SHIPPING AND PACKING LIST

Package 1 of 1 contains: See Illustration 1 and 2.
1 - Energy Recovery System Assembly
1 - Intake Air Hood with Filter
1 - Exhaust Hood(s) with Barometric Damper(s)
1 - ERS Support Rail
2 - Side Filler Panels
1 - Divider
1 - LD Shield
1 - Balancing Damper Assembly
1 - Hardware Bag:
   14' - Gasket ¾" x 1 ¼"
   7' - Gasket ¾" x ½"
   1 - Field Wire Harness
   4 - Wire Ties
   10 - Self-tapping Screw(s) #10-16 x ½"
   8 - Gold Screw(s) #10-16 x ½"
   5 - Mounting Screw(s) #14-16 x ¾"
1 - Installation Instructions
2 - Wiring Sticker(s)

PRINCIPLE OF OPERATION

The ERS enthalpy wheel contains parallel layers of a polymeric material that are impregnated with silica gel (desiccant). The wheel is located in the entering (intake) air and exhaust air streams of the ventilation equipment. As the wheel rotates through each air stream, the wheel surface adsorbs sensible and latent energy. In the heating mode, the wheel rotates to provide a constant transfer of heat from the exhaust air stream to the colder intake air stream. During the cooling season, the process is reversed.
CAUTION

Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

GENERAL

These instructions are intended as a general guide and do not supersede local codes in any way. Authorities having jurisdiction should be consulted before installation.

REQUIREMENTS

When installed, the unit must be electrically wired and grounded in accordance with local codes or, in the absence of local codes, with the current National Electric Code, ANSI/NFPA No. 70.

SHIPPING DAMAGE

Check unit for shipping damage. Receiving party should contact last carrier immediately if shipping damage is found.

RIGGING UNIT FOR LIFTING

1. Maximum weight of unit is — 1150 Lbs.
2. Remove crating and retrieve hardware bag that is attached to back of control box inside ERS. Also retrieve ERS support rail, (2) side filler panels and divider panel.
3. All ERS door panels must be in place for rigging.
4. Lifting lugs are supplied with the unit. Loosen machine bolts and rotate lifting lug. Retighten bolt before lifting.

ROOFTOP UNIT PREPARATION

1. Disconnect all power to rooftop unit.
2. Open filter access door.
3. Remove the rooftop unit horizontal supply air and return air access panels. Also remove any hoods and/or power exhaust equipment. Discard hoods, power exhaust equipment, and horizontal supply and return air access panels. See Figure 1.

4. If a factory install ERS Harness (J298/P153) is installed go to Step 5, otherwise use the provided harness from the hardware bag within the ERS and complete the following steps.
   A. Locate the field harness from the hardware bag shipped inside the ERS.
   B. With door panels open on the control side of RTU, route the wire harness bare ends (3 wires Green, Pink and Black) from return section along the RTU wire at the top of unit and through panel above the filter rack. See Figure 2.
   C. Follow wires all the way through blower section. See Figure 3.
   D. Continue to follow wires along the top and through divider panel into the control center. See Figure 4.
E. Route wire through the control section down to the IMC2 control board. Strip the wire ends 3/8” if they have not been pre-done. Place the Green wire under screw terminal at J298-8 (Purple connector). Do the same routine for Pink at J298-10 and Black to J298-9. See Figure 5.

4. Remove both of the clips that are mounted to the upper spacer panel of the unit. See Figure 6.

5. Slide in balancing damper over return duct opening. Put balancing damper in place with the damper blade at the bottom. See Figure 7. Loosen wing nut on adjustable quadrant, rotate arm to set blades to 50% open and retighten wing nut. See Figure 8.

6. Using wire ties neatly route the wires to clear any moving parts.

7. Route the 3-pin connector P153 and wiring harness under the balancing damper and out the return air. Coil excess wire and route into return air of the rooftop unit. See Figure 9.

