

## ML196DFE

**MERIT® SERIES** 

**Downflow - Constant Torque Blower - 60Hz** 

Bulletin No. 210910 June 2022 Supersedes March 2022

# RESIDENTIAL PRODUCT SPECIFICATIONS





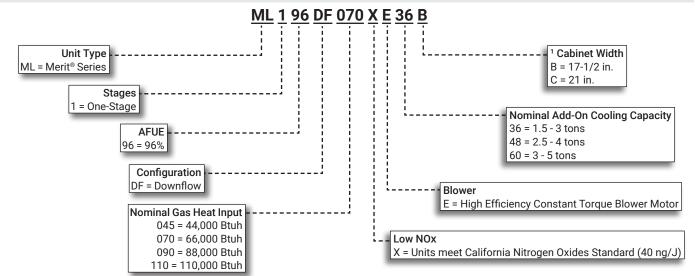


AFUE - 96% Input - 44,000 to 110,000 Btuh Nominal Add-on Cooling - 1.5 to 5 Tons

<sup>1</sup> Downflow indoor coils with the same letter designation physically match the

furnace supply air opening.

## MODEL NUMBER IDENTIFICATION



## **FEATURE HIGHLIGHTS**

- 1. Lennox Duralok Plus™ Heat Exchanger
- 2. Secondary Heat Exchanger
- 3. Inshot Burners
- 4. Gas Control Valve
- 5. Combustion Air Inducer
- 6. SureLight® Integrated Furnace Control
- 7. Power Saver™ Constant Torque Blower
- 8. Insulated Cabinet
- 9. Safety Interlock Switch
- 10. Gas Piping And Electrical Inlets



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#### APPROVALS AND WARRANTY

#### **APPROVALS**

- · AHRI Certified
- · Tested and rated according to US DOE test procedures and FTC labeling regulations
- Approved by the California Energy Commission and meets California Nitrogen Oxides Standard (NOx) limits of 40 ng/J
- ENERGY STAR® certified units are designed to use less energy, help save money on utility bills, and help protect the environment
- ISO 9001 Registered Manufacturing Quality System
- · Blower data from unit tests conducted in Lennox Laboratory air test chamber

#### California Only

- This furnace <u>does not meet</u> the South Coast Air Quality Management District (SCAQMD) Rule 1111 and San Joaquin Valley Air Pollution Control District (SJVAPCD) Rule 4905 NOx emission limit (14 ng/J) and cannot be installed within the SCAQMD and SJVAPCD areas
- · Approved by the California Energy Commission and meets California Nitrogen Oxides Standard (NOx) limits of 40 ng/J

#### **WARRANTY**

- Duralok Plus™ Aluminized Steel Heat Exchanger:
- Limited twenty year in residential applications
- · Limited ten years in non-residential applications
- All other covered components:
  - Limited five years in residential installations
  - Limited one year in non-residential installations

**NOTE** - Refer to Lennox® Basic Limited Warranty at <a href="www.Lennox.com">www.Lennox.com</a> for additional details.

## **FEATURES**

#### **APPLICATIONS**

- Input capacities of 44,000, 66,000, 88,000 and 110,000 Btuh
- Energy efficiency (AFUE) 96%
- Lennox add-on indoor coils, high-efficiency air cleaners and humidifiers can easily be added to furnace
- Shipped factory assembled with controls installed and wired
- Each unit factory test operated to ensure proper operation

## **HEATING SYSTEM**

## 1 Lennox Duralok Plus™ Heat Exchanger Assembly

- Lennox developed heat exchanger assembly consists of primary heat exchanger and secondary condenser coil assembly
- Main multi-pass crimped seam design clamshell type
- Constructed of heavy-gauge, aluminized steel
- Designed for normal expansion and contraction with maximum efficiency and minimum resistance to air flow
- Secondary heat exchanger condenser coil constructed of aluminum fins fitted to stainless steel tubes
  - Coil is factory tested for leaks
  - Condensate drain header box assembly located on front of coil
  - Compact size permits low overall design of furnace cabinet
  - Laboratory life cycle tested in excess of industry standards

#### Lennox Designed Header Box

- Header box on end of condenser coil collects flue condensate for disposal through condensate drains
- Drains are located on each side of the cabinet for easy field installation of condensate drain trap
- · Only one drain is used, the other drain is sealed
- Condensate drain trap is included with the unit for field installation

#### Lennox Designed Flue Condensate Trap Assembly

- Field installed outside the conditioned air stream
- Assembly can be mounted on either side of cabinet in upflow applications
- Assembly is mounted below the cabinet in horizontal applications
- Can also be mounted remotely (up to 5 ft. away) from unit
- See Dimension Drawing and Installation Instructions
- 90° street elbow furnished for ease of drain trap installation
- Drain connection can be made with field provided PVC pipe or PVC coupling
- Drain cap on trap allows easy cleaning and winterizing

## **HEATING SYSTEM (continued)**

## 3 Inshot Burners

- Aluminized steel inshot burners provide efficient, troublefree operation
- Burner venturi mixes air and gas in correct proportion for proper combustion
- Burner assembly can be removed from the unit as a single component for ease of service

#### SureLight® Hot Surface Ignitor

- Tough, reliable, long-life, trouble-free performance
- Silicon nitride ignitor
- Cemented to steatite block for protection against current leakage
- Ignition leads are constructed of nickel plated copper and are enclosed in high temperature Teflon<sup>®</sup> insulation for dependable operation

## A Gas Control Valve

 24 volt redundant combination gas control valve combines manual shut off switch (On-Off), automatic electric valve (dual) and gas pressure regulation into a compact combination control

## 5 Combustion Air Inducer

- Shaded pole heavy duty blower prepurges heat exchanger and safely vents flue products
- · Operates only during heating cycle

#### **Pressure Switch**

 Proves Combustion Air Inducer operation before allowing gas valve to open

#### Limit Control

- Primary limit is accurately located on header box on all units
- · Automatic reset

#### Flame Rollout Switches (2)

- Factory installed on the front of the burner box
- Switch provides protection from abnormal operating conditions
- Manual reset

## **Optional Accessories**

#### High Altitude Orifice Kits

- Required on all units for proper operation at altitudes from 7501 to 10,000 ft.
- Kits are available for natural gas and LPG/propane

#### High Altitude Pressure Switch Kit

 Required for proper unit operation on installations above 4500 ft.

