# ENERGY RECOVERY SYSTEM 60 HZ

Bulletin No. 210517 April 2008 Supersedes 210368 - April 2007



300 to 6200 cfm Capacity





# FEATURES

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# **APPROVALS**

Rated in accordance with ARI standard 1060-2005. To obtain a copy of the Standard or to view Lennox' latest certified data, please visit the ARI website at www.ari.org. ETL Certified per UL 1995 and CSA/CAN C22.2 No. 236.

# **WARRANTY**

Recovery Wheel - limited warranty for five years. All other covered components - one year limited warranty.

# **APPLICATIONS**

The Lennox Energy Recovery System (ERS) is a constant volume, energy recovery ventilator that is directly coupled with Lennox L Series<sup>®</sup> rooftop units.

Its primary function is to increase overall HVAC system efficiency and to reduce long-term energy costs.

This is accomplished by capturing both sensible and latent energy from either the exhaust or intake air stream and transferring it to the other, resulting in reduced cooling loads at design temperatures up to four tons per 1000 cfm of outside air and reduced heating loads up to 12,000 Btuh per 400 cfm of outside air.

The recovery wheel provides sensible and latent energy exchange between the entering and exhaust air streams of a building allowing a substantial amount of the energy, which is normally lost in the exhaust air stream, to be returned into the entering air.

Each unit factory test operated to ensure proper operation.

# **OPERATION**

The enthalpy wheel contains parallel layers of a polymeric material that is physically imbedded with a silica gel (desiccant).

The wheel is located in the intake and exhaust air streams of the ventilation equipment.

As the wheel rotates through each air stream, the wheel surface captures sensible and latent energy.

In the heating mode, the wheel rotates to provide a constant transfer of heat from the exhaust air stream to the colder intake air stream. During the cooling season, the process is reversed.

When used in conjunction with a rooftop unit equipped with an economizer, on pivoting models, the wheel pivots out of the air stream to allow the economizer to operate normally for "free cooling" when outdoor temperature and humidity is acceptable.

By pivoting the wheel out of the air stream, the system can utilize 100% of the rooftop unit's blower capabilities.

During economizer operation, the exhaust blower continues to run, providing power exhaust for the system. The intake blower is de-energized during economizer operation.

# ERS SELECTION

**Step One** - Determine the air conditioning load requirements using the required amount of outside air *without* an ERS.

**Step Two** - Select the proper ERS for the outside air requirements and calculate the tonnage reduction through the optional ERS System Selection Tool software program.

Select the rooftop unit required by reducing the load determined in step one by the reduction in step two. (Example: If the load in Step 1 was 10 tons, and the reduction in Step 2 was 2.5 tons, select a 7.5 ton unit). Select the proper ERS based on the selected unit.

NOTE - The height of the rooftop unit curb MUST correspond with the required curb height needed for the ERS. See Specifications Table.

# **SYSTEM FEATURES**

Low-voltage logic board used to control frost protection and motorized outside air damper.

Low-voltage terminal strip.

Barometric relief dampers provided standard on all ERS units.

Balancing dampers provided standard on all fixed wheel ERS units.

Metal-mesh, mist-eliminator-type filters provided in intake air hood.

Separate, fused power supply.

Continuous operation down to 10°F without defrost at indoor relative humidity up to 40%. For temperatures below 10°F an optional, factory installed Low Ambient Control Kit is required.

# **RECOVERY WHEEL**

AirXchange Enthalpy Wheels.

Capable of both sensible and latent heat recovery. Dry energy transfer. Moisture in supply air stream is transferred to exhaust air stream in vapor state, eliminating condensate plumbing in the ventilator.

Constructed of lightweight polymer material and coated with a desiccant silica gel that will not dissolve or liquify in the presence of water or high humidity.

Wheels 25 in. and larger in diameter are segmented for easy removal. Wheels less than 25 in. in diameter are removed from cabinet in a slide-out cassette.

Patented, pivoting-wheel option allows unit to operate in true economizer mode when the outside temperature is suitable for cooling. Pivoting the wheel out of the air stream during economizer mode allows efficiencies to be maximized by reducing demand on the supply fan motor.

# **BLOWERS**

Centrifugal, forward curved blowers provided for high-static capability and low sound levels.

Belt drive and direct drive models available.

Belt-drive blowers have permanently lubricated ball bearings, overload protection, and adjustable sheaves for blower speed adjustment.

