge sensor and adjustable enthalpy control.

Fresh Air Dampers — Optional equipment shall be available to control outdoor air requirements. Outdoor air damper assembly shall be available for manual or automatic operation. Dampers shall be adjustable for air quanties up to 50%. Shall include externally mounted outdoor air hood.

Exhaust Air Dampers — Pressure operated dampers shall install within the unit. Damper blades shall ride in nylon bearings and be gasketed for tight seal and quiet operation.

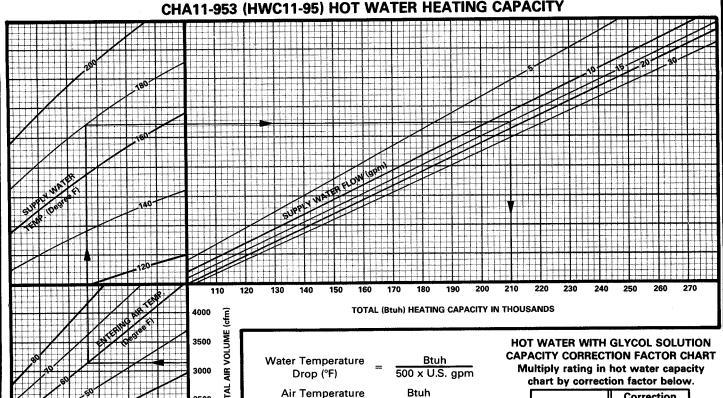
Remote Status Panel — Shall be available for installation within the conditioned area to observe equipment operation. The panel shall include signal lights for Cool Mode, Heat Mode, Compressor 1, Compressor 2, No Heat and Filter.

Remote Switching Status Panel — Shall be available for installation within the conditioned area to control and observe equipment operation. The panel shall include signal lights for Cool Mode, Heat Mode, Compressor 1, Compressor 2, No Heat and Filter. System selector switch and fan switch shall provide operation mode and blower operation. After hours timer switch shall override night setback controls and provide normal operation for time period set.

Night Setback Controls — Complete controls shall be available to program the equipment for day-night operation.

Blower Powered Mixing Damper Boxes — Shall be available for zone control system applications. Furnish and install complete with controls an air mixing blower powered unit including conditioned air dampers, recirculated air dampers and direct drive blower(s). Capable of delivering Cfm (Lls) at an external static pressure of inches (Pa) water gauge. The blower powered unit shall install in the duct system within the structure.

CHA11-953 (HWC11-95) HOT WATER HEATING CAPACITY



Water Temperature 4.19 x L/s (water) Drop (°C) Air Temperature kW

Rise (°F)

Rise (°C)

2500

Correction % Glycol **Factor** 1.00 10 0.97 20 0.94 30 0.91 40 0.87 50 0.84

0.94

0.91

0.87

0.84

20

30

40

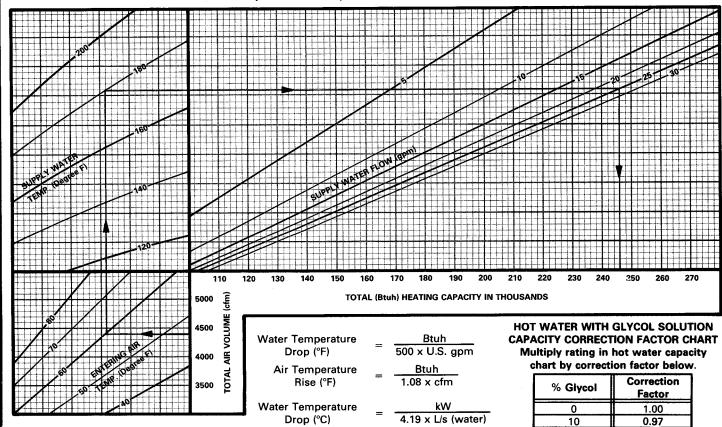
50

CHA11-1353 (HWC11-135) HOT WATER HEATING CAPACITY

1.08 x cfm

1.2 x m3/s (air)

1.2 x m³/s (air)

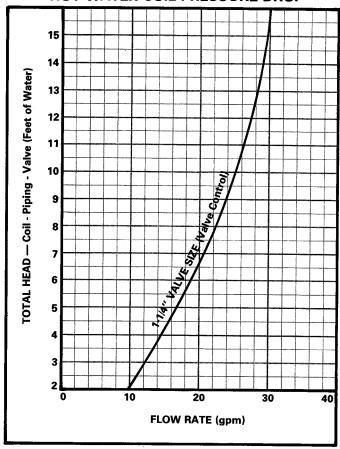


Air Temperature

Rise (°C)

- 46 ----

HOT WATER COIL PRESSURE DROP



HOT WATER WITH GLYCOL SOLUTION
PRESSURE DROP CORRECTION FACTOR CHART
Multiply figure in pressure drop chart by
correction factor below.

% Glycol	Correction Factor
0	1.00
10	1.07
20	1.14
30	1.22
40	1.31
50	1.40

MODULATING VALVE CONTROL SYSTEM PIPING