INSTALL ENERGY RECOVERY SYSTEM

1. Position ERS support rail with notched flange pointing away from rooftop unit. Center the ERS support rail by using the center hole of plate and aligning it with the center hole in the base pan of the return opening. Use (5) of the #14-16 x ¾” screws provided to secure plate to base of unit. Apply ¾” x 1 ¼” gasket alone face of the support rail. See Figure 10.
2. Install divider. Attaching to rooftop unit division panel with 1” flange pointing upward. This part has slots to aid in setting to proper position (Approx. 1” away from divider edge). Apply 3/4” x 1 1/4” gasket to front edge of seal stop. See Figure 11.

3. Remove all screws holding the corner of top panel of rooftop unit around the horizontal exhaust air opening. Ensure that the top panel will move upward at least 2”.

4. Using lifting lugs, raise ERS unit approximately three (3’) feet. Remove nut and bolt assembly to slide telescoping part of leg out of guide from the top and reinsert into bottom of guide having attached flat foot under unit. Do not fasten tightly, adjustment will need to be made when ERS is put into position on unit. See Figure 12 and Figure 13.

5. Position ERS in front of horizontal exhaust air opening. Line up the ERS to the rooftop unit. Ensure that there are not any screws on the rooftop unit that will interfere with the mounting flanges of the ERS and if so remove them.

6. Install the side filler panel that is closest to the filter access panel of the unit. Remove the 1st, 3rd, 5th screws from the bottom in the corner post along the return air opening. Set the side filler panel so the screws removed can be reinstalled to same holes. See Figure 14.

7. Lower ERS into ERS support rail catching the front edge of the ERS bottom into the ½” flange. Tuck the front top flange of ERS under the rooftop unit top panel. Slide the ERS so that it is tight against the side filler. Now secure unit top and side filler to the ERS. See Figures 15.

8. With the ERS in place, adjust the telescoping legs to level and support ERS against rooftop unit. Tighten securely. Rotate lifting lug to original position and tighten machine bolts.

9. Insert remaining side filler panel having notched corner at the top. Tuck top edges of filler panel under top panel of rooftop unit and ERS unit. See Figure 16.

Note: Equipment support kit or equivalent should be used under feet of standoff legs to prevent roof penetration. See Figure 13.
10. Check and seal, if necessary, along the edges where the ERS meets the rooftop unit to ensure there is no air leakage. Final assembly should resemble **Figure 17**.

11. Remove the control access panel and locate the 3-pin connector P153 wiring harness that was previously routed into the return air of the rooftop unit. Plug the harness connector P153 into the connector J153 located at the bottom of the access door inside the ERS. **See Figure 18 and Figure 19**.

12. All electrical connections must conform to any local codes and the current National Electric Codes (NEC) and Canadian Electric Code (CEC). Refer closely to wiring diagram in unit and/or in these instructions for proper connections. Refer to the unit nameplate for the minimum circuit ampacity and maximum over current protection size. Electrical data is listed on unit rating plate and motor nameplates.

13. Connect line voltage power to ERS unit from ERS field provided or rooftop unit disconnect switch (disconnect must be properly sized). Then connect line voltage from disconnect switch through ERS knockout on middle post to control box per the wiring diagram. **See Figure 20**.

14. Ground unit with a suitable ground connection either through unit supply wiring or earth ground.

**Note:** Unit voltage entries must be sealed weather...
For Smoke Mode reference the Smoke Mode Operation table. Only positive pressure option is available.

**OPTIONAL KITS (Factory Installed)**

**Motorized Intake Air Damper**
Damper mounts behind the outdoor air intake hood. It opens when the ERS is energized and closes when de-energized.

**Pressure Sensor**
Measurement device on the ERS to determine airflow across the Enthalpy Wheel.

**Low Ambient Control Kit**
Prevents frost formation on energy wheel heat transfer surfaces by terminating the intake blower operation when discharge air temperature falls below a field selectable temperature setting. Intake blower operation resumes operation after temperature rises above the adjustable temperature differential.