# FEATURES

# **CABINET**

Fully insulated with non-hygroscopic fiberglass insulation. Constructed of galvanized steel and finished with electrostatically bonded powdered enamel coating to withstand 1000 hour salt-spray test per ASTM B117.

Attaches directly to the rooftop unit. All mounting hardware is provided.

Adjustable support legs are provided.

### **OPTIONS/ACCESSORIES**

### **Field Installed**

### **ERS Support**

8 inch high base for support of the exhaust and intake end of the ERS.

Available in 48, 60, and 76 inch lengths.

NOTE - Contact your local Lennox Commercial Sales Representative for ordering information.

### **Factory Installed**

### Motorized Intake Air Damper

Damper mounts in the outdoor air intake hood. Damper opens when the ERS is energized and closes when de-energized.

# **CONTROLS**

### **OPTIONS/ACCESSORIES**

### **Factory Installed**

### Low Ambient Control Kit

Prevents frost formation on energy wheel heat transfer surfaces by terminating the intake blower operation when discharge air temperature falls below a field-selectable temperature setting.

Intake blower operation resumes after temperature rises above the adjustable temperature differential. Kit includes temperature sensor.

# Pressure Sensor

Measures the amount of outside airflow across the enthalpy wheel.

#### Stop-Start-Jog (Fixed Models Only)

Rotates the enthalpy wheel on a pre-set timer to prevent contamination of the wheel during economizer operation.

### **SOFTWARE**

### **OPTIONS/ACCESSORIES**

### Factory Installed

#### **ERS System Selection Tool Software**

Use to select the proper ERS for the outside air requirements and calculate the reduction in required tonnage.

IBM compatible PC with 266 Mhz or better microprocessor, Microsoft Windows® 95 (Service Pack 1 or OSR2), Windows® 98, Windows® XP, Windows® 2000, or Windows NT® operating system, at least 64 MB RAM, and at least 60 MB of free space on hard drive.

### **OPTIONAL ACCESSORIES - MUST BE ORDERED EXTRA**

Model No.	Fixed Wheel Pivot Wheel	50R0630XH         50R2031X           50R1130XH         50R2030X           50R2030XH         50R2031X           50P1130XH         50P2030X           50P2030XH         50P2030X           50P2030XH         50P2030X           50P2030XH         50P2031X	50R2831XH           50R2832XH           50R2832XH           50R2831XM           50R2831XM           50R2831XM           50R2832XM           50P2831XH           50P2831XH           50P2832XH           50P2832XH           50P2832XM	50R3631XH         50R6232XM           50R3632XH         50R6233XM           50R3633XH         50R6233XM           50R4632XH         50R6233XH           50R4632XH         50R6233XH           50R4633XH         50R6233XH           50P3631XH         50P6212XM           50P3632XH         50P6213XM           50P3633XH         50P6232XH           50P3633XH         50P6232XH           50P4632XH         50P6233XH           50P4633XH         50P6233XH
ERS System Selection Tool Software	47M74	Х	X	X
<sup>1</sup> ERS	48 in. length	X	X	
Support	60 in. length		X	X
	76 in. length			X
Low Ambient Kit		0	0	0
Pressure sensor kit		0	0	0
Stop-start-jog kit		0	0	0
Motorized outdoor air damper kit		$\cap$	$\bigcirc$	$\cap$

NOTE - The catalog numbers that appear here are for ordering field installed accessories only.

○ - Configure to Order (Factory Installed)

X - Field Installed.

<sup>1</sup> NOTE - Contact your local Lennox Commercial Sales Representative for ordering information.