## Natural Gas to LPG/Propane Conversion Kit

 Required for field changeover from natural gas to LPG/ Propane

#### LPG/Propane to Natural Gas Conversion Kit

 Required for field changeover from LPG/Propane to natural gas

## Muffler (US Only)

- Significantly reduces outdoor operating sound levels
- Two-inch diameter muffler is optional for all models
- Installed vertically in the exhaust piping
- · See Optional Accessory Dimension Drawing

## DIRECT VENT / NON-DIRECT VENT SEALED COMBUSTION SYSTEM

- Furnace features a "sealed combustion" system and can be installed in either Direct Vent or Non-Direct applications
- In Direct Vent applications, combustion air is supplied from outdoors and flue gases are discharged outdoors
- In Non-Direct Vent applications, combustion air is supplied from indoors and flue gases are discharged outdoors

NOTE - Lennox has approved the use of DuraVent® PolyPro® and Centrotherm InnoFlue® manufactured vent pipe and terminations as an alternative to PVC vent pipe. Must be ordered separately.

Tested and listed to the ULC S636 standard in Canada

- The polypropylene venting system must follow the uninsulated and unconditioned space vent lengths listed in the table on Page 11
- Refer to the Installation Instructions for additional details

#### Flue Coupling

- Assists with exhaust flue piping connection and servicing
- Includes flexible one 2-inch rubber coupling and two adjustable bands
- Approved for all Lennox 90% furnaces

## **DIRECT VENT / NON-DIRECT VENT** SEALED COMBUSTION SYSTEM (continued)

#### **Vent Termination Kits**

- · Facilitates installation of combustion air intake pipe and flue exhaust pipe
- Refer to venting table in this bulletin to determine pipe size needed and proper termination kit required
- See Optional Accessories table and dimension drawings

## Concentric Termination Kit - Direct Vent Applications

- 2 or 3 inch kit contains concentric termination assembly, reducer bushing and 45° elbow
- 2 inch kit for -030-045-070 models contains an outdoor exhaust accelerator
- Kit requires single hole penetration of roof or wall for installation
- Roof Termination Flashing Kit is available for use with 2 inch Kits
- · CSA certified

#### Flush-Mount Termination Kit

- Kit contains flush-mount termination, accelerator, mounting template and hardware
- Kit may be used with 2, 2-1/2 or 3 in. pipe

## Wall Assembly Termination Kits

## Close Couple (US Only) - Direct Vent Applications

- 2 or 3 inch kit consists of close-couple, side-by-side PVC piping with galvanized steel wall cover plate
- · Seals and isolates intake and exhaust piping penetration of wall
- Piping spacing and length is sized for proper wall installations
- CSA certified

## Close Couple WTK (Canada Only) - Direct Vent **Applications**

• 2 or 3 inch kit contains one insulated faceplate, one insulated exhaust pipe, elbow and fittings

**NOTE** - Maintain a maximum of 6 inches between the inlet and outlet openings in the installation of the pipes.

#### Roof Termination Flashing Kit

- For vertical venting through a roof
- 2 or 3 inch kit contains two neoprene rubber roof flashings
- Vent pipe and insulation not furnished
- Flashing Kit can also be used with Concentric Vent Termination Kits used in vertical venting rooftop applications

#### **CONTROLS**

## SureLight® Integrated Furnace Control

- · Contains all necessary controls and relays to operate furnace
- Combustion air inducer is operated by the integrated furnace control
- Prior to ignition, a pre-purge cycle for 15 seconds is initiated
- After the main burners are turned off, a post-purge cycle for 5 seconds is run
- Flame sensor assures safe and reliable operation
- Should loss of flame occur, the integrated furnace control will initiate 4 re-attempts at ignition before locking out unit operation for 60 minutes
- Watchguard type circuit automatically resets ignition controls after one hour of continuous thermostat demand after unit lockout, eliminating nuisance calls for service
- Fan control consists of adjustable blower timed-off delay (60, 90, 120, 180 seconds - factory setting 90 seconds) and fixed blower timed-on delay (30 seconds heating, 2 seconds cooling)
- For air-conditioning applications, blower is automatically energized on thermostat demand for cooling
- Two accessory terminals furnished for additional power supply requirements for 120 volt (less than 1 amp) power humidifiers and powered air cleaners
- One additional terminal is furnished for power supply requirements for 24V (less than 0.5 amp) low voltage accessories
- Ignition control has a single red LED to indicate status and as an aid in troubleshooting
- Last ten codes are stored in non-volatile memory (accessible by recall button on control) for servicing

#### 24 Volt Transformer (40VA)

- · Fuse wired in series
- Furnished and factory installed in control box

#### Field Wiring Make-Up Box

- Furnished for line voltage wiring
- Factory installed internally on left side of furnace
- · Box may be installed internally or externally on either side of furnace

## **CONTROLS** (continued)

## **Optional Accessories**

#### M30 Smart Wi-Fi Thermostat

 Wi-Fi-enabled, electronic 7-day, universal, multi-stage, programmable, touchscreen thermostat

7:28 pm

- · 4 Heat/2 Cool
- · Auto-changeover
- Dual-fuel control with optional outdoor sensor
- Controls dehumidification during cooling mode and humidification during heating mode
- Offers enhanced capabilities including humidification / dehumidification / dewpoint measurement and control, Humiditrol® control, and equipment maintenance reminders
- Easy to read 4.3 in. color touchscreen (measured diagonally)
- LCD display with backlight shows the current and set temperature, time, inside relative humidity, system status (operating mode and schedules) and outside temperature (optional outdoor sensor required)
- Smooth Setback Recovery starts system early to achieve setpoint at start of program period
- Compressor short-cycle protection (5 minutes)
- Up to four separate schedules are available plus Schedule IQ™
- One-Touch Away Mode A quick and easy way to set the cooling and heating setpoints while away
- Smart Away<sup>™</sup> Uses geo-fencing technology to determine when the homeowner is within a predetermined distance from the home to operate the system when leaving, away and arriving
- Wi-Fi remote monitoring and adjustment through a home wireless network for desktop PCs, laptops and apps for smartphones or tablets
- Smart home automation compatible with Amazon Alexa®, Google Assistant and IFTTT
- Service Dashboard features online real-time monitoring of installed thermostats

**NOTE** - See the M30 Smart Wi-Fi Thermostat Product Specifications bulletin in the Controls section for more information

#### Remote Outdoor Temperature Sensor

- Used with the M30 Smart Thermostat
- Outdoor sensor allows thermostat to display outdoor temperature

**NOTE** - Sensor is required for the Enhanced Dehumidification Accessory (EDA).

#### **Thermostat**

∷

outside 65°

LENNOX)

- · Thermostat is not furnished with unit
- See Lennox Price Book for selection

## Blower Relay Kit (For Use With Two-Stage Outdoor Units)

 Allows furnace blower speed changes when matched with two-stage air conditioners or heat pumps

## Furnace Twinning Panel

- Required to operate two identical furnaces simultaneously from a single thermostat
- For single stage conventional (1 heat/1 cool), multistage conventional (2 heat/2 cool) and heat pump (3 heat/2 cool) equipment
- Can be used with common or separate ducted systems
- Contains PC Control Board with terminal strip connections for thermostat and HVAC equipment
- · LEDs indicate system operating status
- Uses standard 18-gauge thermostat wire
- Power Supply: 24 VAC, 40VA (transformer not furnished)
- Mounting base with hardware furnished
- Dimensions (H x W x D): 10 x 5 x 2 in.