The frost threshold is the outdoor temperature at which frost will begin to form on the ERS wheel. For energy recovery systems, the frost threshold is typically below 10°F. Frost threshold is dependent on indoor temperature and humidity. The table shows how the frost threshold temperatures vary depending on indoor conditions.

<table>
<thead>
<tr>
<th>INDOOR RH AT 70°F</th>
<th>FROST THRESHOLD TEMPERATURE</th>
</tr>
</thead>
<tbody>
<tr>
<td>20%</td>
<td>0°F</td>
</tr>
<tr>
<td>30%</td>
<td>5°F</td>
</tr>
<tr>
<td>40%</td>
<td>10°F</td>
</tr>
</tbody>
</table>

Because Energy Recovery Systems have a low frost threshold, frost control options are not necessary in many climates. Where outdoor temperatures may drop below the frost threshold during the ERS operational hours, exhaust only frost control option is available.

**Stop-Start-Jog**
Control option that allows intermittent operation of the enthalpy wheel during mild outdoor conditions to provide cycling and cleaning of the wheel.

**BLOWER SPEED ADJUSTMENT**
Blower speed selection is accomplished by changing the sheave setting on both fresh air and exhaust air blowers. All blowers are factory set at “closed” for maximum airflow. To determine airflow setting, external static pressure readings will need to be read across the ERS Reference Table #1 on Page 8. For location to take pressure readings See Figure 22.

---

### Normal Operation

At startup, if ECTO 7.22 = 10 (ERS Installed)

1. Blower on & Lennox economizer >= min. position
   - Yes
   - No
   - ERS on D01 = 1
   - D02 = 0

2. ERS on D01 = 1
   - D02 = 1
   - No
   - Power Exhaust on
   - OR Free-Cooling
   - Yes

**Figure 21**

Notes:
1. D01 (turns on B28, B26, B27 thru ERS controller) and D02 are relay outputs from Lennox IMC2 control board.
2. B28 - ERS Wheel Motor, B26 - ERS Exhaust Air Blower, B27 - ERS Fresh Air Blower

### Smoke Mode Operation

<table>
<thead>
<tr>
<th>Smoke Mode Setting (ECTO 5.01)</th>
<th>Blower</th>
<th>D02</th>
<th>Damper</th>
<th>D01</th>
</tr>
</thead>
<tbody>
<tr>
<td>0. unit off (default)</td>
<td>OFF</td>
<td>OFF</td>
<td>Closed</td>
<td>OFF</td>
</tr>
<tr>
<td>1. pos. pressure</td>
<td>ON</td>
<td>OFF</td>
<td>100% Open</td>
<td>ON</td>
</tr>
</tbody>
</table>

3. Close access panels on the rooftop unit and secure.
4. Restore power to unit.
5. Once ERS is working properly, caulk any open joints, holes, or seams to make the units completely air and water tight.
6. Leave this instruction manual with owner or in an envelope to be kept near unit.
**OPERATION**

**Recovery Wheel Mode**
On a thermostat call for blower operation in heating, cooling or continuous blower, the ERS media will rotate between fresh air and exhaust air streams. Both the fresh air blower and exhaust air blower will be operating.

**SYSTEM CHECK**

1. Verify that the ERS (3) three phase blower motors are phased sequentially ensuring correct rotation and operation.
   a. Disconnect power.
   b. Reverse any two field power leads to the ERS.
   c. Reapply power.
2. Disconnect main power to unit before making adjustment to balancing damper and/or ERS unit.
3. Remove all jumpers and replace ERS control access cover.
4. Set thermostat to normal operating position.
5. Restore power to unit.

**MAINTENANCE**

**Motor Maintenance**
All motors use prelubricated sealed bearings; no further lubrication is necessary.

**Mechanical Inspection**
Make visual inspection of dampers, linkage assemblies and ERS rotating bearings during routine maintenance. Filters should be checked periodically and cleaned when necessary. Filter is located in fresh air hoods. **DO NOT** replace permanent filters with throwaway type filters.