SPECIFIC	ATIONS - FO	R 3 TO 6 TON L 9	SERIE	5 MO	DEL	5					
General	Mod	el Number Fixed Wheel	<sup>2</sup> 50	R0630)	(H	50F	R1130XH	4	50	R2030XH	
Data	Model I	Number Pivoting Wheel				50	P1130X	Н	50	P2030XH	
	No	minal Air Volume - cfm	3	00-550		60	00-1000		1100-1700		
		Matching Units	LSe			Series 0	)36 thro	ugh 07	2 models		
Required Heig	ght of Rooftop Ur	nit Curb - in.		14		14			24		
Fresh Air		Motor - hp	0.2			1/2				1	
Blower	Wheel Size	e (diameter x width) - in	6-1/	4 x 6-1	/2		10 x 6			9 x 9	
		Motor Speed - rpm		1780			1120			1725	
		Motor Speed(s)		2			3		Adjustable Sheave		
		Bearing Type	5	Sleeve		5	Sleeve			Ball	
Exhaust Air	Ist Air Motor Typ			PSC			PSC		E	elt Drive	
Blower	Motor - hp	Fixed Wheel		1/4			1/2			1.0	
		Pivoting Wheel					1/2			1.5	
	Wheel Size	e (diameter x width) - in	6-1/	4 x 6-1	/2		10 x 6			9 x 9	
		Motor Speed - rpm		1780			1120			1725	
		Motor Speed(s)		2			3		Adjustable Sheave		
	Bearing Type				Sleeve				Ball		
Recovery	Whee	2>	(19-1/3	}	3 x 25-1/3			3 x 30-11/32			
Wheel Motor Speed - rpm				1050		1050			1050		
Electrical Data - Line Voltage - 60hz		60hz	208/230V-1ph, 208/230V-3ph, 460V-3ph, and 575V-3ph		208/230V-3ph, 460V-3ph, and 575V-3ph			208/230V-3pn, 460V-3pn, or 575V-3ph			
<sup>1</sup> Enthalpy		Nominal Airflow	500 cfm at 0.6 in. w.c.			900 cfm at 1 in. w.c.			1600 cfm at 0.95 in. w.c.		
Wheel	EATR - Exhaust	at minus 1 in. w. c.	ç	9.90%		9.30%			7.80%		
ARI Rating	Air Transfer	at 0 in. w.c.	(	).20%		(	0.70%			0.40%	
Duta	Nauo	at 1 in. w.c.	(	0.00%		0.00%				0.00%	
	OACF - Outdoor	at minus 1 in. w. c.		1.02%		0.97%				0.97%	
	Air Correction Eactor	at 0 in. w.c.		1.33%			1.19%			1.16%	
		at 1 in. w.c.		1.59%			1.34%			1.29%	
<sup>1</sup> Thermal			Sensible	Latent	Total	Sensible	Latent	Total	Sensible	Latent	Total
Ratings at	Total Effectiveness	100% Airflow Heating	68%	60%	65%	76%	68%	73%	68%	61%	65%
Pressure	Ellectiveness	75% Airflow Heating	73%	65%	70%	81%	73%	78%	72%	67%	71%
Differential		100% Airflow Cooling	68%	60%	64%	76%	68%	72%	68%	61%	64%
		75% Airflow Cooling	73%	65%	69%	81%	73%	76%	72%	67%	70%
	Net	100% Airflow Heating	68%	60%	65%	76%	68%	73%	68%	61%	65%
	Lilectiveness	75% Airflow Heating	73%	65%	70%	81%	73%	78%	72%	67%	71%
		100% Airflow Cooling	68%	60%	64%	76%	68%	72%	68%	61%	64%
		75% Airflow Cooling	73%	65%	69%	81%	73%	76%	72%	67%	70%
Weights		Shipping Weight - Ibs.		198			318			425	
		155			245			345			

<sup>1</sup> Rated in accordance with ARI Standard 1060-2005. For further information, please reference ARI 1060-2005 Standard For Rating Air-to-Air Heat Exchangers For Energy Recovery Ventilation Equipment. <sup>2</sup> A unit stepdown transformer is provided, 208/230/460/575V primary, 120V secondary.