NOTE - Only identical furnaces should be twinned in order to ensure that both furnace blowers start at the same time. If furnaces are not identical, back draft dampers can be installed in either the supply or return duct.

Up to four identical furnaces can be twinned. Requires two panels that are wired together.

#### **Furnace Twinning Kit**

- · Required to operate two furnaces simultaneously
- Kit consists of twinning relays, quick connect terminals and mounting hardware
- Used for single-stage heating/single-stage cooling with a single-stage thermostat

#### Night Service Kit

- · Contains most commonly used service parts:
  - Furnace Control
  - Igniter
  - · Flame Sensor
  - Gas Valve
  - Transformer
  - Service Manual



#### **BLOWER**

- · Direct drive blower
- · Statically and dynamically balanced
- · Resiliently mounted
- · Blower assembly easily removed for servicing
- **7** Power Saver™ Constant Torque Blower Motor
  - DC Brushless Motor
  - · High Efficiency Constant Torque
  - ECM (Electronically Commutated Motor)
  - Motor is programmed to provide constant torque at each of the selectable speeds
  - Motor is controlled by the Integrated Furnace Control
  - Blower speeds are easily changed on the integrated furnace control
  - · See Blower Data tables

## **CABINET**

- · Low-profile, narrow width allows easy installation
- · Heavy-gauge, cold rolled steel construction
- · Pre-painted cabinet finish
- Flanges provided on supply air opening for ease of plenum connection or alignment with indoor coil
- Insulated with foil faced insulation on sides and back of heating compartment
  - · Sealed blower compartment
  - · Complete service access
- Safety interlock switch automatically shuts off power to unit when blower compartment access door is removed
- Gas piping and electrical inlets are provided in both sides of cabinet

## Coil Match-Up

 All Lennox downflow indoor coils will physically match the furnace supply air opening with the same letter designation (A, B, C, D) as in the furnace model number.

## Low Leakage Cabinet

- All models have less than 2% air leakage
- Meets ANSI/ASHRAE Standard 193-2010 "Method of Test for Determining the Air Tightness of HVAC Equipment"

## **Optional Accessories**

#### Condensate Drain Heat Cable Kits

- Self-limiting wattage heat cable prevents condensate drain from freezing in unconditioned areas
- Available in 6 or 24 ft. lengths

#### Crawl Space Vent Drain Kit

- Allows venting through a crawl space for upflow and horizontal applications
- Kit for Canada is certified to ULC S636
- Includes 2 or 3 inch sanitary tee, 2 inch PVC assembly, PVC boot and clamp

## **Downflow Combustible Flooring Base**

- Required for heating only units installed on combustible floors
- Not required in add-on cooling applications
- · See Dimension Drawing

## FILTER (not furnished)

Filter and provisions for external mounting must be field provided

#### **Optional Accessories**

#### **Downflow Filter Cabinet**

- Filter cabinet mounts directly on top of furnace
- "B" and "C" width cabinets have two filters
- · Filter rails are furnished
- · Front access for servicing
- · Cleanable filter(s) are furnished

SPECIFIC		L	<b> </b>		
Gas Heating	Model No.	ML196DF045XE36B	ML196DF070XE48B	ML196DF090XE48C	ML196DF110XE60C
Performance	<sup>1</sup> AFUE	96%	96%	96%	96%
	Input - Btuh	44,000	66,000	88,000	110,000
	Output - Btuh	42,000	64,000	86,000	108,000
	Temperature rise range - °F	30 - 60	35 - 65	50 - 80	40 - 70
	Gas Manifold Pressure (in. w.g.) Nat. Gas / LPG/Propane	3.5 / 10	3.5 / 10	3.5 / 10	3.5 / 10
	High static - in. w.g.	0.5	0.5	0.5	0.5
Energy Star®	Certified	Yes	Yes	Yes	Yes
Connections	Intake / Exhaust Pipe (PVC)	2/2	2/2	2/2	2/2
in.	Gas pipe size IPS	1/2	1/2	1/2	1/2
Conde	nsate Drain Trap (PVC pipe) - i.d.	3/4	3/4	3/4	3/4
	with furnished 90° street elbow	3/4 slip x 3/4 Mipt			
with fie	eld supplied (PVC coupling) - o.d.	3/4 slip x 3/4 MPT			
Indoor	Wheel nom. diameter x width - in.	10 x 8	11-1/2 x 10	10 x 10	11 x 11
Blower	Motor Type	DC Brushless	DC Brushless	DC Brushless	DC Brushless
	Motor output - hp	1/2	3/4	3/4	1
	Tons of add-on cooling	1.5 - 3	2 - 4	2 - 4	3 - 5
	Air Volume Range - cfm	505 - 1455	525 - 1720	860 - 1760	1010 - 3115
Electrical	Voltage		120 volts - 60 h	nertz - 1 phase	
Data	Blower motor full load amps	6.8	8.4	8.4	10.9
	Maximum overcurrent protection	15	15	15	15
Shipping Data	a lbs 1 package	126	139	154	162

NOTE - Filters and provisions for mounting are not furnished and must be field provided.

<sup>&</sup>lt;sup>1</sup> Annual Fuel Utilization Efficiency based on DOE test procedures and according to FTC labeling regulations. Isolated combustion system rating for non-weatherized furnaces.

INSTALLATION CLEARANCE	S
Sides	<sup>1</sup> 0 inches (0 mm)
Rear	0 inches (0 mm)
Top/Plenum	1 inch (25 mm)
Front	0 inches (0 mm)
Front (service/alcove)	24 inches (610 mm)
Floor	<sup>2</sup> Combustible

NOTE - Air for combustion must conform to the methods outlined in the National Fuel Gas Code (NFPA 54/ANSI-Z223.1) or the National Standard of Canada CAN/CSA-B149.1 "Natural Gas and Propane Installation Code"

NOTE - In the U.S. flue sizing must conform to the methods outlined in the current National Fuel Gas Code (NFPA 54/ANSI-Z223.1) or applicable provisions of local building codes. In Canada flue sizing must conform to the methods outlined in National Standard of Canada CAN/CSA-B149.1.