**Belt Alignment**
Proper alignment is essential to maintain long V-Belt life. Belt alignment should be checked every time belt maintenance is performed, each time the belt is replaced, and whenever sheaves are removed or installed.

**Belt Installation**
Always move the drive unit forward so the belt can be easily slipped into the groove without forcing them. Never force the belt into a sheave with a screw driver or wedge. You will damage the fabric and break the cords. It is recommended that the pulley center distances be offset by ¾” for proper length. This will allow the motor assembly to slide forward to remove belt and backward for belt tension.

**Belt Tension**
Measure the span length (center distance between pulleys when belt is snug). Mark center of span, then apply a force (6 to 9 Lbs on new belts) perpendicular to the span large enough to deflect the belt ¼” for every inch in span length.

**Energy Wheel Maintenance**
Eight pie-shaped energy recovery wheel segments, are seated on stops between the segment retainer which pivots on the wheel rim and secured to the hub and rim of wheel. Annual inspection of the self cleaning wheel is recommended. With power disconnected, remove ERS access panels (rear) and unplug [J150 and P150] **(Refer to wiring diagrams in this instruction manual)**. Remove segment and wash with water and/or mild detergent.

To install wheel segments follow steps A through E. **See Figure 23.** Reverse procedure for segment removal.

A. Unlock two segment retainers (one on each side of the selected segment opening.
B. With the embedded stiffener facing the motor side, insert the nose of the segment between the hub plates.
C. Holding segment by the two outer corners, press the segment towards the center of the wheel and inwards against the spoke flanges. If hand pressure does not fully seat the segment, insert the flat tip of a screw driver between the wheel rim and outer corners of the segment and apply downward force while guiding the segment into place.
D. Close and latch each segment retainer under segment retaining catch.
E. Slowly rotate the wheel 180°. Install the second segment opposite the first for counterbalance. Rotate the two installed segment 90° to balance the wheel while the third segment is installed. Rotate the wheel 180° again to install the fourth segment. Repeat this sequence with the remaining four segments.
ENERGY RECOVERY SYSTEM

SCFM vs. PRESSURE DROP

Equation of line: SCFM = (PD - 0.0017857)/0.0001679

Table #1

ERS 1200 RPM  1100 RPM  1000 RPM

Page 8
NOTE - IF ANY WIRE IN THIS APPLIANCE IS REPLACED IT MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING, TERMINATION AND INSULATION THICKNESS.

WARNING - ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES. DISCONNECT ALL POWER BEFORE SERVICING.

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NOTE - FOR USE WITH COPPER CONDUCTOR ONLY REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPLIITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

REMOVE JUMPER TO INSTALL FIELD OPTIONAL LOW AMBIENT SWITCH.

STEP DOWN TRANSFORMER ASSEMBLY FOR 480 AND 600 VOLT UNITS ONLY.

M (380-420 50Hz 3 P.) VOLTAGE HOOK UP.
DELETE A7 AND A62 (IF USED) FOR EITHER GLOBAL ENTHALPY OR SENSIBLE TEMPERATURE CONTROL.

FOR UNIT DIFFERENTIAL ENTHALPY CONTROL, ADD A62 RETURN AIR ENTHALPY SENSOR.

OPTIONAL EXHAUST DAMPER ACTUATOR TO HOLD EXHAUST DAMPER CLOSED WHEN OUTSIDE AIR DAMPER IS CLOSED.

S118 USED ON 35 TO 50 TON ENERGENCE UNITS WITH ENERGY RECOVERY WHEEL (ERW).

REPOSITION A7 ENTHALPY SENSOR FROM ROOFTOP UNIT ECONOMIZER INTO INTAKE HOOD OF THE ERW ROOFTOP UNIT.

REMOVE JUMPER WHEN INSTALLING OPTIONAL LOW AMBIENT SWITCH.