SPECIFIC	ATIONS - FOR	7.5 TO 12.5 TON	L SERI	ES M	ODE	LS			
General	Model	Number Fixed Wheel	50R	R2031XH	H	50R2831XM	50R2831XH	50R3631XH	
Data	Model Nu	Imber Pivoting Wheel	50P	2031XH	4	50P2831XM	50P2831XH	50P3631XH	
	No	minal Air Volume - cfm	110	00-1700	)	1500-2200	2200-2800	2800-3600	
		Matching Units			L Se	eries 090 through	150 models		
<b>Required Hei</b>	ight of Rooftop Unit	Curb - in.		14		14	14	24	
Fresh Air		Belt-Drive Motor - hp	1			1-1/2	1-1/2	2	
Blower	Wheel Size	(diameter x width) - in.	9 x 9			10 x 10	10 x 10	12 x 9	
		Motor Speed - rpm		1725		1725	1725	1725	
		Motor Speed(s)			I	Adjustable Sh	neave		
		Bearing Type				Ball			
Exhaust Air	Belt-Drive Motor -	Fixed Wheel		1.0		1-1/2	1-1/2	2	
Blower	hp	Pivoting Wheel		1.5		3	3	3	
	Wheel Size	e (diameter x width) - in		9 x 9		10 x 10	10 x 10	12 x 9	
		Motor Speed - rpm		1725		1725	1725	1725	
		Motor Speed(s)				Adjustable Sh	neave	•	
		Bearing Type	Ball						
Recovery	Whee	l Depth x Diameter - in	3 x 3	30-11/3	2	3 x 37-3/4	3 x 37-3/4	3 x 41-13/16	
Wheel			1050		1725	1725	1725		
Electrical Data - Line Voltage - 60hz					208/ 23	30V-3ph, 460V-3	oh, or 575V-3ph	•	
<sup>1</sup> Enthalpy		Nominal Airflow	1600 cfm at 1950 cfm at			1950 cfm at	2600 cfm at	3100 cfm at	
Wheel			0.95 in. w.c. 0.67 in			0.67 in. w.c.	0.95 in. w.c.	0.9 in. w.c.	
ARI Rating	EATR - Exhaust	at minus 1 in. w. c.	7	7.80%		6.10%	6.10%	4.90%	
Data	All transfer Ratio	at 0 in. w.c.	C	0.40%		4.00%	4.00%	1.30%	
		at 1 in. w.c.	0.00%			0.00%	0.00%	0.30%	
	OACF - Outdoor Air	at minus 1 in. w. c.	C	0.97%		0.98%	0.98%	0.99%	
	Correction Factor	at 0 in. w.c.	1	1.16%		1.13%	1.13%	1.07%	
_		at 1 in. w.c.	1	1.29%		1.23%	1.23%	1.12%	
<sup>1</sup> Thermal			Sensible	Latent	Total	Sensible	Latent	Total	
Ratings at	Total	100% Airflow Heating	68%	61%	65%	68%	60%	65%	
Pressure	Ellectiveness	75% Airflow Heating	72%	67%	71%	74%	67%	71%	
Differential		100% Airflow Cooling	68%	61%	64%	68%	60%	63%	
		75% Airflow Cooling	72%	67%	70%	74%	67%	70%	
	Net	100% Airflow Heating	68%	61%	65%	68%	60%	65%	
	Enectiveness	75% Airflow Heating	72%	67%	71%	74%	67%	71%	
		100% Airflow Cooling	68%	61%	64%	68%	60%	63%	
		75% Airflow Cooling	72%	67%	70%	74%	67%	70%	
Weights		Shipping Weight - Ibs.		425		470	470	571	
		Net Weight - Ibs.	345			395	395	475	

SPECIFIC	CATIONS - FOR	13 TO 25 TON L S	SERIES MODELS				
General	Model	Number Fixed Wheel	50R2832XH	50R2832XH	50R3632XH		
Data	Model Nu	Imber Pivoting Wheel	50P2832XH	50P2832XH	50P3632XH		
	No	minal Air Volume - cfm	1500-2200	2200-2800	2800-3600		
		Matching Units	L Series 156 through 300S models				
Required He	ight of Rooftop Unit	Curb - in.	14	14	14		
Fresh Air	Belt D	Drive Blower Motor - hp	1-1/2	1-1/2	2		
Blower	Whee	el Size (dia x width) - in	10 x 10	10 x 10	12 x 9		
		Motor Speed - rpm	1725	1725	1725		
		Motor Speed(s)	Adjustable Sheave	Adjustable Sheave	Adjustable Sheave		
		Bearing Type	Ball	Ball	Ball		
Exhaust Air	Belt Drive Blower	Stationary	1-1/2	1-1/2	2		
Blower	Motor - hp	Pivoting	3	3	3		
	Whee	el Size (dia x width) - in	10 x 10	10 x 10	12 x 9		
		Motor Speed - rpm	1725	1725	1725		
		Motor Speed(s)	Adjustable Sheave	Adjustable Sheave	Adjustable Sheave		
		Bearing Type	Ball	Ball	Ball		
Recovery	Whee	el Depth x Diameter - in	3 x 37-3/4	3 x 37-3/4	3 x 41-13/16		
Wheel		Motor Speed - rpm	1725	1725	1725		
Electrical Da	ta - Line Voltage - 60	hz	208/ 23	0V-3ph, 460V-3ph, or 57	5V-3ph		
<sup>1</sup> Enthalpy		Nominal Airflow	1900 cfm at 0.7 in.	2600 cfm at 0.95 in.	3100 cfm at 0.9 in.		
Wheel			W.C.	W.C.	W.C.		
Data	EAIR - Exhaust	at minus 1 in. w. c.	6.10%	6.10%	4.90%		
	All Hallslei Ralio	at 0 in. w.c.	4.00%	4.00%	1.30%		
		at 1 in. w.c.	0.00%	0.00%	0.30%		
	OACF - Outdoor Air	at minus 1 in. w. c.	0.98%	0.98%	0.99%		
		at 0 in. w.c.	1.13%	1.13%	1.07%		
1		at 1 in. w.c.	1.23%	1.23%	1.12%		
' I nermal Ratings at			Sensible	Latent	Iotal		
0 in. w.c.	Iotal Effectiveness	100% Airflow Heating	68%	60%	65%		
Pressure		75% Airflow Heating	74%	67%	71%		
Differential		100% Airflow Cooling	68%	60%	63%		
		75% Airflow Cooling	74%	67%	70%		
		100% Airflow Heating	68%	60%	65%		
		75% Airflow Heating	74%	67%	71%		
		100% AITTIOW Cooling	08% 740/	6U%	03% 70%		
Mainkt-		75% AITTIOW Cooling	/4%	6/%	/0%		
weights		Snipping weight - Ibs.	470	4/0	5/1		
		inel vveldrit - IDS.	<b>ა</b> ჟე	<u>১৯১</u>	4/0		