<sup>&</sup>lt;sup>1</sup> Allow proper clearances to accommodate condensate trap and vent pipe installation.

<sup>&</sup>lt;sup>2</sup> Clearance for installation on combustible floor if Optional Downflow Combustible Flooring Base is installed between furnace and combustible floor. Not required in add-on cooling applications if installed in accordance with local codes or National Fuel Gas Code ANSI-Z223.1 or CAN/CGA-149.1, 2. Do not install the furnace directly on carpeting, tile, or other combustible materials other than wood flooring.

OPTIONAL	L ACCESSORIES			
			"B" Width Models	"C" Width Models
CABINET AC	CESSORIES			
Downflow Co	mbustible Flooring Base		11M60	11M61
CONDENSAT	E DRAIN KITS	'		'
Condensate I	Drain Heat Cable	6 ft.	26K68	26K68
		24 ft.	26K69	26K69
Crawl Space	Vent Drain Kit	US	51W18	51W18
		Canada	15Z70	15Z70
CONTROLS				
M30 Smart W	i-Fi Thermostat		15Z69	15Z69
Remote Outd	oor Temperature Sensor		X2658	X2658
Furnace Twin	ning Panel		Y3653	Y3653
Furnace Twin	ning Kit		16W72	16W72
Blower Relay	Kit (for two-stage outdoor units)		85W66	85W66
OWNFLOW I	FILTER KITS	'		'
<sup>1</sup> Downflow F	ilter Cabinet		51W07	51W08
		No. and Size of filter - in.	(2) 16 x 20 x 1	(2) 16 x 20 x 1
NIGHT SERVI	CE KIT	'		'
Night Service	Kit		84W48	84W48
ΓERMINATIO	N KITS			
See Installatio	n Instructions for specific venting in	formation.		
Direct Vent	Concentric	US - 2 in.	71M80	69M29
		3 in.		60L46
		Canada - 2 in.	44W92	44W92
		3 in.		44W93
	Flush-Mount	US - 2, 2-1/2 or 3 in.	51W11	51W11
		Canada - 2, 2-1/2 or 3 in.	51W12	51W12
	Wall - Close Couple	US - 2 in.	22G44	
		3 in.	44J40	44J40
	Wall - Close Couple WTK	Canada - 2 in.	30G28	
		3 in.	81J20	81J20
	Roof Termination Flashing Kit	2 in.	15F75	15F75
	(no vent pipe - 2 flashings)	3 in.	44J41	44J41
/ENTING				
Flue Coupling	1	2 in.	17H92	17H92

<sup>&</sup>lt;sup>1</sup> Cleanable polyurethane frame type filter.

NOTE - Termination Kits (44W92, 44W93, 30G28, 51W12, 81J20) and Crawl Space Vent Drain Kit (15Z70) are certified to ULC S636 standard for use in Canada only.

#### **GAS HEAT ACCESSORIES**

Input		altitude Switch Kit	Natural Gas to LPG/Propane Kit	LPG/Propane to Natural Gas Kit	Natural Gas High Altitude Orifice Kit	LPG/Propane High Altitude Orifice Kit	Muffler (US Only)
	4501 - 7500 ft.	7501 - 10,000 ft.	0 - 7500 ft.	0 - 7500 ft.	7501 - 10,000 ft.	7501 - 10,000 ft.	
045	11U65	11U66	11K49	73W81	73W37	11K44	15Y66 (2-inch)
070	11U70	11U68	11K49	73W81	73W37	11K44	15Y66 (2-inch)
090	11U71	11U68	11K49	73W81	73W37	11K44	15Y66 (2-inch)
110	11U70 11U68		11K49	73W81	73W37	11K44	15Y66 (2-inch)

#### HIGH ALTITUDE DERATE

NOTE - Units may be installed at altitudes up to 10,000 ft.

At altitudes above 4501 ft. the unit must be derated to match the manifold pressure information shown below.

Units installed at altitudes of 4501 to 10,000 ft. require a pressure switch change.

Units installed at altitudes of 7501 to 10,000 ft. require an orifice change.

See the Gas Heat Accessories table for ordering information.

NOTE - This is the only permissible derate for these units.

NOTE - In Canada, certification for installations at elevations over 4500 feet is the jurisdiction of local authorities.

					y Line			
Input	Gas	0 - 4500 ft.	4501 - 5500 ft.	5501 - 6500 ft.	6501 - 7500 ft.	7501 - 10,000 ft.	Pres in. v 0 - 10,	•
							Min.	Max.
All Cizos	Natural	3.5	3.3	3.2	3.1	3.5	4.5	13.0
All Sizes	LPG/Propane	LPG/Propane	LPG/Propane 10.0 9.4 9.1	9.1	8.9	10.0	11.0	13.0

#### **OUTDOOR TERMINATION KIT USAGE Standard Terminations Concentric Terminations** Field Flush Vent Concentric Kit Wall Kit **Fabricated** Mount Input **Pipe Exhaust** 1-1/2 inch 2 inch 3 inch Kit Diameter Size 2 inch 3 inch Accelerator (in.) 51W11 (US) 22G44 (US) 44J40 (US) 71M80 (US) 69M29 (US) 60L46 (US) Size 5 51W12 (CA) 5 30G28 (CA) 5 81J20 (CA) 5 44W92 (CA) 5 44W92 (CA) 5 44W93 (CA) Required 1 1-1/2 4 YES YES <sup>2</sup> YES 1-1/2 in. 3 YES 2 4 YES YES <sup>2</sup> YES 1-1/2 in. 3 YES - - -- - -045 2-1/2 4 YES YES <sup>2</sup> YES 1-1/2 in. 3 YES - - -3 4 YES YES <sup>2</sup> YES 1-1/2 in. 3 YES - - -- - -1 1-1/2 4 YES YES <sup>2</sup> YES 1-1/2 in. 3 YES 4 YES <sup>2</sup> YES 3 YES 2 YES 1-1/2 in. 070 2-1/2 4 YES YES <sup>2</sup> YES 1-1/2 in. 3 YES - - -- - -3 4 YES YES <sup>2</sup> YES 1-1/2 in. 3 YES - - -- - -4 YES 2 YES 2 in. YES YES 090 2-1/2 4 YES YES 2 in. YES YES - - -3 4 YES YES 2 in. YES YES 2 YES YES 2 in. YES YES - - -- - -110 2-1/2 YES YES YES 2 in. YES - - -- - -YES YES YES YES 2 in.

NOTE - Standard Terminations do not include any vent pipe or elbows external to the structure.

Any vent pipe or elbows external to the structure must be included in total vent length calculations. See Vent Length Tables.