NOTE: THIS DIAGRAM USED ONLY WHEN ECONOMIZER OR MOTORIZED OUTDOOR AR DAMPERS ARE INSTALLED.

DESIGNATES OPTIONAL WIRING (DASHED LINES) CLASS II FIELD WIRING.
<table>
<thead>
<tr>
<th>Lennox Model No.</th>
<th>Req’d Curb Height</th>
<th>CFM Range</th>
<th>Voltage</th>
<th>Phase</th>
</tr>
</thead>
<tbody>
<tr>
<td>50R6252xM23</td>
<td>24&quot;</td>
<td>4800-5600</td>
<td>208-230</td>
<td>3</td>
</tr>
<tr>
<td>50R6252xM33</td>
<td>24&quot;</td>
<td>4800-5600</td>
<td>460</td>
<td>3</td>
</tr>
<tr>
<td>50R6252xM43</td>
<td>24&quot;</td>
<td>4800-5600</td>
<td>575</td>
<td>3</td>
</tr>
<tr>
<td>50R6252xH23</td>
<td>24&quot;</td>
<td>5600-6200</td>
<td>208-230</td>
<td>3</td>
</tr>
<tr>
<td>50R6252xH33</td>
<td>24&quot;</td>
<td>5600-6200</td>
<td>460</td>
<td>3</td>
</tr>
<tr>
<td>50R6252xH43</td>
<td>24&quot;</td>
<td>5600-6200</td>
<td>575</td>
<td>3</td>
</tr>
</tbody>
</table>

ERS Layout

- Clearance 30"
- 012107608 Equipment Support
- 502013224 Roof Curb
- Clearance 60"
- Lennox Unit Outline
START UP INFORMATION SHEET

VOLTAGE - ERS UNIT

Incoming Voltage L1-L2__________ L1-L3__________ L2-L3__________
Running Voltage L1-L2__________ L1-L3__________ L2-L3__________
Secondary Voltage_____________ C (black) to G (green) Volts*______________
                                        C (black) to W (white) Volts*______________

* With thermostat calling.

AMPERAGE - ERS MOTORS

Intake Motor: Nominal HP__________ Rated Amps____________ Running Amps____________
Exhaust Motor: Nominal HP_________ Rated Amps____________ Running Amps____________
Wheel Motor: Nominal HP__________ Rated Amps____________ Running Amps____________

AIRFLOW

Intake Design CFM______________ Pressure Drop____________ Calculated CFM____________
Exhaust Design CFM______________ Pressure Drop____________ Calculated CFM____________
Amb. db Temp__________ Return Air db Temp*__________ Tempered Air db Temp*__________
Amb. wb Temp__________ Return Air wb Temp*__________ Tempered Air wbTemp*__________

* Measure after 15 minutes of run time

INSTALLATION CHECK LIST

Model #________________________ Serial # ______________________
Owner__________________________ Owner Phone #_________________
Owner Address__________________
Installing Contractor_____________Start Up Mechanic_____________

☐ Inspect the unit for transit damage and report any damage on the carrier’s freight bill.
☐ Check model number to insure it matches the job requirements.
☐ Install field accessories and unit adapter panels as required. Follow accessory and unit installation manuals.
☐ Verify field wiring, including the wiring to any accessories.
☐ Check all multi-tap transformers, to insure they are set to the proper incoming voltage.
☐ Verify correct belt tension, as well as the belt/pulley alignment. Tighten if needed.
☐ Prior to energizing the unit, inspect all the electrical connections.
☐ Power the unit. Bump the motor contactor to check rotation. Three phase motors are synchronized at the factory. If blower motor fans are running backwards, de-energize power to the unit, then swap two of the three incoming electrical lines to obtain proper phasing. Re-check.
☐ Perform all start up procedures outlined in the installation manual shipped with the unit.
☐ Fill in the Start Up Information as outlined on the opposite side of this sheet.
☐ Provide owner with information packet. Explain the thermostat and unit operation.