SPECIFIC	ATIONS - FOR	13 TO 25 TON L 9	SERIES MODELS					
General	Model	Number Fixed Wheel	50R4632XH	50R6232XM	50R6232XH			
Data	Model Nu	Imber Pivoting Wheel	50P4632XH	50P6232XM	50P6232XH			
	No	minal Air Volume - cfm	3400-4600	4800-5600	5500-6200			
		Matching Units	L Sei	L Series 156 through 300S models				
<b>Required Hei</b>	ight of Rooftop Unit	Curb - in.	24	24	24			
Fresh Air	Belt D	Drive Blower Motor - hp	3	5	5			
Blower	Whee	el Size (dia x width) - in	12 x 12	12 x 12	12 x 12			
		Motor Speed - rpm	1725	1725	1725			
		Motor Speed(s)	Adjustable Sheave	Adjustable Sheave	Adjustable Sheave			
		Bearing Type	Ball	Ball	Ball			
Exhaust Air	Belt Drive Blower	Stationary	3	5	5			
Blower	Motor - hp	Pivoting	5	2 each - 5	2 each - 5			
	Whee	el Size (dia x width) - in	12 x 12	12 x 12	12 x 12			
		Motor Speed - rpm	1725	1725	1725			
		Motor Speed(s)	Adjustable Sheave	Adjustable Sheave	Adjustable Sheave			
		Bearing Type	Ball	Ball	Ball			
Recovery		Motor Speed - rpm	1150	1075	1075			
Wheel	Whee	el Depth x Diameter - in	3 x 46-3/4	3 x 52-1/32	3 x 52-1/32			
Electrical Dat	ta - Line Voltage - 60	hz	208/ 23	0V-3ph, 460V-3ph, or 57	'5V-3ph			
<sup>1</sup> Enthalpy		Nominal Airflow	3900 cfm at 0.95 in.	5500 cfm at 0.95 in.	5500 cfm at 0.95 in.			
Wheel			W.C.	W.C.	W.C.			
ARI Rating Data	EATR - Exhaust	at minus 1 in. w. c.	4.40%	4.00%	4.00%			
Dulu	Air Transfer Ratio	at 0 in. w.c.	1.10%	1.00%	1.00%			
		at 1 in. w.c.	0.20%	0.20%	0.20%			
	OACF - Outdoor Air	at minus 1 in. w. c.	0.99%	0.99%	0.99%			
	Correction Factor	at 0 in. w.c.	1.06%	1.06%	1.06%			
_		at 1 in. w.c.	1.11%	1.10%	1.11%			
<sup>1</sup> Thermal			Sensible	Latent	Total			
Ratings at	Total Effectiveness	100% Airflow Heating	68%	60%	65%			
Pressure		75% Airflow Heating	73%	67%	71%			
Differential		100% Airflow Cooling	68%	60%	63%			
		75% Airflow Cooling	73%	67%	70%			
	Net Effectiveness	100% Airflow Heating	68%	60%	65%			
		75% Airflow Heating	73%	67%	71%			
		100% Airflow Cooling	68%	60%	63%			
		75% Airflow Cooling	73%	67%	70%			
Weights		Shipping Weight - Ibs.	920	1250	1250			
		Net Weight - Ibs.	805	1075	1075			