<sup>&</sup>lt;sup>1</sup> 2 inch to 1-1/2 inch reducer required, must be field provided.

<sup>&</sup>lt;sup>2</sup> Requires field provided 1-1/2 in. outdoor exhaust accelerator.

<sup>&</sup>lt;sup>3</sup> Concentric Kits **71M80** and **44W92** include 1-1/2 in. outdoor exhaust accelerator, required when used with 030, 045 and 070 input models. Accelerator is not used with 090 or 110 input models. When using 1-1/2 in. piping, the pipe must be transitioned to 2 in. pipe when used with the Concentric Kit.

<sup>&</sup>lt;sup>4</sup> Flush Mount Kit **51W11** and **51W12** includes 1-1/2 in. outdoor exhaust accelerator, required when used with 030, 045, 070 and 090 input models. Accelerator is not used with 110 input models. When using 1-1/2 in. piping, the pipe must be transitioned to 2 in. pipe when used with the Flush Mount Kit.

<sup>&</sup>lt;sup>5</sup> Termination Kits 30G28, 44W92, 44W93, 51W12 and 81J20 are certified to ULC S636 standard for use in Canada only.

## VENT LENGTHS EXHAUST OR INTAKE

## STANDARD TERMINATION AT ELEVATION 0 - 2000 ft.

	Pipe Size		1-1/2	2 in.		2 in.					2-1/	2 in.		3 in.			
	Input	045	070	090	110	045	070	090	110	045	070	090	110	045	070	090	110
	1	15	15	N/A	N/A	61	46	24	N/A	100	80	43	N/A	127	127	108	108
	2	10	10	N/A	N/A	56	41	19	N/A	95	75	38	N/A	122	122	103	103
	3	N/A	N/A	N/A	N/A	51	36	14	N/A	90	70	33	N/A	117	117	98	98
	4	N/A	N/A	N/A	N/A	46	31	N/A	N/A	85	65	28	N/A	112	112	93	93
No. of	5	N/A	N/A	N/A	N/A	41	26	N/A	N/A	80	60	23	N/A	107	107	88	88
90 ELL	6	N/A	N/A	N/A	N/A	36	21	N/A	N/A	75	55	18	N/A	102	102	83	83
	7	N/A	N/A	N/A	N/A	31	16	N/A	N/A	70	50	13	N/A	97	97	78	78
	8	N/A	N/A	N/A	N/A	26	11	N/A	N/A	65	45	N/A	N/A	92	92	73	73
	9	N/A	N/A	N/A	N/A	21	N/A	N/A	N/A	60	40	N/A	N/A	87	87	68	68
	10	N/A	N/A	N/A	N/A	16	N/A	N/A	N/A	55	35	N/A	N/A	82	82	63	63

## STANDARD TERMINATION AT ELEVATION 2001 - 10,000 ft.

	Pipe Size	1-1/2 in.		2	in.			2-1/	2 in.		3 in.			
	Input		045	070	090	110	045	070	090	110	045	070	090	110
	1		35	25	15	N/A	100	73	43	N/A	127	127	108	108
	2		30	20	10	N/A	95	68	38	N/A	122	122	103	103
	3	N/A	25	15	N/A	N/A	90	63	33	N/A	117	117	98	98
	4		20	10	N/A	N/A	85	58	28	N/A	112	112	93	93
No. of	5		15	N/A	N/A	N/A	80	53	23	N/A	107	107	88	88
90 ELL	6		10	N/A	N/A	N/A	75	48	18	N/A	102	102	83	83
	7		N/A	N/A	N/A	N/A	70	43	13	N/A	97	97	78	78
-	8		N/A	N/A	N/A	N/A	65	38	N/A	N/A	92	92	73	73
	9		N/A	N/A	N/A	N/A	60	33	N/A	N/A	87	87	68	68
	10		N/A	N/A	N/A	N/A	55	28	N/A	N/A	82	82	63	63

## **CONCENTRIC TERMINATION ELEVATION 0 - 2000 ft.**

	Pipe Size		1-1/	2 in.			<b>2</b> i	in.			2-1/	2 in.			3	in.	
	Input	045	070	090	110	045	070	090	110	045	070	090	110	045	070	090	110
	1	10	10	N/A	N/A	53	38	22	N/A	90	70	39	N/A	111	111	104	104
	2	N/A	N/A	N/A	N/A	48	33	17	N/A	85	65	34	N/A	106	106	99	99
	3	N/A	N/A	N/A	N/A	43	28	12	N/A	80	60	29	N/A	101	101	94	94
	4	N/A	N/A	N/A	N/A	38	23	N/A	N/A	75	55	24	N/A	96	96	89	89
No. of	5	N/A	N/A	N/A	N/A	33	18	N/A	N/A	70	50	19	N/A	91	91	84	84
90 ELL	6	N/A	N/A	N/A	N/A	28	13	N/A	N/A	65	45	14	N/A	86	86	79	79
	7	N/A	N/A	N/A	N/A	23	N/A	N/A	N/A	60	40	9	N/A	81	81	74	74
	8	N/A	N/A	N/A	N/A	18	N/A	N/A	N/A	55	35	N/A	N/A	76	76	69	69
	9	N/A	N/A	N/A	N/A	13	N/A	N/A	N/A	50	30	N/A	N/A	71	71	64	64
	10	N/A	N/A	N/A	N/A	n/a	N/A	N/A	N/A	45	25	N/A	N/A	66	66	59	59

#### **CONCENTRIC TERMINATION ELEVATION 2001 - 10,000 ft.**

	Pipe Size	1-1/2 in.		2	in.			2-1/	2 in.		3 in.			
	Input		045	070	090	110	045	070	090	110	045	070	090	110
	1		35	25	15	N/A	90	63	39	N/A	111	111	104	104
	2		30	20	10	N/A	85	58	34	N/A	106	106	99	99
	3		25	15	N/A	N/A	80	53	29	N/A	101	101	94	94
	4		20	10	N/A	N/A	75	48	24	N/A	96	96	89	89
No. of	5	N/A	15	N/A	N/A	N/A	70	43	19	N/A	91	91	84	84
90 ELL	6		10	N/A	N/A	N/A	65	38	14	N/A	86	86	79	79
	7		N/A	N/A	N/A	N/A	60	33	9	N/A	81	81	74	74
	8		N/A	N/A	N/A	N/A	55	28	N/A	N/A	76	76	69	69
	9		N/A	N/A	N/A	N/A	50	23	N/A	N/A	71	71	64	64
	10		N/A	N/A	N/A	N/A	45	18	N/A	N/A	66	66	59	59

NOTES - Additional vent pipe and elbows used to terminate vent pipe outside the structure must be included in the total vent length calculation.