SPECIFIC	ATIONS - FOR	R 20 - 30 TON L S	ERIES	UNI	ſS								
General	Model	Number Fixed Wheel	50F	R3633XH	1	50R	4633XH	1	50R6233X	M 5	0R6	233XH	
Data	Model Nu	Imber Pivoting Wheel	50F	93633XH	1	50P	4633X⊦	1	50P6233X	M 5	50P6	233XH	
	No	minal Air Volume - cfm	28	00-3600		340	00-4600		4800-560	0 !	5500	-6200	
		Matching Units		L Series 248, 300H and 360 models									
<b>Required Hei</b>	ght of Rooftop Uni	t Curb - in.		14			24			24			
Fresh Air	Belt D	Drive Blower Motor - hp		2			3		5			5	
Blower	Whee	el Size (dia x width) - in		12 x 9		1	2 x 12		12 x 12		12	x 12	
		Motor Speed - rpm		1725			1725		1725		17	725	
		Motor Speed(s)				Adjus	table Sh	neave					
		Bearing Type					Ball						
Exhaust Air	Belt Drive Blower	Stationary		2			3		5				
Blower	Motor - hp	Pivoting		3			5		2 (	each	- 5		
	Whee	el Size (dia x width) - in		12 x 9		1	2 x 12		1	2 x ′	12		
		Motor Speed - rpm		1725			1725			1725	5		
					Adjus	table Sh	neave						
		Ball											
Recovery			1725			1150			1075	5			
wheel	Wheel         Wheel Depth x Diameter - in				3 x 41-13/16			3 x 46-3/4			3 x 52-1/32		
Electrical Dat	ta - Line Voltage - 6	0hz		208/230V-3pn, 460V-3ph, or 5/5V-3ph									
<sup>1</sup> Enthalpy		Nominal Airflow	3100 cfm at 0.9 in. 3900 cfm at 0.95 in.				95 in.	5500 cfm	at 0	.95 i	n. w.c.		
ARI Rating		- <b>1</b>	W.C.				W.C.		4.000/	I		200/	
Data	Air Transfer Ratio	at minus Tin. w. c.	4.90%		4.40%		4.00%		4.0	JU%			
		at 0 in. w.c.		1.30%		1.10%			1.00%		1.0	JU%	
	Itdoor Air Correction	at Tin. w.c.		0.30%			0.20%				0.2	20%	
UACF - UL	Factor	at minus Tin. w. c.		1.99%		1	06%		0.99%		0.8	99% 16%	
		at 0 in. w.c.		1.07 /0		1	.00 %		1.00%		1.0	11%	
<sup>1</sup> Thermal		at 1 iii. w.c.	Sonsihlo	Latent	Total	Sonsiblo	Latent	Total	Sensible	l ato	nt.	Total	
Ratings at	Total	100% Airflow Heating	68%	60%	65%	68%	60%	65%	68%	60%	6	65%	
0 in. w.c.	Effectiveness	75% Airflow Heating	74%	67%	71%	73%	67%	71%	73%	67%	6	71%	
Pressure		100% Airflow Cooling	68%	60%	63%	68%	60%	63%	68%	60%	6	63%	
Differential		75% Airflow Cooling	74%	67%	70%	73%	67%	70%	73%	67%	6	70%	
	Net Effectiveness	100% Airflow Heating	68%	60%	65%	68%	60%	65%	68%	60%	6	65%	
		75% Airflow Heating	74%	67%	71%	73%	67%	71%	73%	67%	6	71%	
		100% Airflow Coolina	68%	60%	63%	68%	60%	63%	68%	60%	6	63%	
		75% Airflow Cooling	74%	67%	70%	73%	67%	70%	73%	67%	6	70%	
Weights		Shipping Weight - Ibs.		571			920			1250	)		
-		Net Weight - Ibs.		475			805		1075				