Intake and exhaust pipes are sized separately.

Values in table are for separate intake or exhaust pipe lengths.

Both intake and exhaust pipe must be the same size diameter.

#### **VENT LENGTH**

## EXHAUST USING VENTILATED ATTIC/CRAWLSPACE INTAKE AIR

## STANDARD TERMINATION AT ELEVATION 0 - 2000 ft.

Pip	e Size		1-1/	2 in.			2	in.			2-1/	2 in.			<b>3</b> i	in.	
	Input	045	070	090	110	045	070	090	110	045	070	090	110	045	070	090	110
	1	10	10	N/A	N/A	51	36	14	N/A	85	65	28	N/A	107	107	88	88
	2	N/A	N/A	N/A	N/A	46	31	9	N/A	80	60	23	N/A	102	102	83	83
	3	N/A	N/A	N/A	N/A	41	26	N/A	N/A	75	55	18	N/A	97	97	78	78
No. of	4	N/A	N/A	N/A	N/A	36	21	N/A	N/A	70	50	13	N/A	92	92	73	73
	5	N/A	N/A	N/A	N/A	31	16	N/A	N/A	65	45	8	N/A	87	87	68	68
90 ELL	6	N/A	N/A	N/A	N/A	26	11	N/A	N/A	60	40	N/A	N/A	82	82	63	63
	7	N/A	N/A	N/A	N/A	21	N/A	N/A	N/A	55	35	N/A	N/A	77	77	58	58
	8	N/A	N/A	N/A	N/A	16	N/A	N/A	N/A	50	30	N/A	N/A	72	72	53	53
	9	N/A	N/A	N/A	N/A	11	N/A	N/A	N/A	45	25	N/A	N/A	67	67	48	48
	10	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	40	20	N/A	N/A	62	62	43	43

## STANDARD TERMINATION AT ELEVATION 2001 - 10,000 ft.

Pip	e Size	1-1/2 in.		<b>2</b> i	in.			2-1/	2 in.			<b>3</b> i	in.	
	Input		045	070	090	110	045	070	090	110	045	070	090	110
	1		30	20	10	N/A	80	53	28	N/A	107	107	88	88
	2		25	15	N/A	N/A	75	48	23	N/A	102	102	83	83
	3		20	10	N/A	N/A	70	43	18	N/A	97	97	78	78
	4		15	N/A	N/A	N/A	65	38	13	N/A	92	92	73	73
No. of	5	N/A	10	N/A	N/A	N/A	60	33	N/A	N/A	87	87	68	68
90 ELL	6		N/A	N/A	N/A	N/A	55	28	N/A	N/A	82	82	63	63
	7		N/A	N/A	N/A	N/A	50	23	N/A	N/A	77	77	58	58
	8		N/A	N/A	N/A	N/A	45	18	N/A	N/A	72	72	53	53
	9		N/A	N/A	N/A	N/A	40	13	N/A	N/A	67	67	48	48
	10		N/A	N/A	N/A	N/A	35	n/a	N/A	N/A	62	62	43	43

NOTE - Additional vent pipe and elbows used to terminate vent pipe outside the structure must be included in the total vent length calculation.

## VENT LENGTHS UNINSULATED EXHAUST PIPE IN UNCONDITIONED SPACE Unit Input Size

		Unit Input Size										
<sup>1</sup> Winter Design	Vent Pipe	045		0	70	09	90	110				
Temperatures	Diameter	Maximum Uninsulated Exhaust Vent Length (ft.)										
		PVC	PolyPro InnoFlue	PVC	PolyPro InnoFlue	PVC	PolyPro InnoFlue	PVC	PolyPro InnoFlue			
	1-1/2 in.	20	N/A	20	N/A	N/A	N/A	N/A	N/A			
32 to 21°F	2 in.	18	16	31	28	50	48	30	30			
32 10 21 F	2-1/2 in.	13	N/A	24	N/A	42	N/A	36	N/A			
	3 in.	9	9	18	18	35	35	29	29			
	1-1/2 in.	15	N/A	20	N/A	N/A	N/A	n/a	n/a			
20 to 1°F	2 in.	9	8	18	16	32	29	27	24			
20 10 1 F	2-1/2 in.	5	N/A	13	N/A	24	N/A	20	n/a			
	3 in.	N/A	N/A	8	8	19	19	14	14			
	1-1/2 in.	10	N/A	15	N/A	N/A	N/A	N/A	N/A			
0 to -20°F	2 in.	5	N/A	12	10	22	19	18	15			
0 10 –20 F	2-1/2 in.	N/A	N/A	7	N/A	15	N/A	12	N/A			
	3 in.	N/A	N/A	N/A	N/A	10	10	7	7			

NOTE - Concentric terminations are equivalent to 5 ft. of straight pipe and should be included when measuring total pipe length.

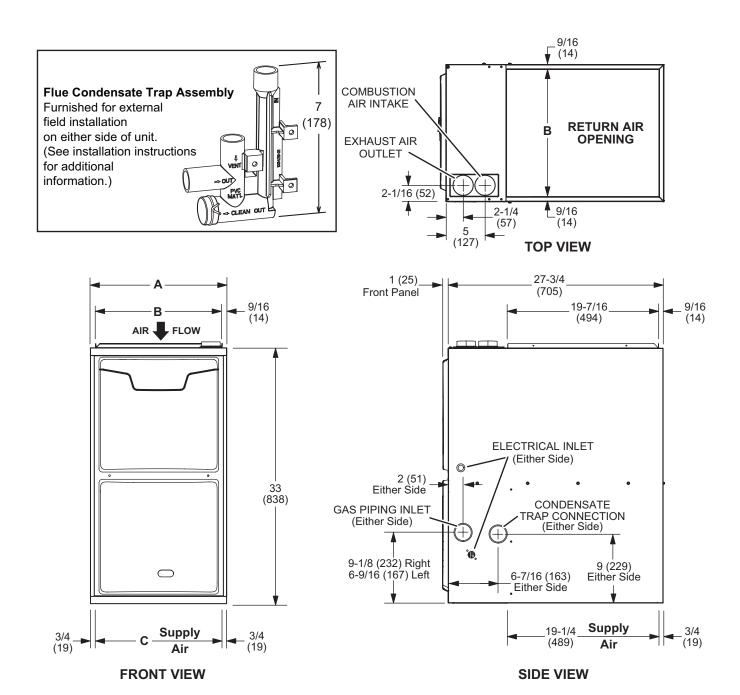
NOTE - Each elbow is equivalent to 5 ft. of straight pipe and should be included when measuring total pipe length.

PolyPro® poly-propylene vent pipe is a registered trademark of DuraVent®.