ELECTRICAL E	DATA - 60HZ						
Model	No.	<sup>2</sup> 50R0630XH	50R1130XH 50P1130XH	50R2030XM 50R2031XM	50P2030XH 50P2031XH	50R2831XM 50R2831XH 50R2832XM 50R2832XH	50P2831XM 50P2831XH 50P2832XM 50P2832XH
Fresh Alr Blower	208/230V-1ph	3.8					
Motor	208/230V-3ph	3.8	3.4	3.8	3.8	5.6	5.6
Full load amps	460V-3ph	3.8	1.5	1.9	1.9	2.8	2.8
	575V-3ph	3.8	1.5	1.4	1.4	2.0	2.0
Exhaust Blower	208/230V-1ph	3.8					
Motor	208/230V-3ph	3.8	3.4	3.8	5.6	5.6	9
Full load amps	460V-3ph	3.8	1.5	1.9	2.8	2.8	4.4
	575V-3ph	3.8	1.5	1.4	2.0	2.0	3.6
Wheel Drive Motor	- Full load amps	0.6	0.6	0.6	0.6	1.1	1.1
Maximum	115V-1ph	10					
fuse size	208/230V-3ph		10	12	15	20	25
(amps)	460V-3ph		6	6	8	10	12
	575V-3ph		6	5	6	7	10
<sup>1</sup> Minimum	115V-1ph	8.7					
Circuit	208/230V-3ph		8.25	9.15	11.4	13.7	18.0
Ampacity	460V-3ph		4.4	4.9	6	7.4	9.4
	575V-3ph		4.4	3.8	4.5	5.6	7.6

<sup>1</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements. <sup>2</sup> A unit stepdown transformer is provided, 208/230/460/575V-1 or 3 phase primary, 115V secondary.

# **ELECTRICAL DATA - 60HZ**

Model No.		50R3631XH 50R3632XH 50R3633XH	50P3631XH 50P3632XH 50P3633XH	50R4632XH 50R4633XH	50P4632XH 50P4633XH	50R6232XM 50R6233XM 50R6232XH 50R6233XH	50P6232XM 50P6233XM 50P6232XH 50P6233XH
Fresh Alr Blower	208/230V-3ph	6.6	6.6	9	9	15	15
Motor	460V-3ph	3.3	3.3	4.4	4.4	7.4	7.4
Full load amps	575V-3ph	2.4	2.4	3.4	3.4	5.8	5.8
Exhaust	208/230V-3ph	6.6	9.4	9	14.8	14.8	14.8
Blower	460V-3ph	3.3	4.3	4.3	7.0	7.0	7
Motor	575V-3ph	2.4	3.2	3.2	5.1	5.1	5.1
Wheel Drive Motor	- Full load amps	1.2	1.2	1.2	1.2	1.2	1.2
Maximum	208/230V-3ph	20	25	30	40	50	50
fuse size	460V-3ph	12	15	15	20	25	25
(amps)	575V-3ph	9	10	12	15	20	20
<sup>1</sup> Minimum	208/230V-3ph	16.1	19.6	22	28.7	34.8	34.8
Ampacity	460V-3ph	8.6	9.9	11	14.4	17.5	17.5
	575V-3ph	6.6	7.6	8.7	11	13.6	13.6

<sup>1</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

# **DIMENSIONS - INCHES (MM)**



Model Number		A		В	В		С		D	
		in.	mm	in.	mm	in.	mm	in.	mm	
50R0630XH		24-3/4	629	24-5/8	625	34-9/16	876	8	203	
50R1130XH 50P1130XH		32-1/2	816	33-1/2	851	44-3/4	1138	11	279	
50R2030XH 50P2030XH	50R2031XH 50P2031XH	37-1/4	946	37-1/2	951	54-3/8	1330	20-5/16	517	
50R2831XM 50P2831XM 50R2832XM 50P2832XM	50R2831XH 50P2831XH 50R2832XH 50P2832XH	42-5/8	1083	43-9/16	1106	52-1/4	1327	18-5/16	466	
50R3631XH 50P3631XH 50R3632XH	50P3632XH 50R3633XH 50P3633XH	46-11/16	1185	57-3/8	1458	60	1524	18-5/16	466	
50R4632XH 50P4632XH	50R4633XH 50P4633XH	52-11/16	1338	57-3/8	1458	60	1524	18-5/16	466	
50R6232XM 50P6232XM 50R6233XM 50P6233XM	50R6232XH 50P6232XH 50R6233XH 50P6233XH	58-7/8	1494	57-3/8	1458	60	1524	18-5/16	466	

# **GUIDE SPECIFICATIONS**

# Prepared for the guidance of architects, consulting engineers and mechanical contractors. General

- Unit shall be a constant volume, energy recovery system used in conjunction with packaged rooftop equipment.
- Unit shall be directly coupled to the rooftop packaged unit to form a unitized system.
- Unit shall be performance rated in accordance with ARI standards and in compliance with ASHRAE or DOE standards.
- Unit shall be certified to the applicable safety standards for the installed country.
- In addition, manufacturer shall test operate system at the factory before shipment.

### Approvals

- All models shall be certified in accordance with ARI Standard 1060-2005, Air-to-Air Energy Recovery Ventilation Equipment and Standard for Safety for Heating and Cooling Equipment ANSI/UL1995, CAN CSA - 22.2 No. 236-05

### **Equipment Warranty**

- Energy Recovery wheel shall have a limited warranty for five years.
- All other covered components have a limited warranty for one year.

### Cabinet

- Shall be designed to attach directly to the rooftop unit.
- Shall be constructed of G90 galvanized steel with a powdered enamel paint finish electrostatically bonded to the metal.
- Metal shall be salt spray tested for 1000 hours per ASTM B-117.
- Cabinet panels shall be fully insulated with non-hygroscopic fiberglass insulation. Insulation shall have an R-Value of 3.7 and shall be flame resistant per UL-723. Insulation shall be in accordance with NFPA 90A and tested to meet UL 181 erosion requirements.
- Full perimeter base rail with top mounted rigging holes and fork truck access from three sides shall be provided.
- Test ports shall be provided so airflow can be measured across the energy recovery wheel.

### **Energy Recovery Wheel**

- Wheel shall be of the enthalpy type for both sensible and latent heat recovery.
- Energy transfer ratings shall be certified in accordance with ARI Standard 1060-2000.
- Wheel shall be constructed of a lightweight polymer material and shall be coated with a desiccant silica gel that will not dissolve or liquify in the presence of water or high humidity.
- The wheel shall be easily cleanable with standard coil cleaning solution.
- The wheel shall be available in both fixed and pivoting configurations.

### Performance

- The complete line of units shall have a cfm range of 300 to 6200.
- Individual units shall be available in ranges of 300-550, 600-1000, 1100-1700, 1500-2200, 2200-2800, 2800-3600, 3400-4600, 4800-5600, and 5500-6200 cfm.
- Unit shall operate to 10 °F without the need for frost protection.
- Unit shall have up to 73% net effectiveness per ARI tests. Application effectiveness shall be higher.

### **Control Operation**

- Operation shall be controlled by a low voltage logic board.
- Logic board shall control low ambient kit and motorized outside air damper.

### Access Doors

- All components shall be accessible through removable access doors.
- All energy recovery wheels shall be designed to be removed from the unit for ease of inspection and maintenance, 25 inch and larger wheels shall be segmented for easy removal.

# Filters

- Unit shall be provided with mist eliminator type filters in the intake air hood.

### Blowers

- Intake/exhaust air blowers shall be direct drive on ERS of 1000 cfm or less.
- Belt drive intake/exhaust air blowers shall be used on ERS over 1000 cfm.

### Motors

- Blower motors on belt drive ERS shall have permanently lubricated ball bearings. Motors shall have thermal overload protection and shall have adjustable sheaves for blower speed adjustment.
- Blower motors on direct drive ERS shall be PSC type with multiple speeds.
- Intake and exhaust motors shall be individually controlled.
- Motor efficiency shall meet requirements of U.S. Energy Policy Act of 1992 (EPACT).

### Electrical

- Units shall have single power point connection.
- A low voltage terminal strip shall be available.

### **Balancing Dampers**

- Shall be provided for all fixed wheel units and shall be mounted inside the rooftop unit.

#### **Barometric Relief Dampers**

### - Pressure operated dampers shall be provided for all ERS units.

# **OPTIONAL ACCESSORIES**

# **Energy Recovery System Selection Software**

- Shall be used to select the proper ERS for the outside air requirements and calculate the reduction in required tonnage.

### Low Ambient Kit

- Low Ambient Kit shall be factory installed to prevent frost formation on the energy recovery wheel.
- Frost is prevented controlling the intake blower operation when discharge temperature is below a selectable temperature setting.

### Motorized Intake Damper Assembly with Hood

- Shall be factory installed to provide motorized operation of intake air requirements.
- Damper assembly shall install in the ERS intake hood.

# Pressure Sensor

- Shall be a factory installed option to provide amount of outside air across the wheel.

### Stop-Start-Jog

- Shall be a factory installed option for units without economizers.







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NOTE - Due to an ongoing committment to quality, Specifications, Ratings and Dimensions subject to change without notice and without incurring liability. Improper installation, adjustment, alteration, service or maintenance can cause property damage or personal injury. Installation and service must be performed by a qualified installer and servicing agency.

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