Innoflue® is a registered trademark of Centrotherm Eco Systems.

<sup>&</sup>lt;sup>1</sup> Refer to 99% Minimum Design Temperature table provided in the current edition of the ASHRAE Handbook-Fundamentals.

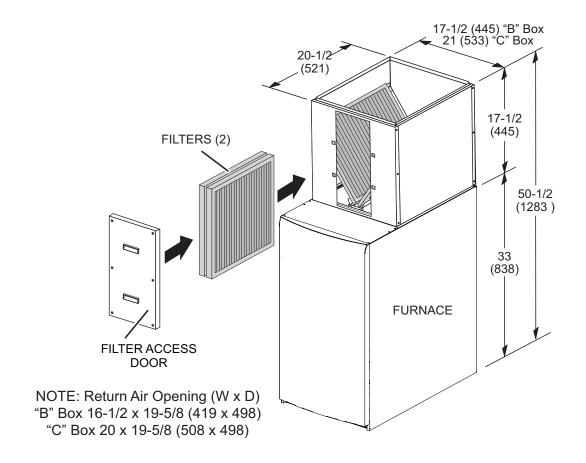
DIMENSIONS UNIT



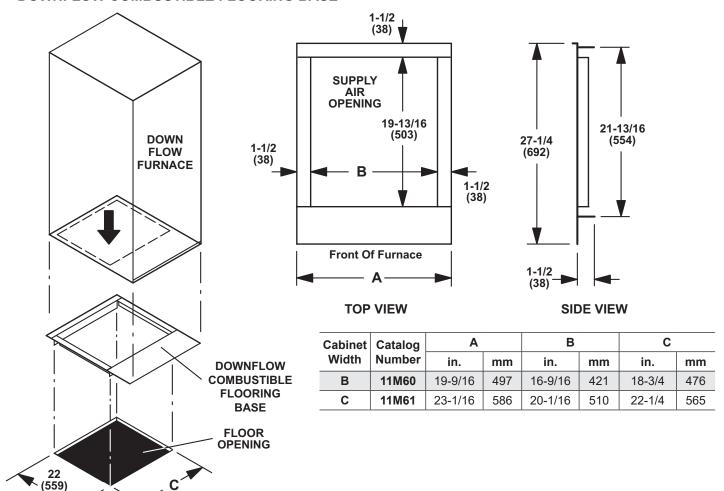
Model No.	A		E	3	С		
	in.	mm	in.	mm	in.	mm	
ML196DF045XE36B ML196DF070XE48B	17-1/2	446	16-3/8	416	16	406	
ML196DF090XE48C ML196DF110XE60C	21	533	19-7/8	505	19-1/2	495	

## **DOWNFLOW FILTER CABINET**

# "B AND "C" WIDTH FURNACES (Two Filters)



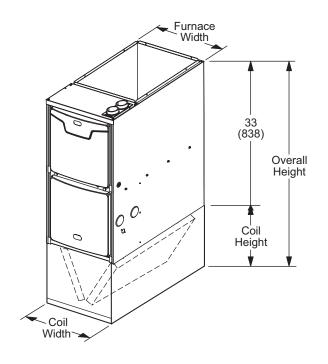
## DOWNFLOW COMBUSTIBLE FLOORING BASE



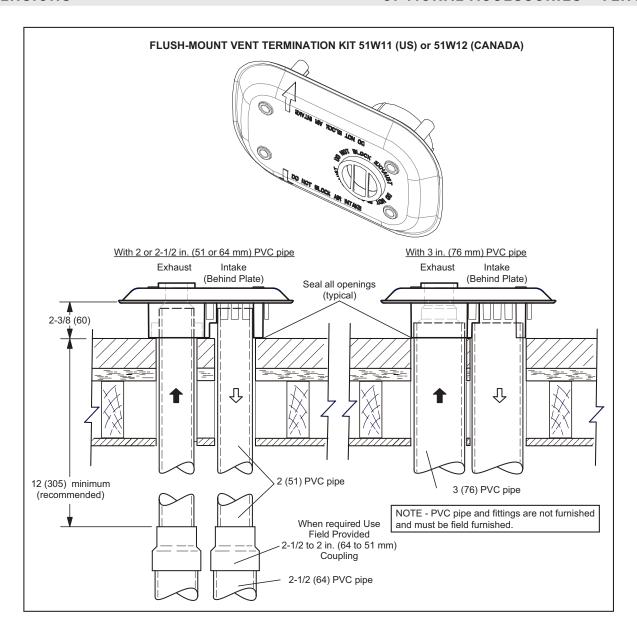
## **DIMENSIONS**

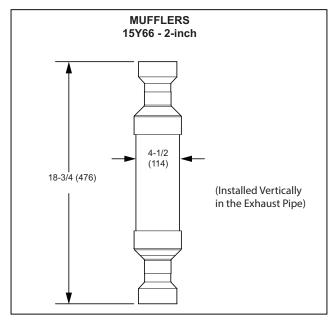
## FURNACE/COIL COMBINED DIMENSIONS

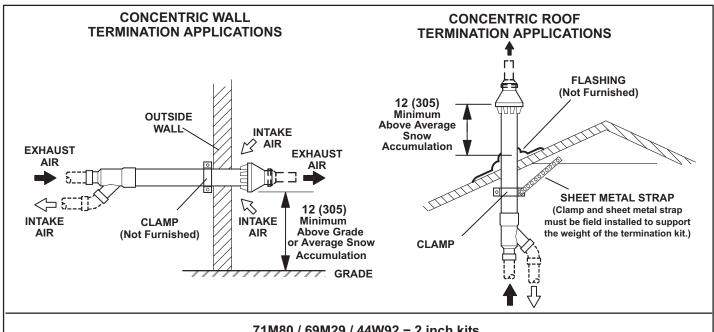
## **DOWNFLOW POSITION**



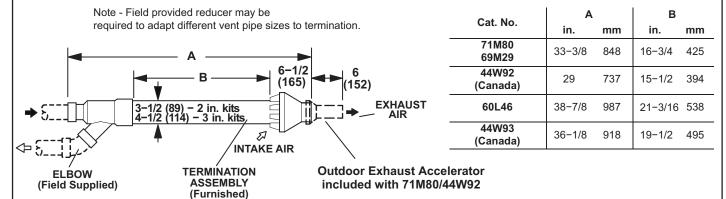
Model Number	Coil Width		Furnace Width		Coil Height		Overall Height	
Number	in.	mm	in.	mm	in.	mm	in.	mm
CR33-24B-F	17-1/2	446	17-1/2	446	13-1/4	337	46-1/4	1175
CR33-30/36B-F	17-1/2	446	17-1/2	446	16-1/8	410	49-1/8	1248
CR33-30/36C-F	21	533	21	533	16-1/8	410	49-1/8	1248
CR33-48B-F	21	533	17-1/2	446	20	508	53	1346
CR33-48C-F	21	533	21	533	20	508	53	1346
CR33-50/60C-F	24-1/2	622	21	533	23-5/8	600	56-5/8	2276



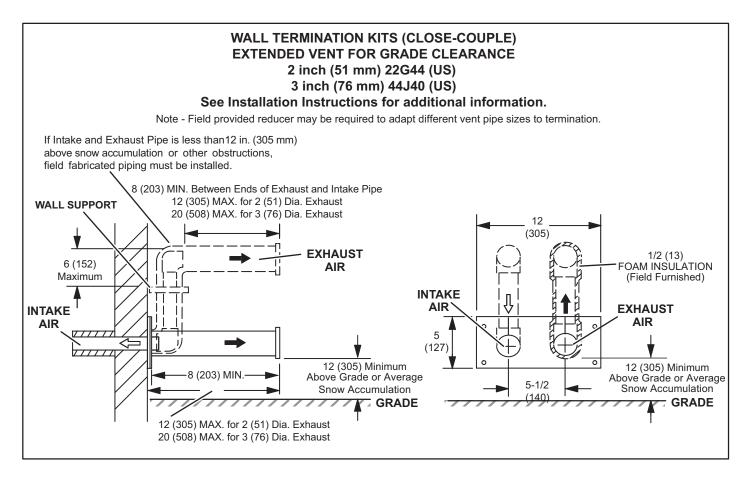


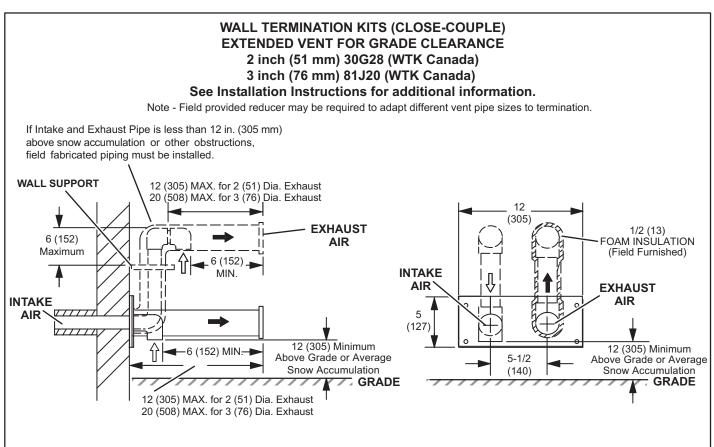


## 71M80 / 69M29 / 44W92 - 2 inch kits 60L46 / 44W93 - 3 inch kits See Installation Instructions for additional information.



NOTE - Typical illustration for dimensions only. Design may vary depending on kit ordered.





## **BLOWER DATA**

## ML196DF045XE36B PERFORMANCE (Less Filter)

External		Air Volume / Watts at Various Blower Speeds									
Static Pressure	High (Black)		Medium-High (Brown)		Medium (Blue)		Medium-Low (Yellow)		Low (Red)		
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	
0.00	1455	370	1275	255	1175	190	920	90	865	85	
0.10	1425	375	1250	260	1145	200	885	100	830	90	
0.20	1395	380	1225	265	1115	210	850	110	795	95	
0.30	1365	385	1195	275	1085	220	815	115	750	105	
0.40	1325	385	1170	290	1045	230	770	130	700	110	
0.50	1245	370	1130	300	1010	240	720	135	660	120	
0.60	1180	360	1095	305	970	245	675	140	605	125	
0.70	N/A	N/A	1045	310	935	255	615	150	560	130	
0.80	N/A	N/A	1000	290	895	260	580	155	505	135	

## ML196DF070XE48B PERFORMANCE (Less Filter)

External		Air Volume / Watts at Various Blower Speeds											
Static Pressure	High (Black)		Medium-High (Brown)		Medium (Blue)		Medium-Low (Yellow)		Low (Red)				
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts			
0.00	1720	510	1545	355	1340	235	1240	190	1020	95			
0.10	1700	530	1505	360	1310	245	1195	200	955	110			
0.20	1675	545	1465	370	1275	255	1155	205	895	115			
0.30	1640	555	1420	380	1230	270	1120	215	835	125			
0.40	1600	565	1380	395	1180	280	1060	225	785	135			
0.50	1560	570	1340	400	1140	290	1015	235	715	145			
0.60	1500	565	1300	420	1095	305	965	245	640	150			
0.70	N/A	N/A	1255	430	1040	315	910	255	585	160			
0.80	N/A	N/A	1215	445	990	320	865	265	525	170			

## ML196DF090XE48C PERFORMANCE (Less Filter)

External		Air Volume / Watts at Various Blower Speeds									
Static Pressure	High (Black)				<b>Medium</b> (Blue)			<b>m-Low</b> low)	Low (Red)		
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	
0.00	1760	435	1555	280	1405	230	1315	175	1190	135	
0.10	1730	445	1515	300	1375	240	1280	190	1150	145	
0.20	1700	455	1475	315	1350	250	1245	205	1115	155	
0.30	1670	465	1445	330	1310	265	1200	220	1070	165	
0.40	1640	480	1410	340	1265	275	1160	230	1025	175	
0.50	1590	485	1380	345	1225	285	1125	235	985	185	
0.60	1530	465	1340	360	1195	295	1085	245	945	195	
0.70	N/A	N/A	1315	370	1150	305	1065	255	895	200	
0.80	N/A	N/A	1280	375	1115	315	1015	265	860	210	

## ML196DF110XE60C PERFORMANCE (Less Filter)

External				Air Volume	/ Watts at \	/arious Blo	wer Speeds	;		
Static Pressure	High (Black)				<b>Medium</b> (Blue)		Medium-Low (Yellow)		Low (Red)	
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	2115	669	1895	466	1710	356	1605	285	1415	209
0.10	2090	686	1845	476	1670	368	1570	299	1380	217
0.20	2060	701	1790	487	1630	375	1520	315	1320	222
0.30	2020	711	1760	498	1590	393	1470	324	1280	236
0.40	1980	734	1715	511	1545	403	1420	342	1220	247
0.50	1935	740	1690	525	1500	418	1370	347	1170	264
0.60	1895	749	1625	536	1460	423	1335	358	1110	269
0.70	1830	738	1600	548	1410	438	1280	367	1080	286
0.80	1765	723	1550	564	1370	456	1240	387	1010	290

REVISIONS	
Sections	Description of Change
Specifications	Outputs updated.











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